



31

DON'T KILL
MY
VOLUPTURE

BLEACH
ブリーチ

JUMP COMICS



久保帯人

★この作品はフィクションです。実在の人物・団体・事件などには、

いっさい関係ありません。著者が一原画に加え、著者の原画を

もとに集英社でデジタル彩色を行った特別編集版です。



Tell me you hate me more than anything in the world.

BLEACH 31

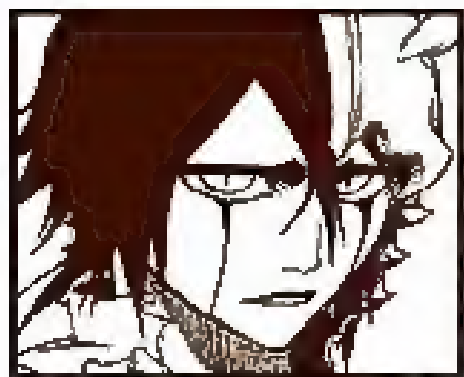
**DON'T
KILL
MY
VOLUPTURE**

KUBOTITE

JUMP COMICS



STARS AND



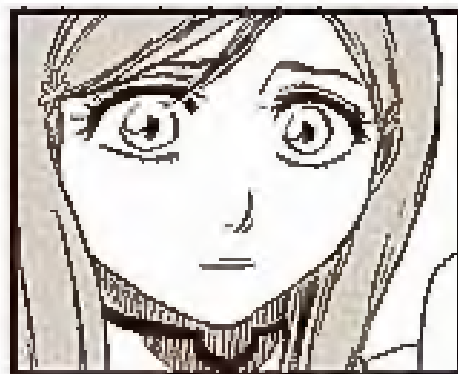
井上織姫

イノウエオリヒメ



クロサキイチゴ

朽木

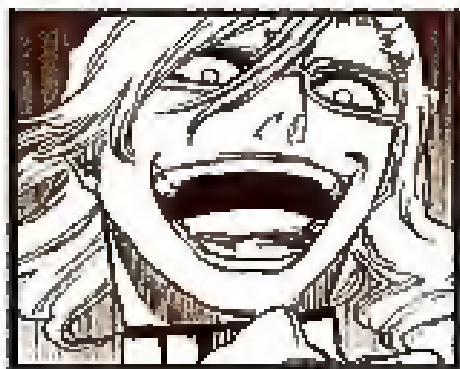
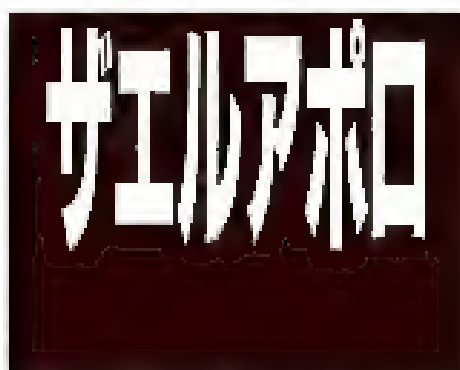


黒崎一護



黒崎一護は、死神・朽木ルキアと出会い、虚退治を手伝う事に…。やがて一護は、尸魂界で、ルキアの処刑を阻止。その陰には虚の死神化を謀る藍染の陰謀があった// そして藍染は「破面」を率いて宣戦布告/ それを受け、一護達は決戦への準備を始めるが、その矢先、織姫が虚圏へと姿を消した。一護は、織姫救出を誓い石田・茶渡と共に虚圏に潜入。さらにルキア・恋次も合流し、本拠地・虚夜宮へ。者々が“十刃”との戦いに挑む中、ルキアは亡き海燕の姿をした敵の刃に貫かれた/ その直後、一護の前に現れたのは?

BLEACH ALL



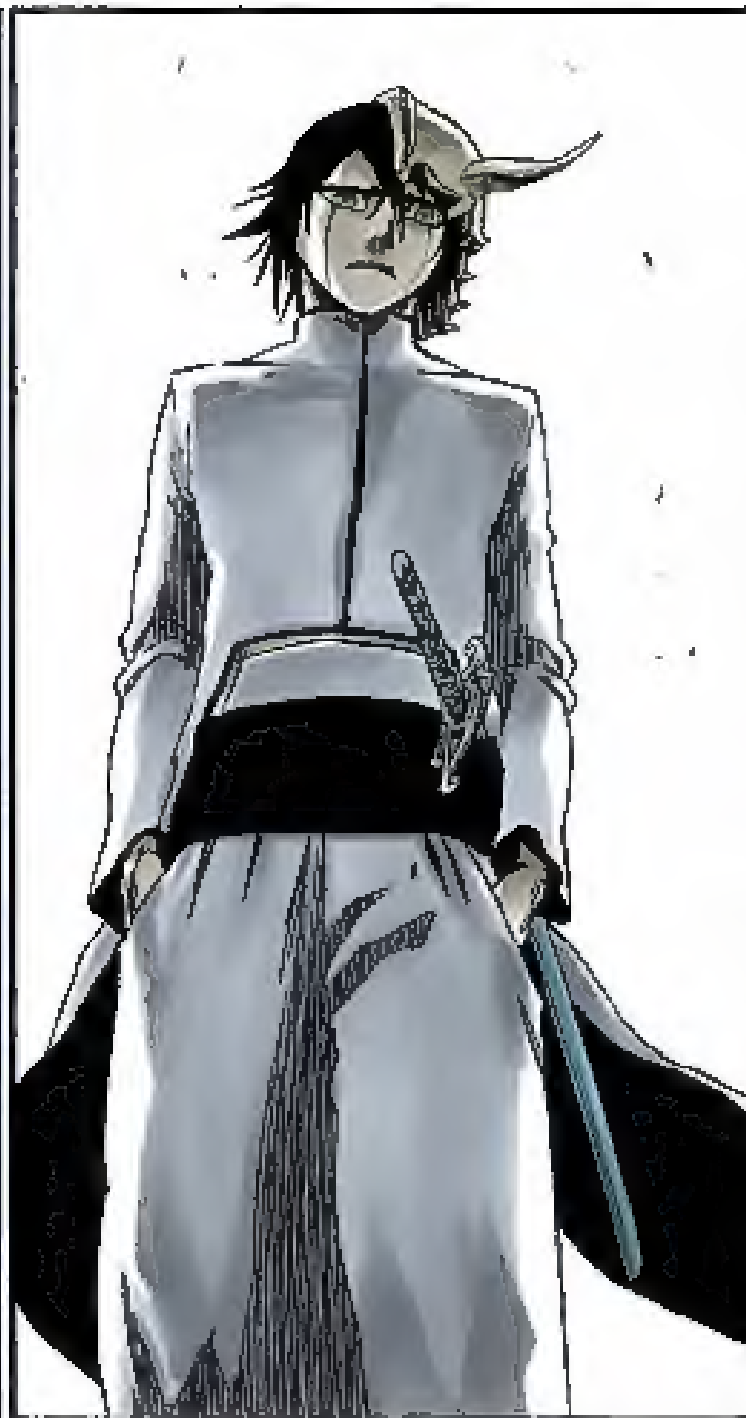
STORIES

BLEACH

DON'T KILL MY VOLUPTURE

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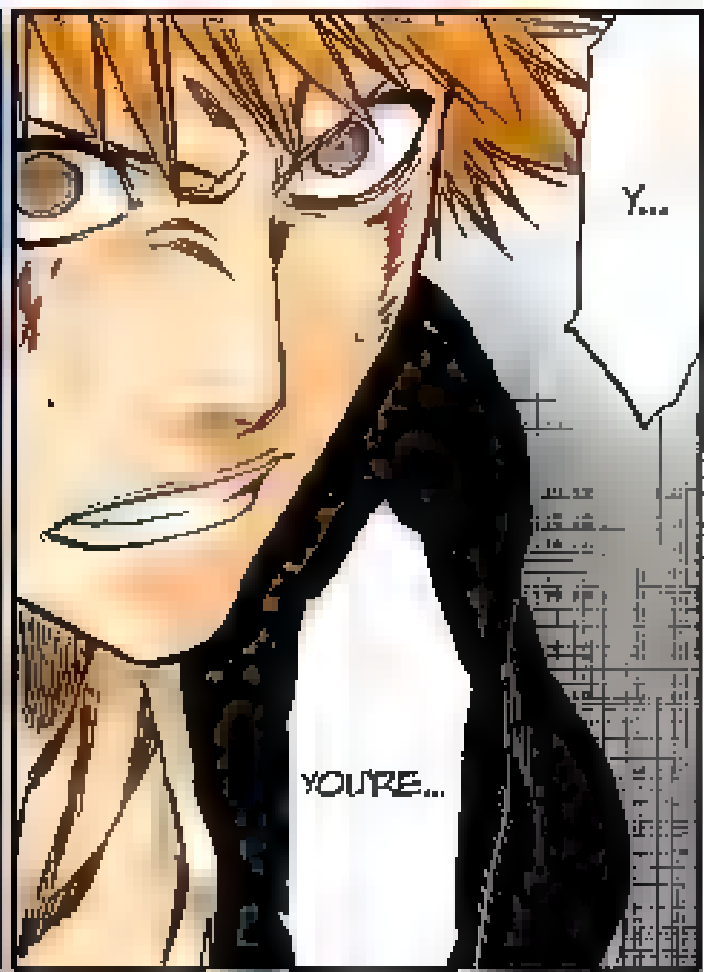
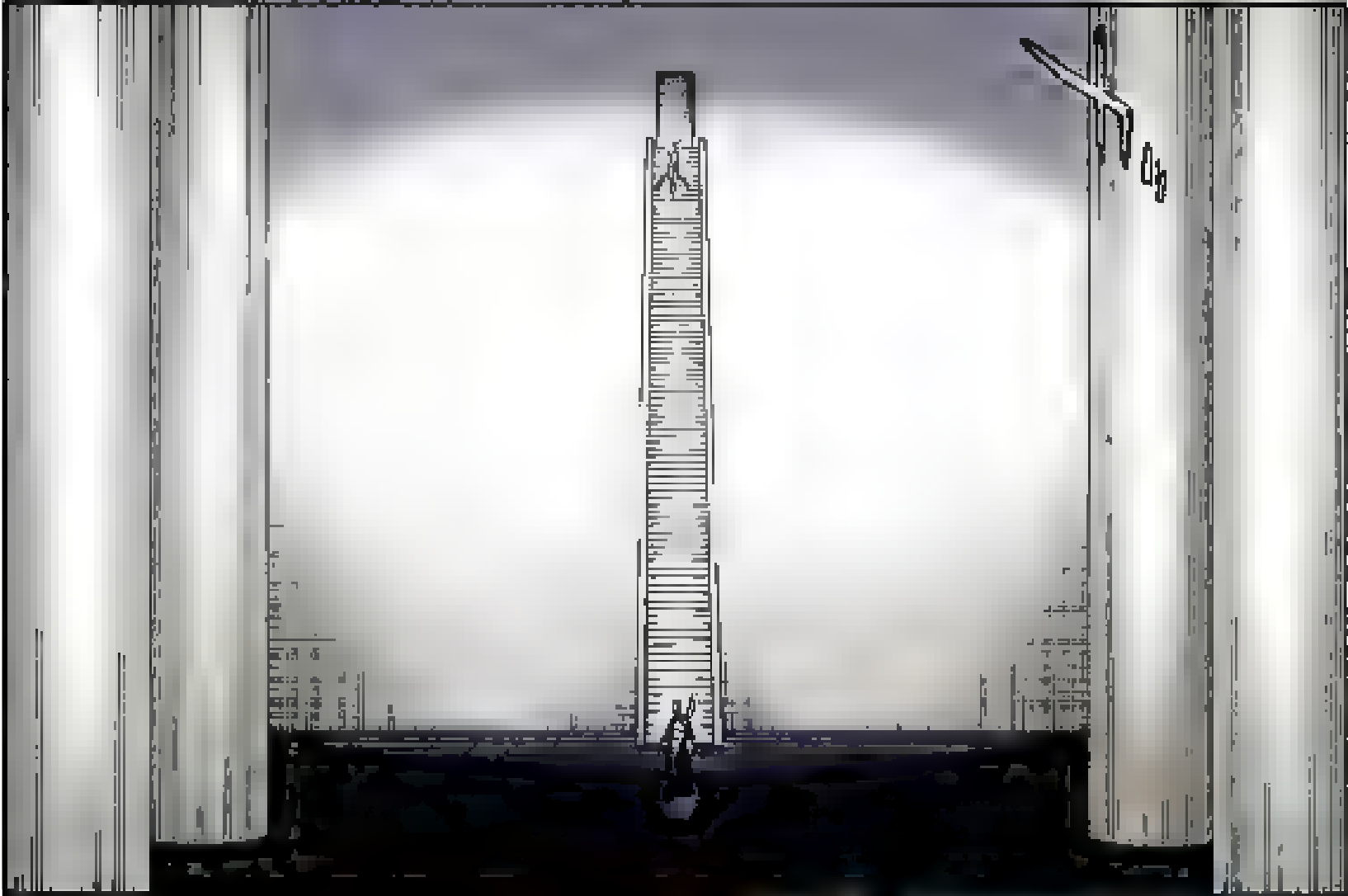
270. WARNING

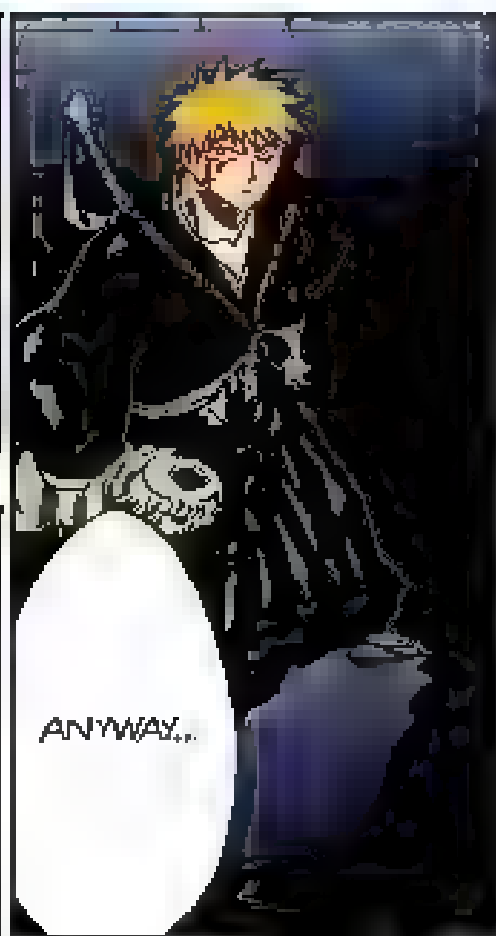
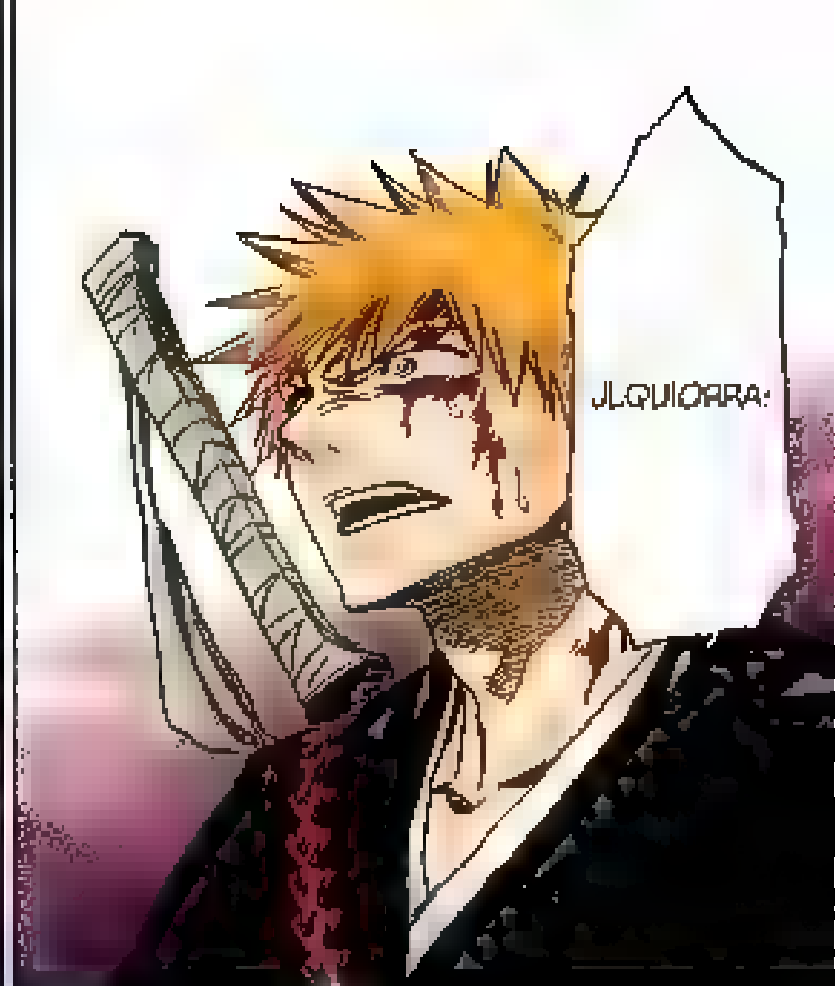
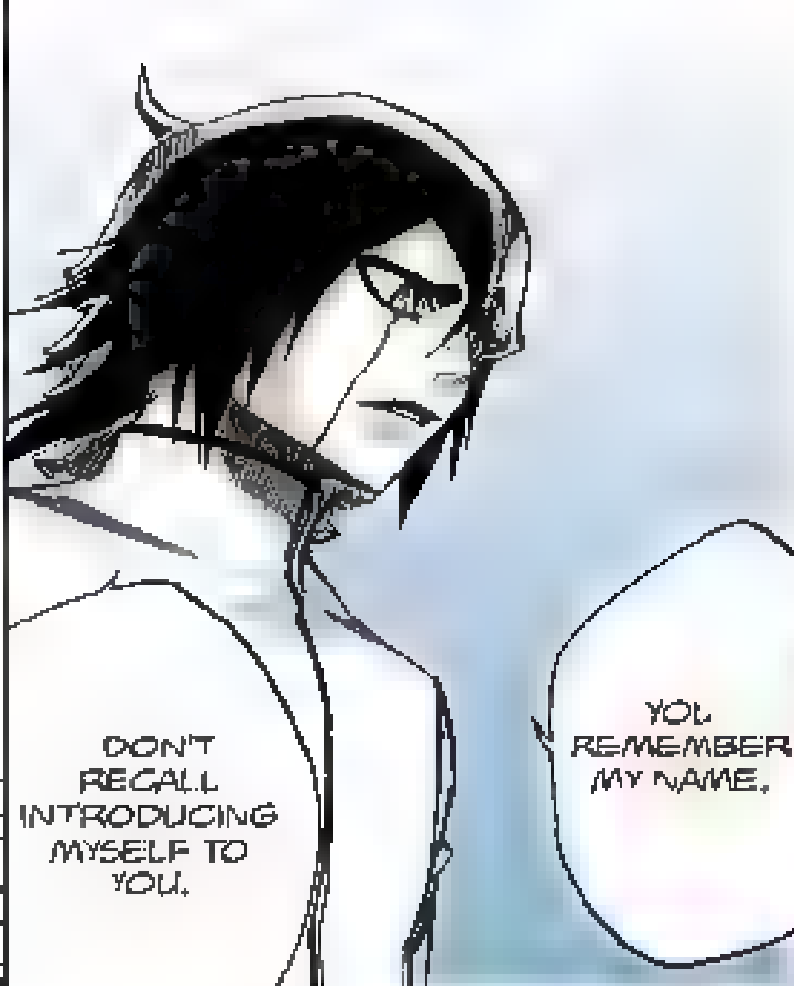


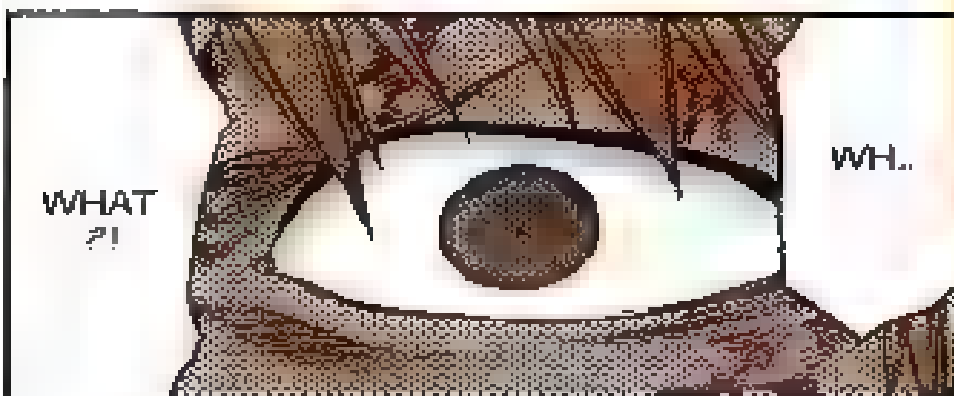
BLEACH
Standing on la profunda tinieblas.











WHAT
?!

WH..



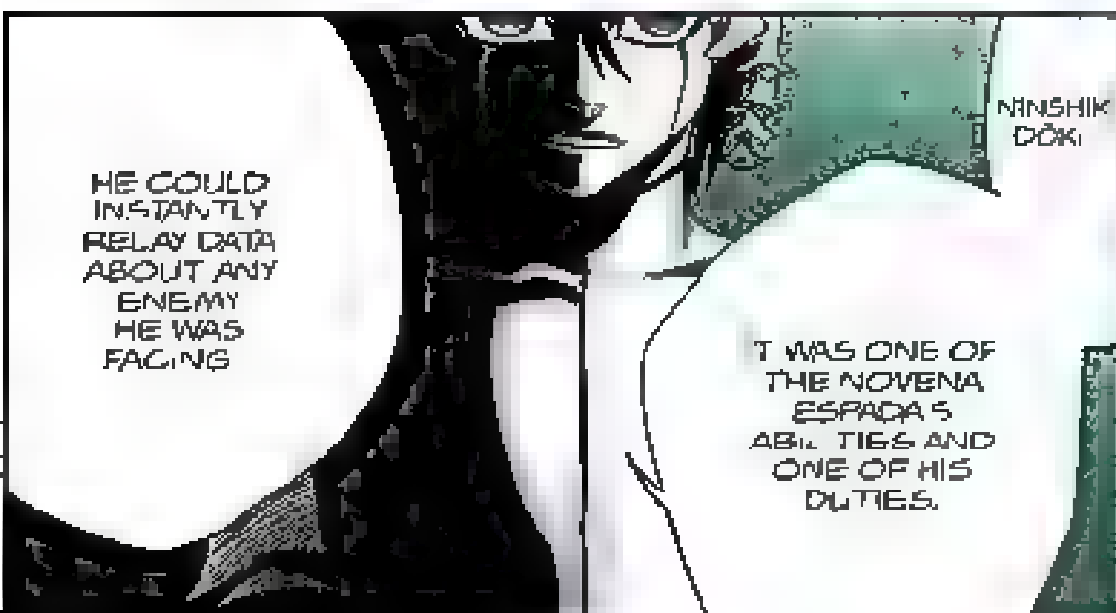
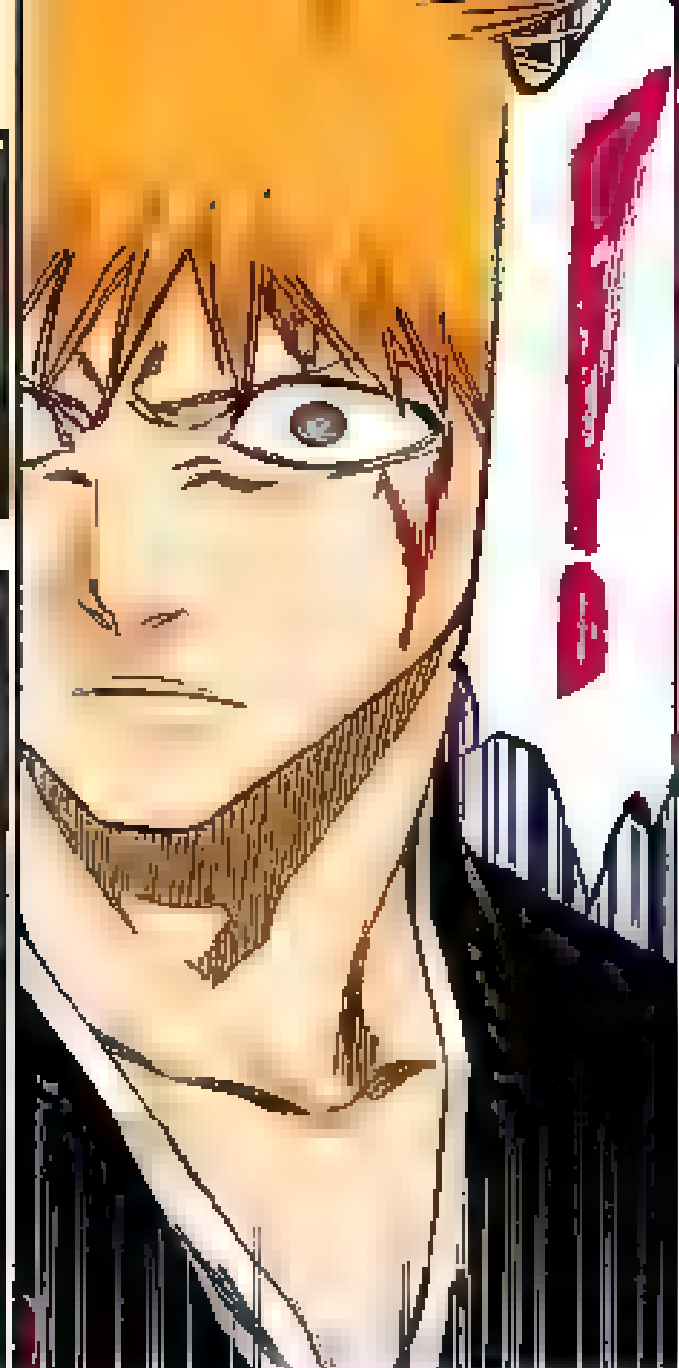
AND A
TRIDENT
WAS
THRUST
THROUGH
HER
GUTS.

HER
FACE
WAS
CUT...

ACTU-
ALLY

... SHE
AND THE
NOVENA
ESPADA
KILLED
EACH
OTHER

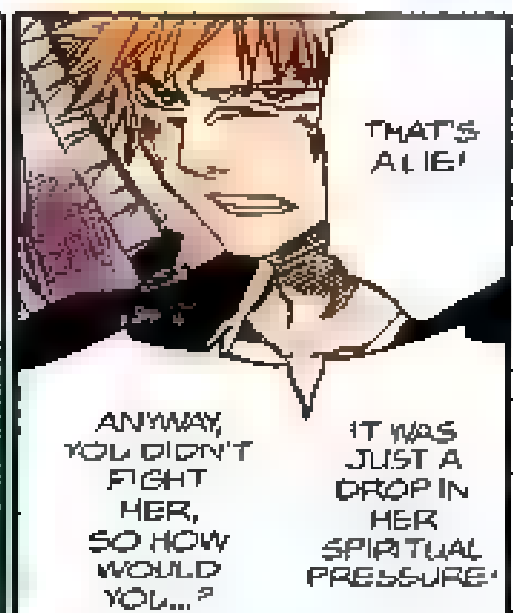
SHE'S
QUITE
DEAD.



HE COULD
INSTANTLY
RELAY DATA
ABOUT ANY
ENEMY
HE WAS
FACING

NINSHIK
DOKI

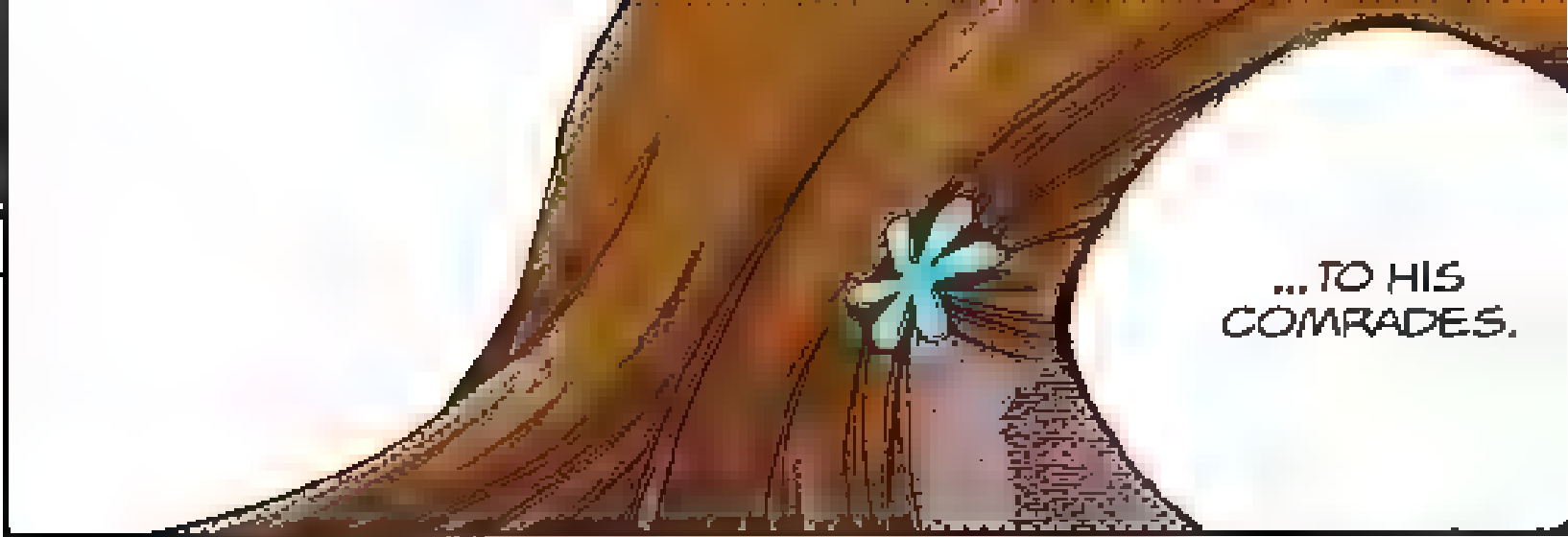
IT WAS ONE OF
THE NOVENA
ESPADA'S
ABILITIES AND
ONE OF HIS
DUTIES.



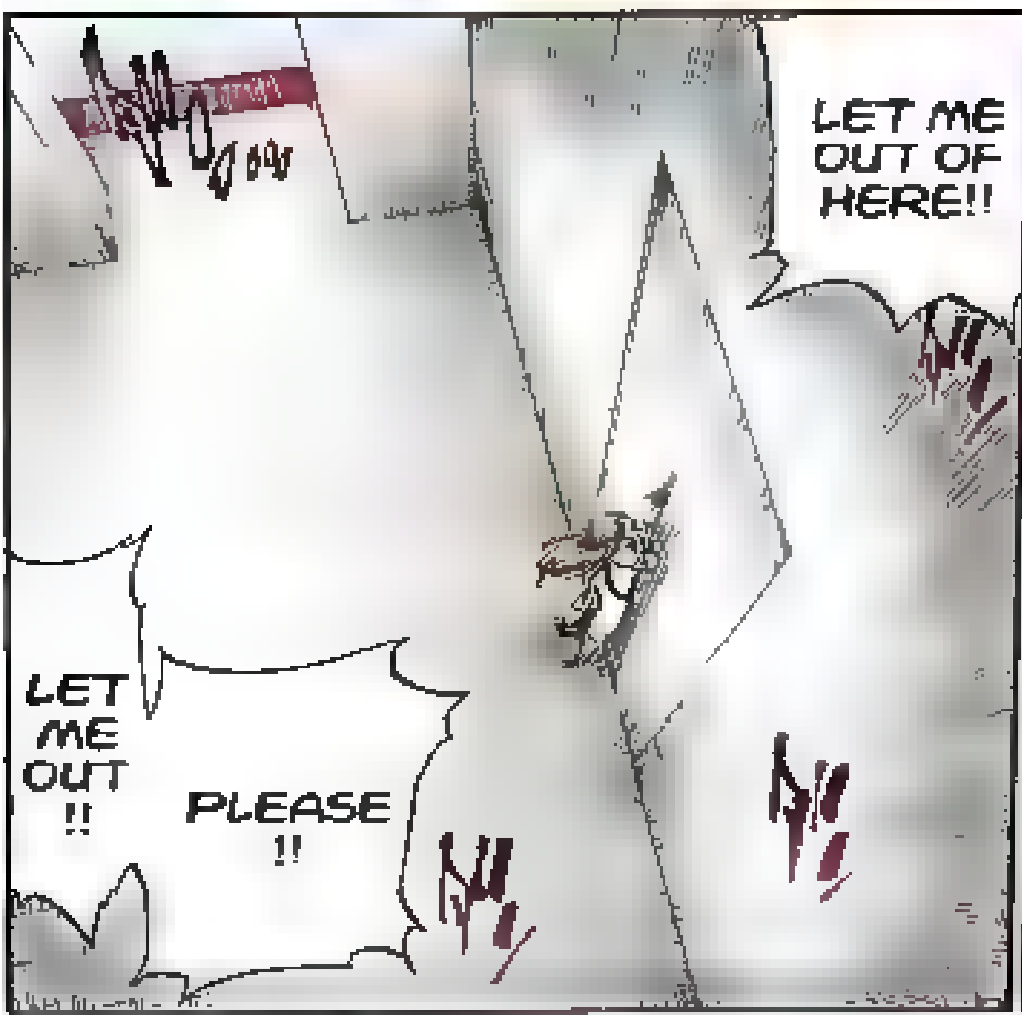
THAT'S
ALIE!

ANYWAY,
YOU DIDN'T
FIGHT
HER,
SO HOW
WOULD
YOU...?

IT WAS
JUST A
DROP IN
HER
SPIRITUAL
PRESSURE.



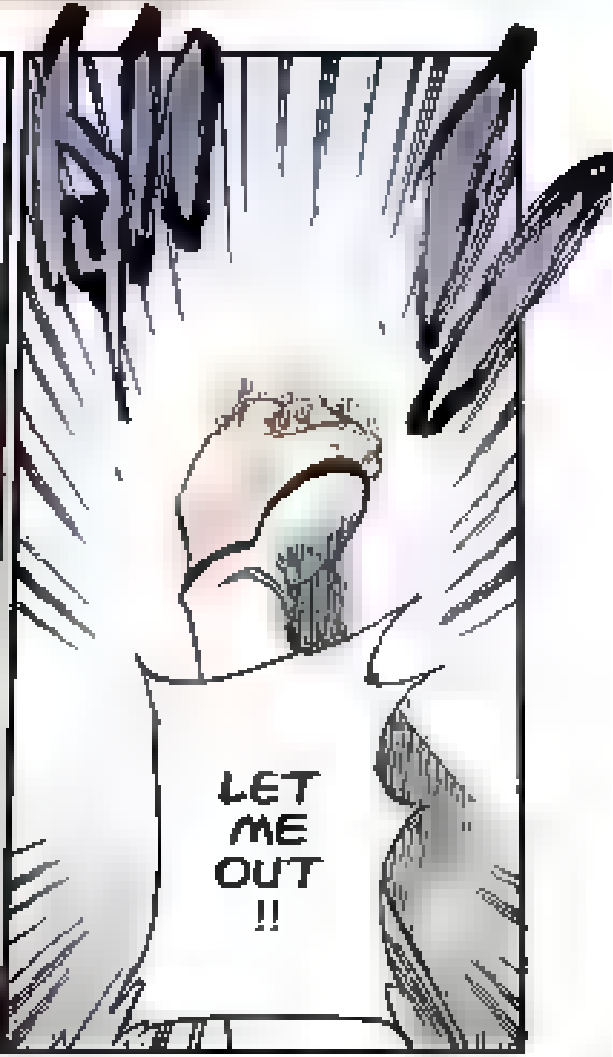
...TO HIS
COMRADES.



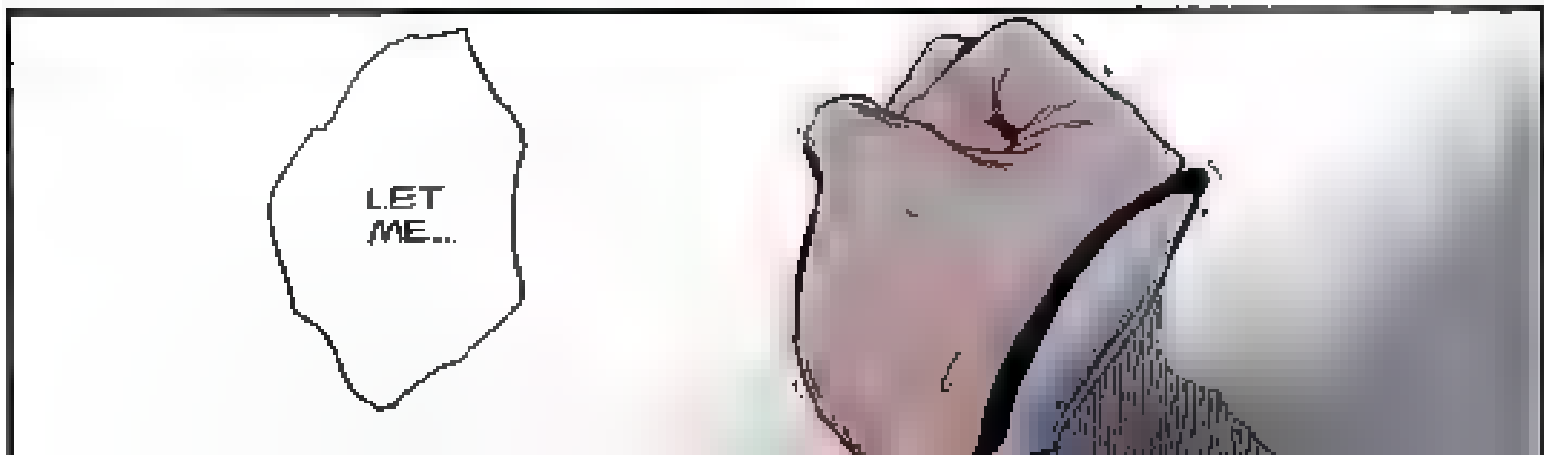
LET ME
OUT OF
HERE!!

LET
ME
OUT
!!

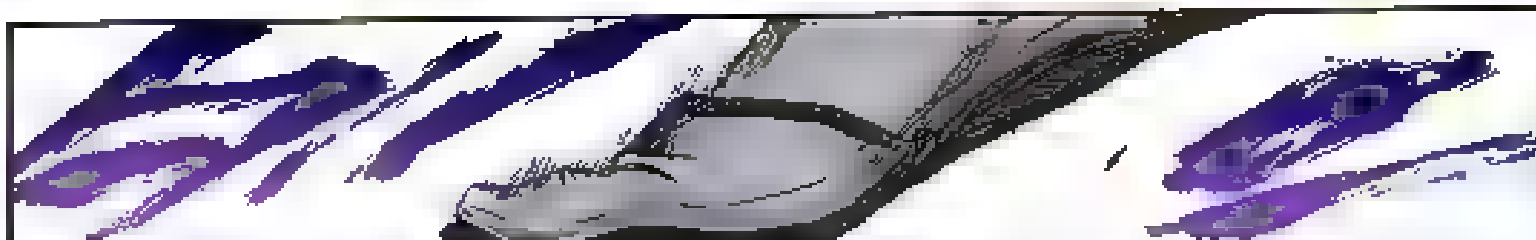
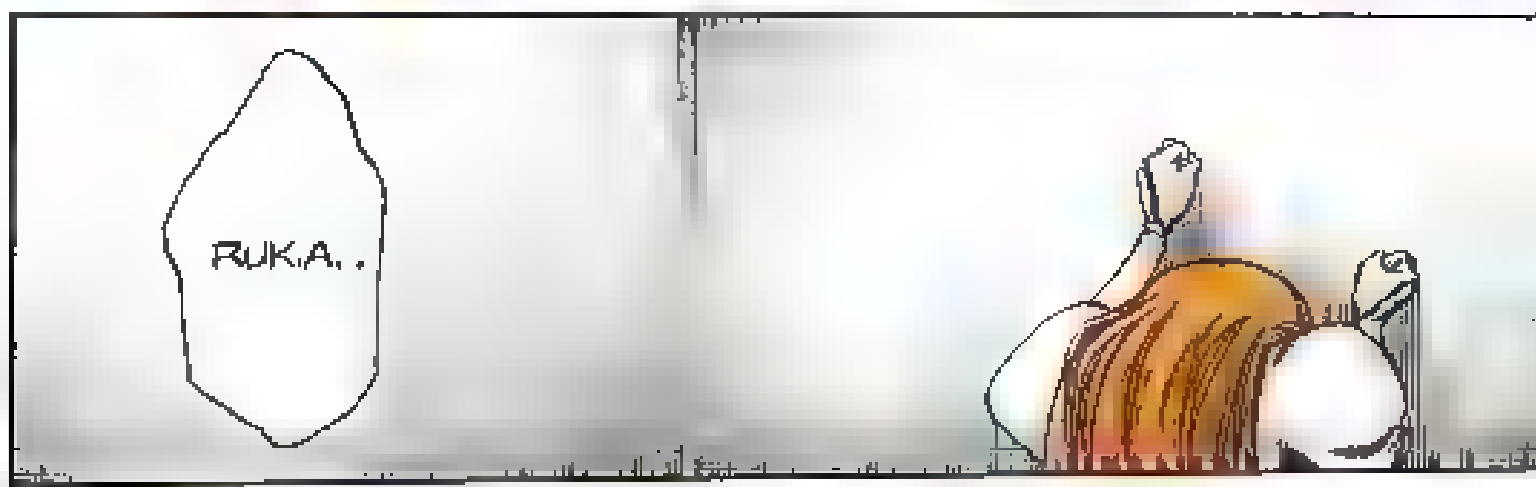
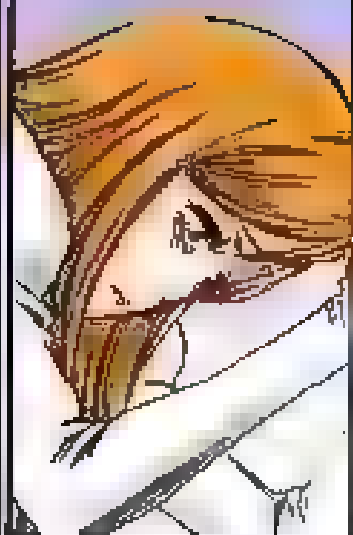
PLEASE
!!

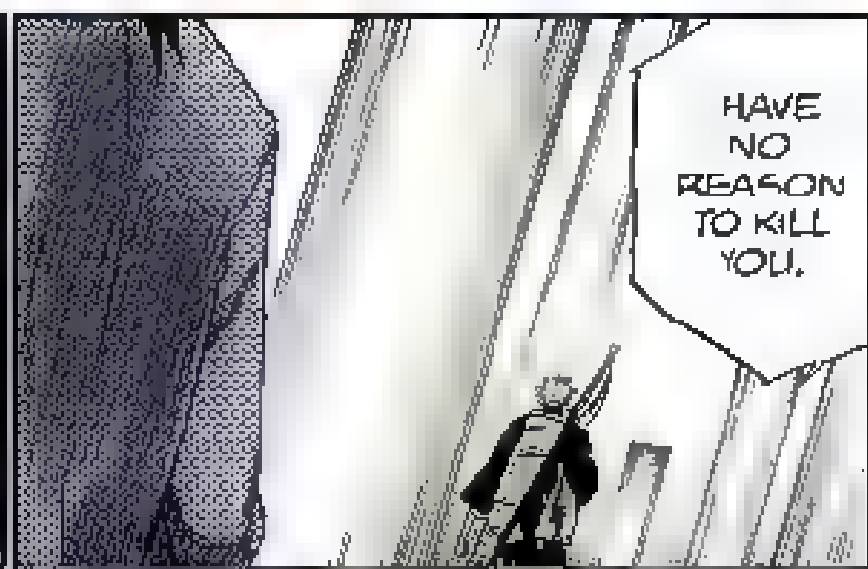
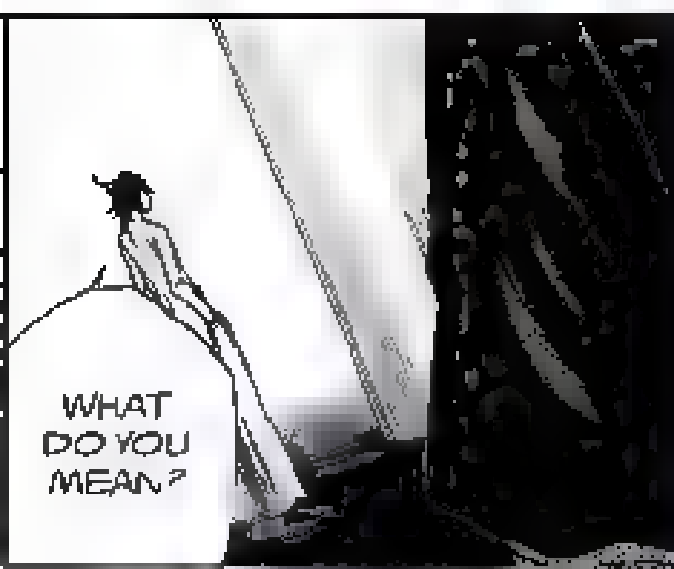
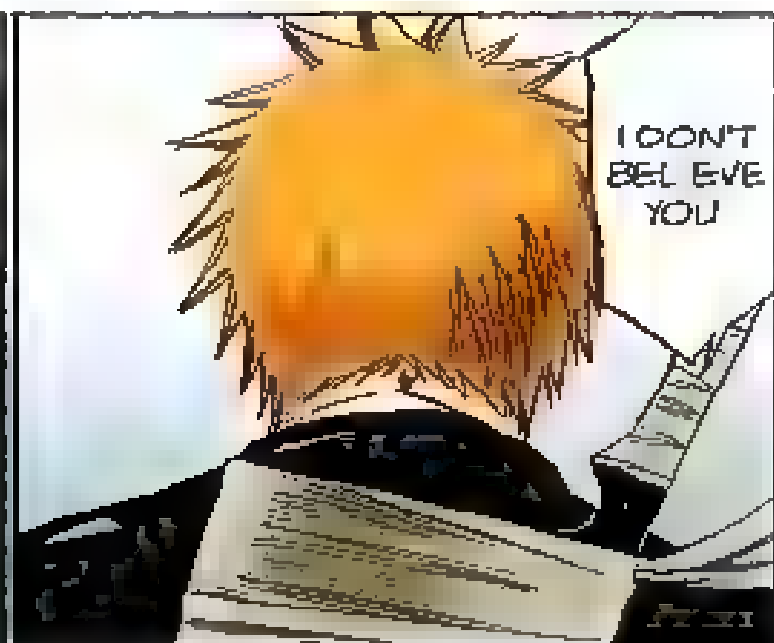
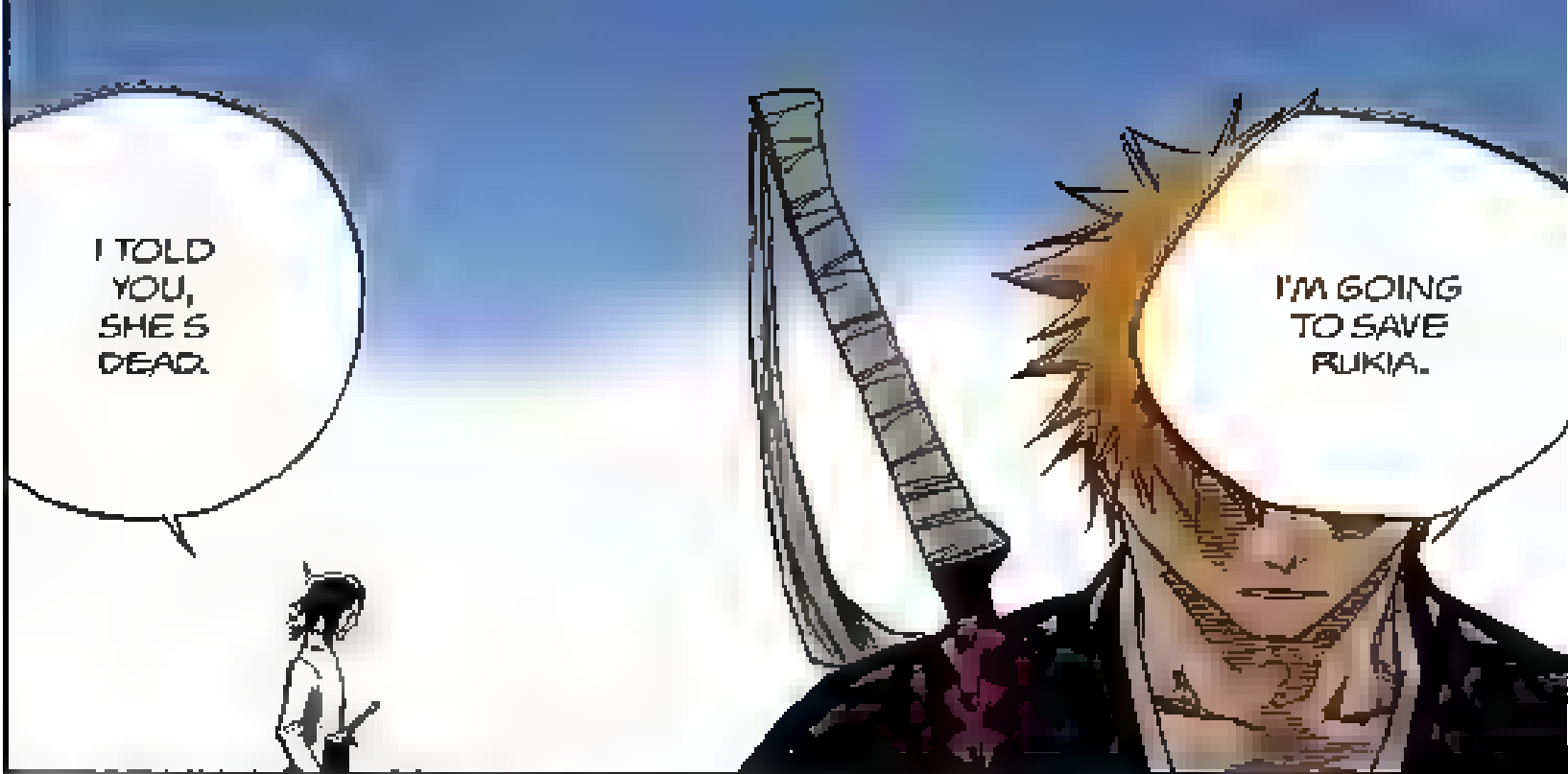


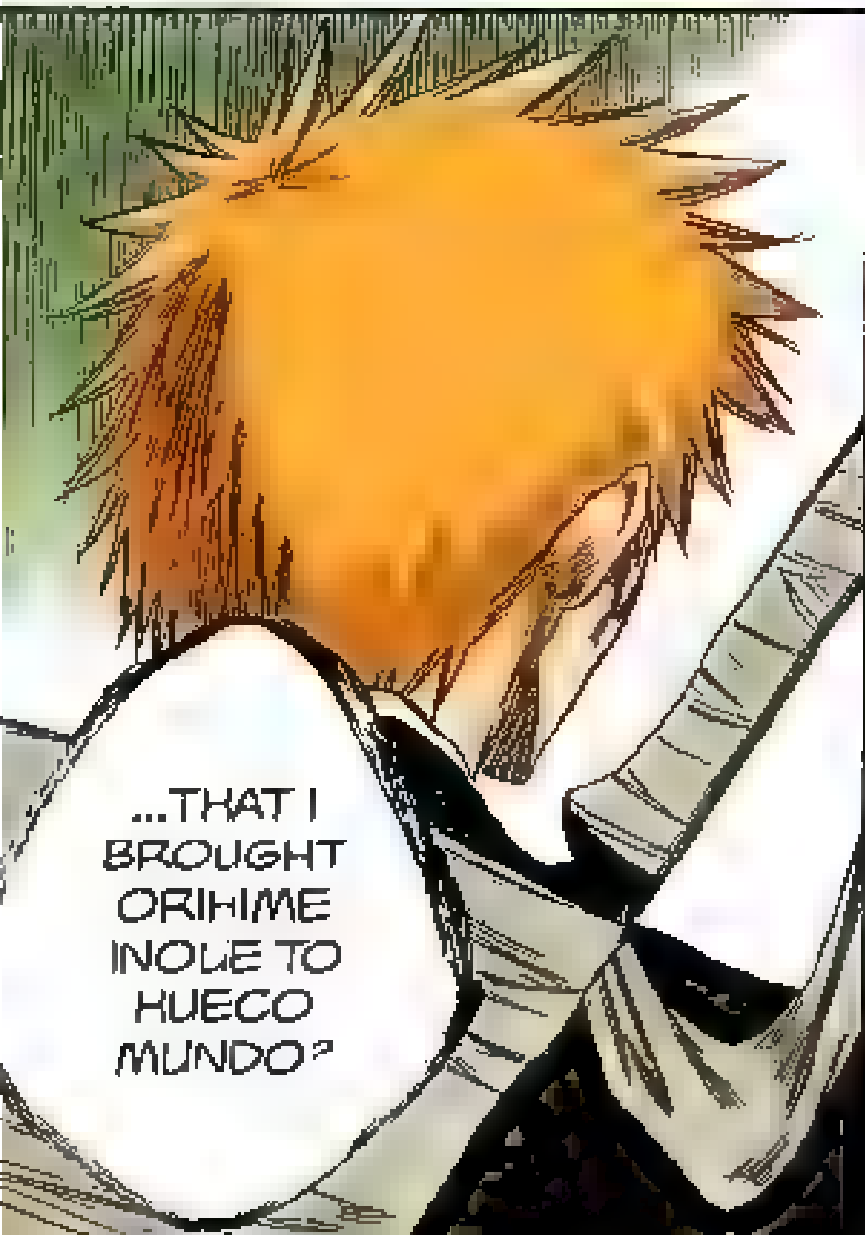
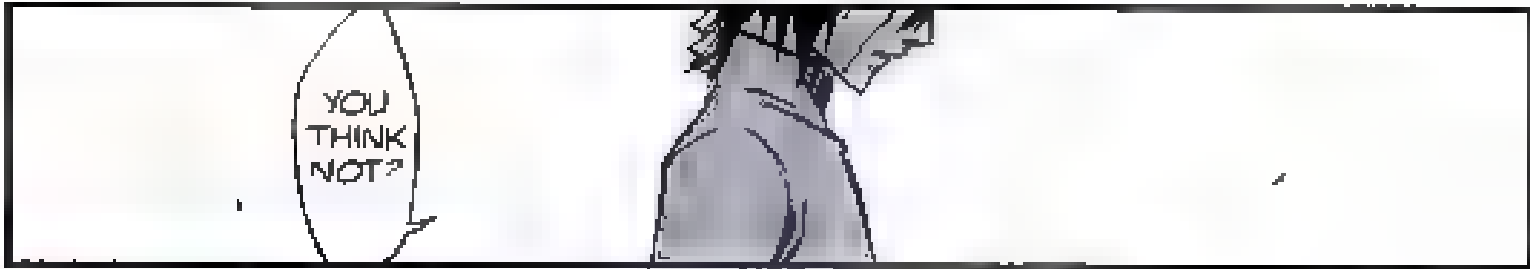
LET
ME
OUT
!!

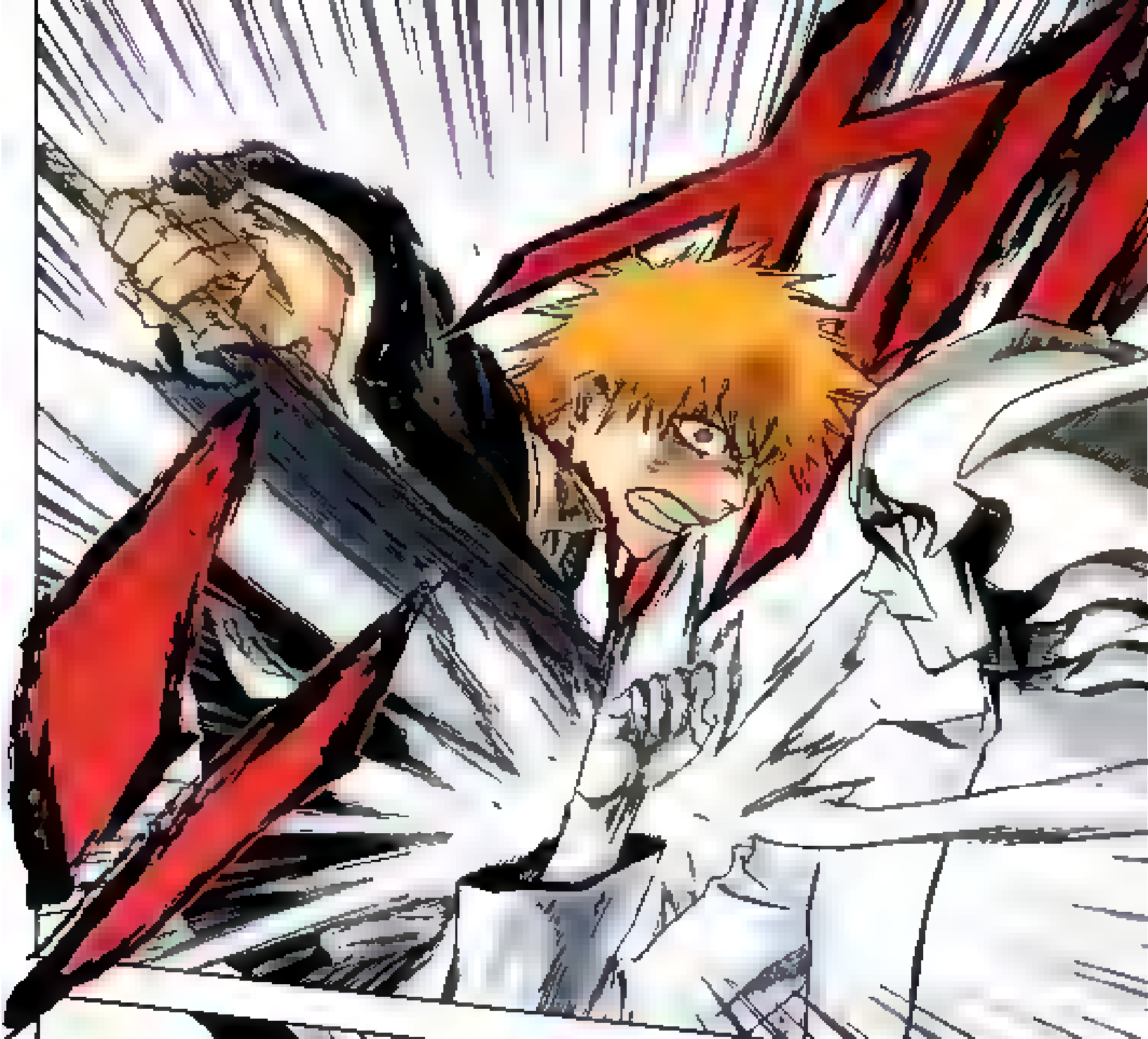


LET
ME...









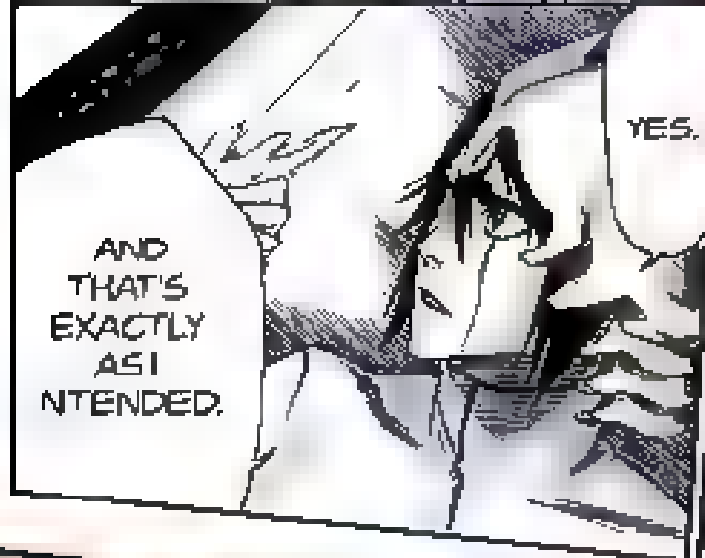
YOU CAME
ALL THE WAY
HERE TO
SAVE HER...

...EVEN
THOUGH
YOU
WEREN'T
SURE
SHE WAS
INNOCENT

HOW
INTER-
ESTING

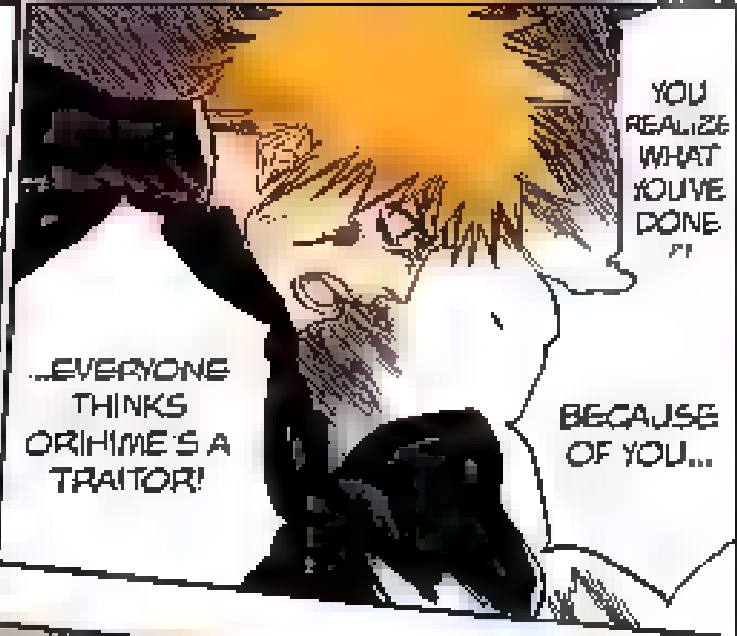
...DIDN'T
COME
HERE OF
HER OWN
FREE
WILL!

THEN
SHE...



AND
THAT'S
EXACTLY
AS I
INTENDED.

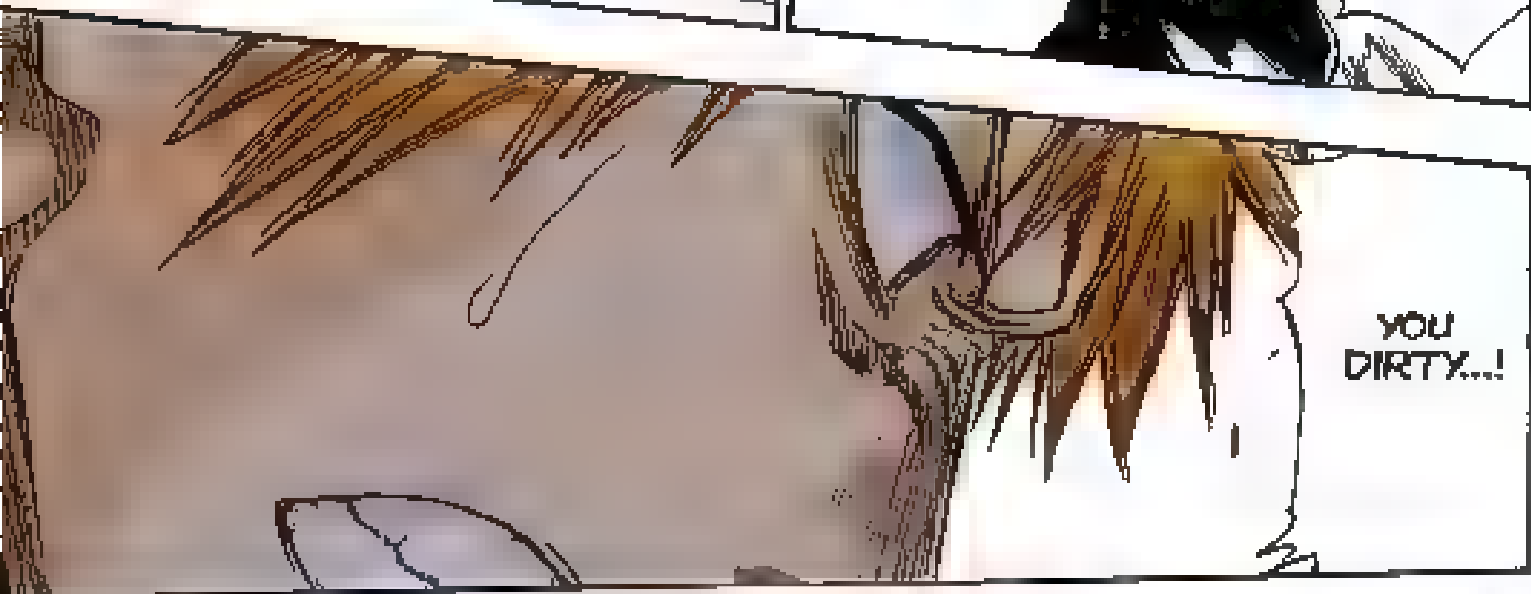
YES.



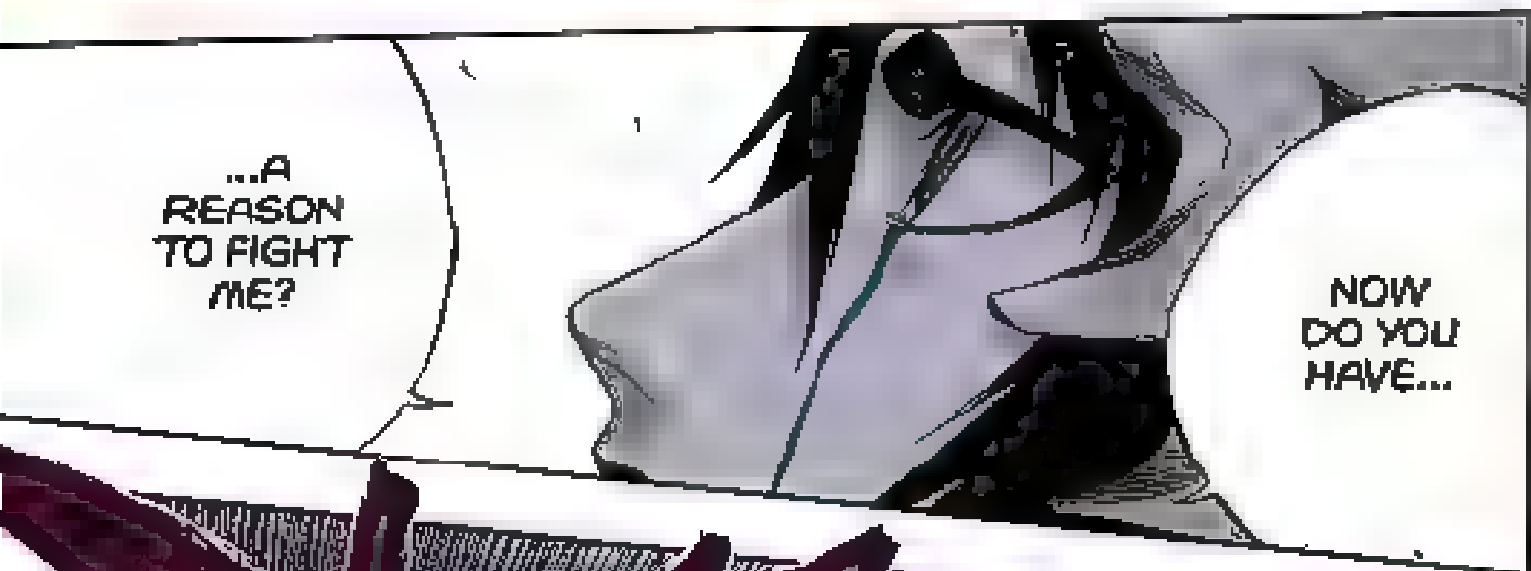
YOU
REALIZE
WHAT
YOU'VE
DONE
PI

...EVERYONE
THINKS
ORIHIME'S A
TRAITOR!

BECAUSE
OF YOU...

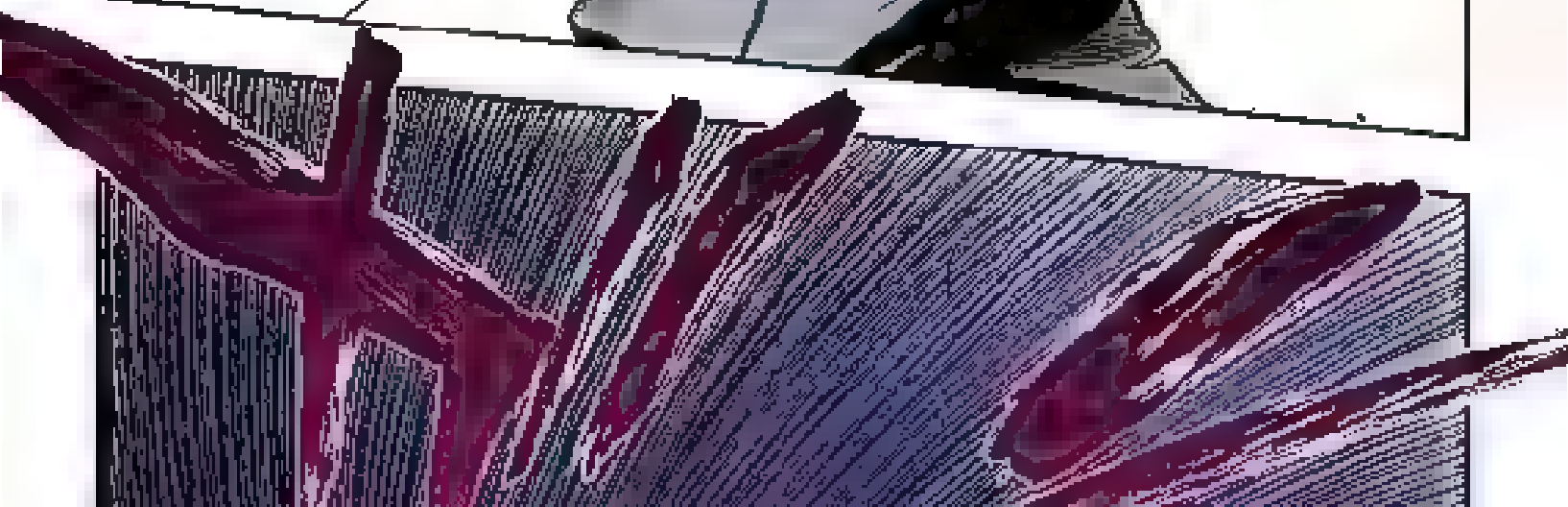


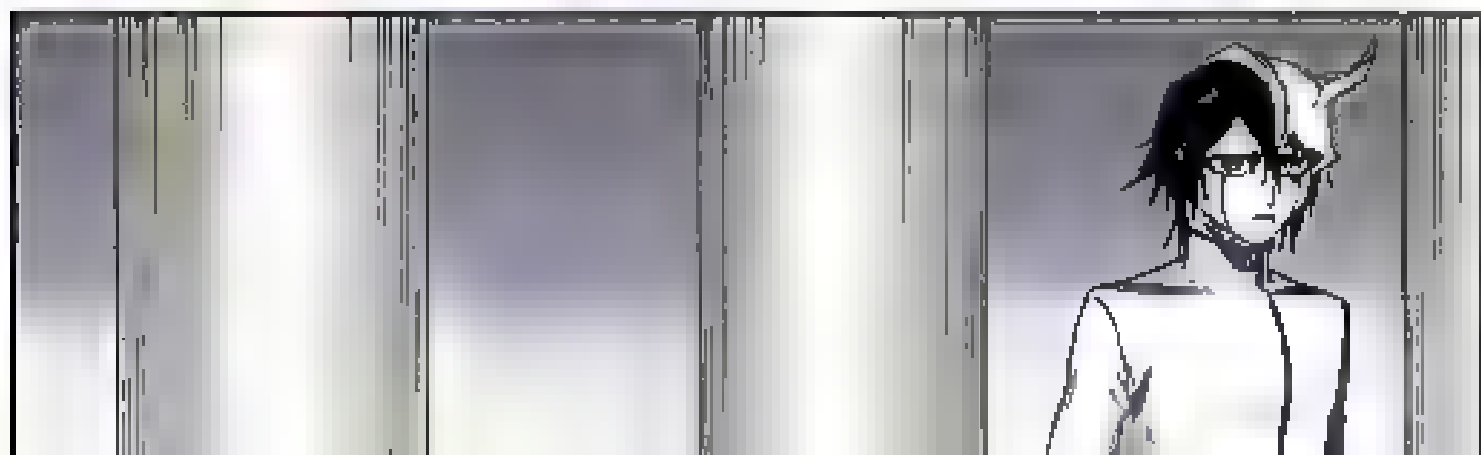
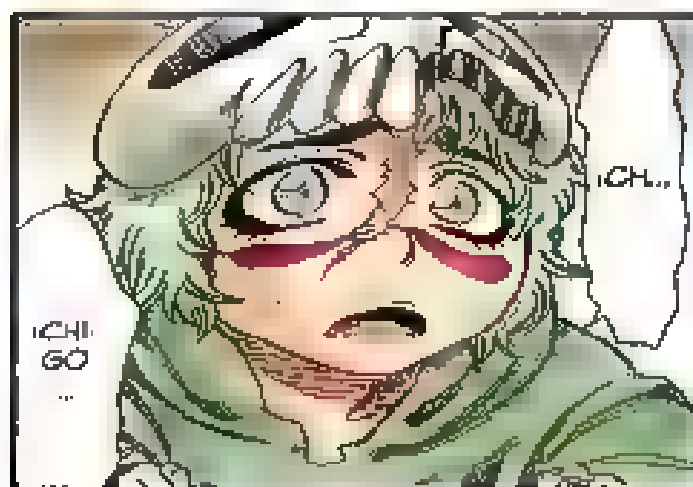
YOU
DIRTY...!

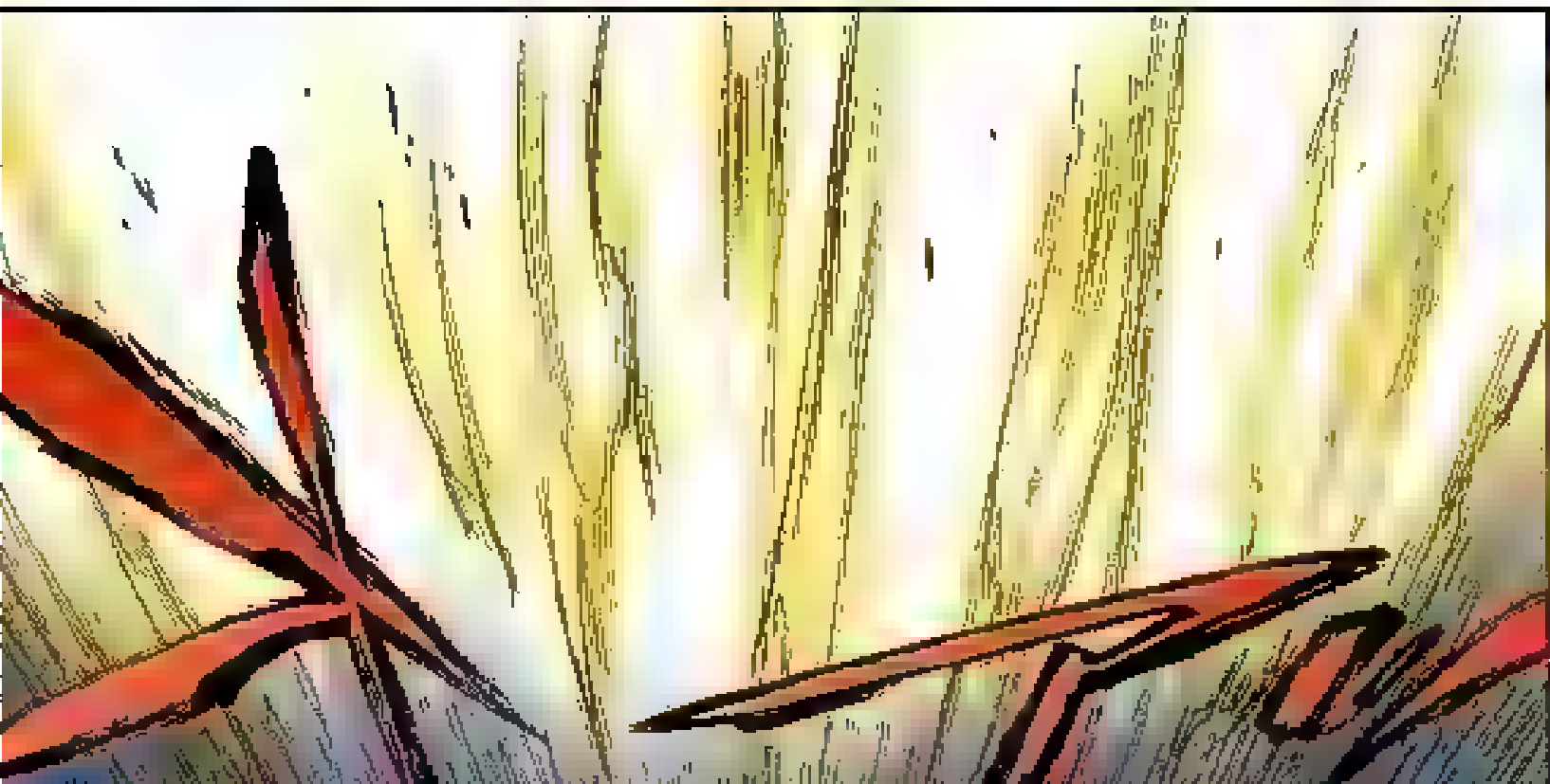
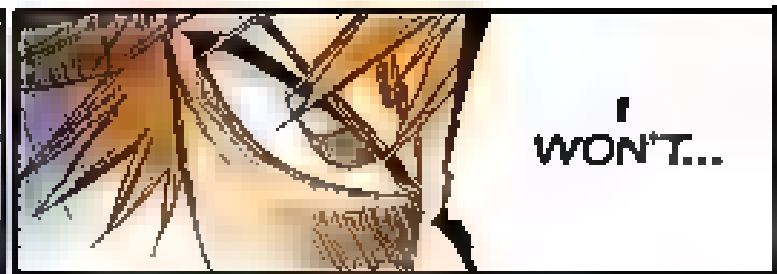
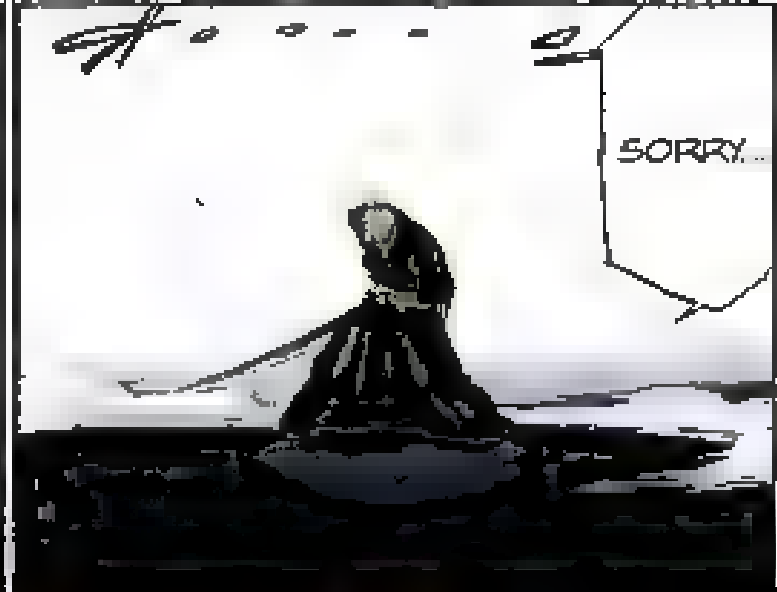


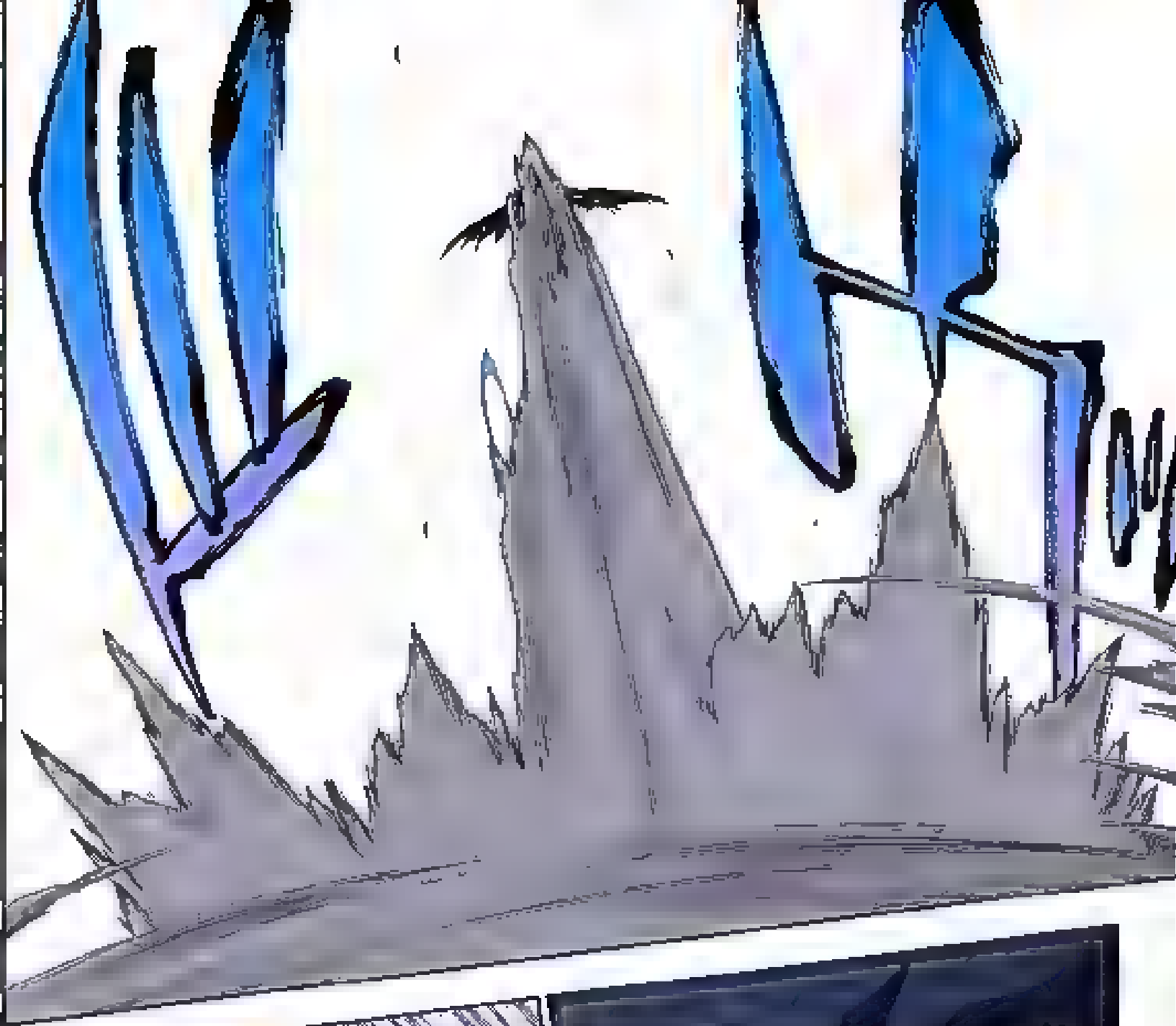
...A
REASON
TO FIGHT
ME?

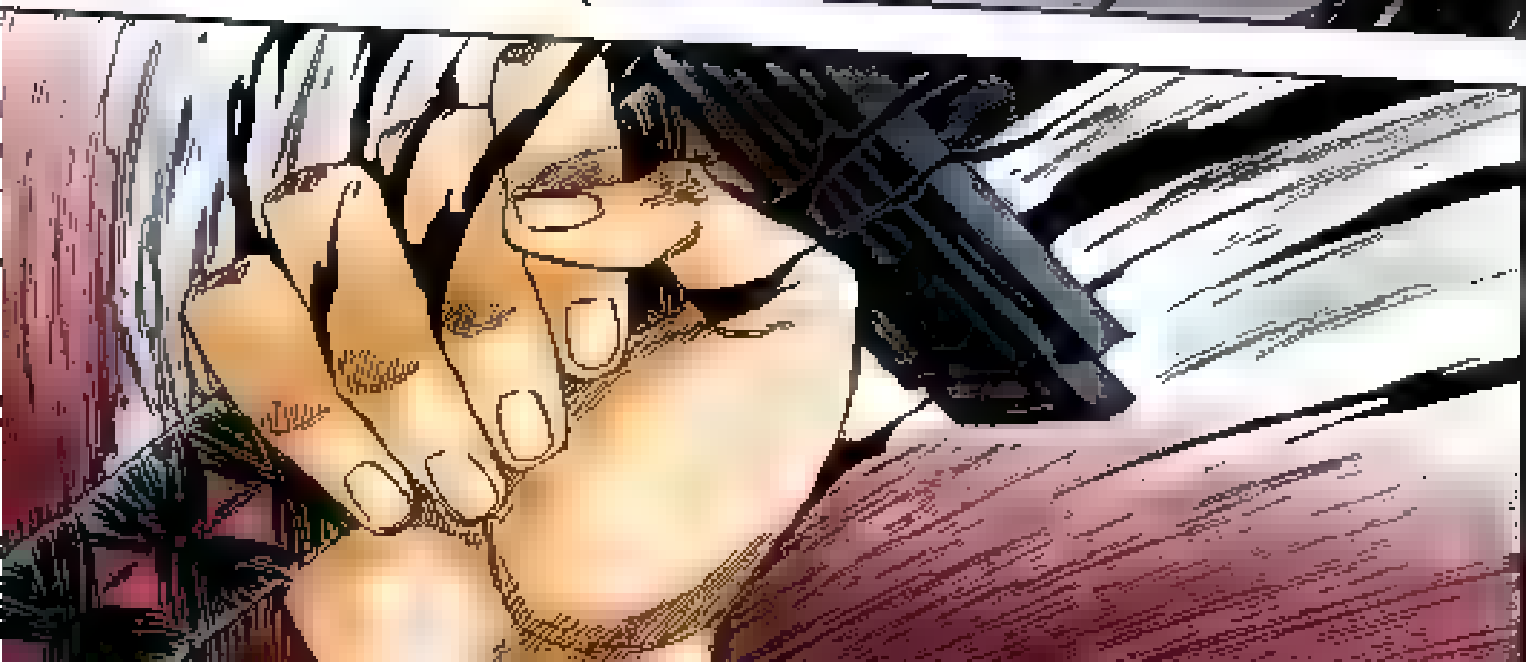
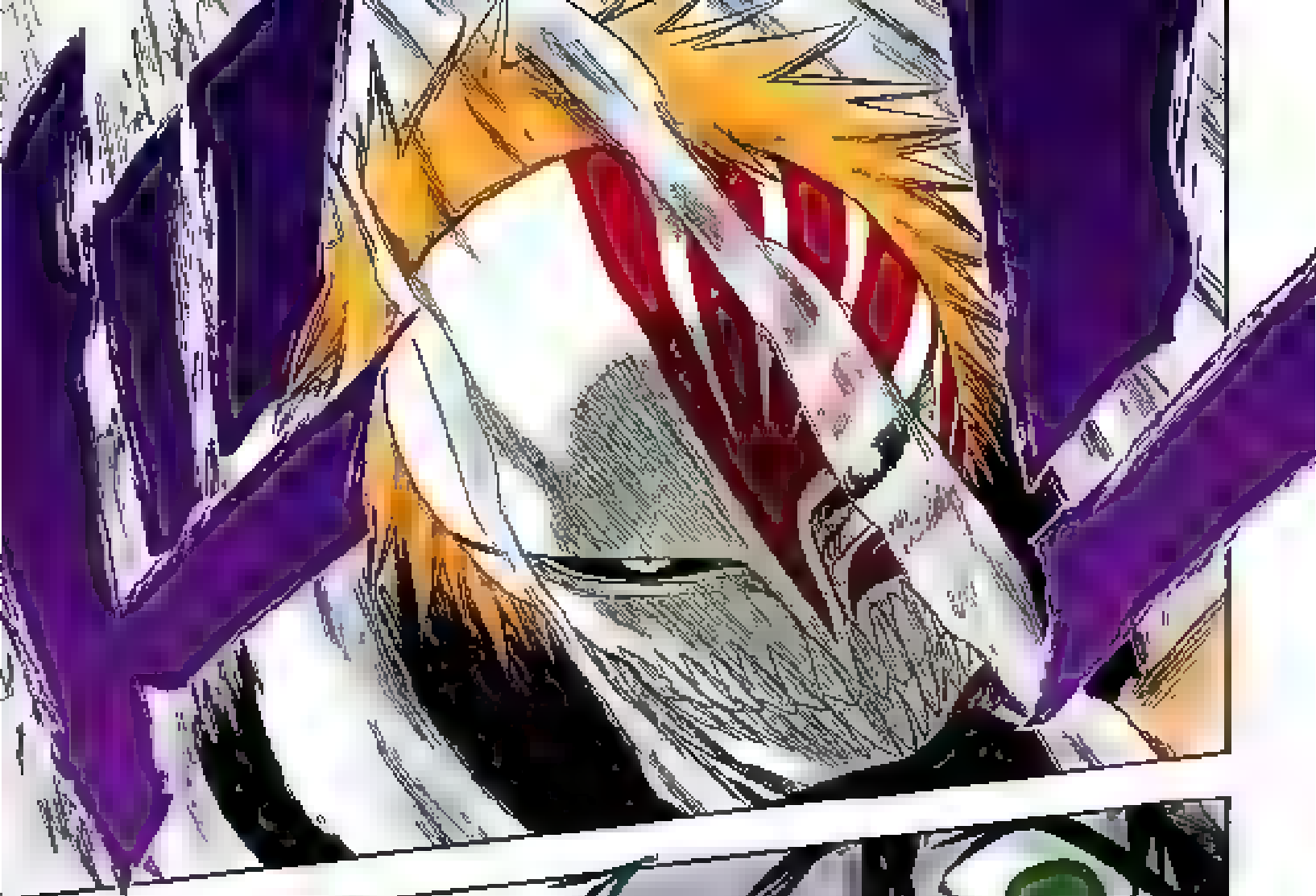
NOW
DO YOU
HAVE...



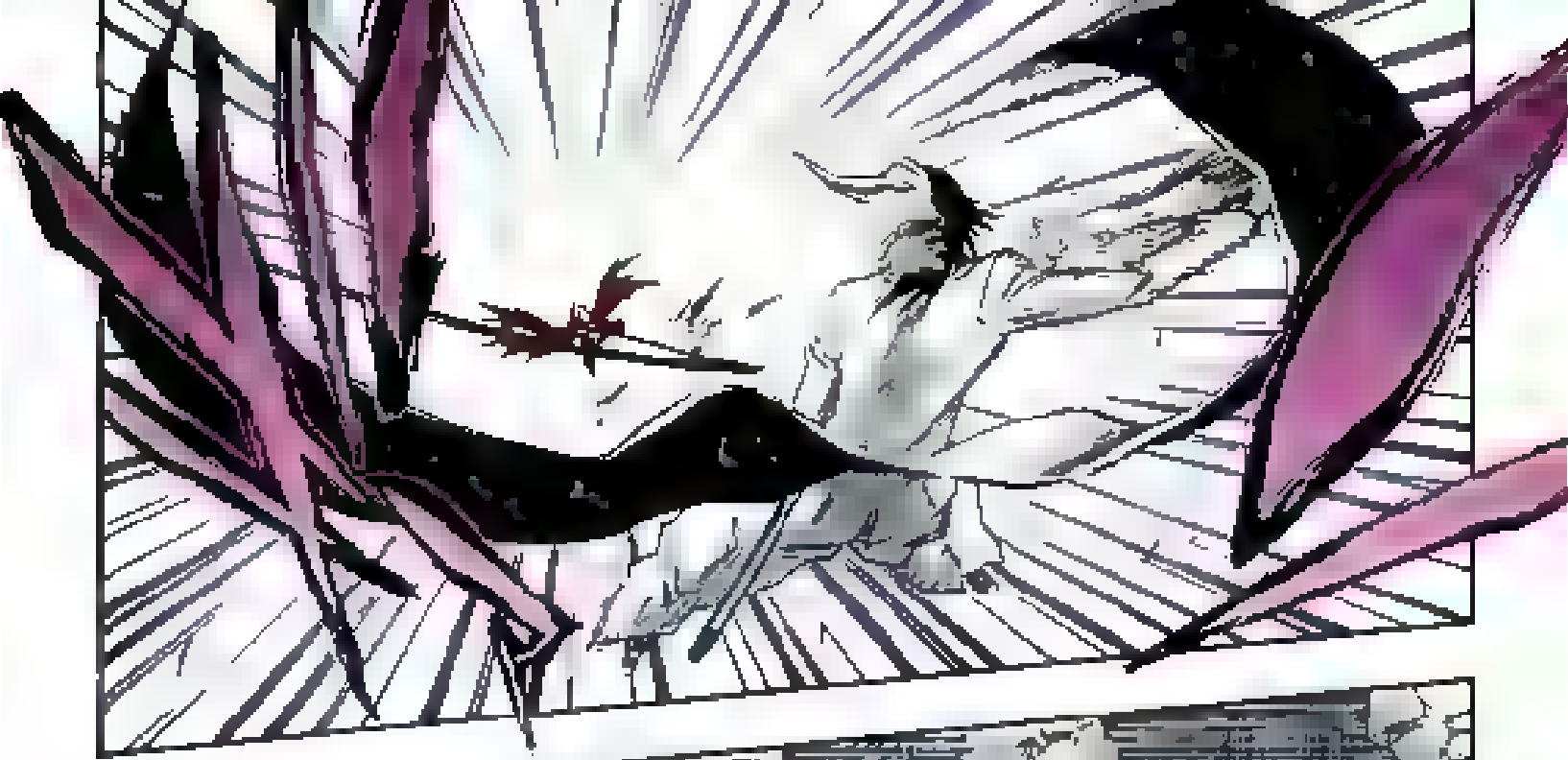












THAT
SPIRITUAL
PRESSURE.
THAT
MASK.

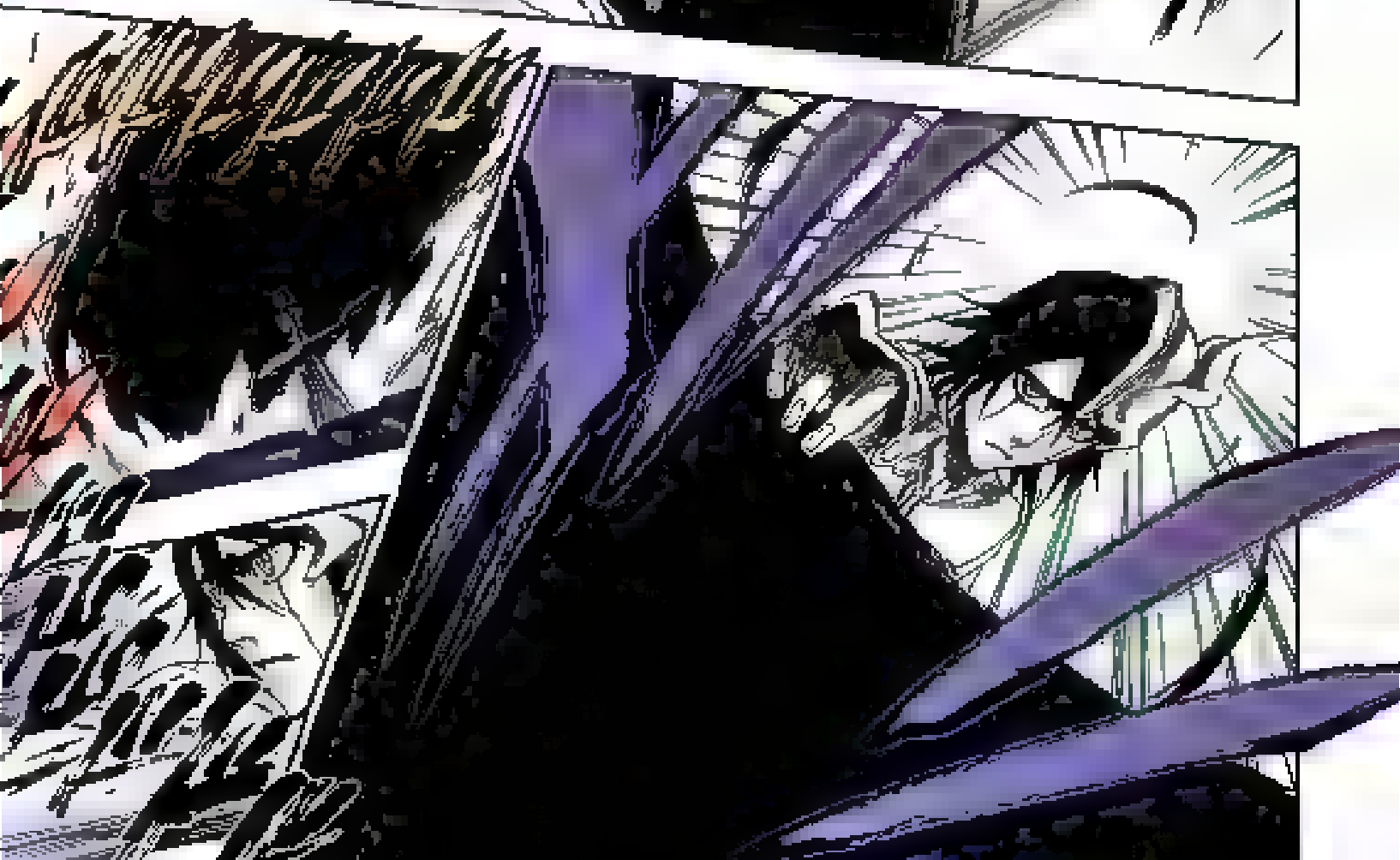
WHAT
WAS
THAT?

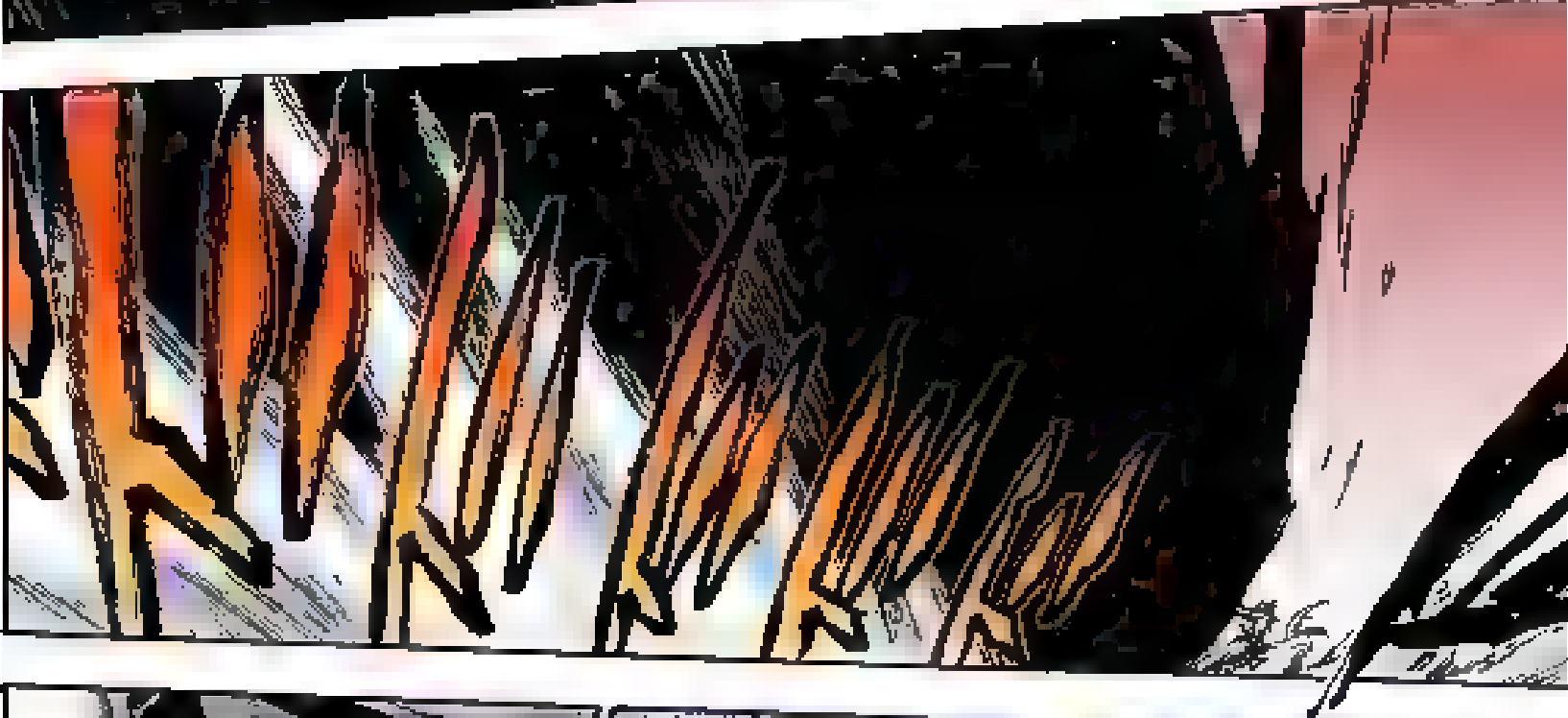
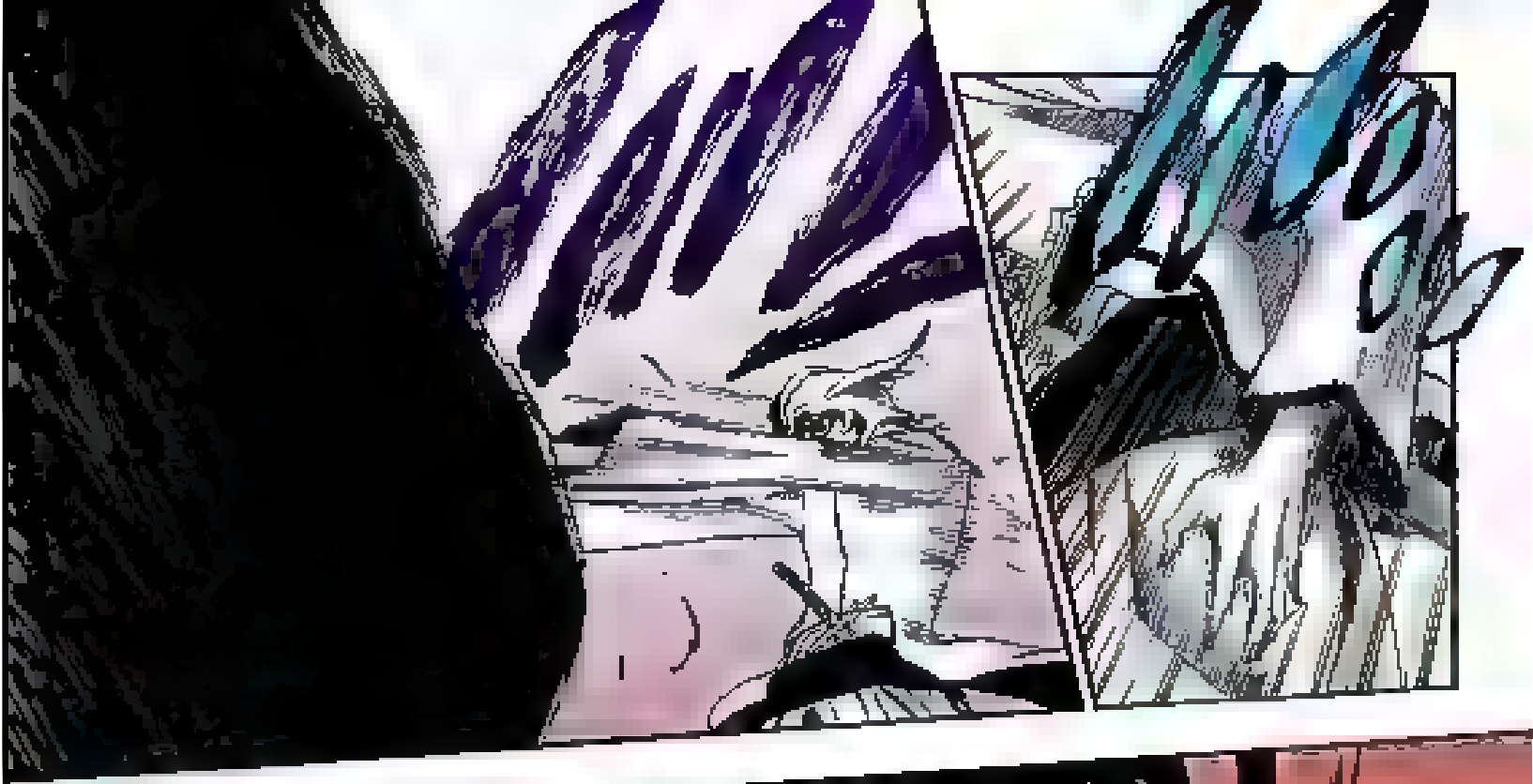
HE'S
LIKE
ONE
OF
US.



GETSUGA
TENSHÔ.









KAR

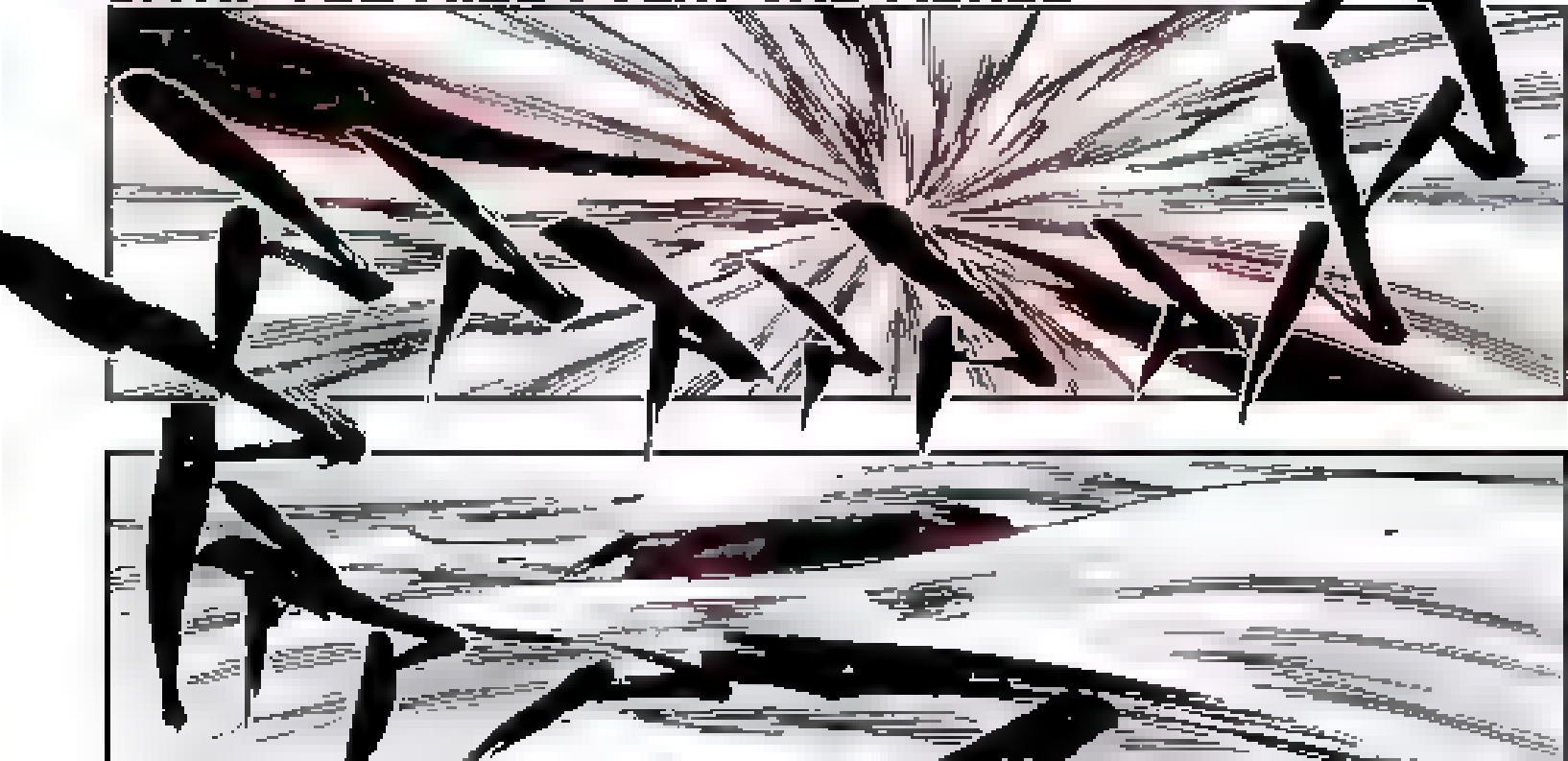
IZER

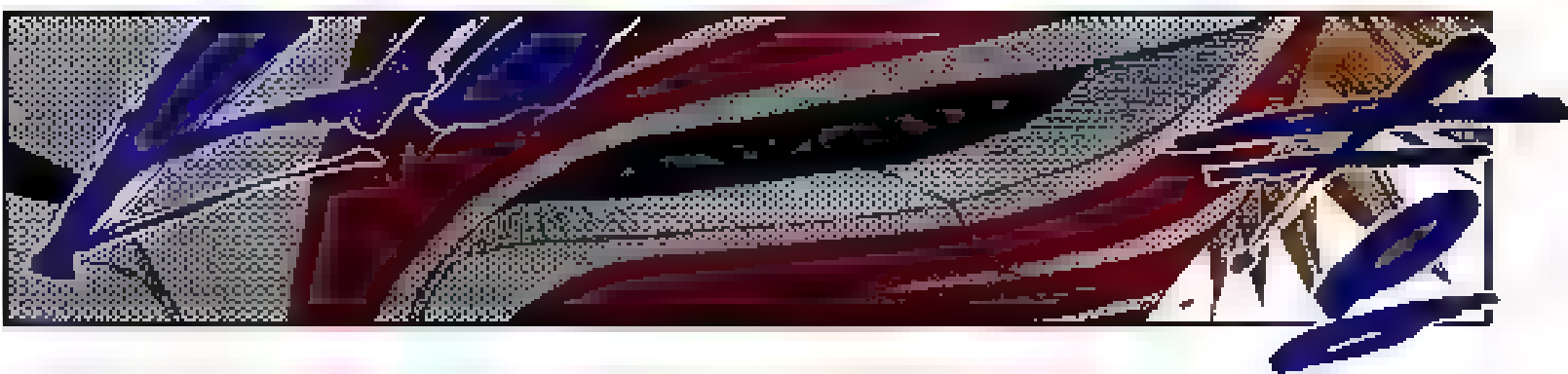
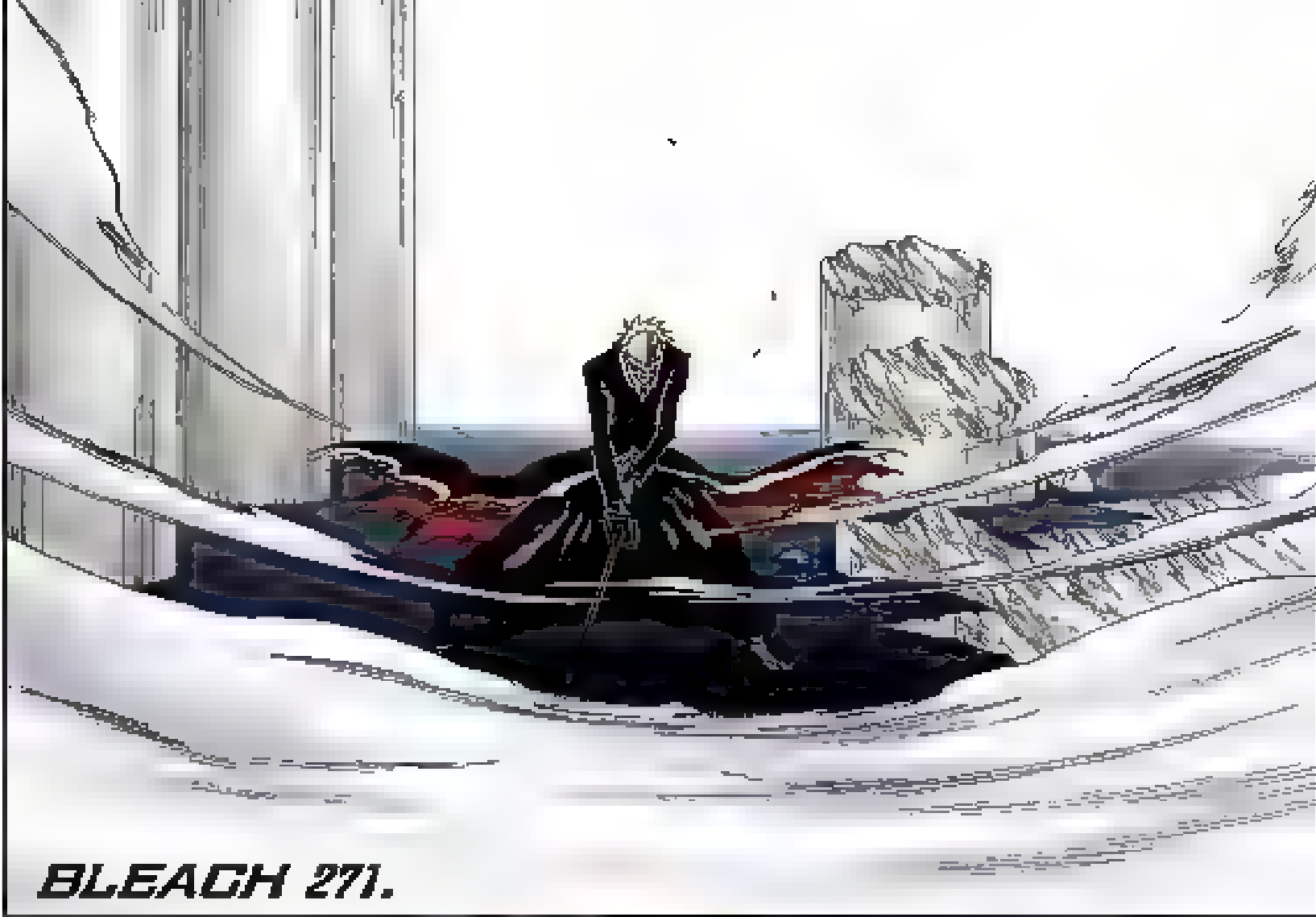
CHAKKA
BOOM
BOOM

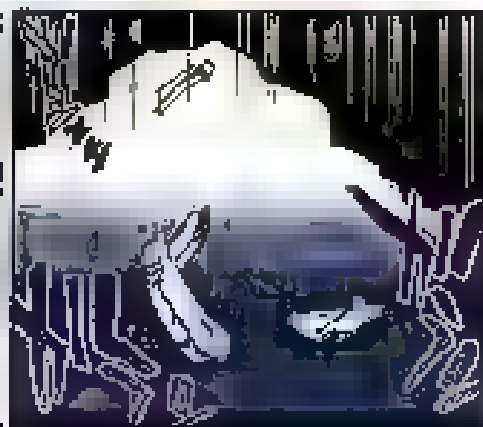
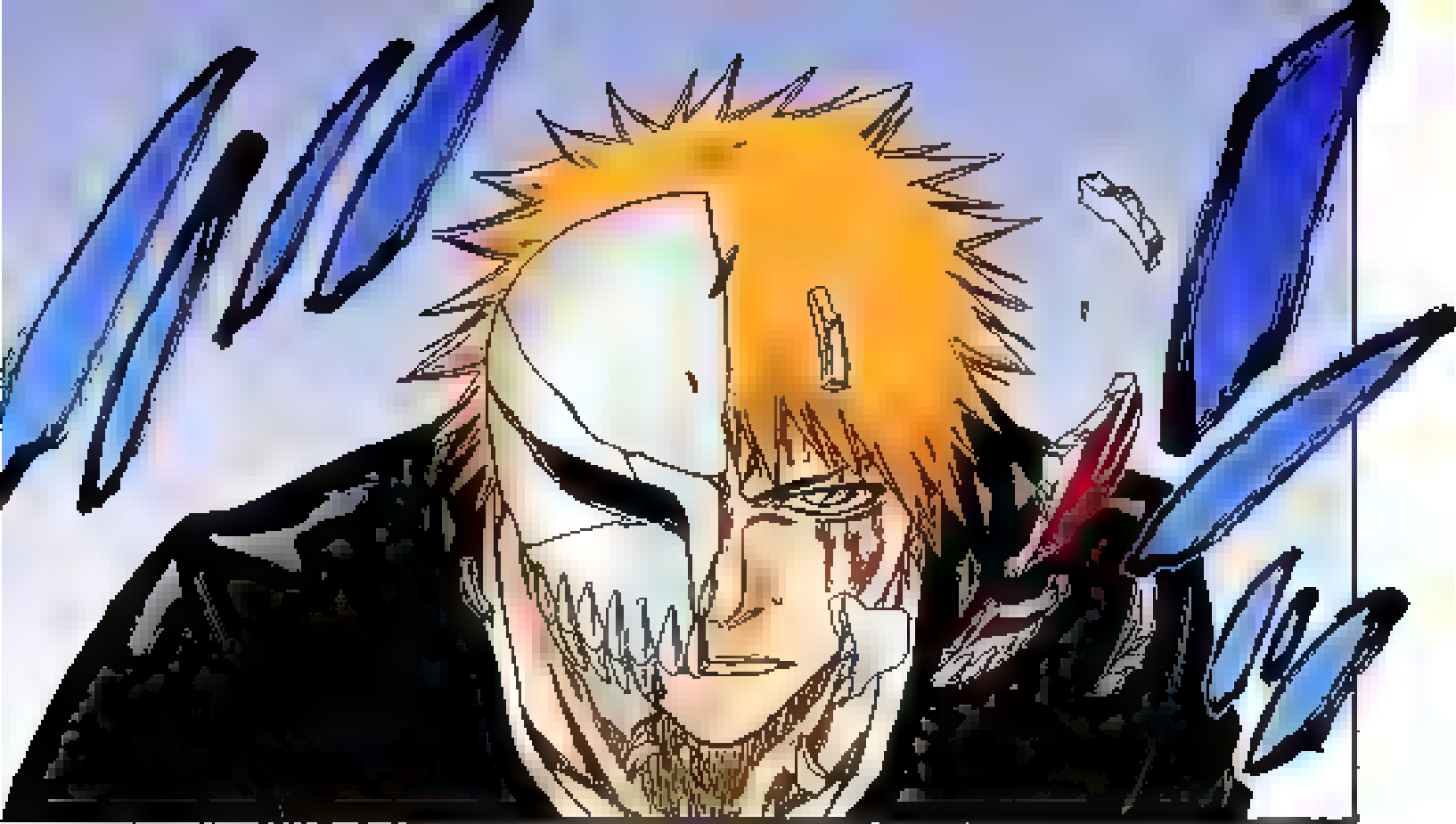
CHAKKA
CHAKKA
BOOM



271. If You Rise From The Ashes



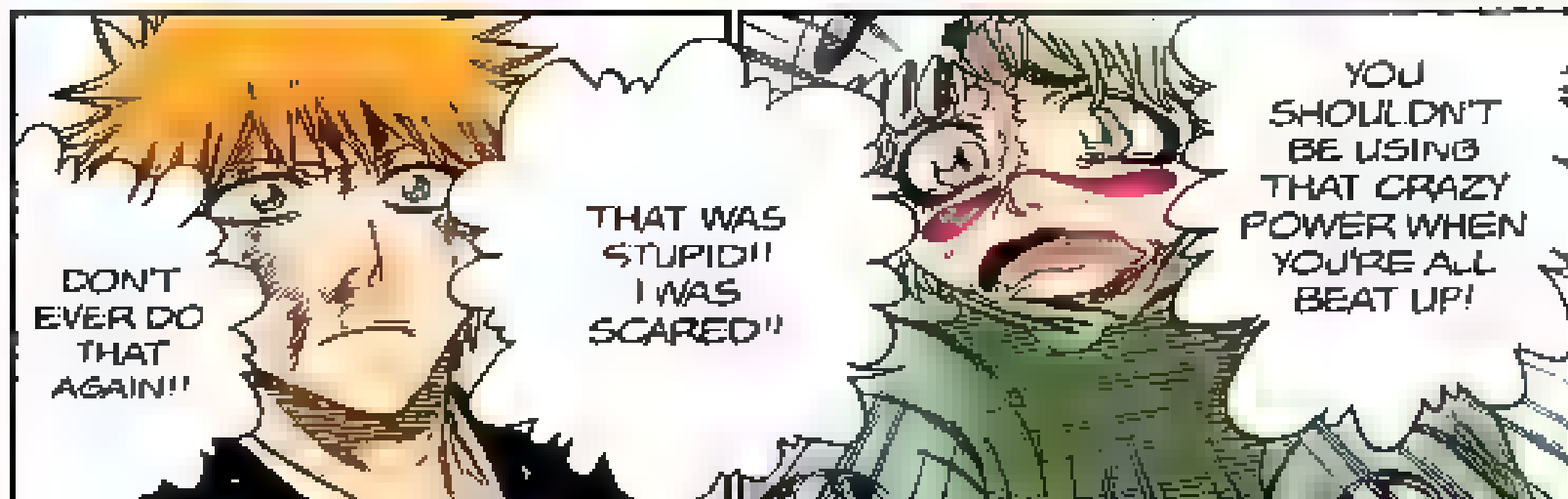
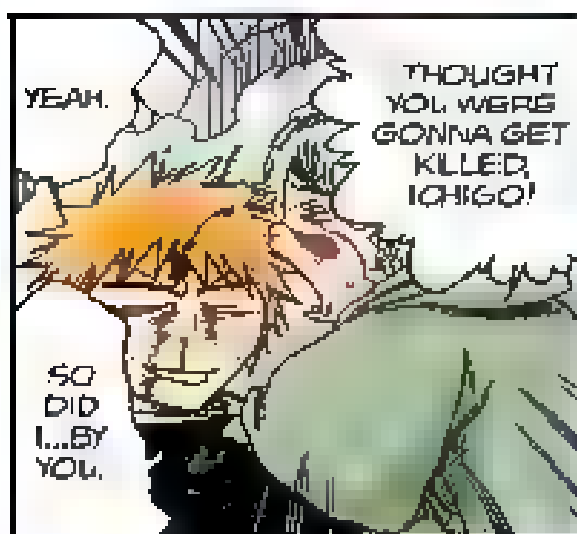
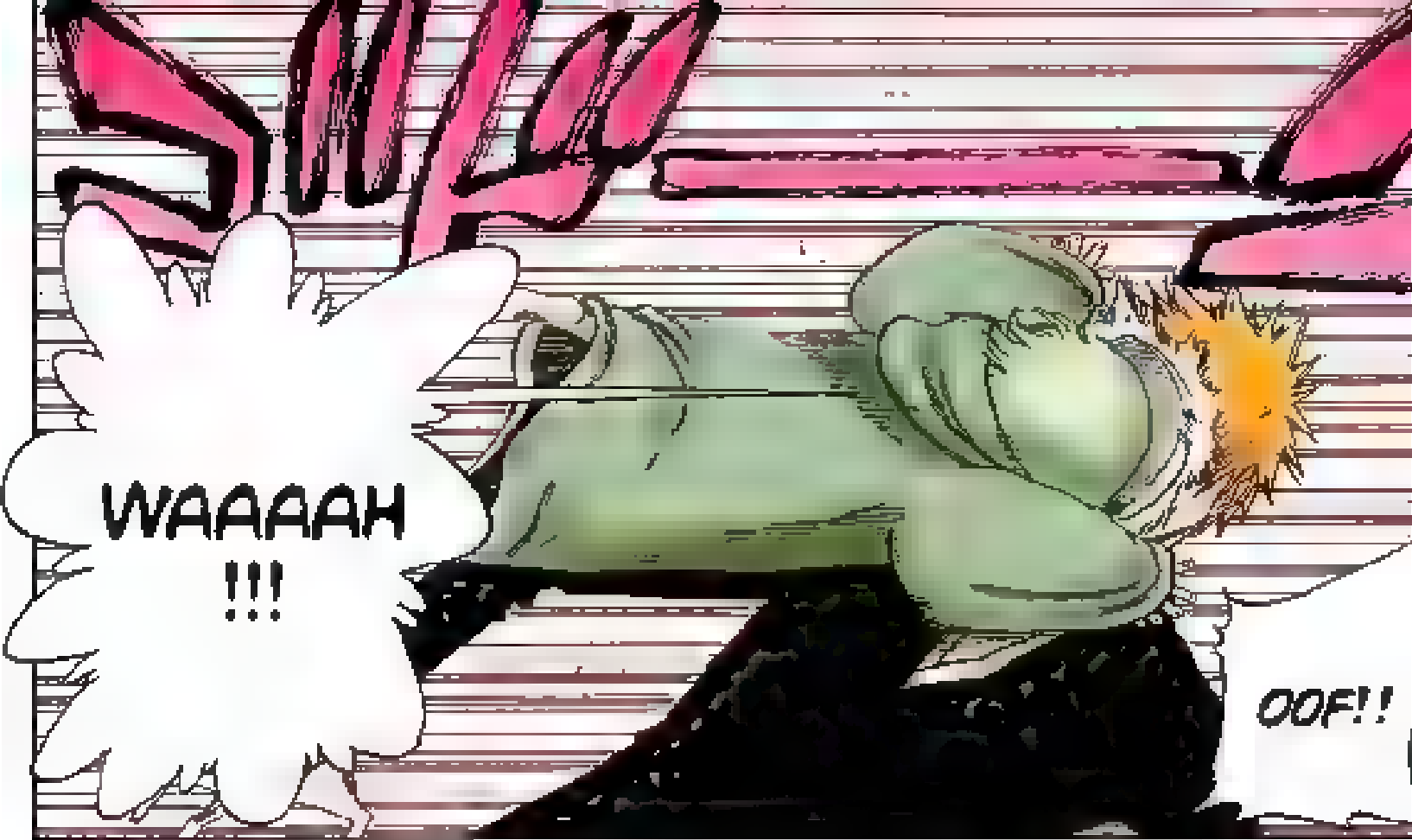


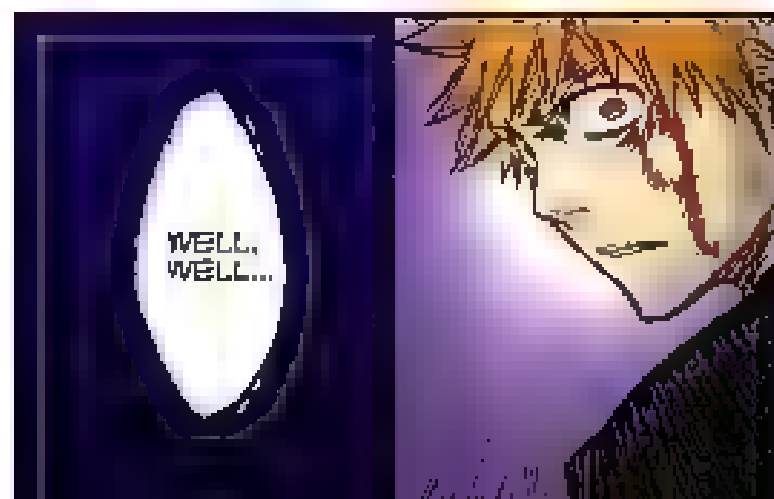
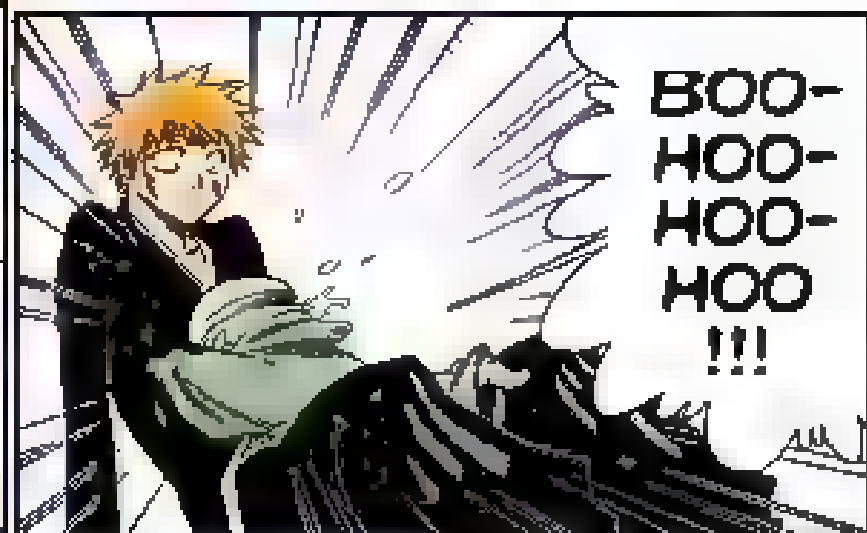


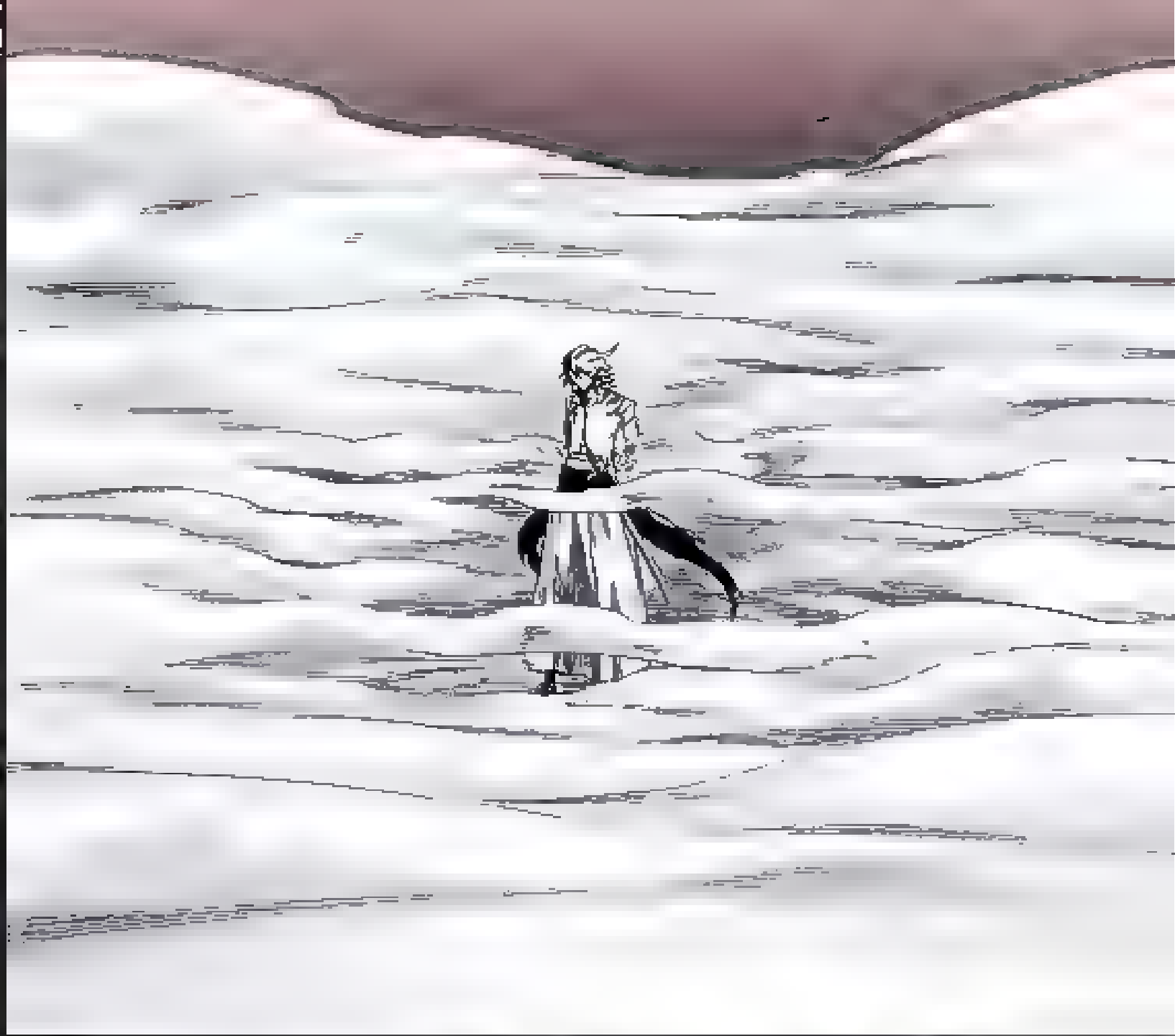
NE...

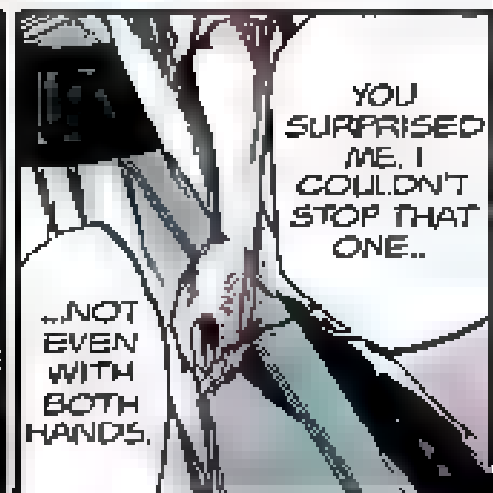


ICHIGO!!!









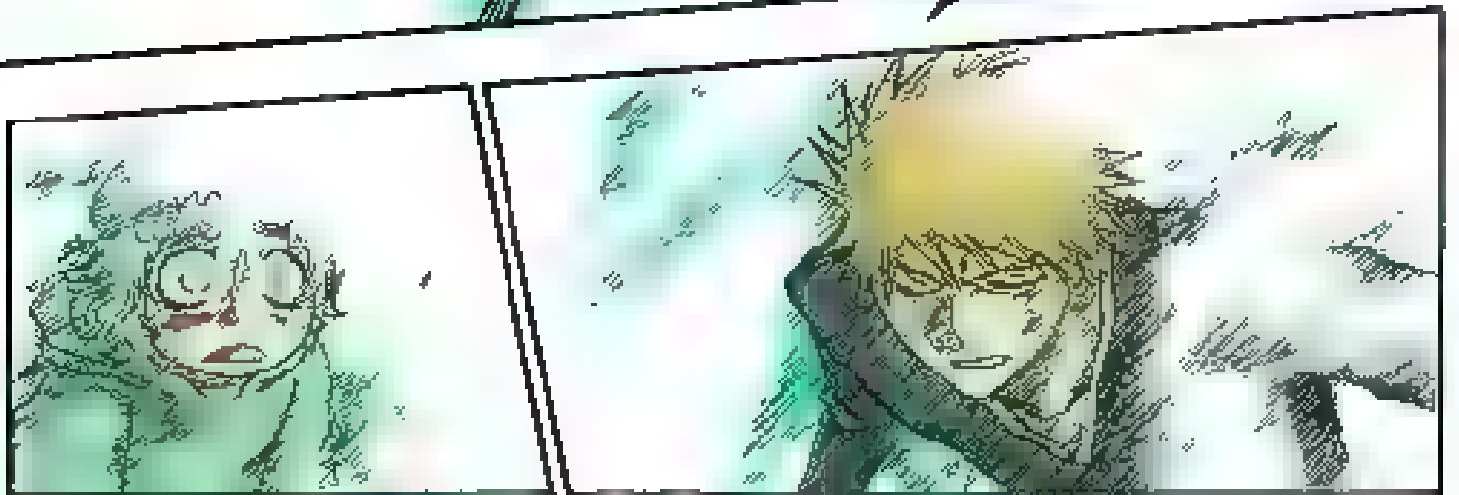


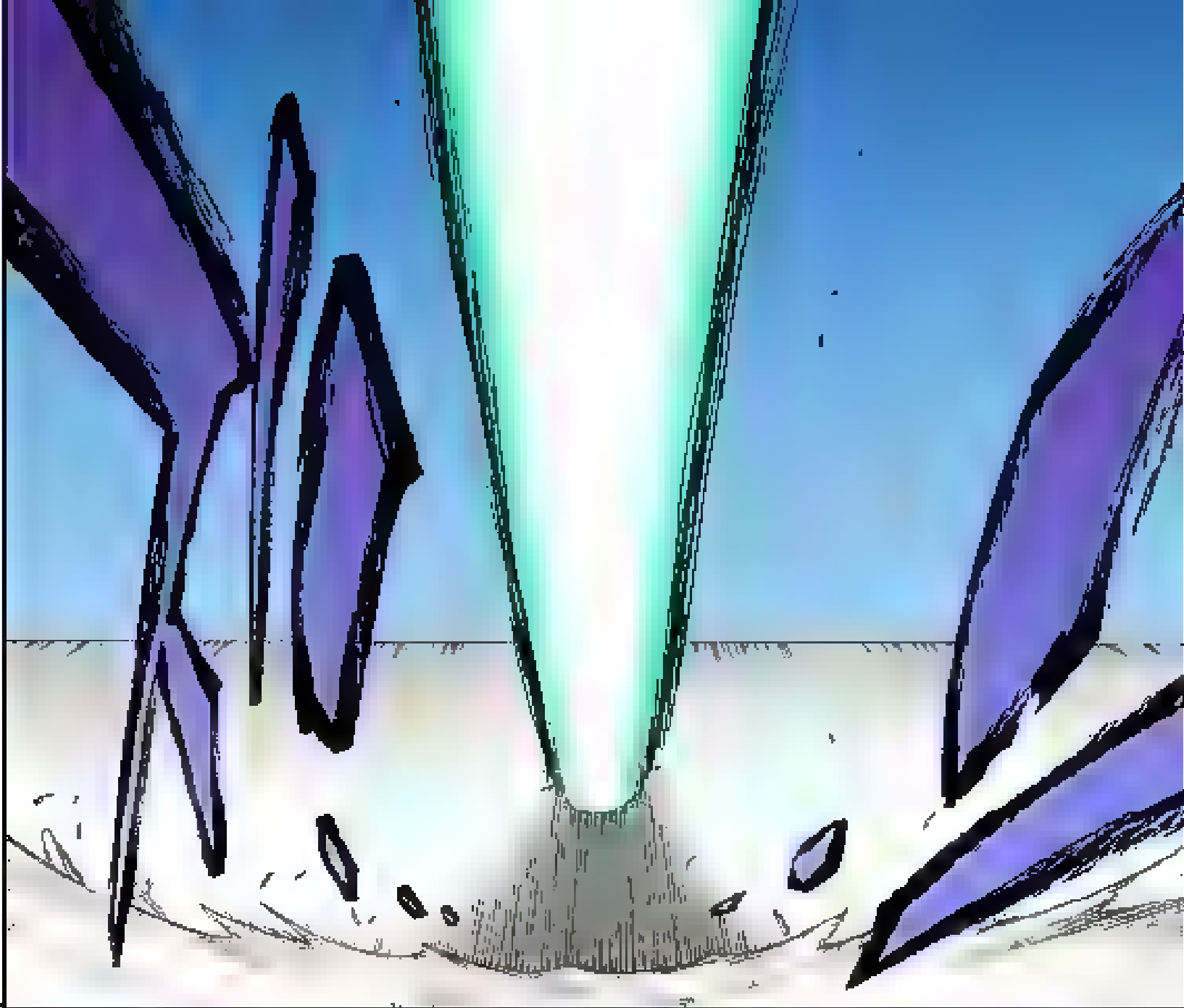
HOW UN-
FORTUNATE.

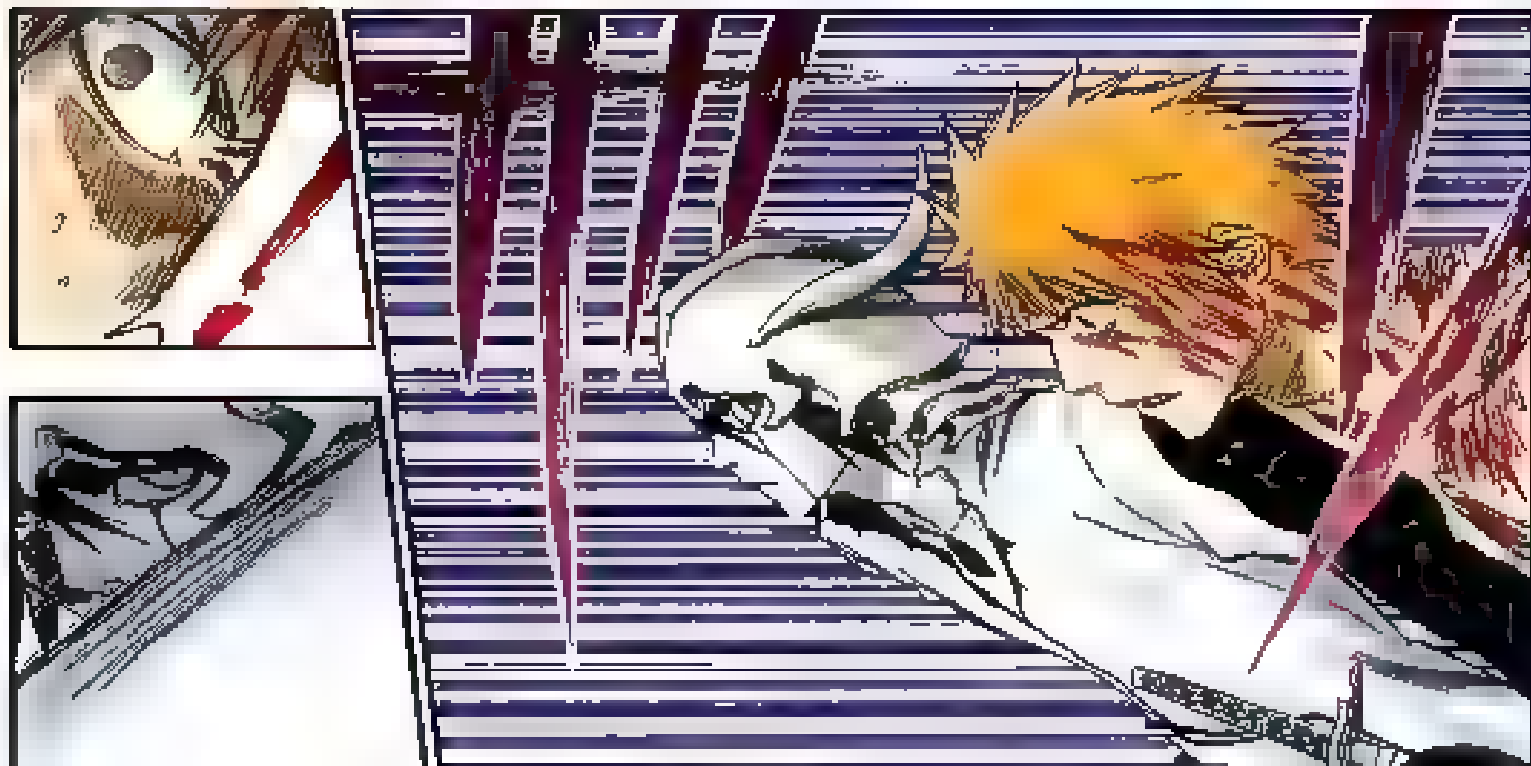
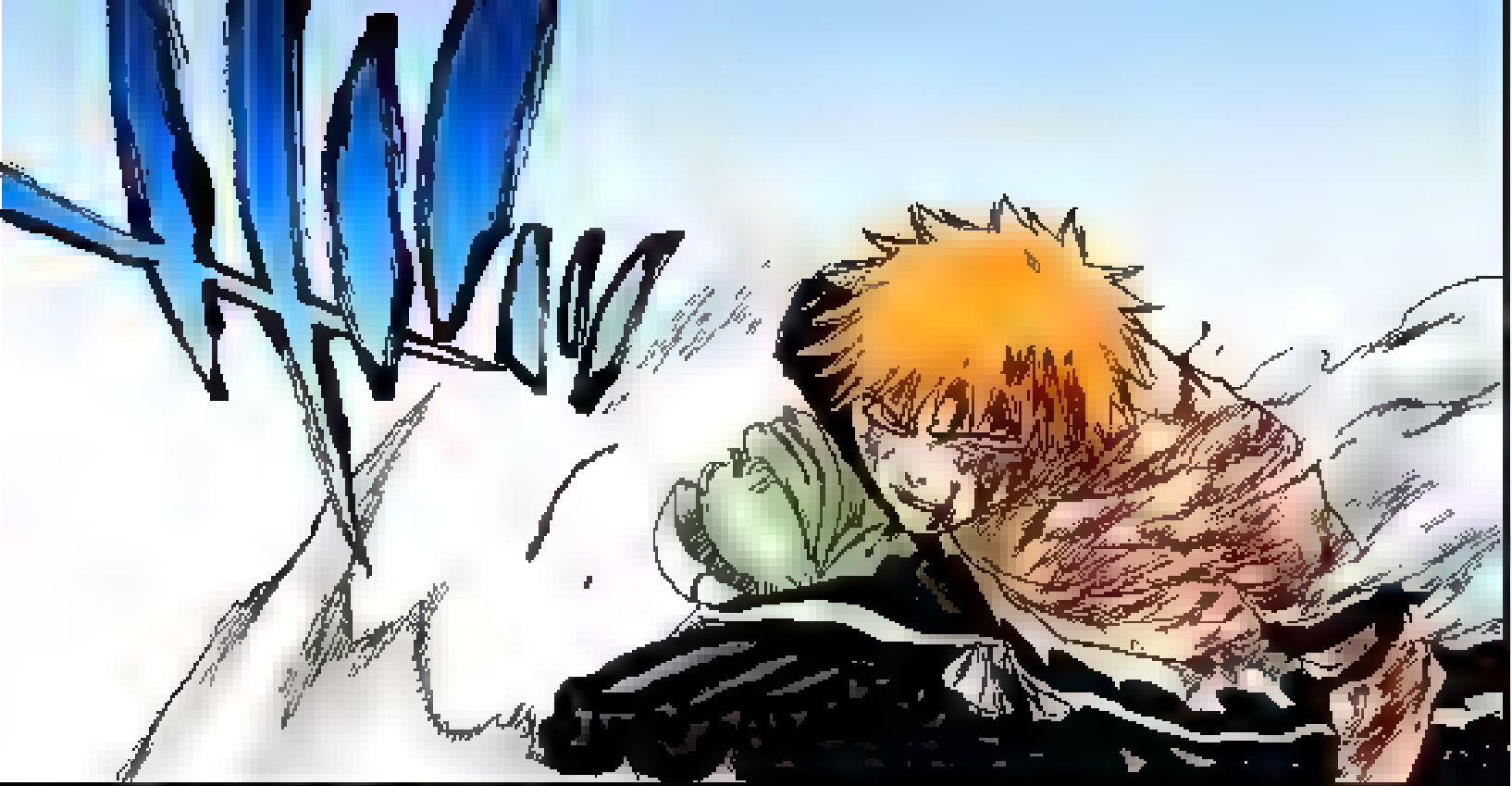


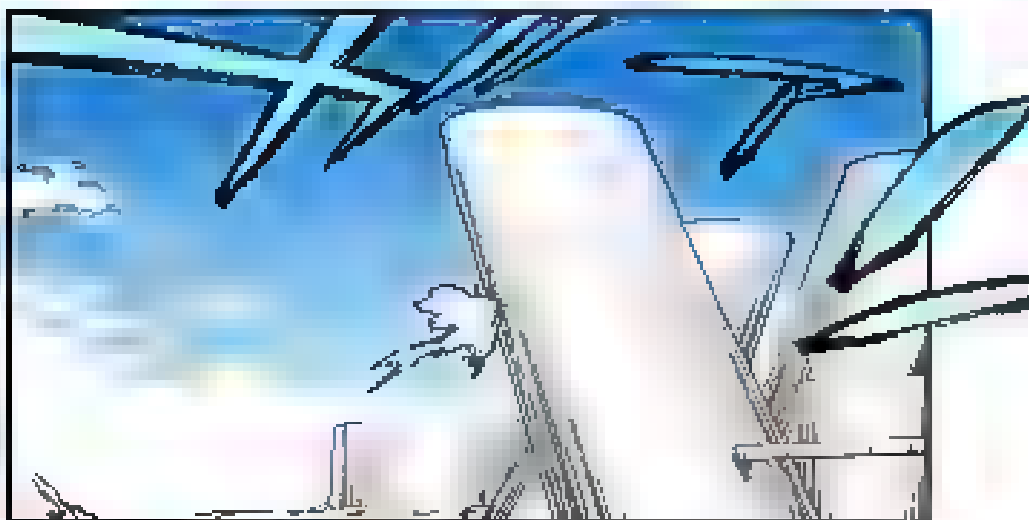
DOOM
BLAST
!!

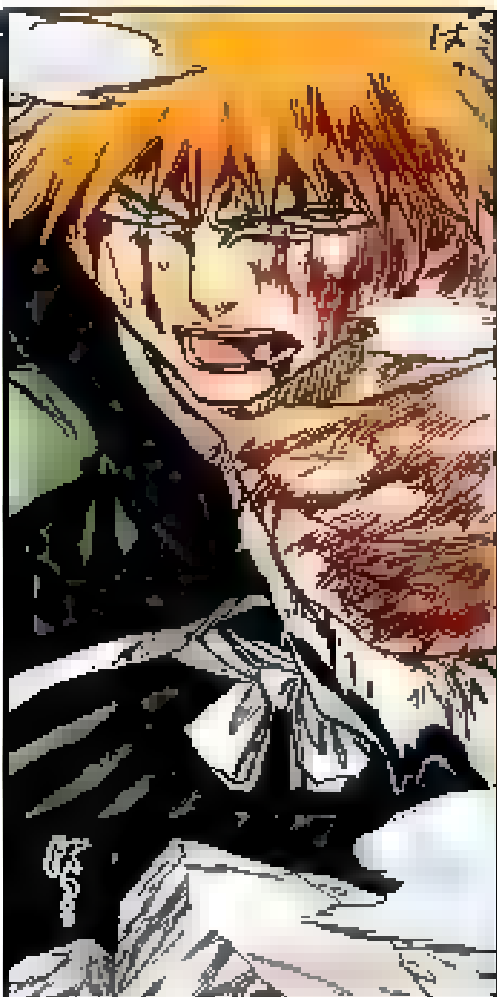












YOU
WON'T BE
ABLE TO
GENERATE
IT AGAIN,
I THINK.

BUT I
SHATTERED
RIGHT AWAY,
DIDN'T IT?



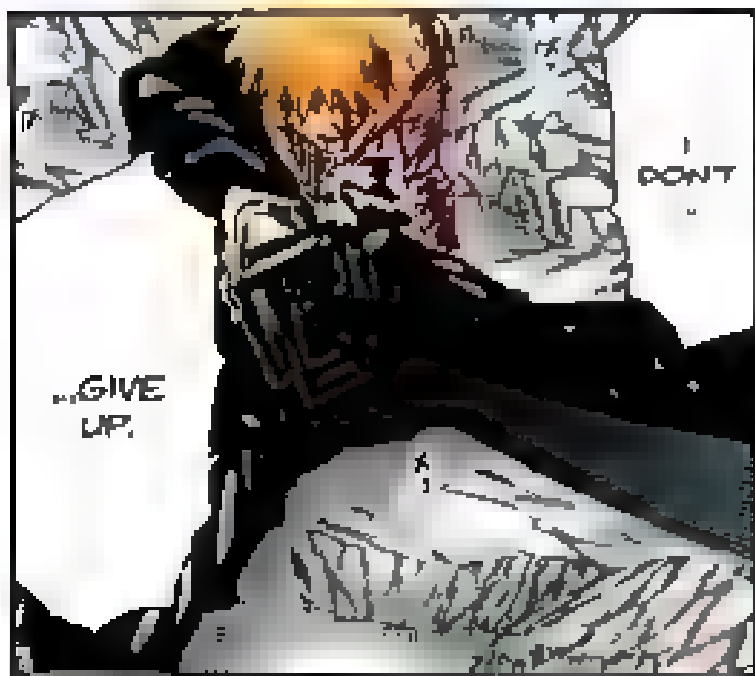
G VE
JP

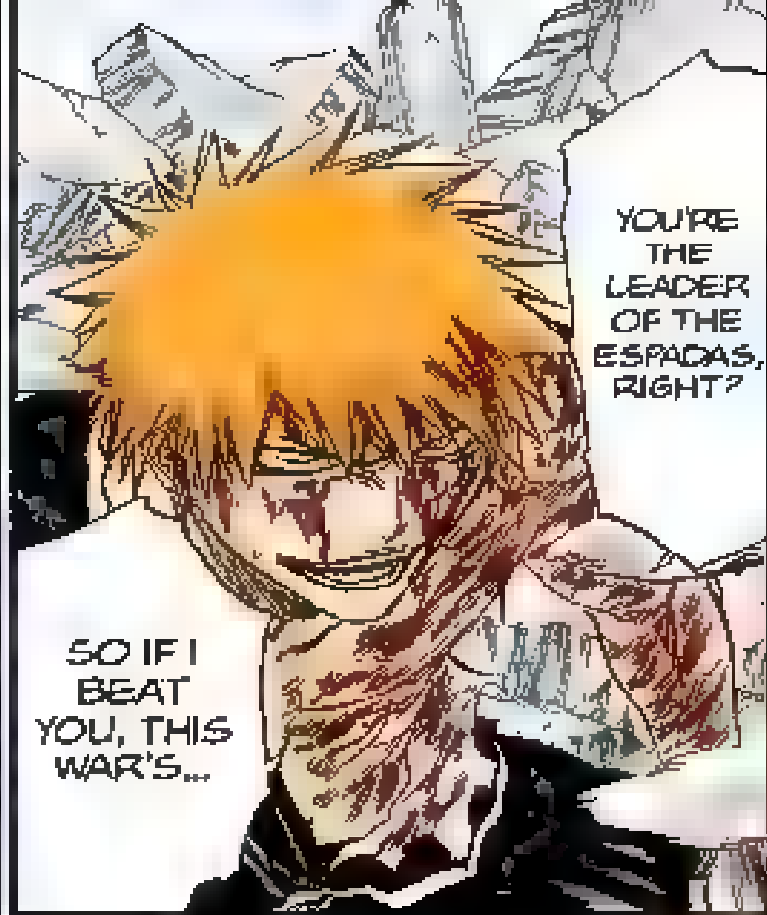
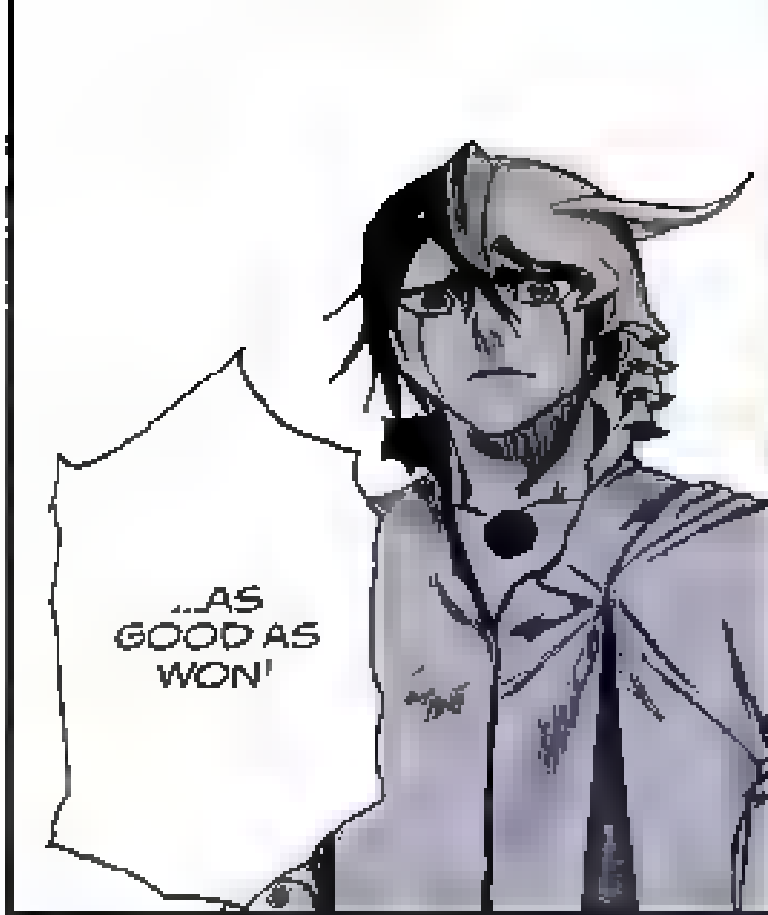


WHEN
YOU
WENT TO
BLOCK
THE
DOOM
BLAST

... THAT
MASK
APPEARED
AGAIN.

THE
TRANSFOR-
MATION
WAS VERY
FAST.





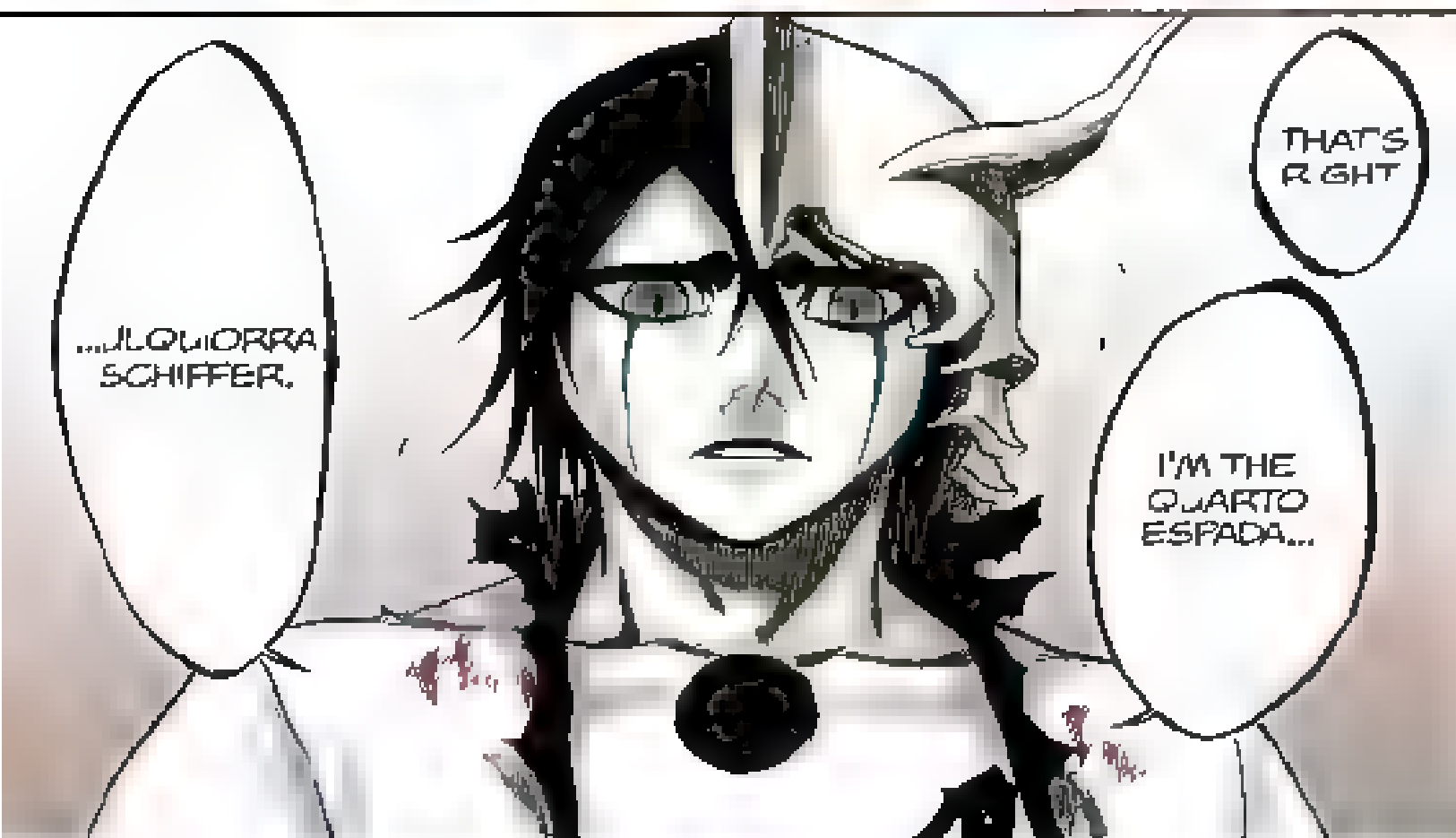
4





WHAT
?!

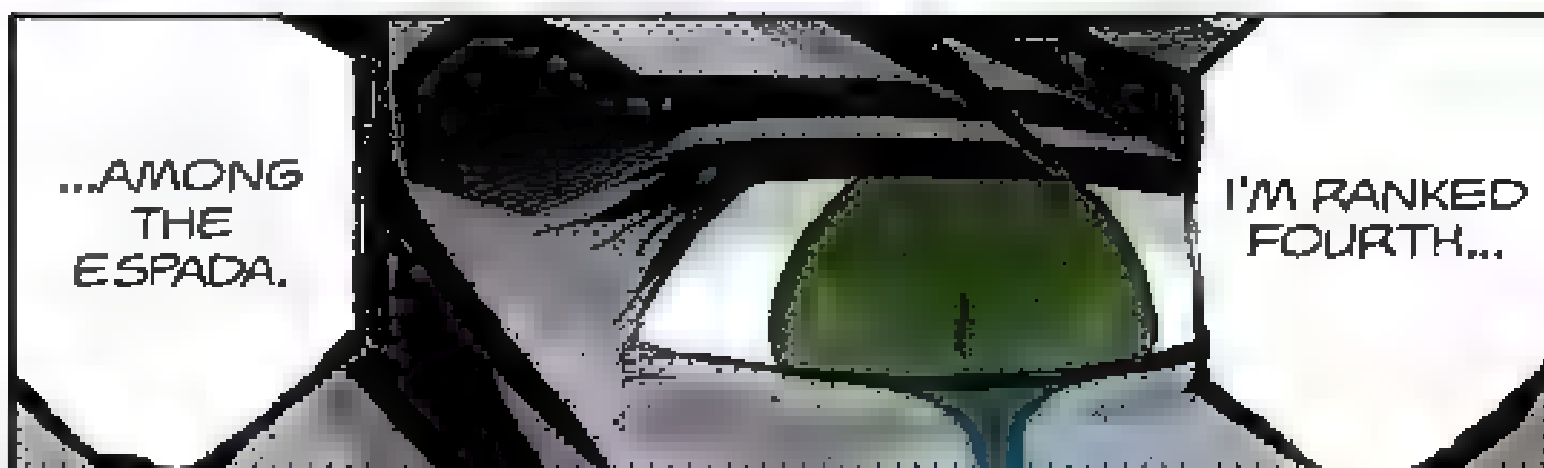
FOUR...



...LOQUIORRA
SCHIFFER.

THAT'S
RIGHT

I'M THE
QUARTO
ESPADA...



...AMONG
THE
ESPADA.

I'M RANKED
FOURTH...

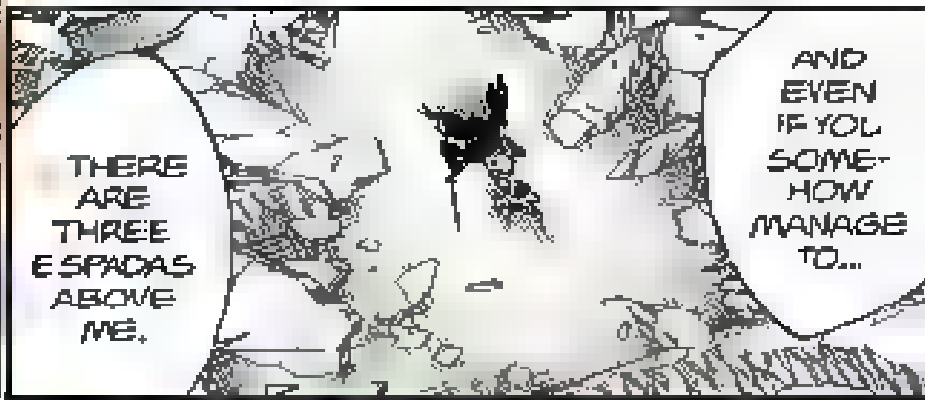


...YOU
CAN'T
DEFEAT
ME

ICHIGO
KURO-
SAKI

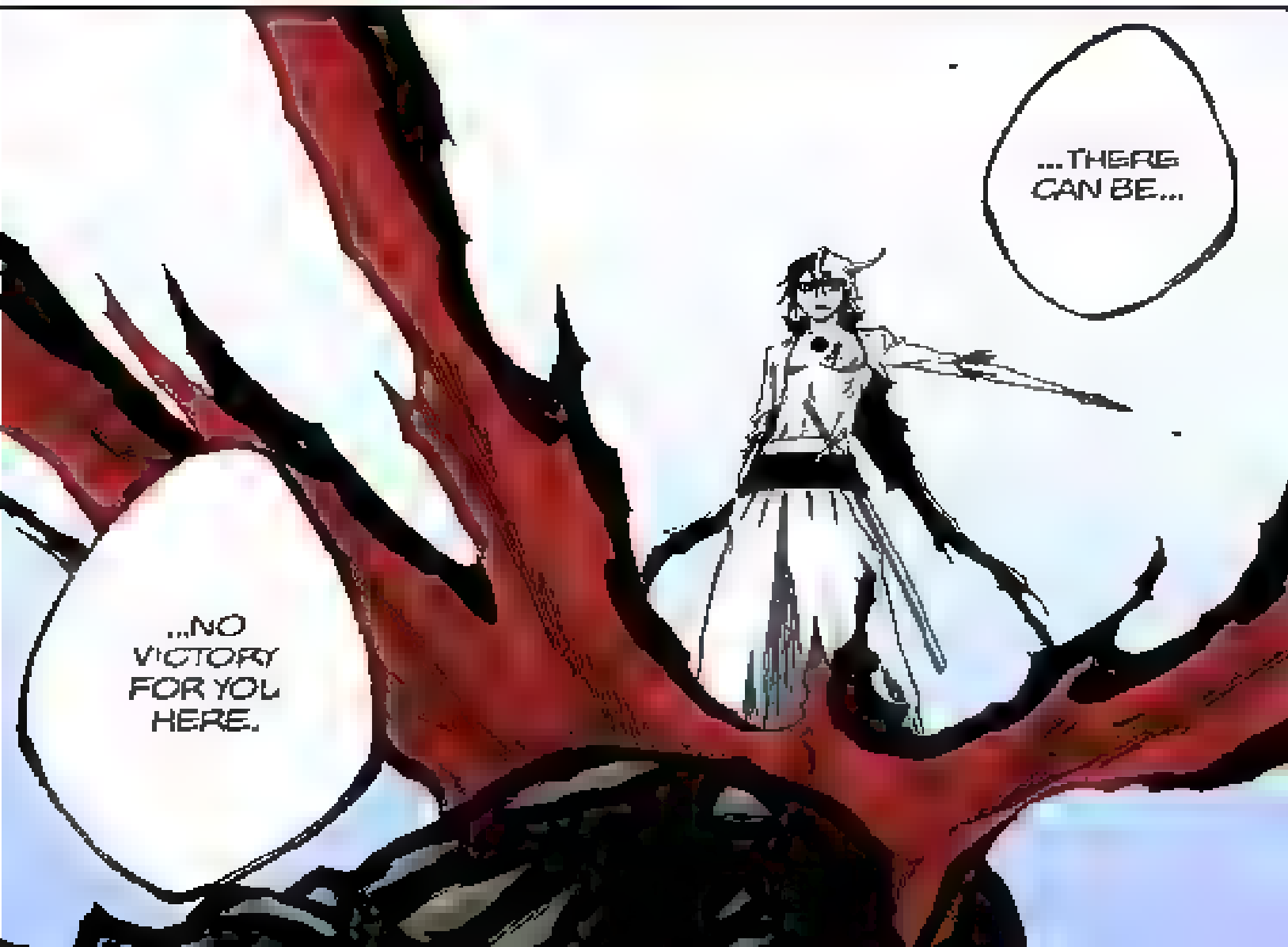


NO MATTER
HOW MANY
TIMES YOU
GET BACK UP
AGAIN...



THERE
ARE
THREE
ESPADAS
ABOVE
ME.

AND
EVEN
IF YOU
SOME-
HOW
MANAGE
TO...



...THERE
CAN BE...

...NO
VICTORY
FOR YOU
HERE.

NICE TO
SEE YOU GUYS
AGAIN. I'M
THE KARAKURA
KONSÔ COP,
THE MAIN
CHARACTER
OF THIS
T.A.E.

I WAS AWAY
IN THE LAST
VOLUME, AND I
THOUGHT THIS
FEATURE HAD
BEEN CANCELLED,
SO I WAS JUST
LYING AROUND
SLU-KING.

CHAKKA CHAKKA
BOOM BOOM
CHAKKA BOOM

CHAKKA
BOOM

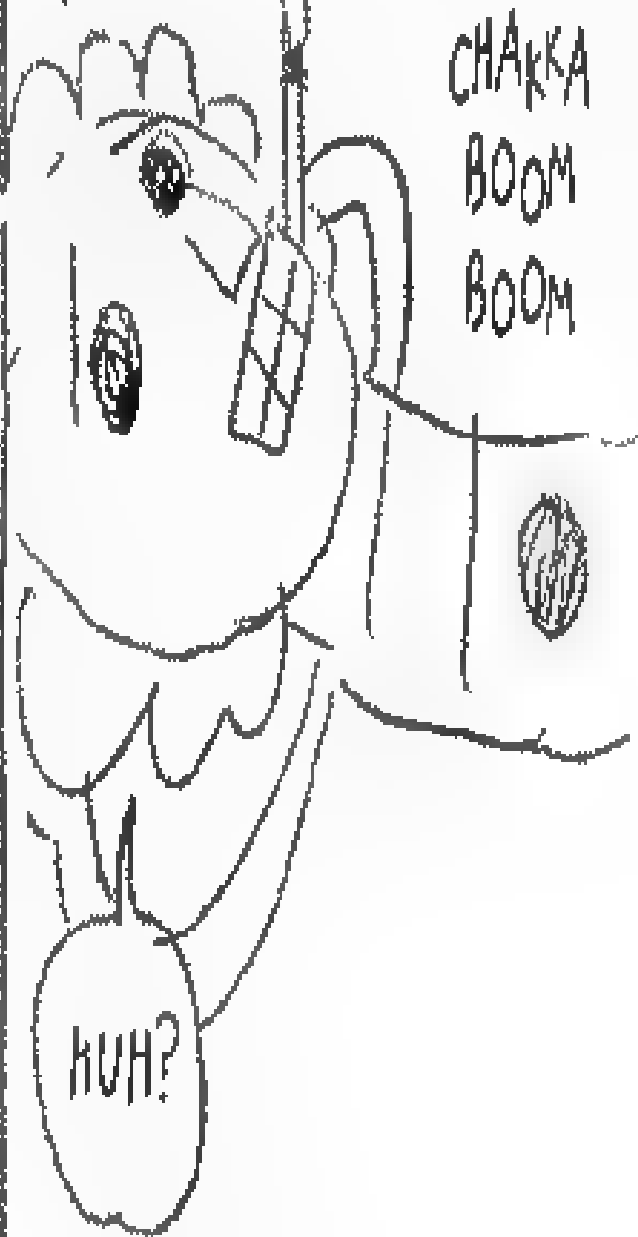
KONSÔ COP
KARAKURA
KONSÔ COP

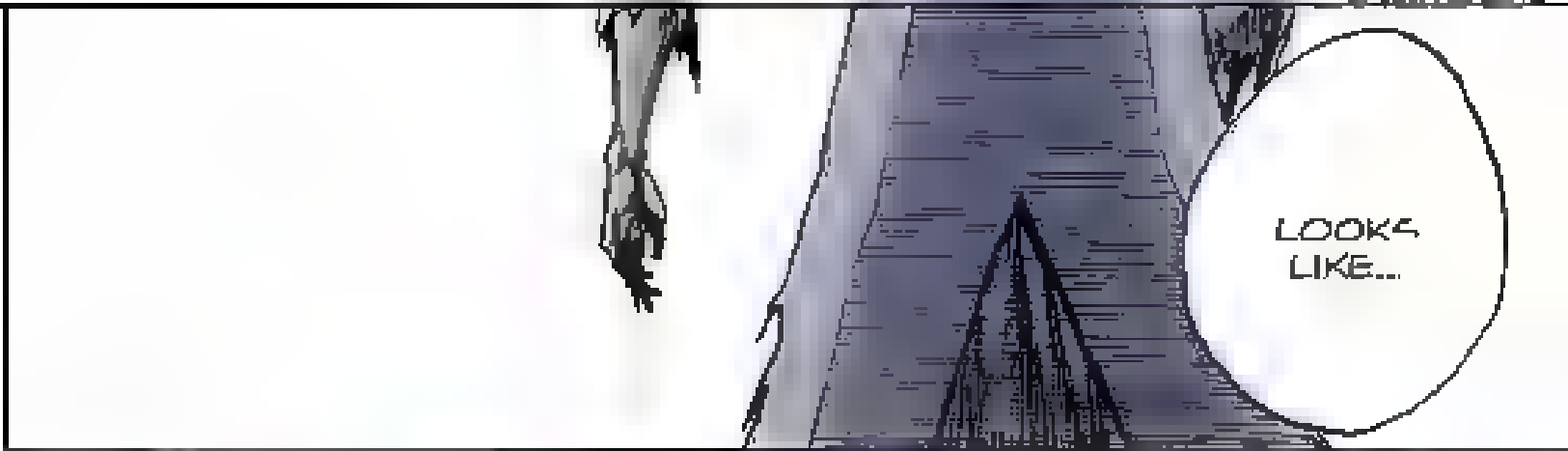
BOOM
CHAKKA
BOOM
BOOM

OH,
SORRY
ABOUT
THAT!

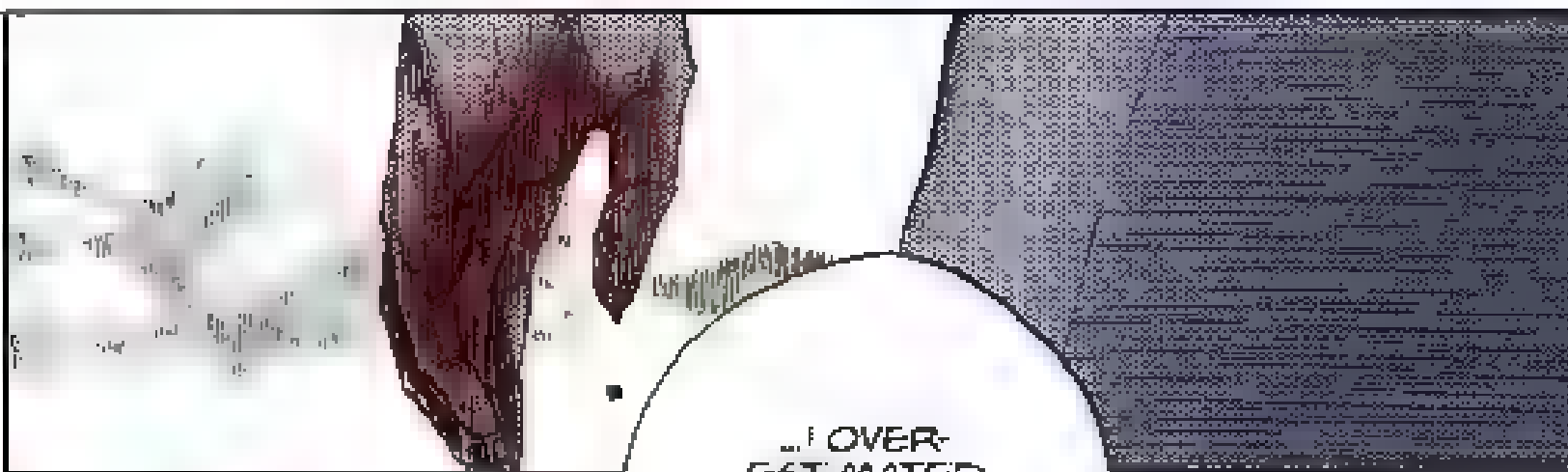
HUH?

HEY
!!!

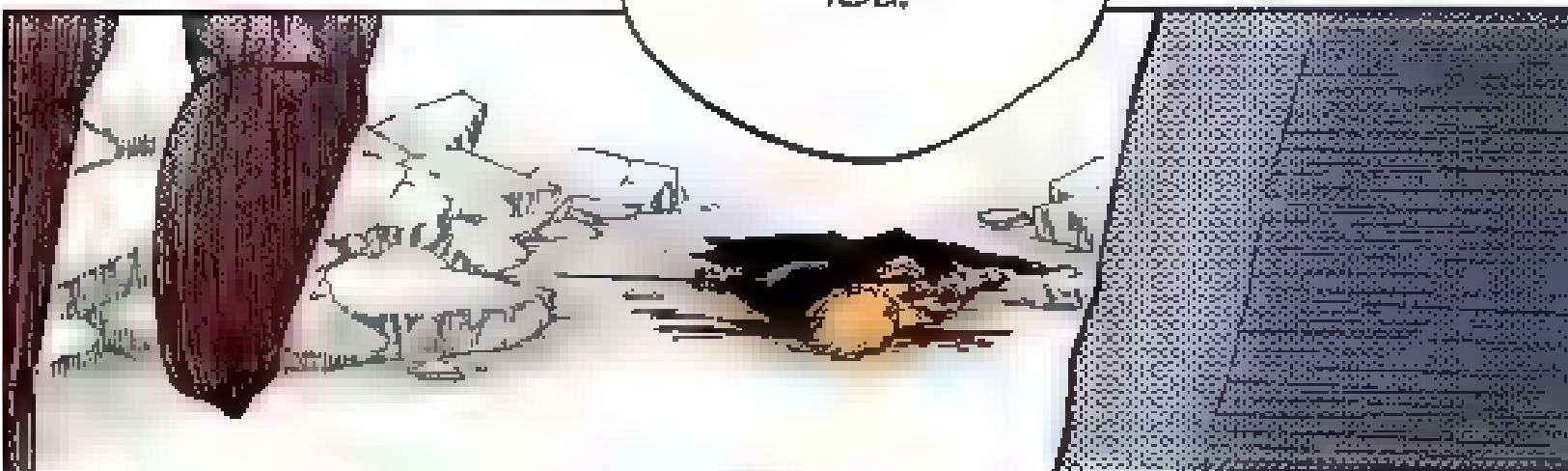




LOOKS
LIKE...



...I OVER-
ESTIMATED
YOU.

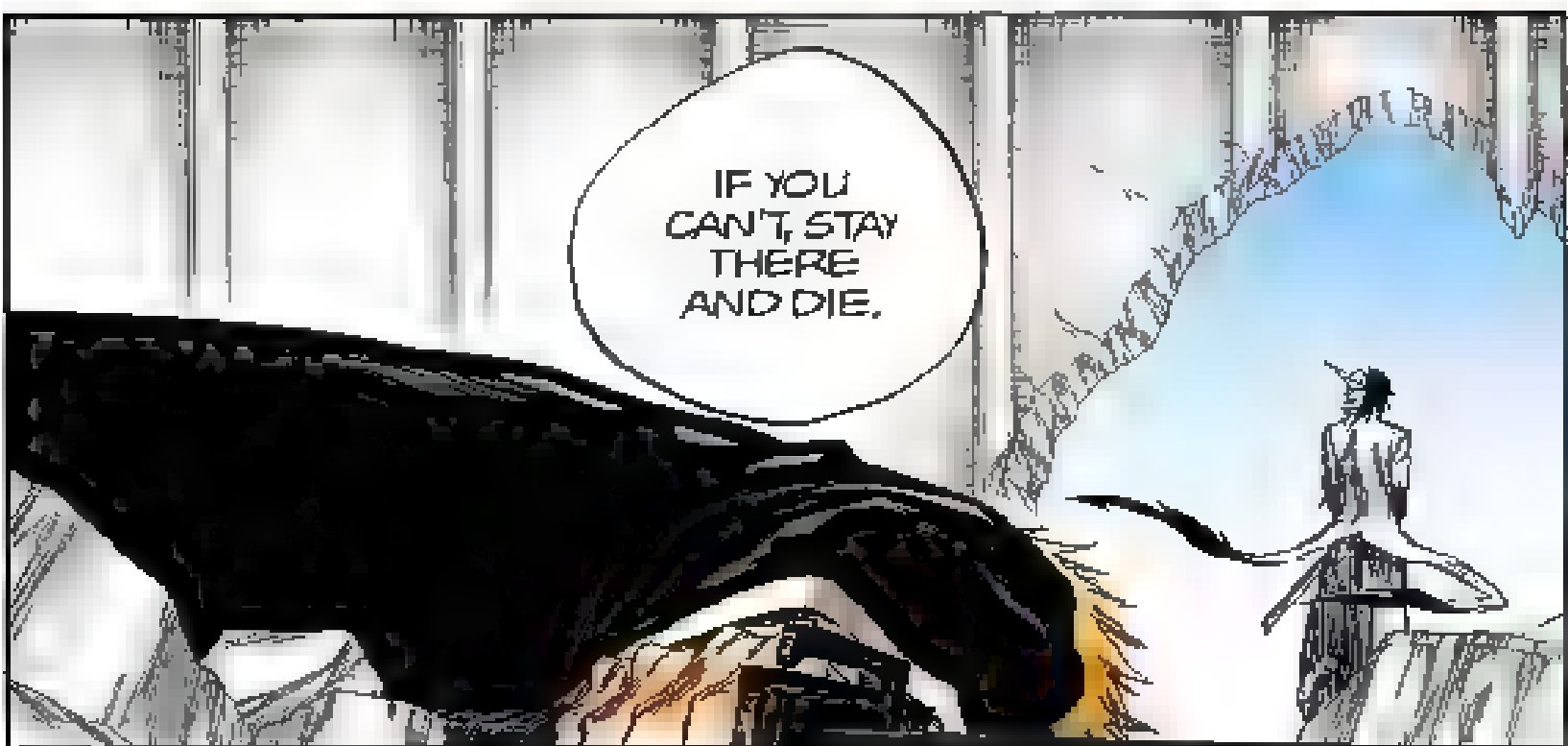
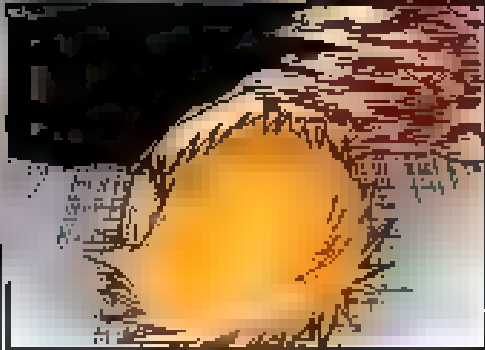


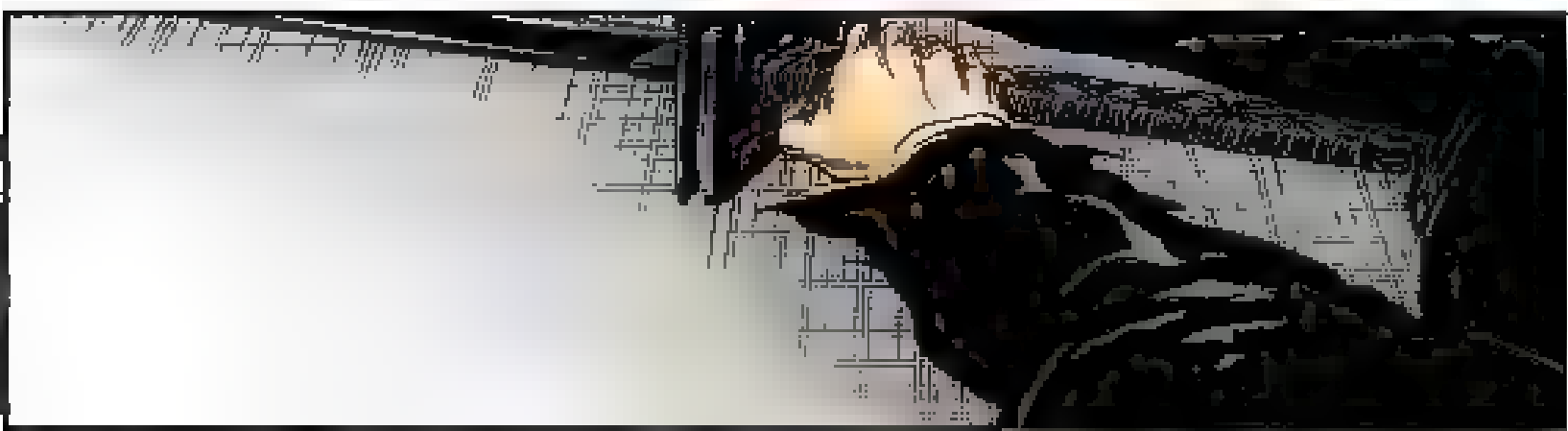
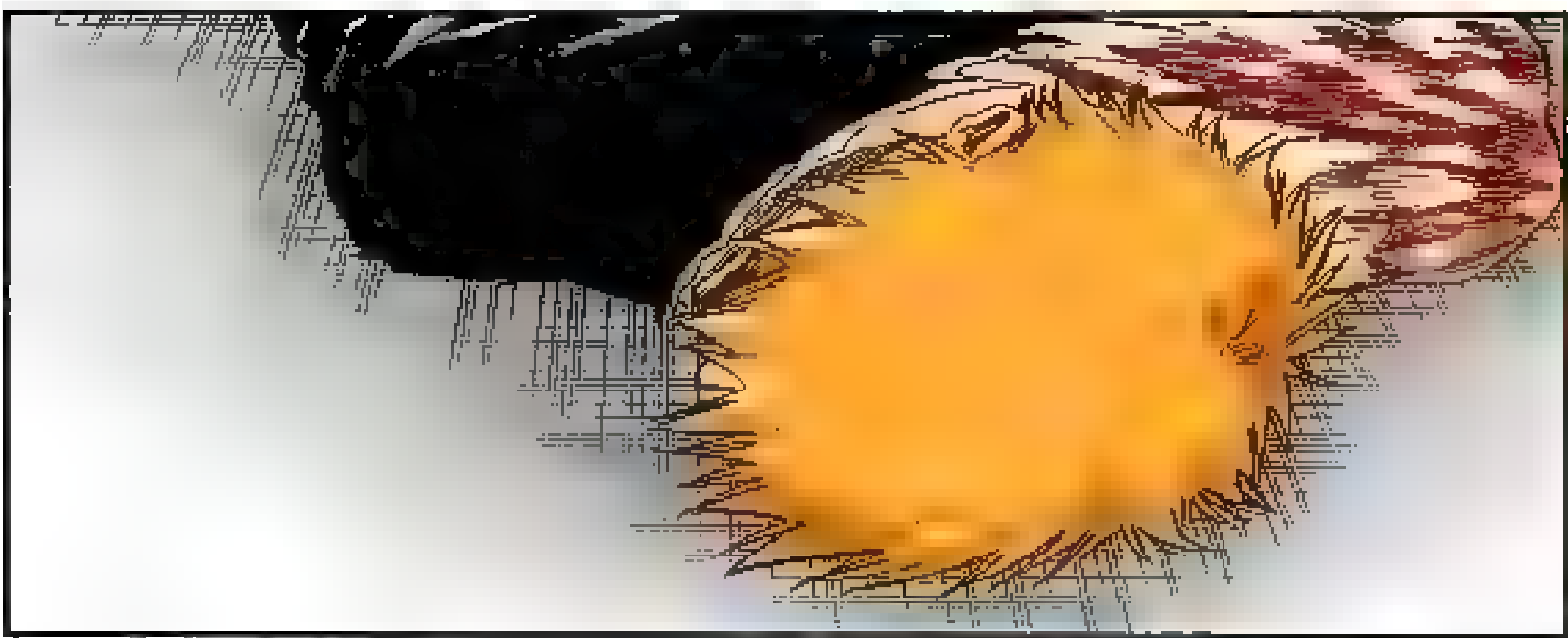
YOU'RE
NOT AS
STRONG
AS I
THOUGHT

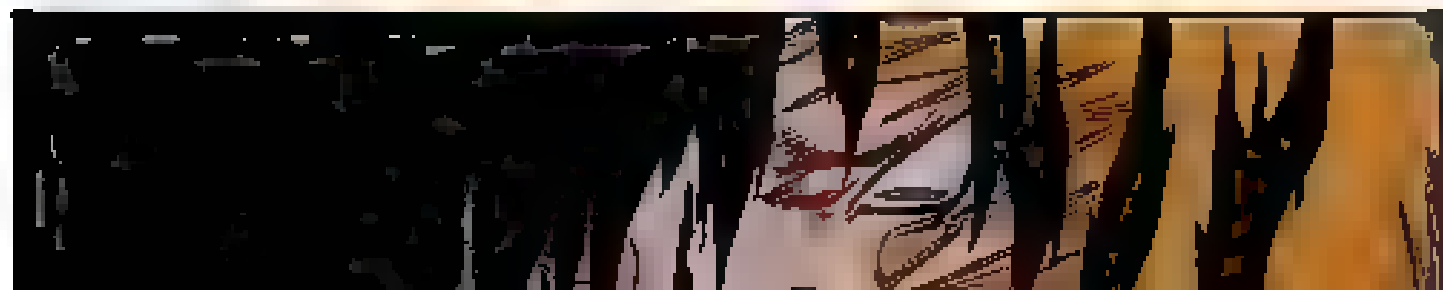
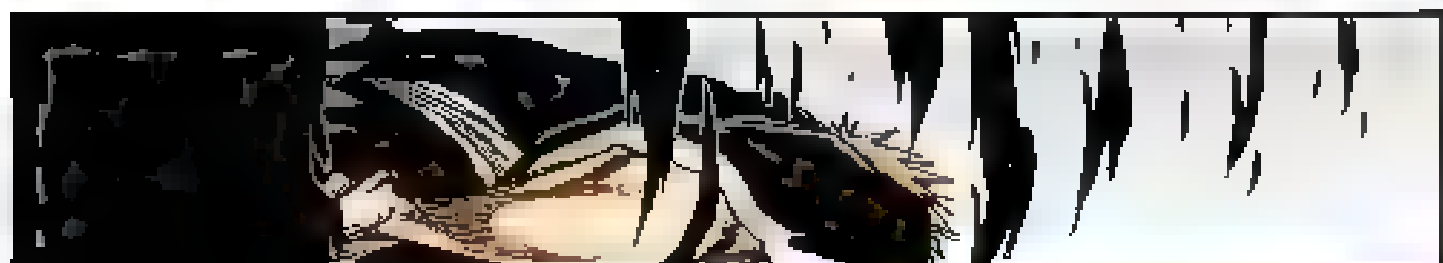


THIS IS
THE END
FOR YOU.





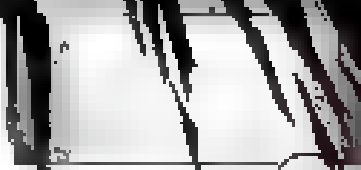


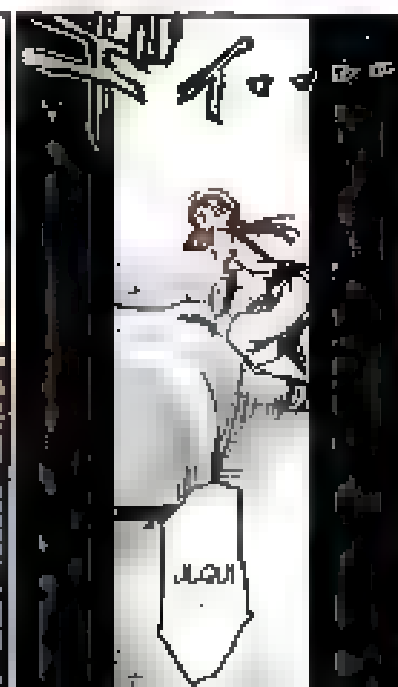
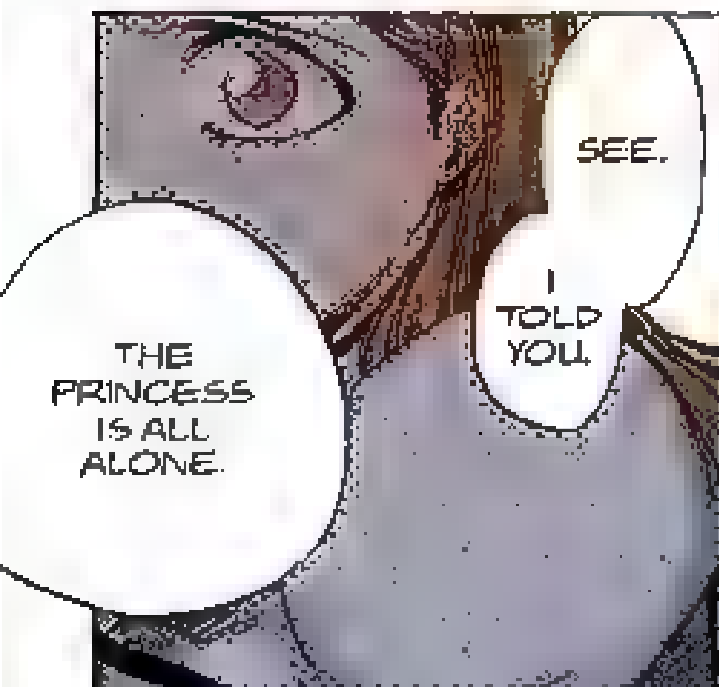
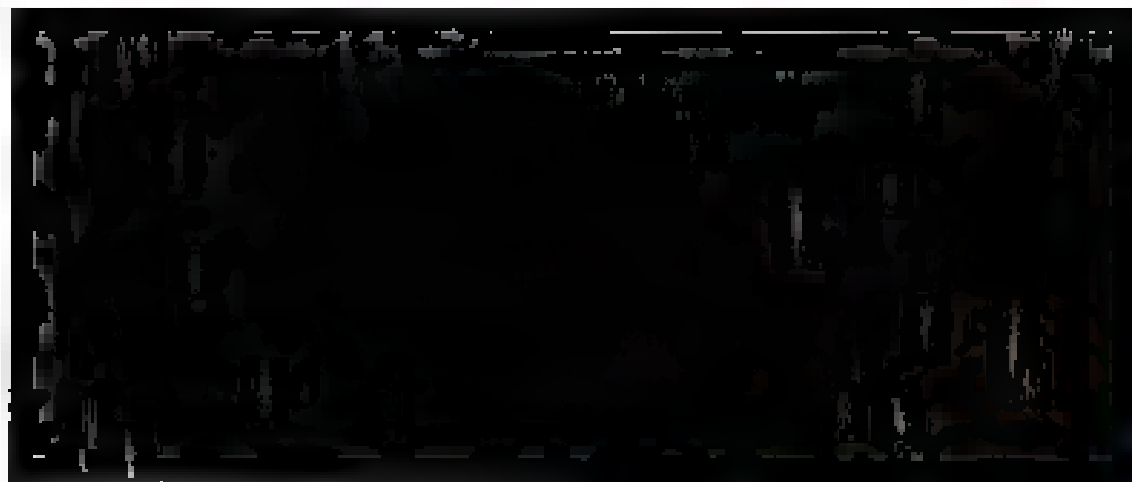


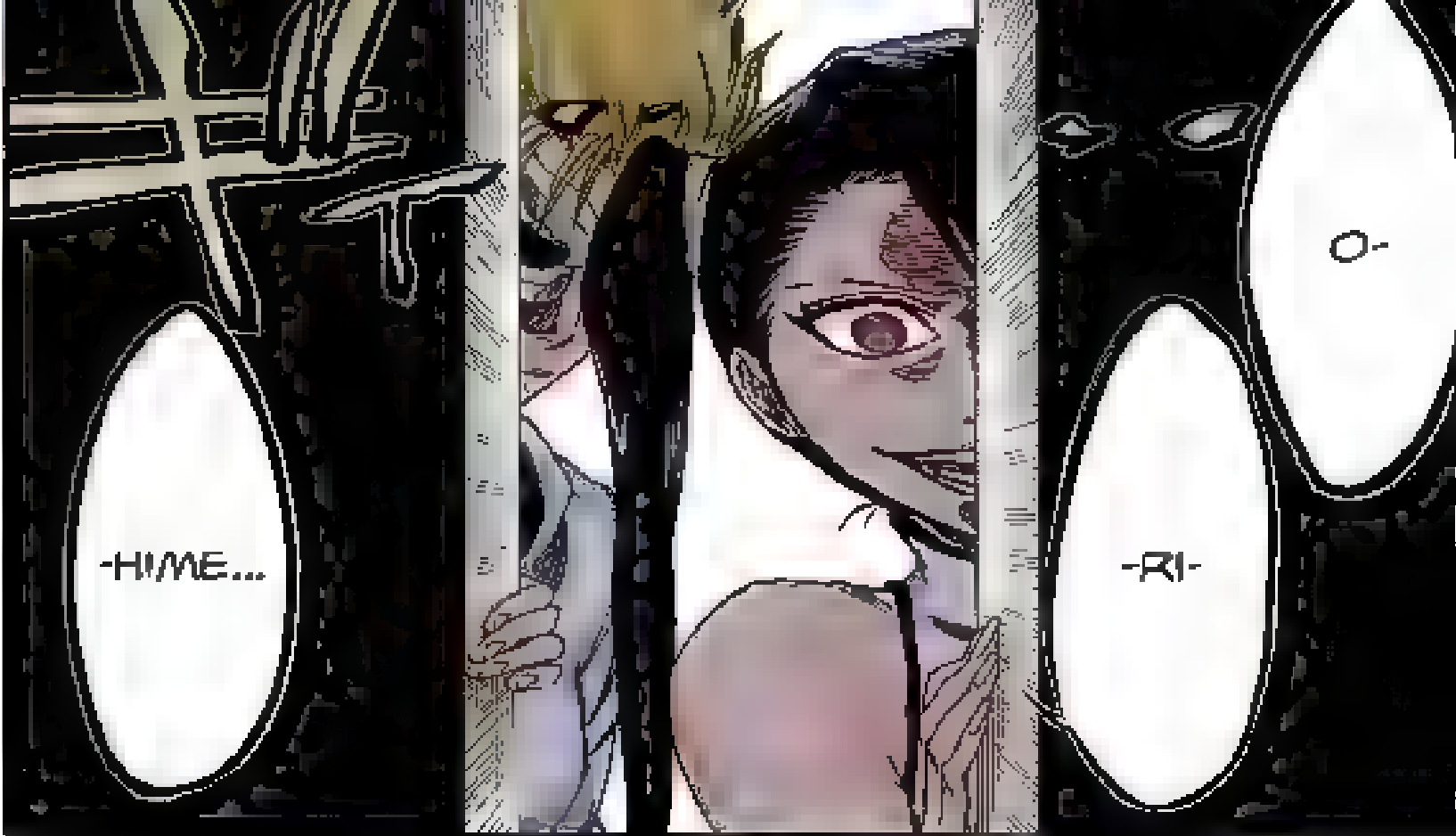
bleach 2 1/2

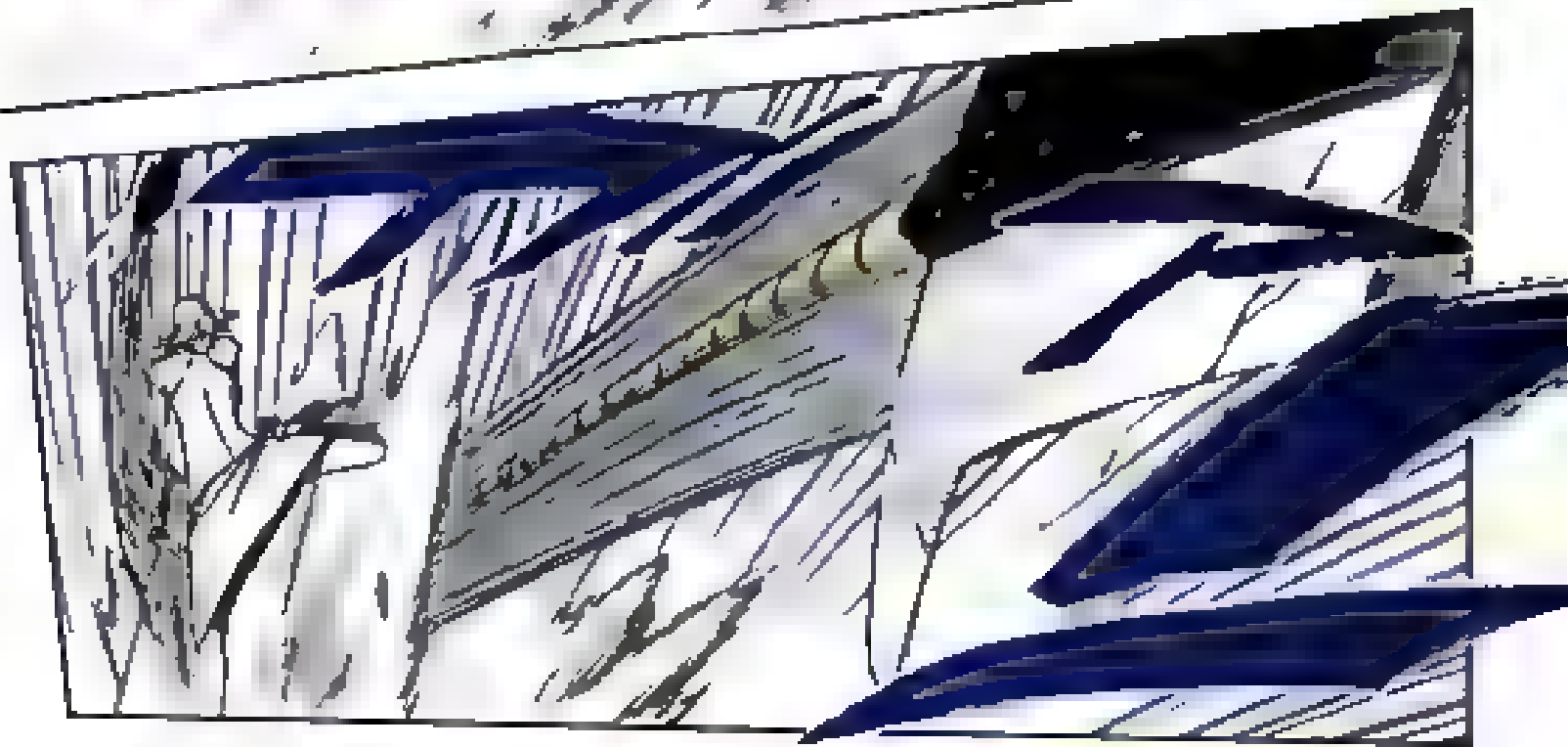
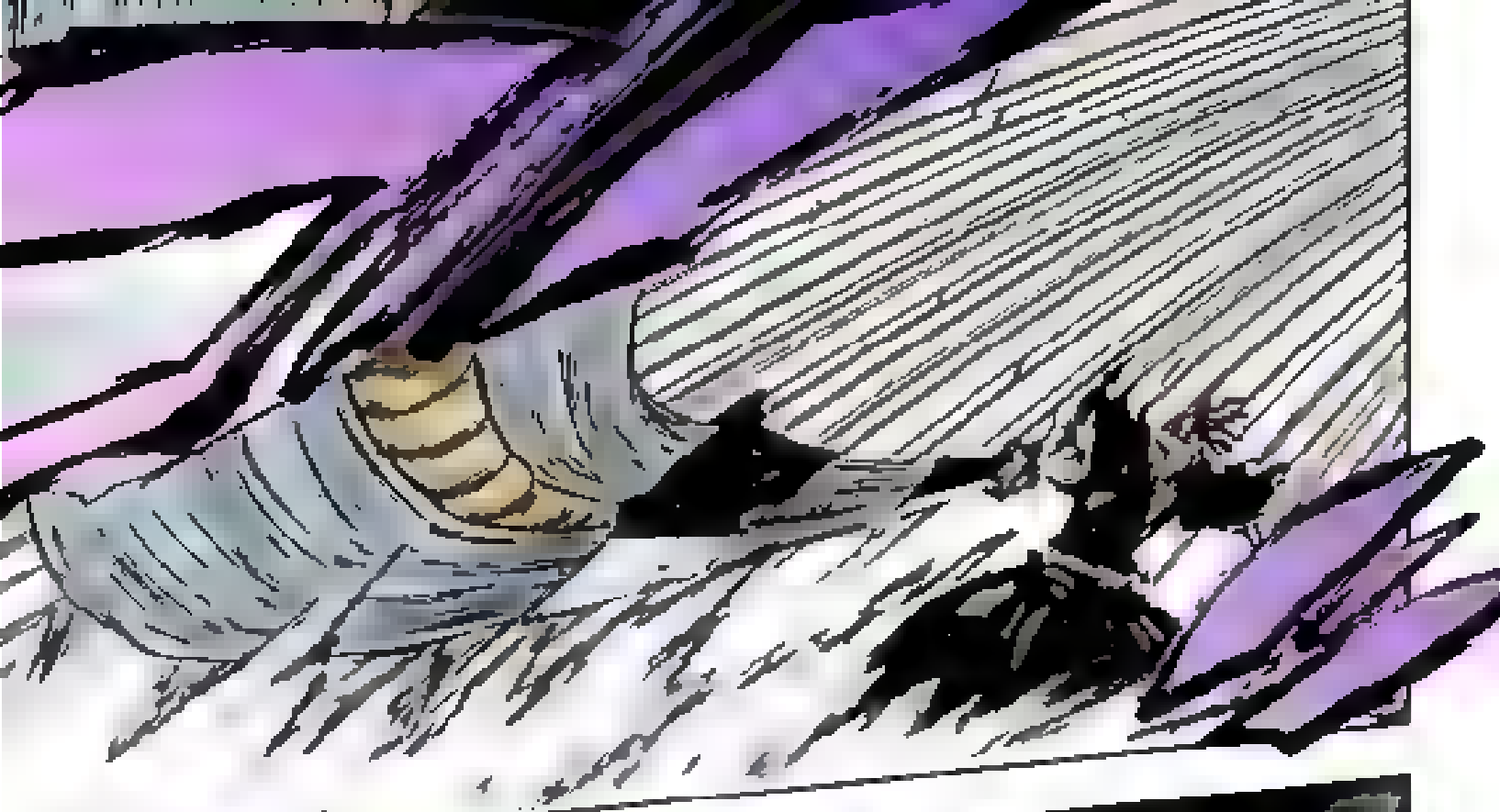
Don't Kill My Voluptue

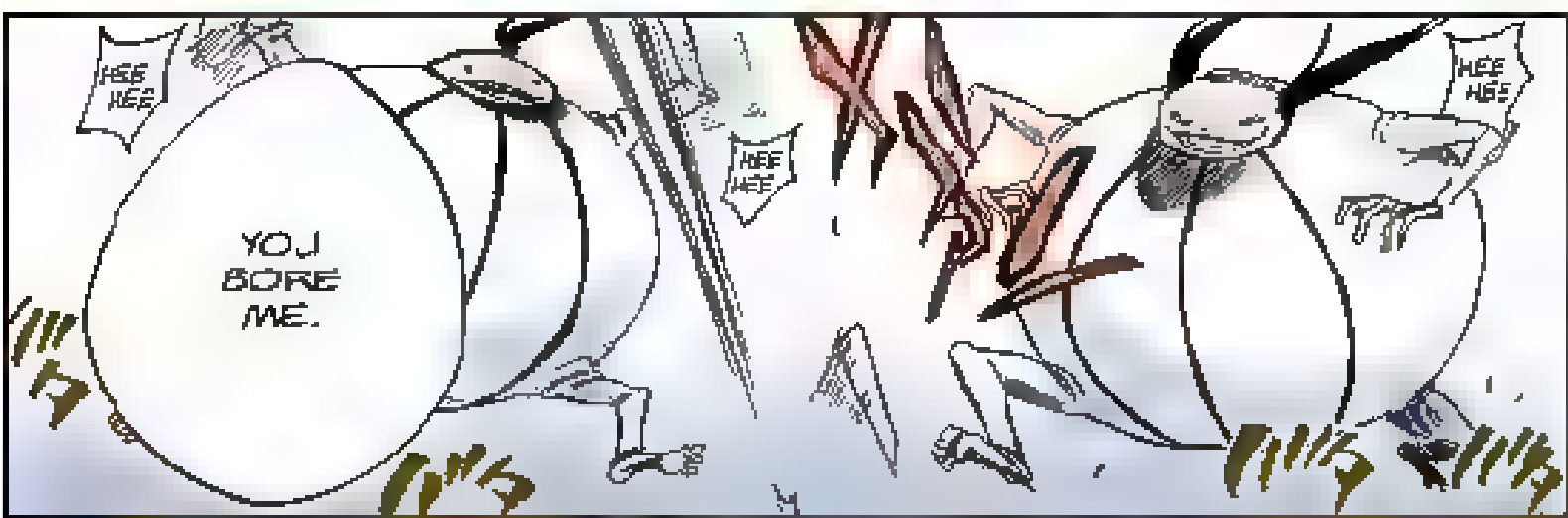
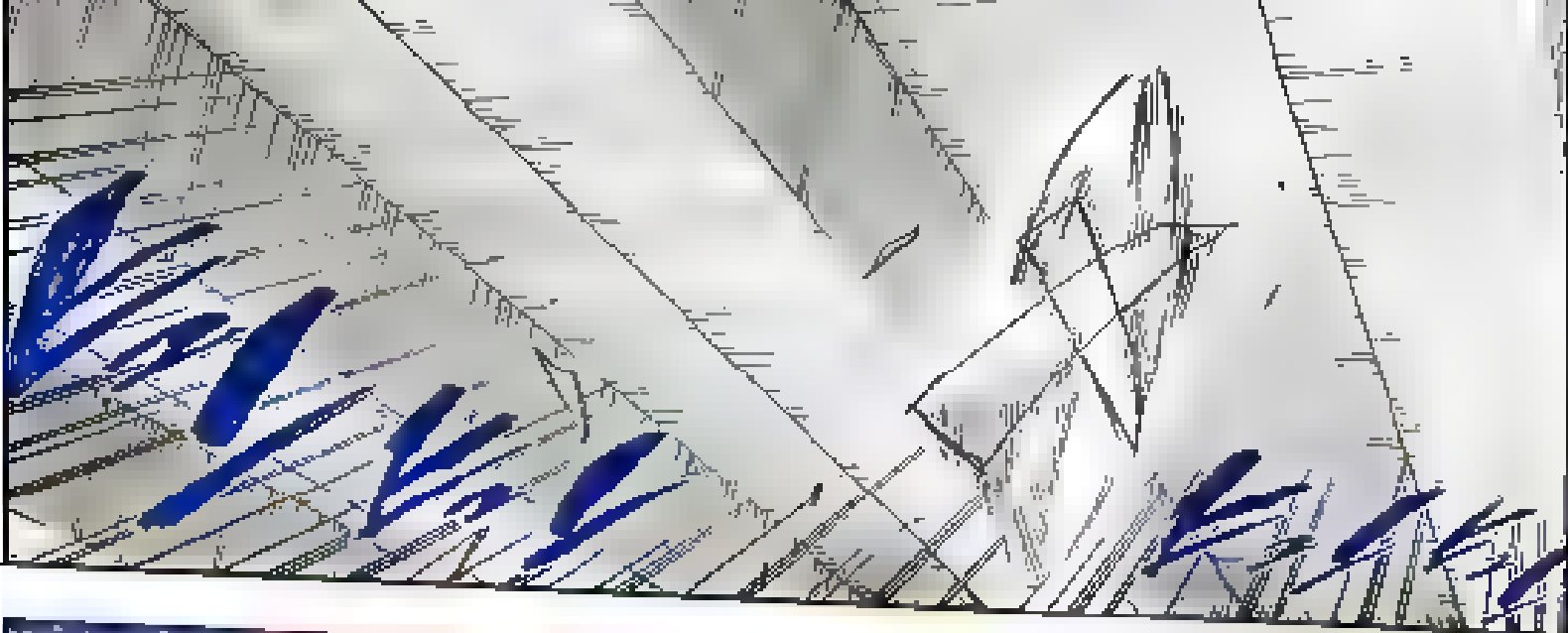
~~~~~

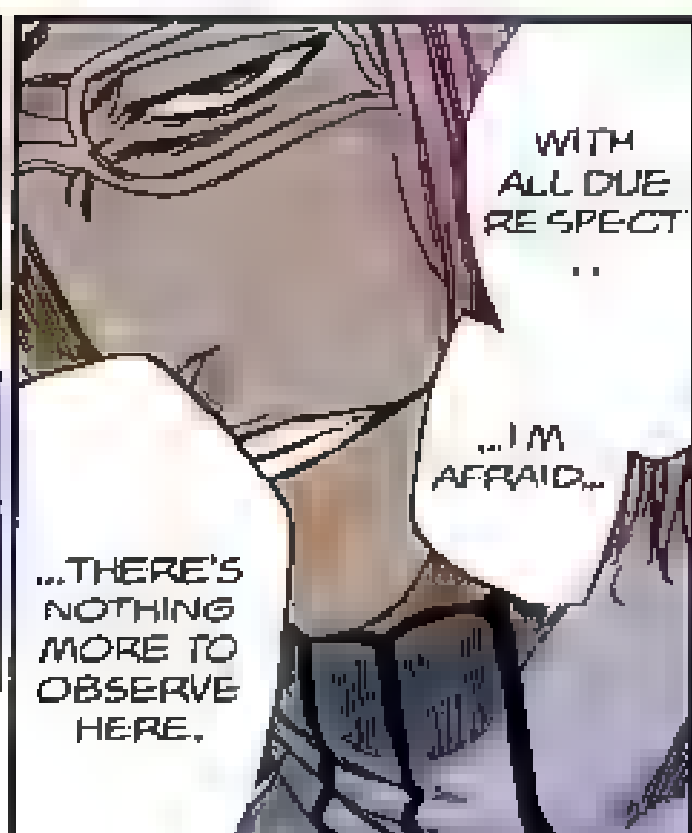
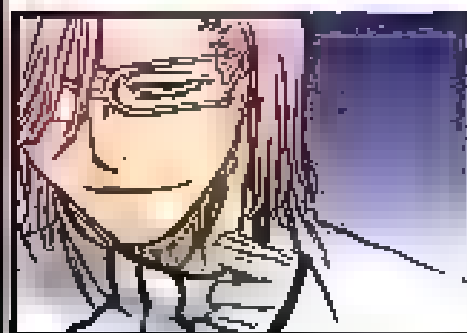
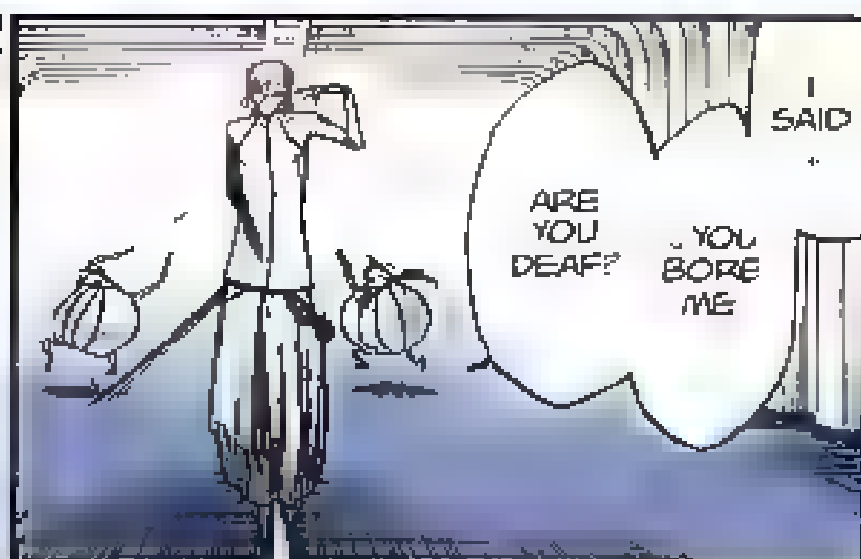
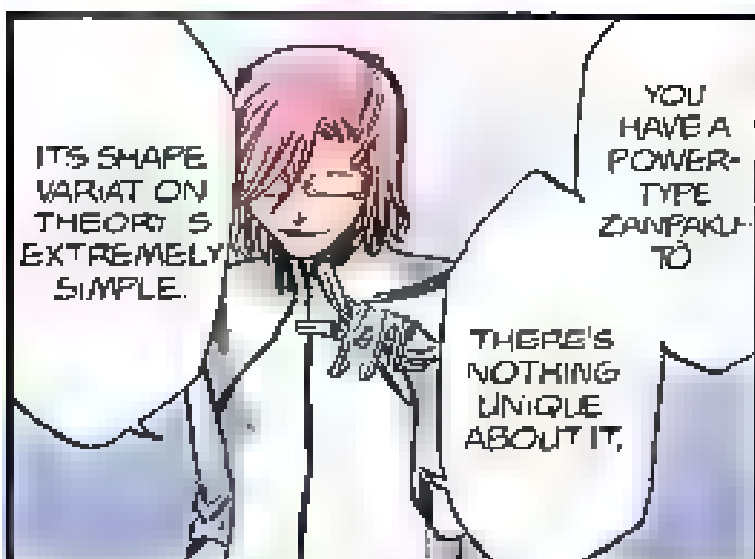
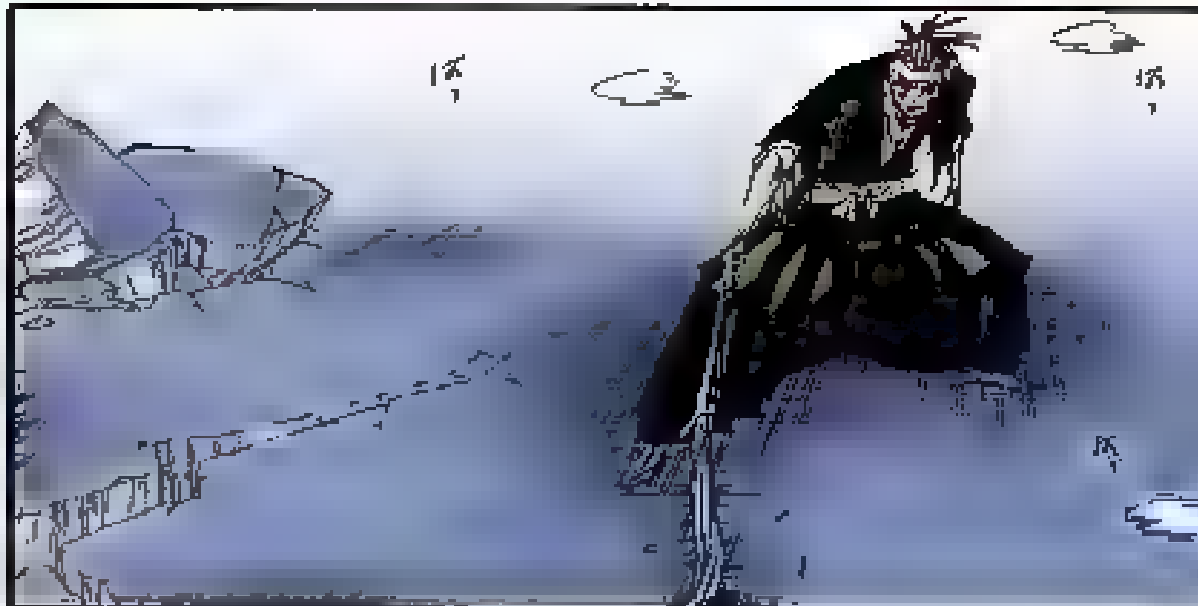


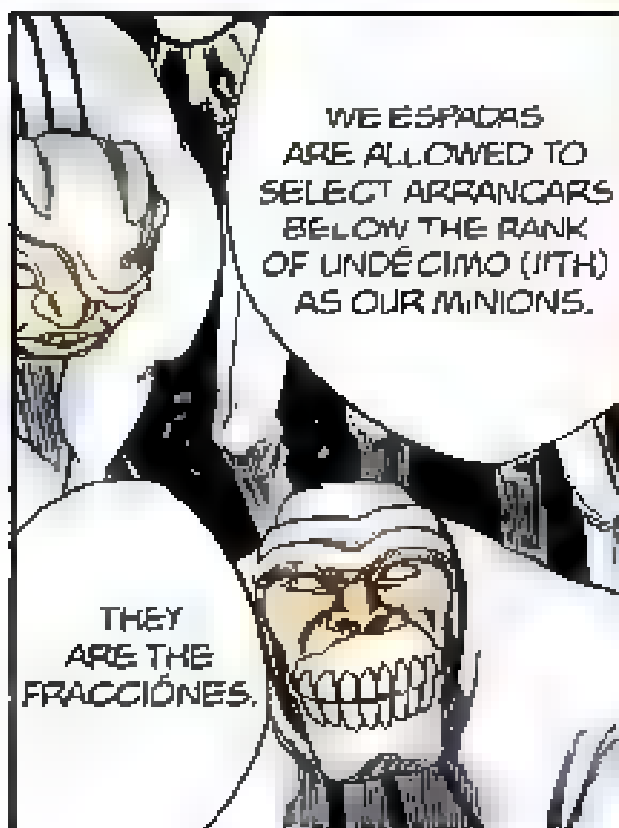
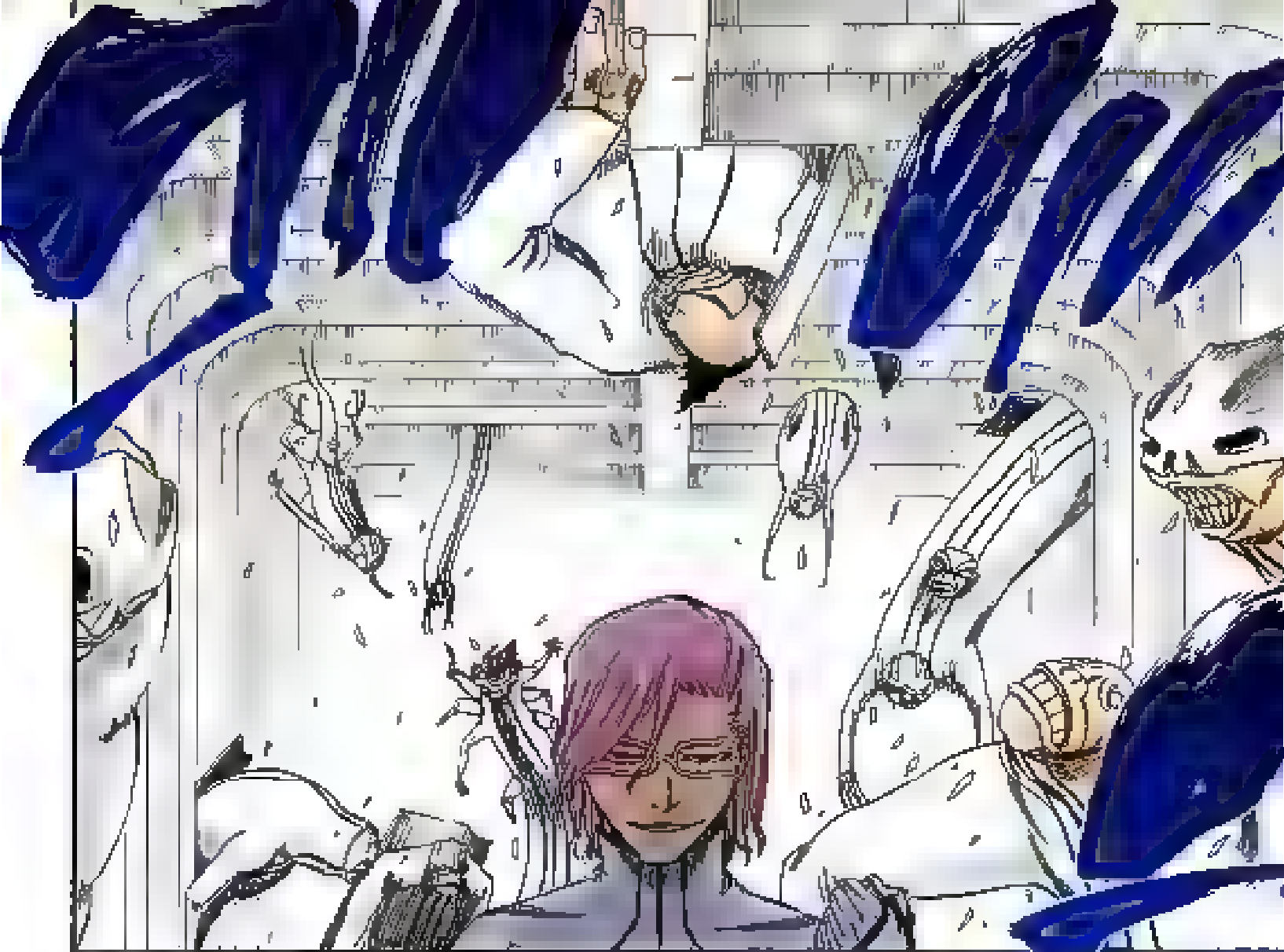




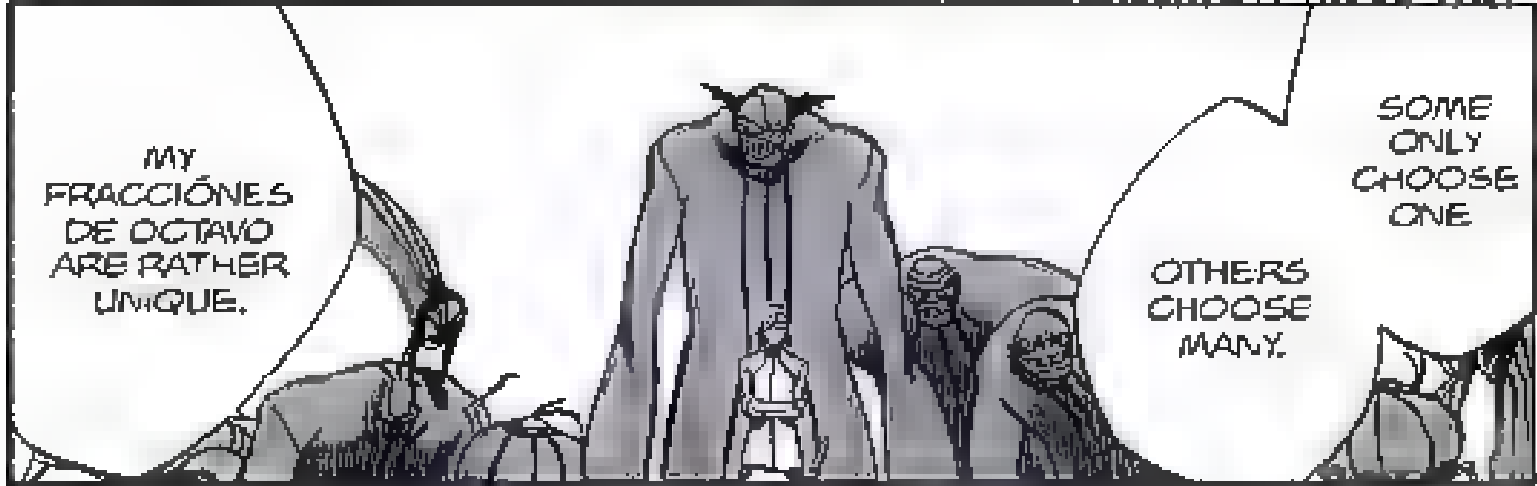












MY  
FRACCIONES  
DE OCTAVO  
ARE RATHER  
UNIQUE.

SOME  
ONLY  
CHOOSE  
ONE

OTHERS  
CHOOSE  
MANY.

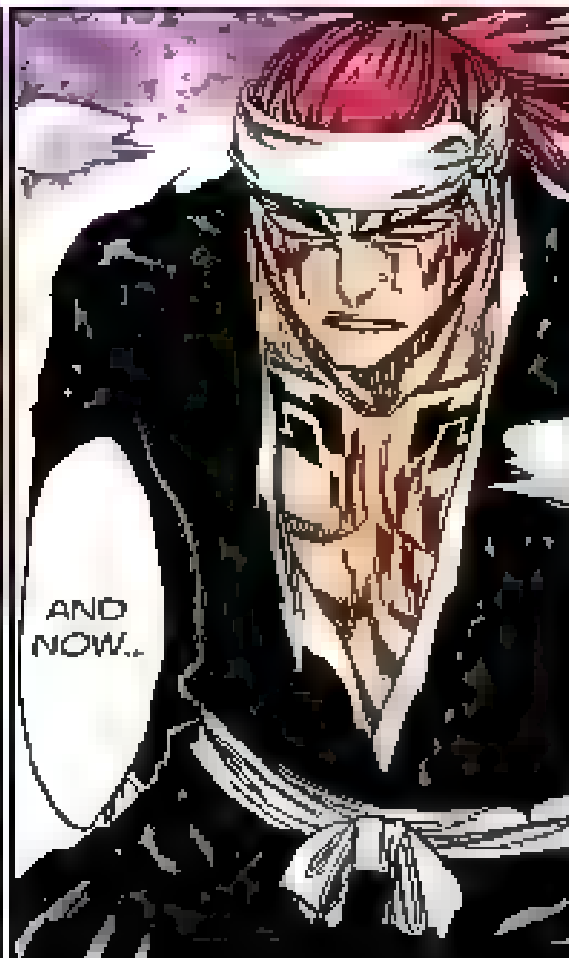


...AND WERE  
TURNED INTO  
ARRANCARS BY  
LORD AIZEN.

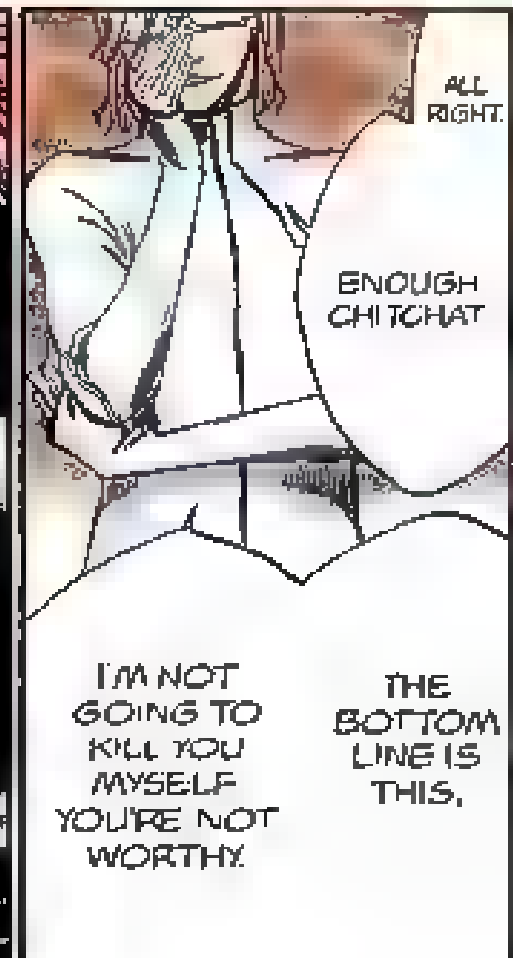
THEY WERE  
HOLLOWS  
THAT I  
MODIFIED..



...FOR  
THE  
FINALE.



AND  
NOW..

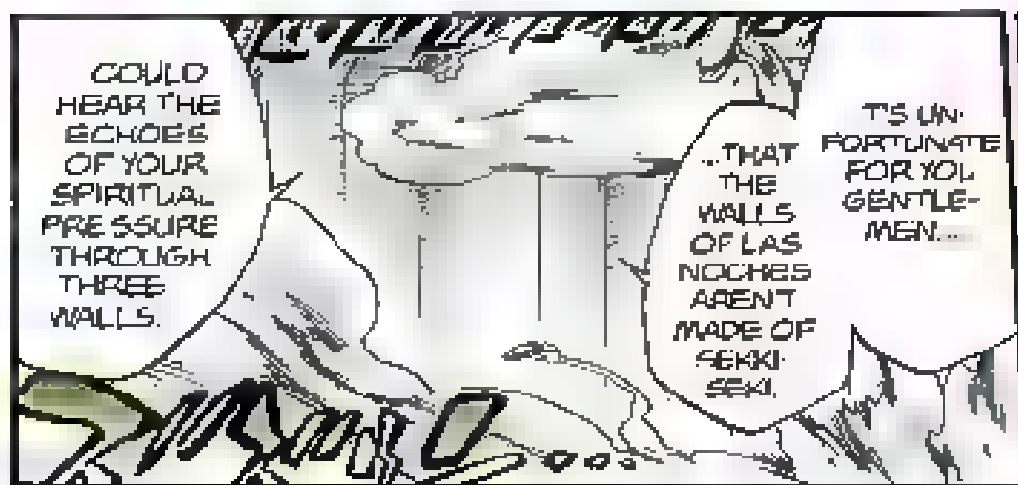
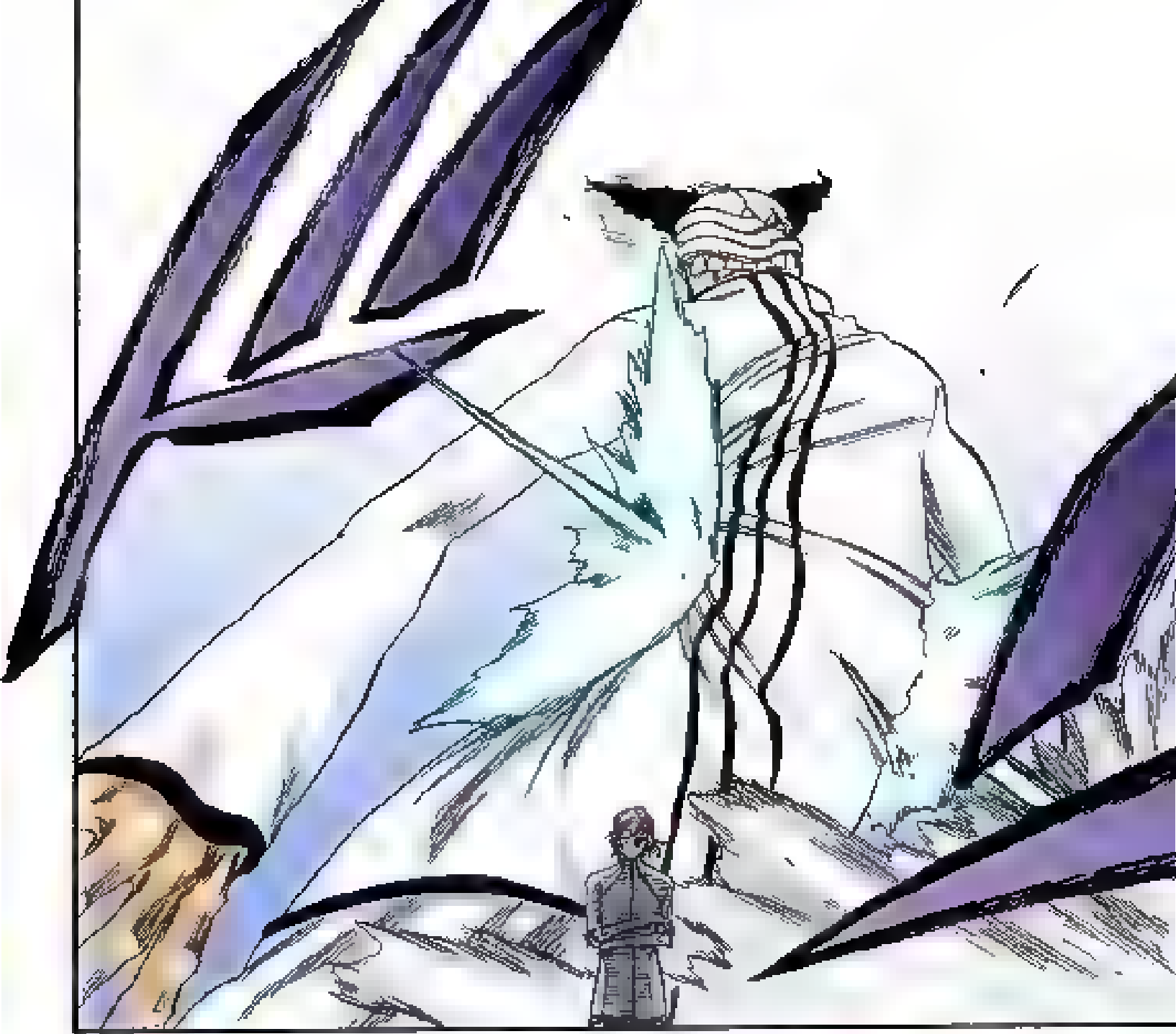


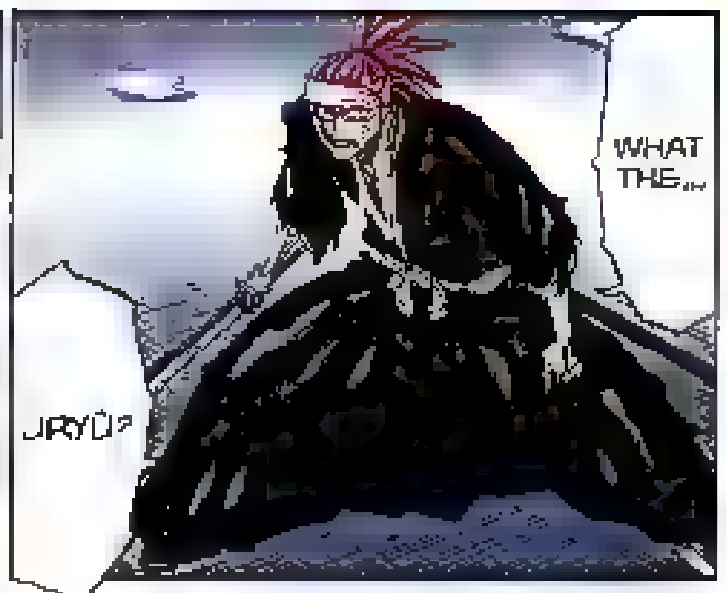
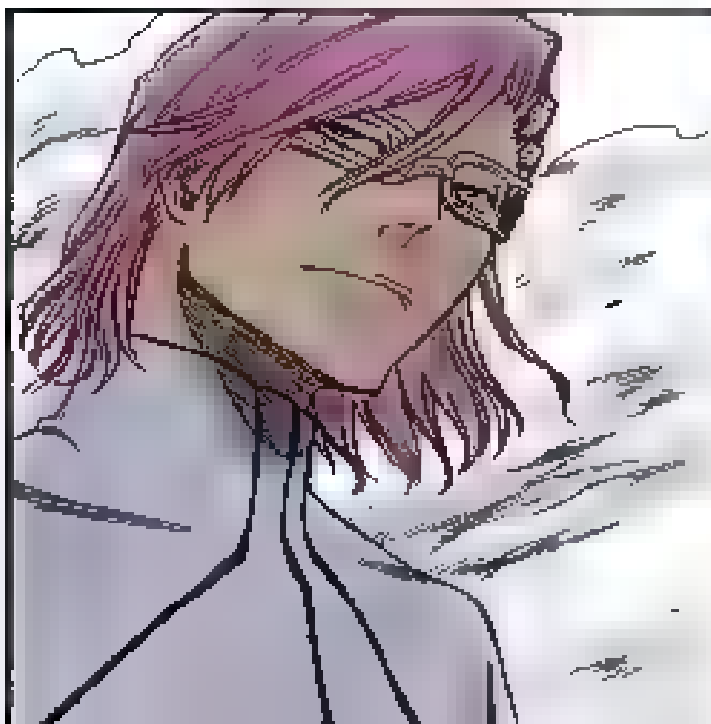
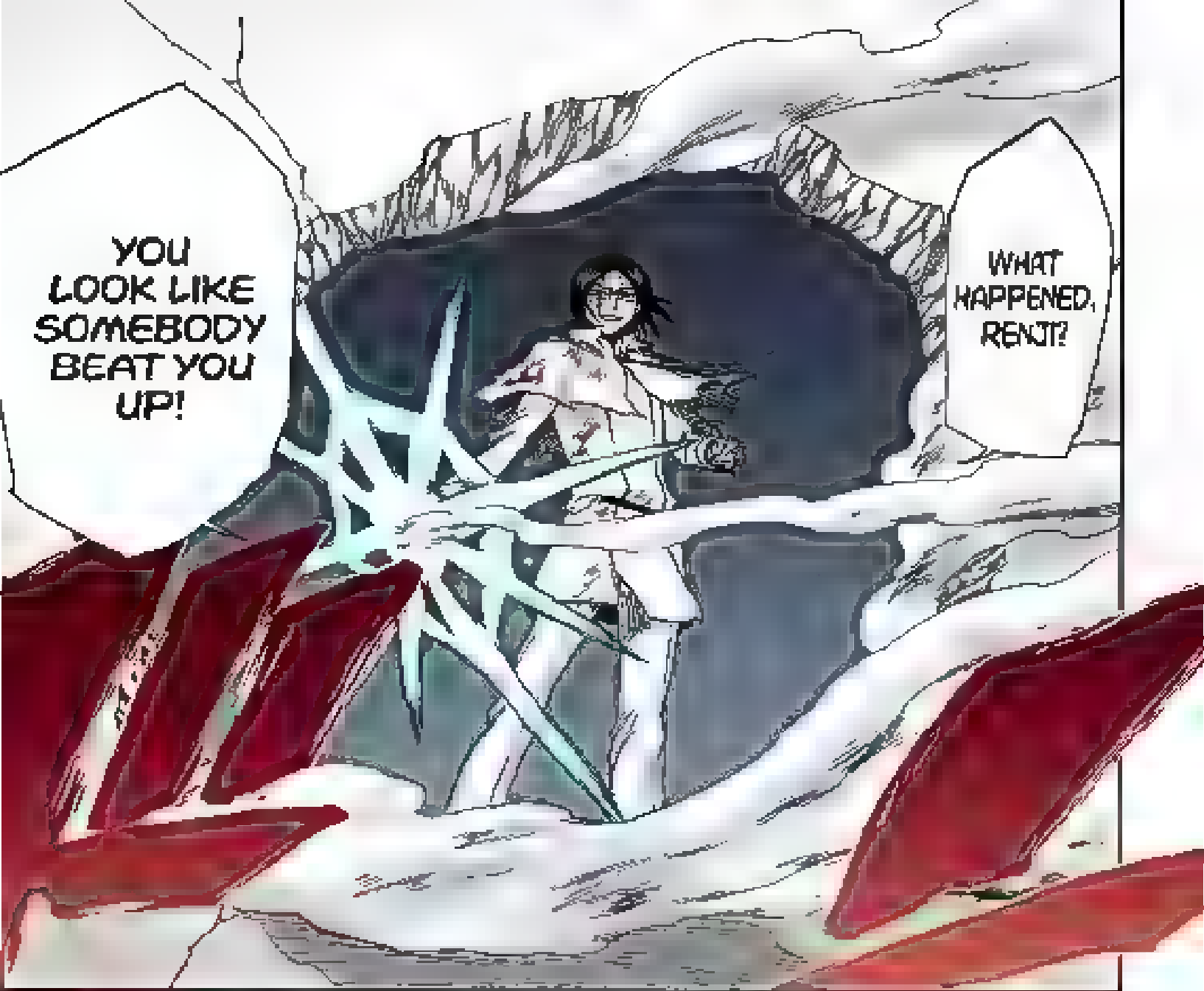
ALL  
RIGHT.

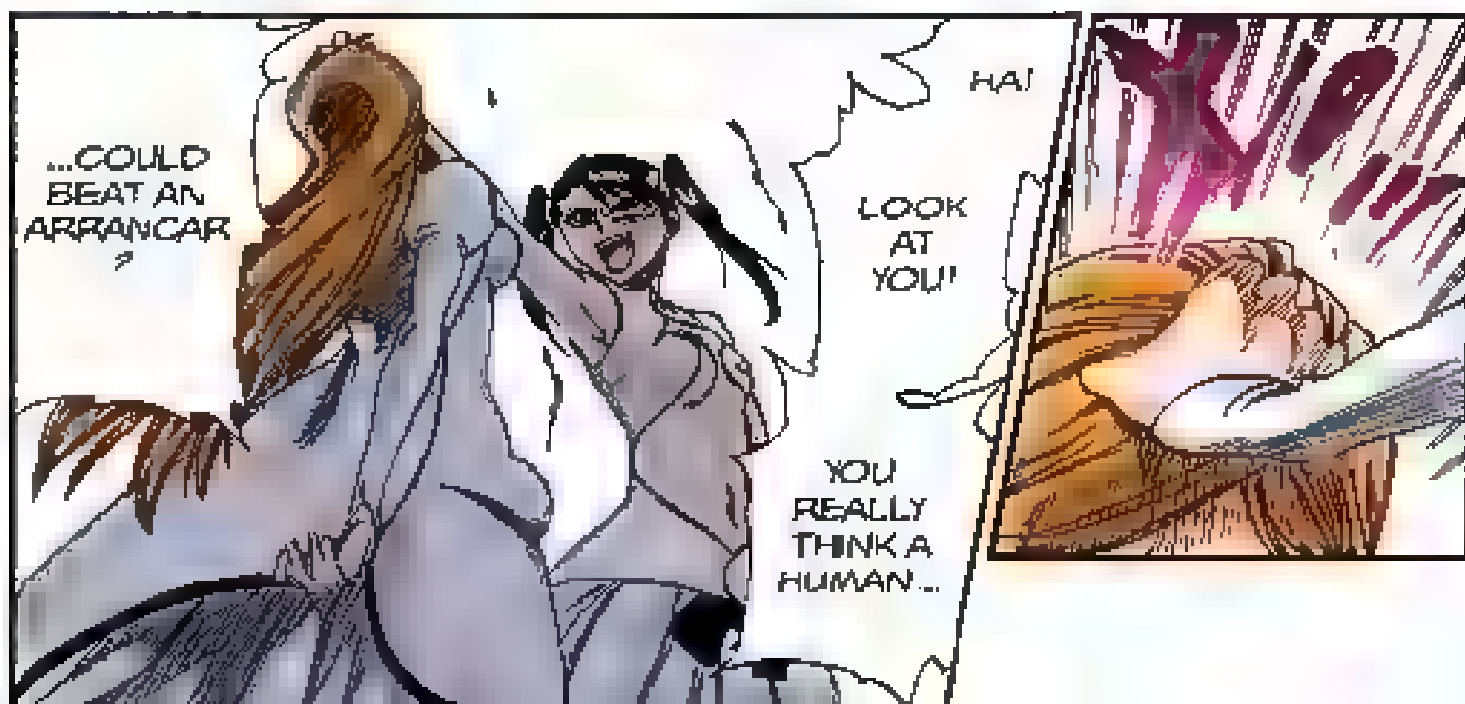
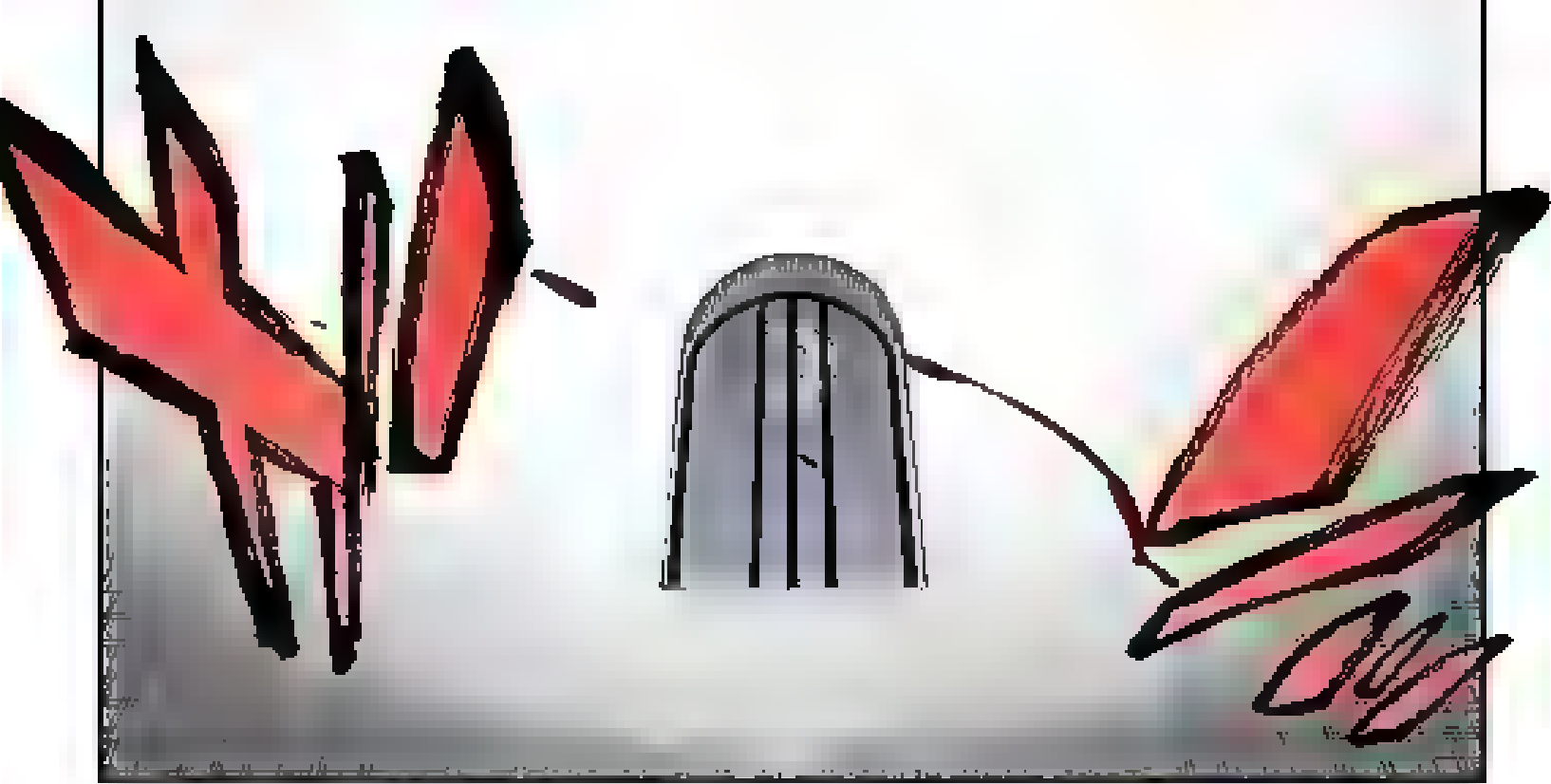
ENOUGH  
CHITCHAT

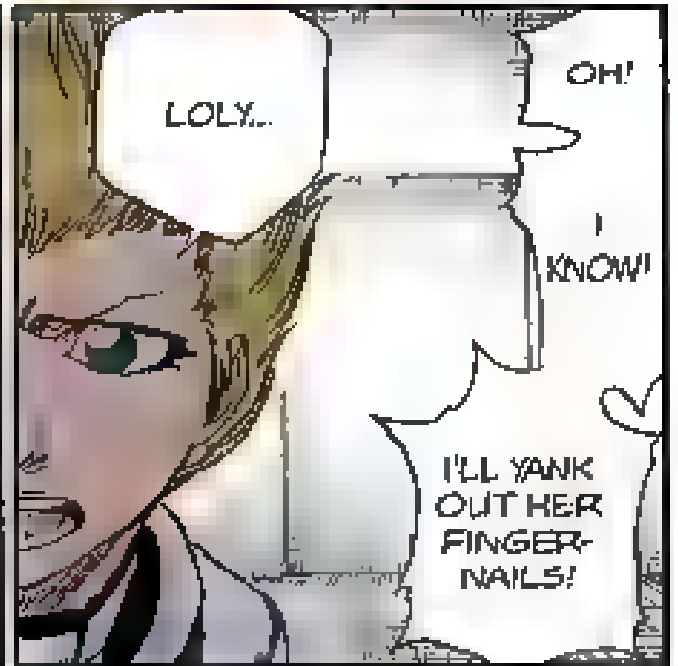
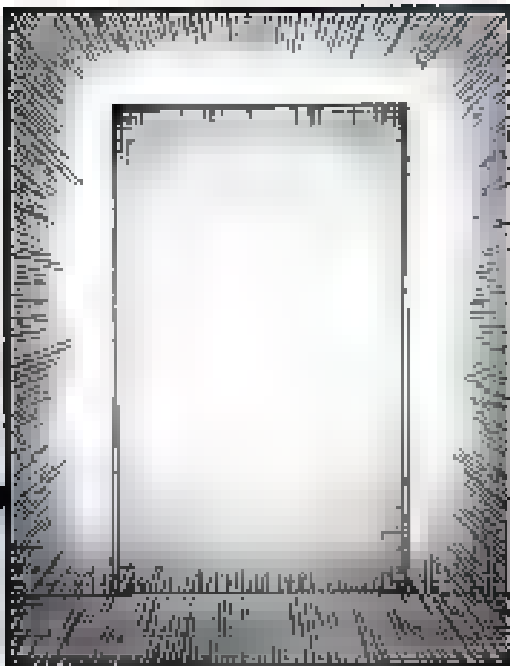
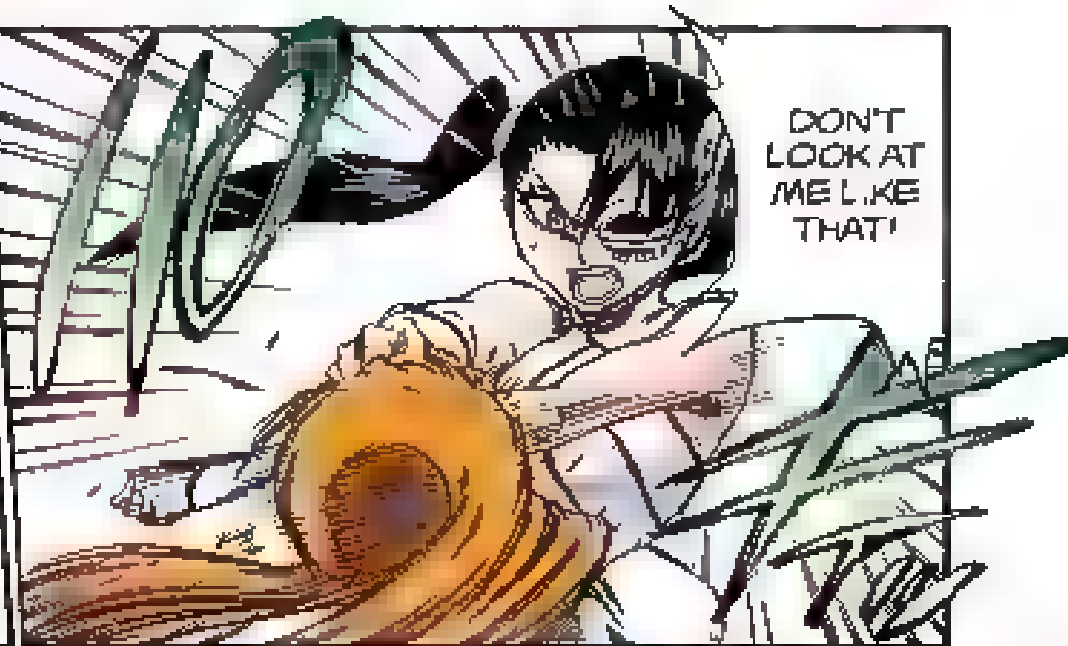
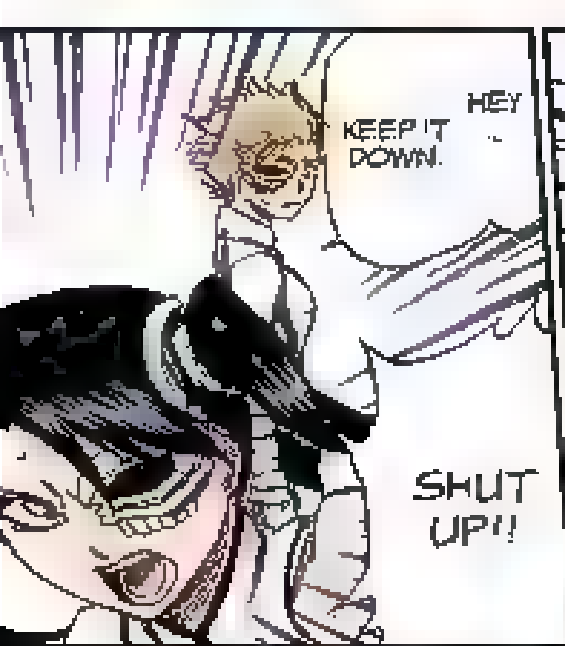
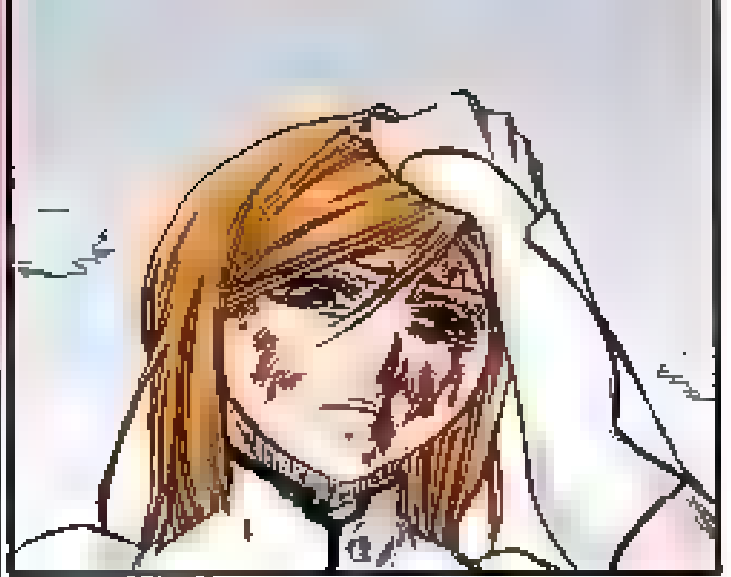
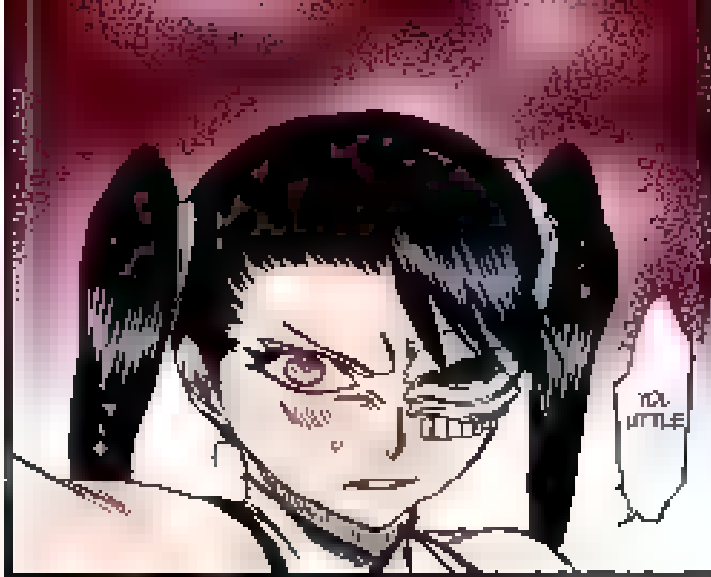
I'M NOT  
GOING TO  
KILL YOU  
MYSELF  
YOU'RE NOT  
WORTHY.

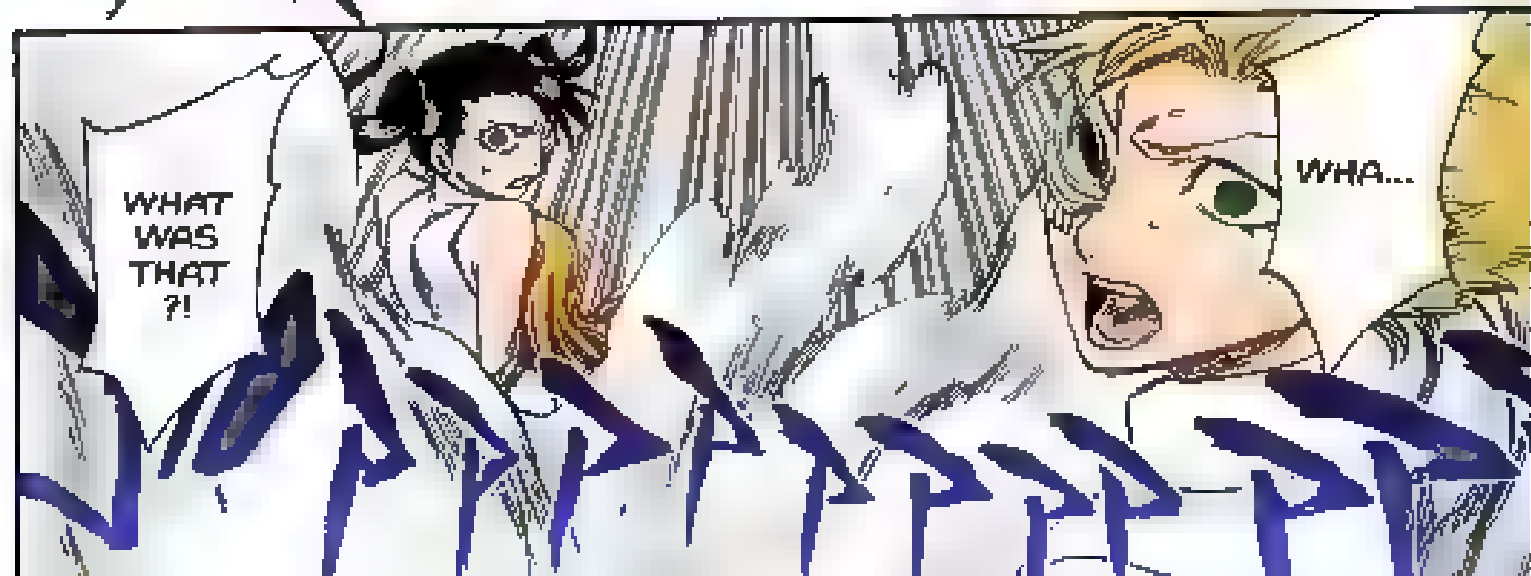
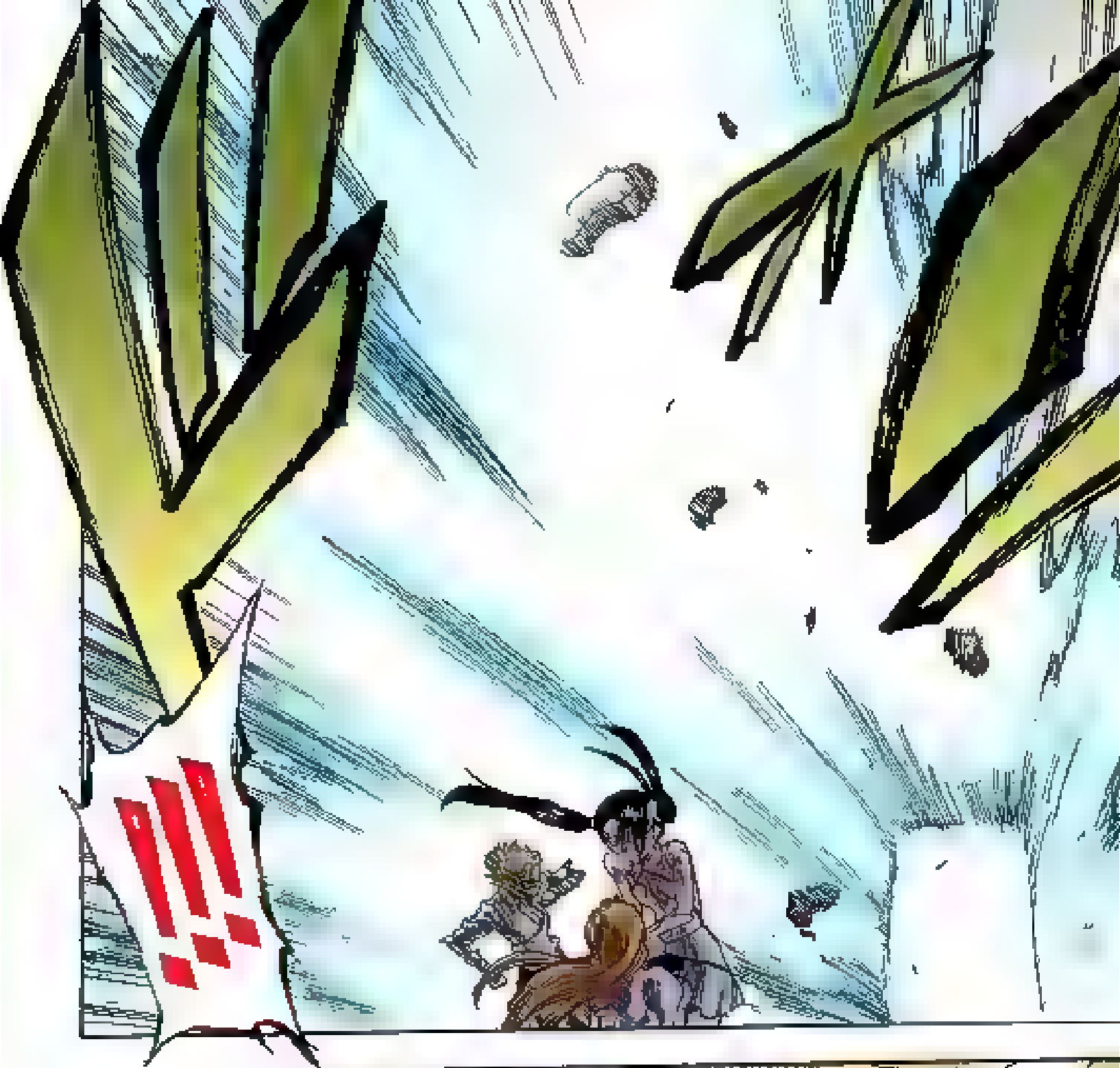
THE  
BOTTOM  
LINE IS  
THIS,

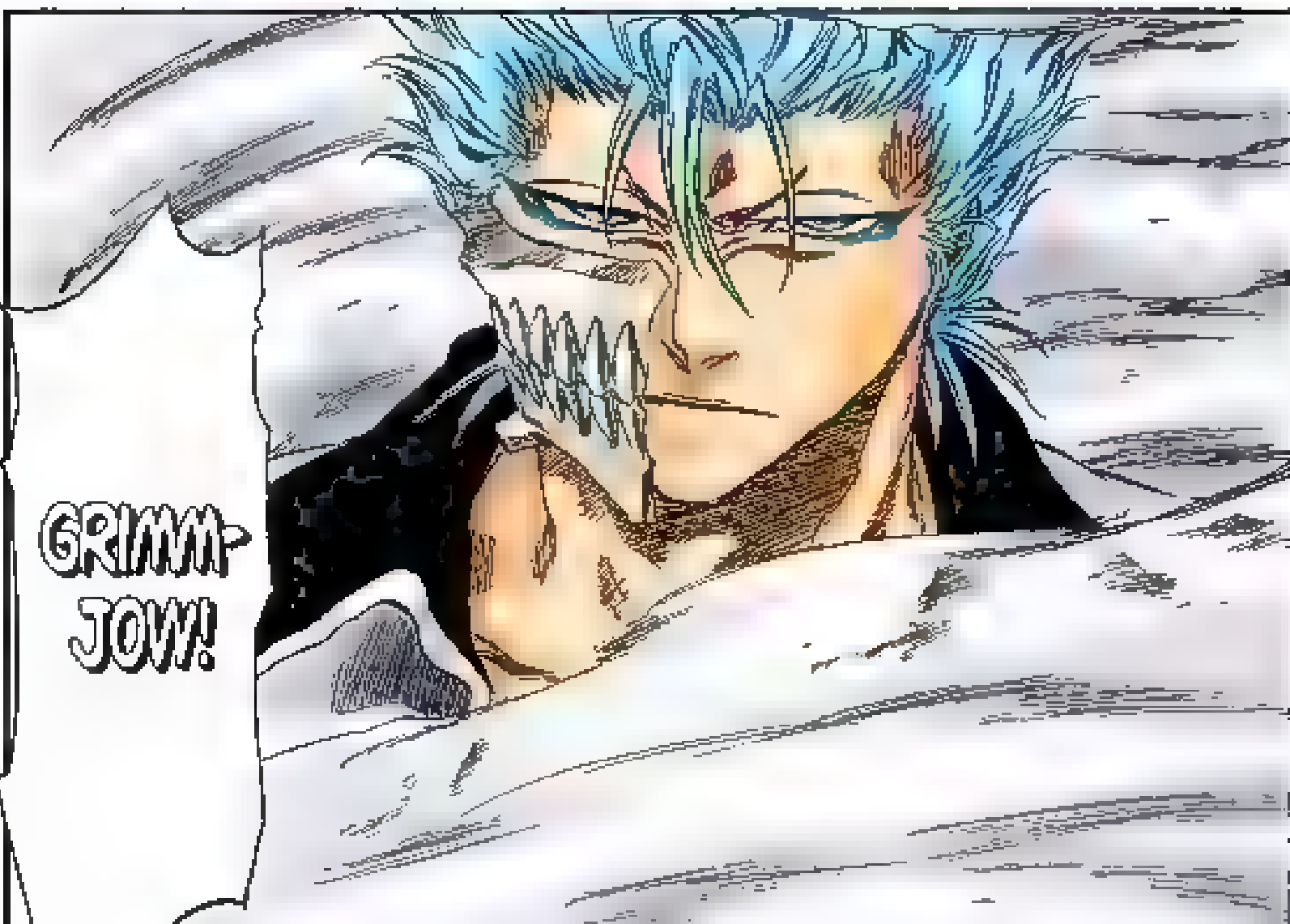












SHEEN

LIKE  
THIS?

HOLY CRAP,  
YOU DID IT!  
BUT YOU  
DON'T LOOK  
LIKE THAT!!



SHEEN

LOOK.  
SEE MY  
FACE IN  
THE SKY?

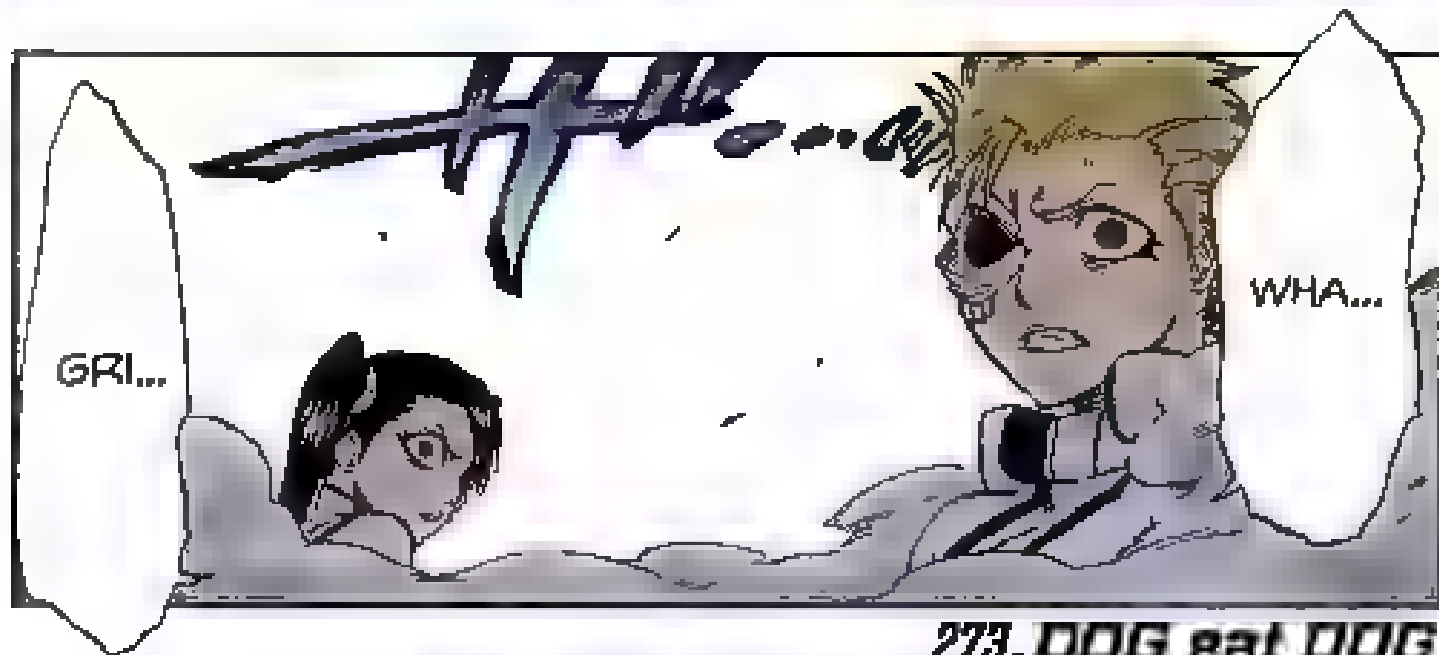
HEY  
THE MAIN  
CHARACTER  
COULD DO  
SOMETHING  
LIKE THAT

WATCH  
YOUR  
MOUTH,  
FELLA

WHAT  
THE HECK?  
BE QUIET,  
FLUNKY!!

IM  
THE MAIN  
CHARACTER  
HERE!  
IM THE  
KONSÔ  
COP!!



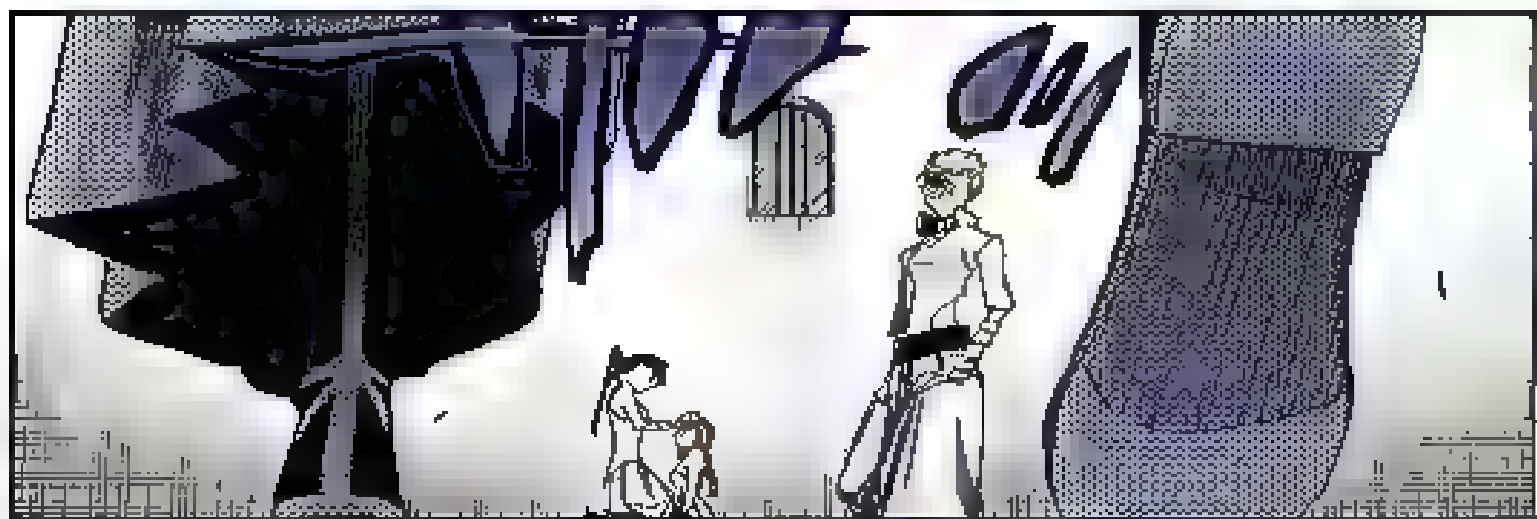


**BLEACH**  
**273.**

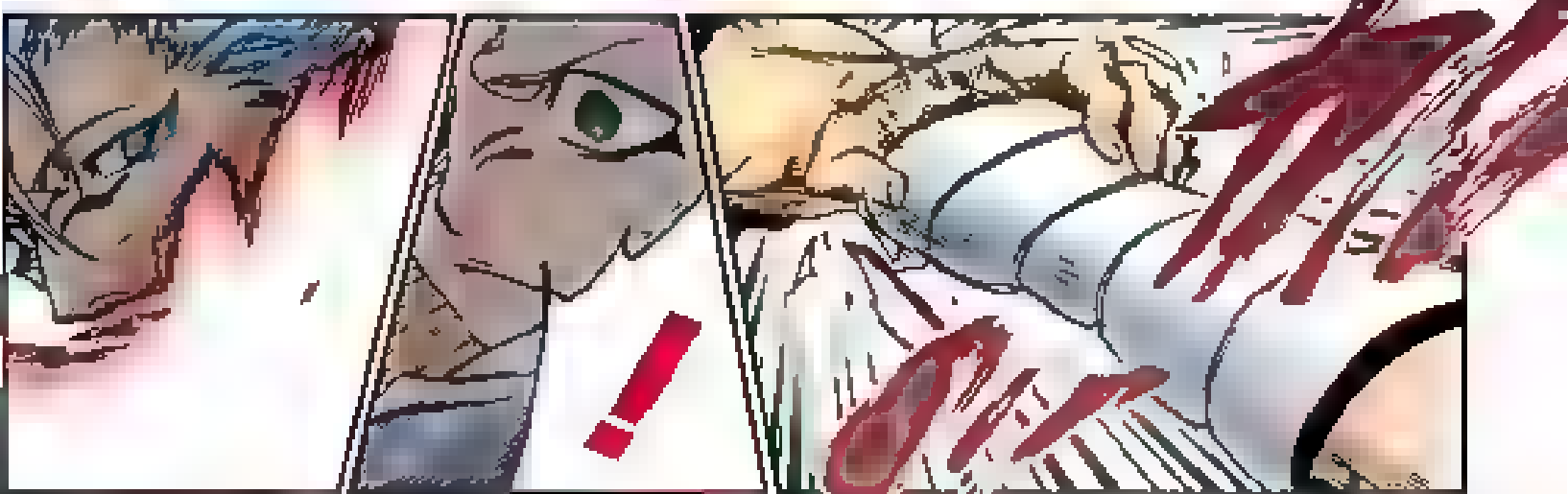
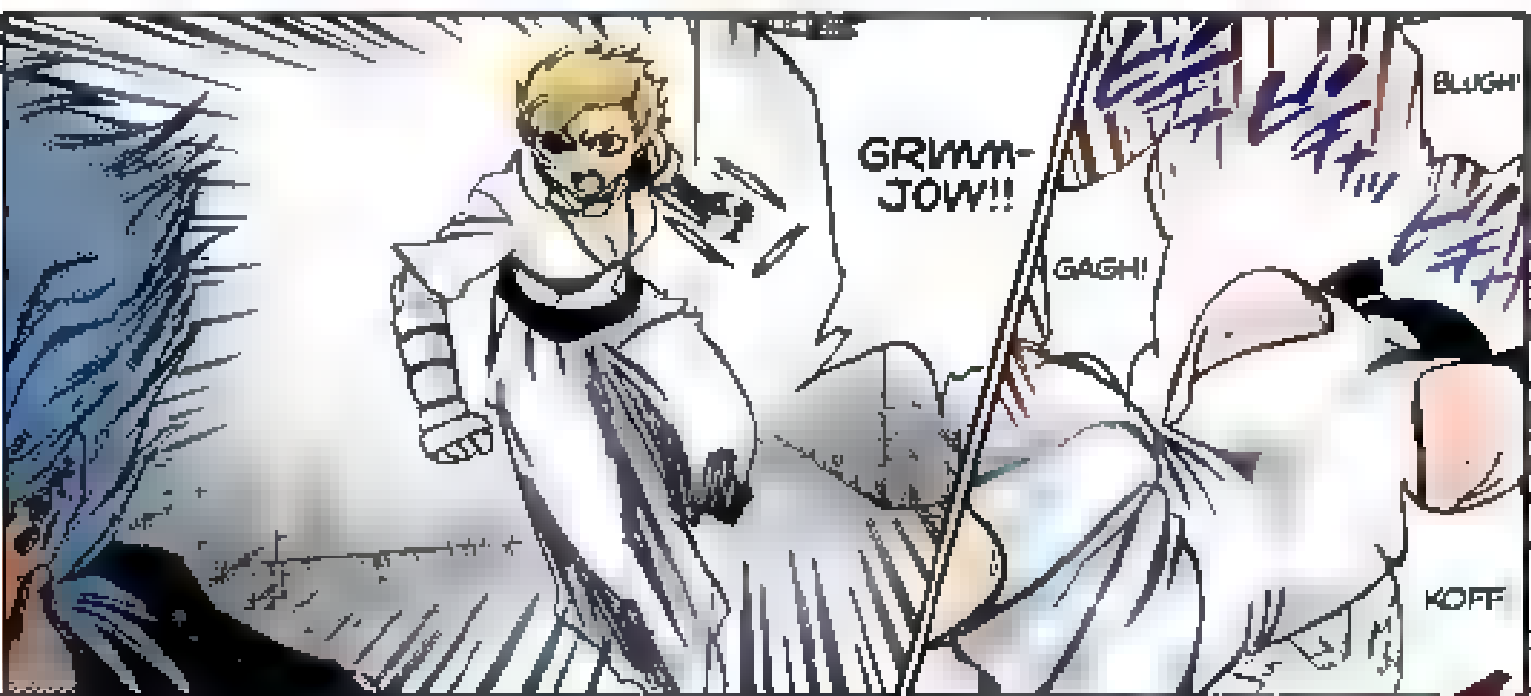
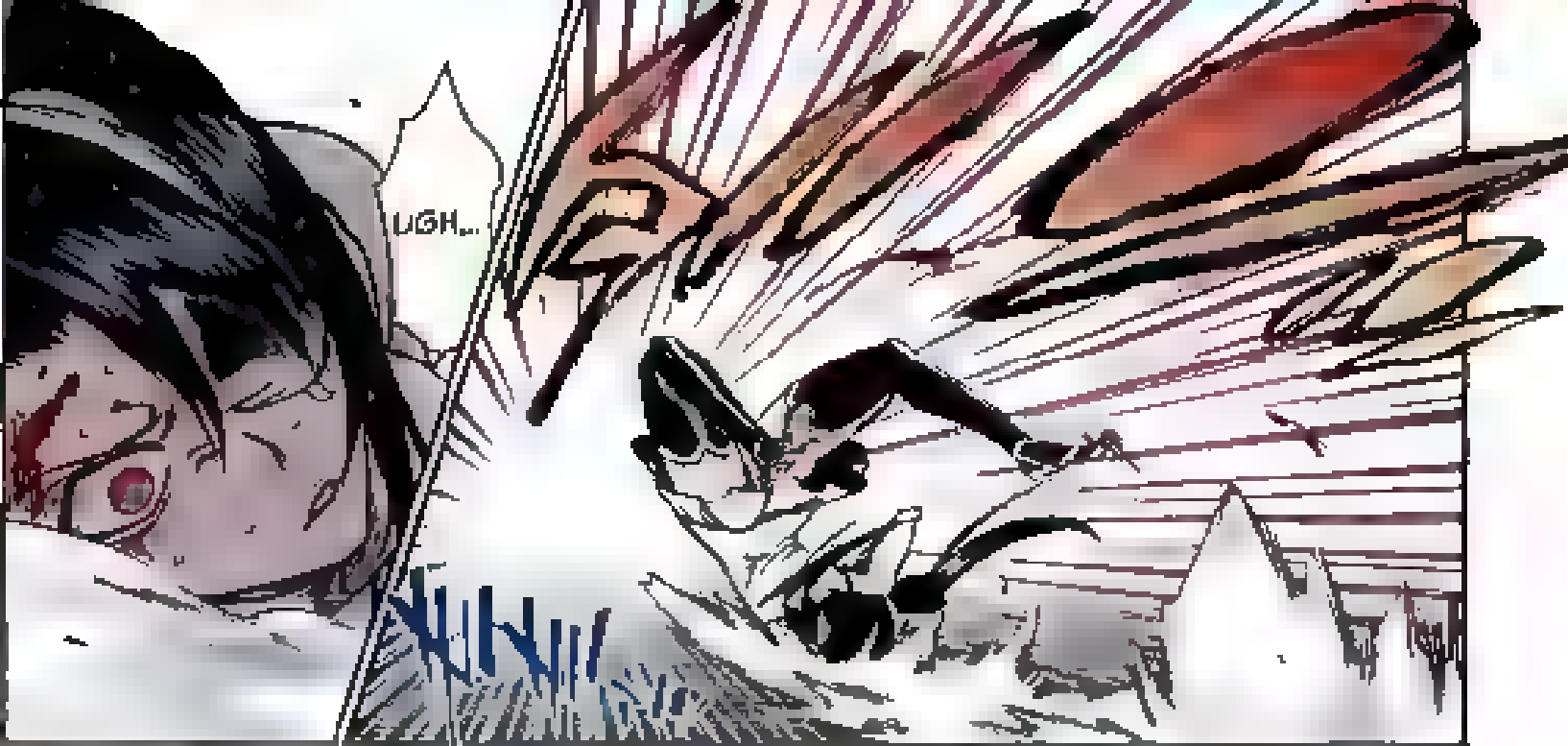


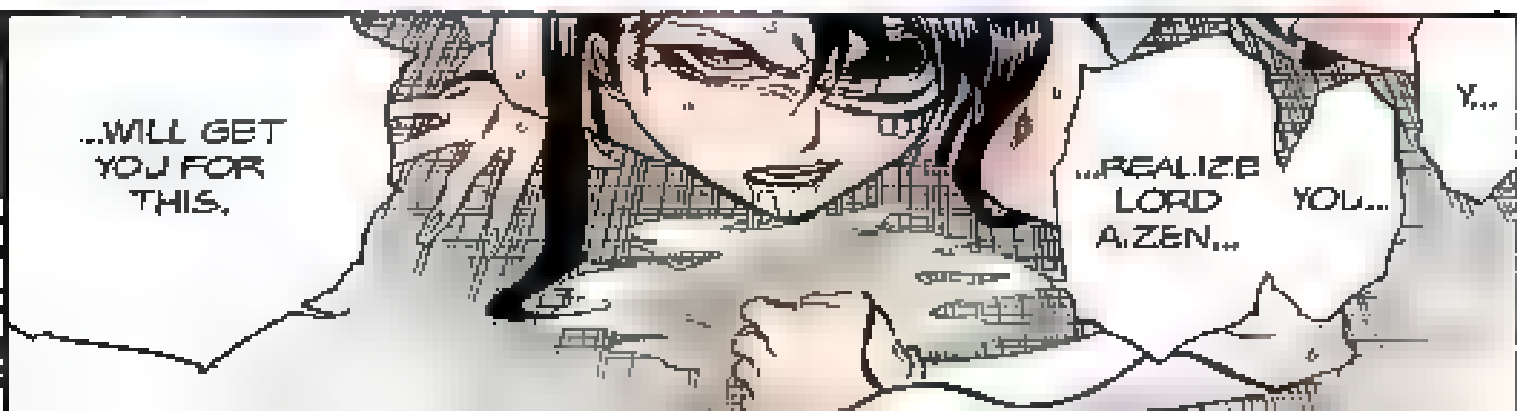
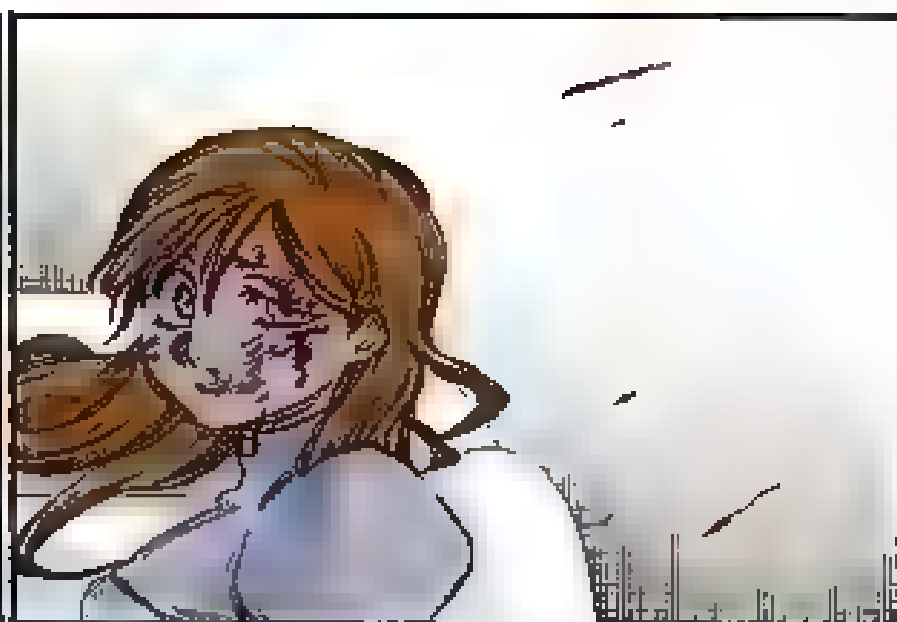
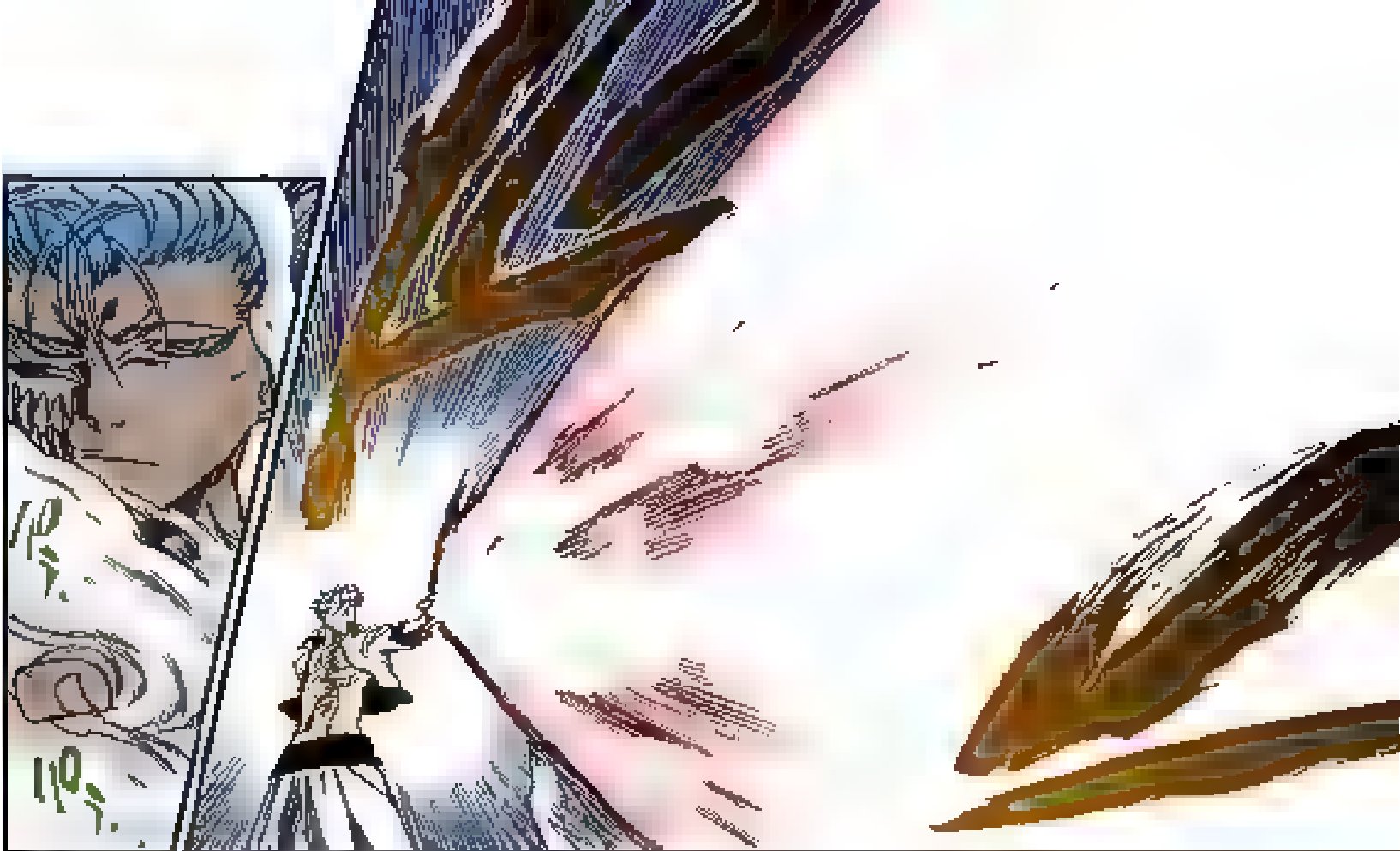
**GRIMM-  
JOW!**

**DOG eat DOG**



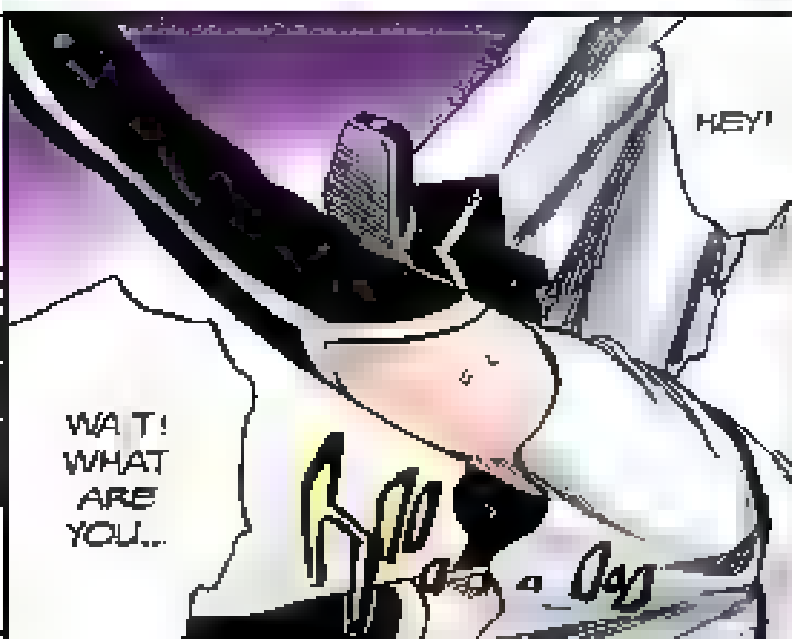






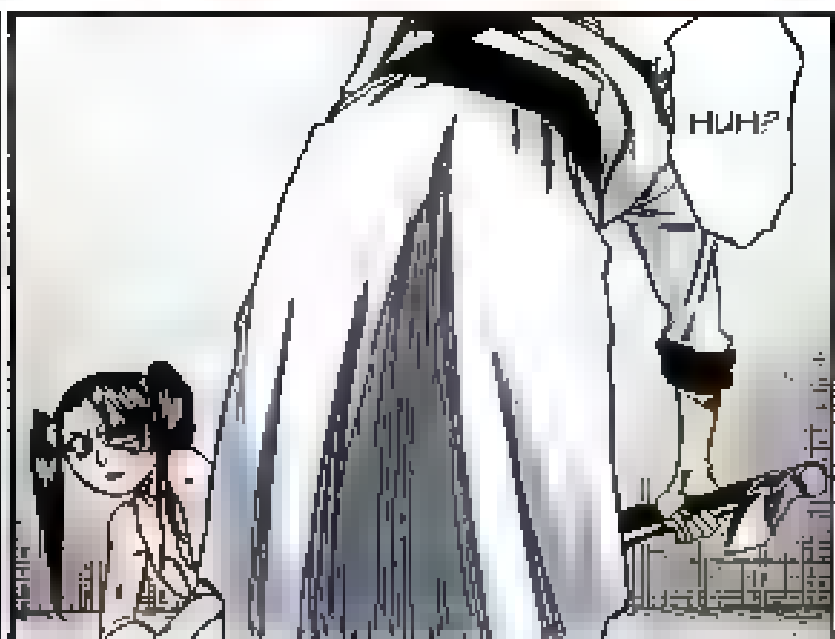


YOU'RE  
JUST  
A...



HEY!

WA T!  
WHAT  
ARE  
YOU...

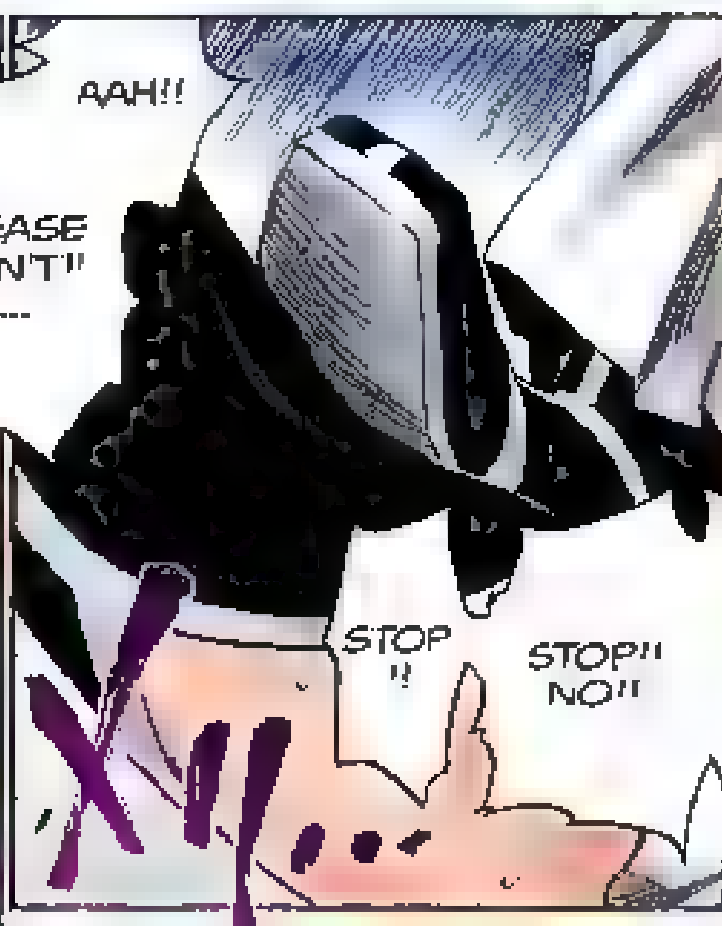


HUH?



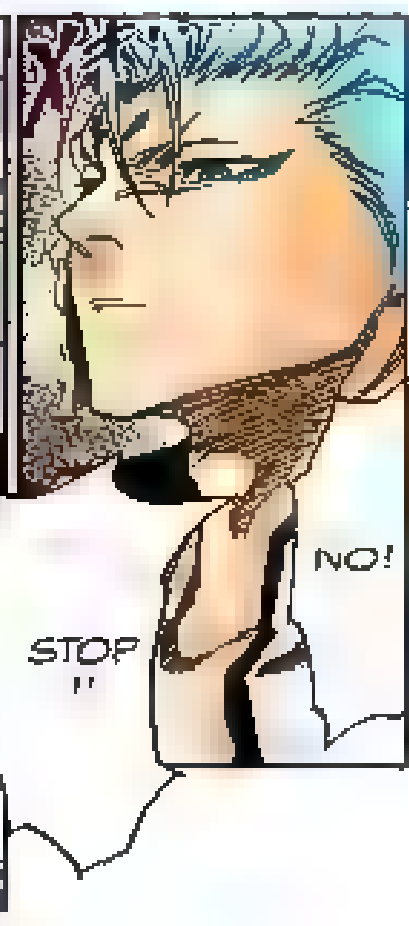
AAH!!

PLEASE  
DON'T!!  
I...

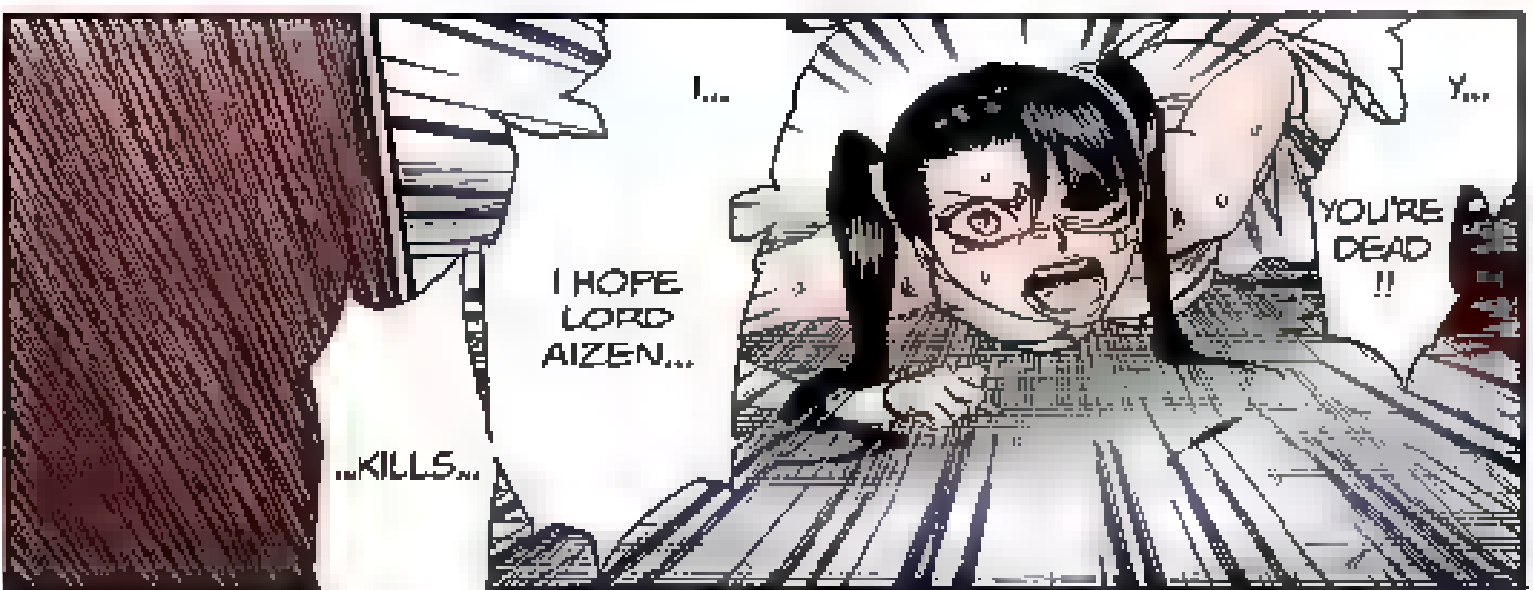


STOP  
!!

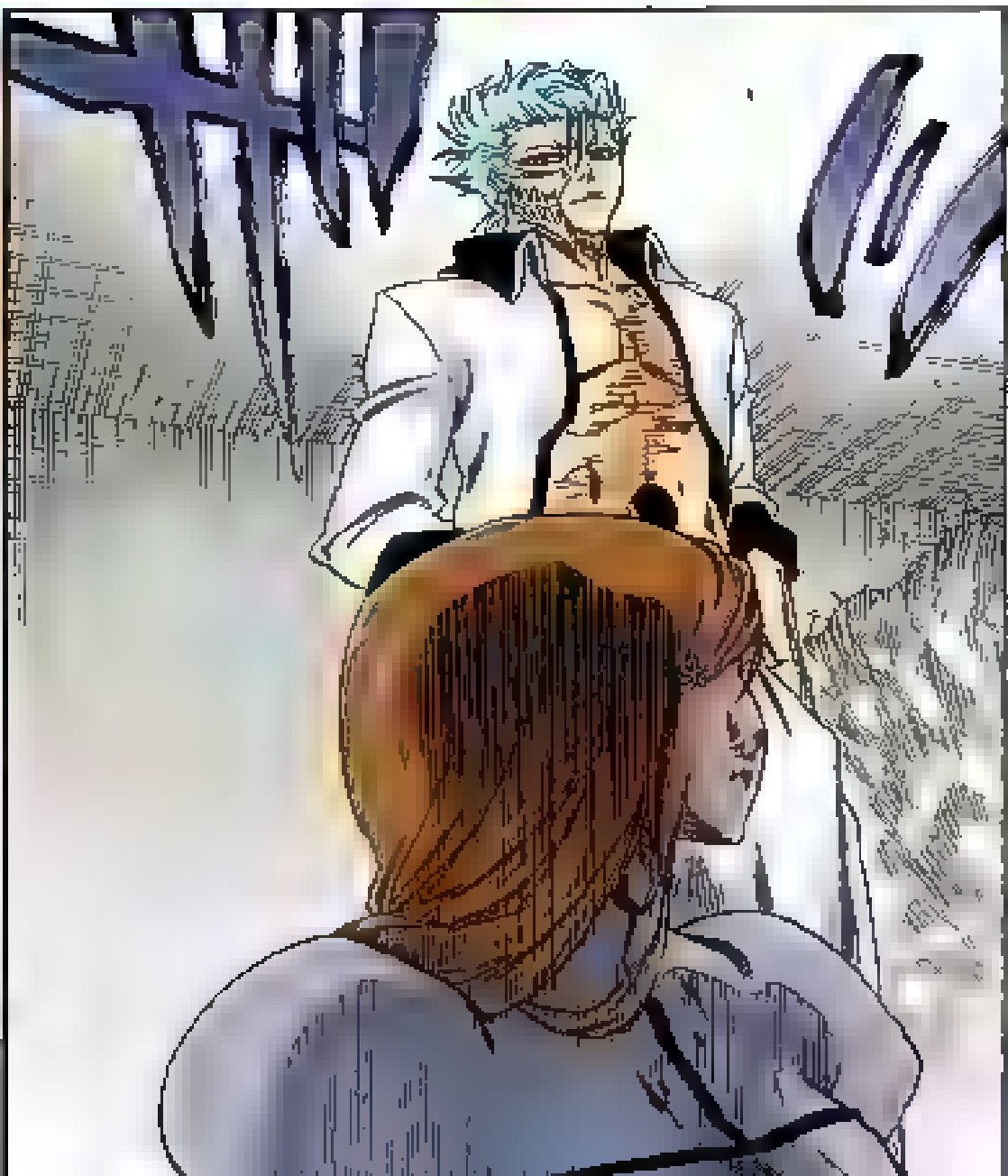
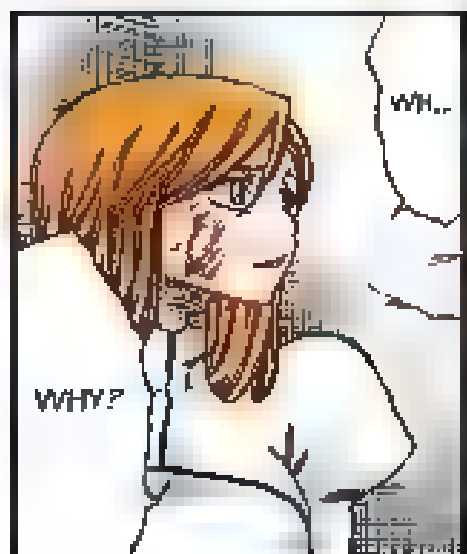
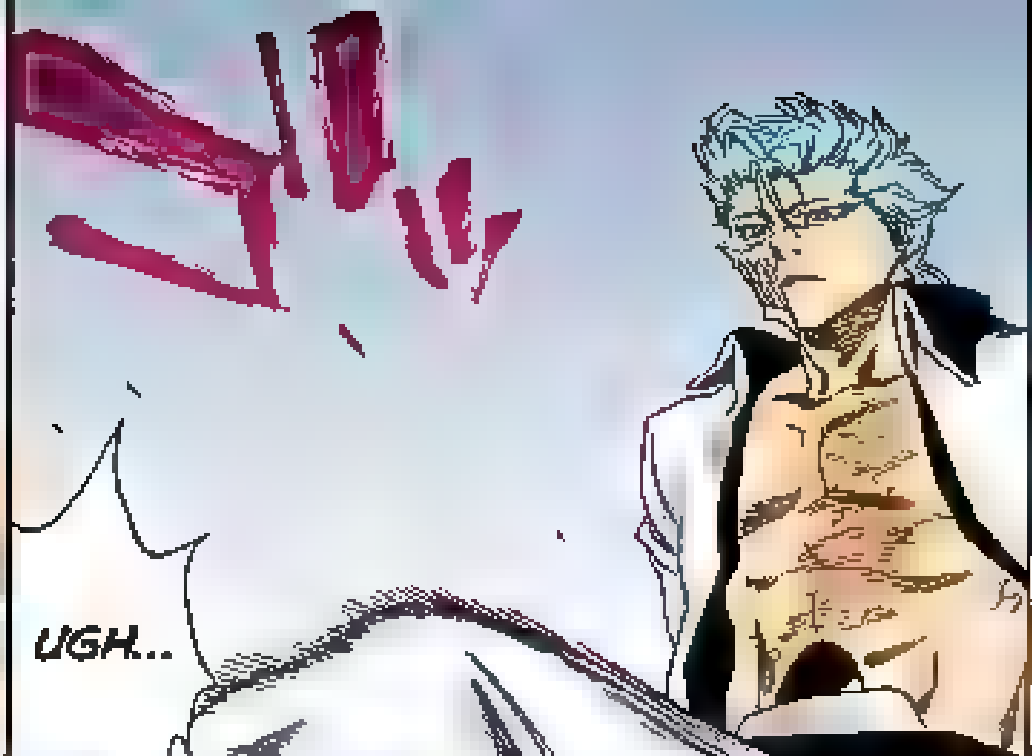
STOP!!  
NO!!

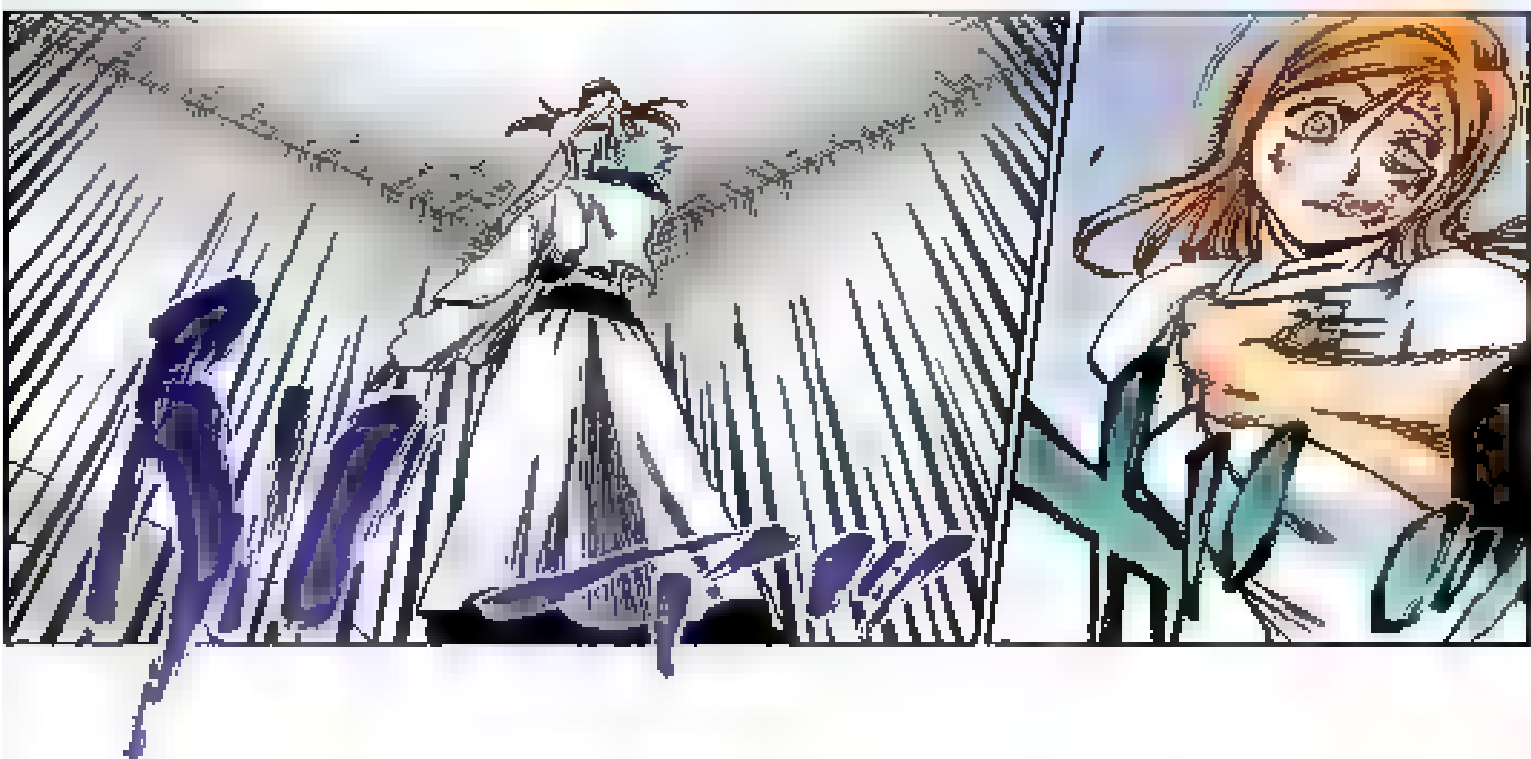
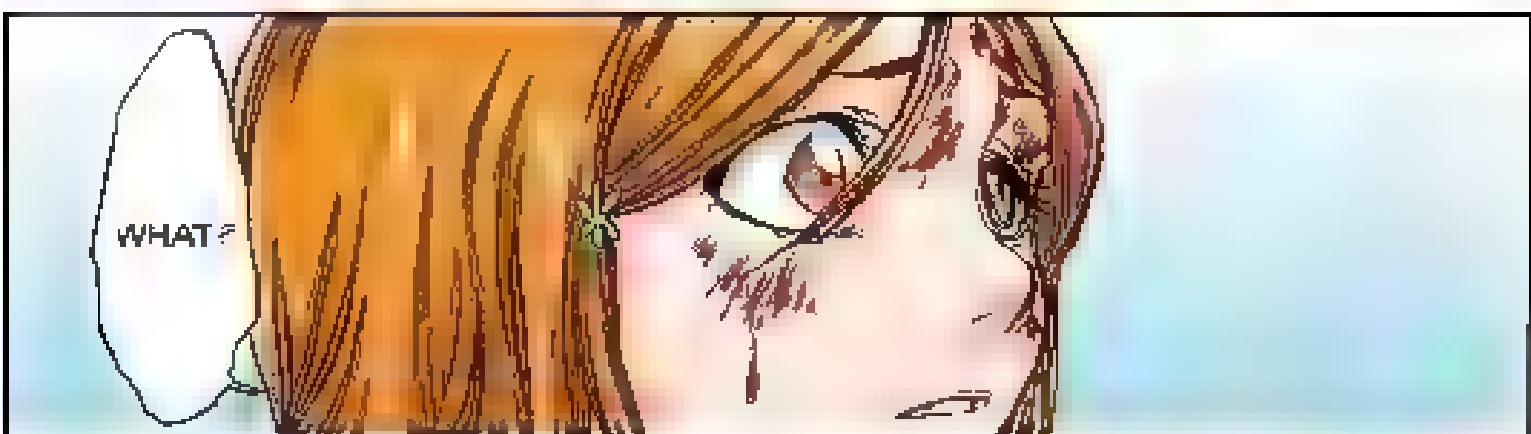
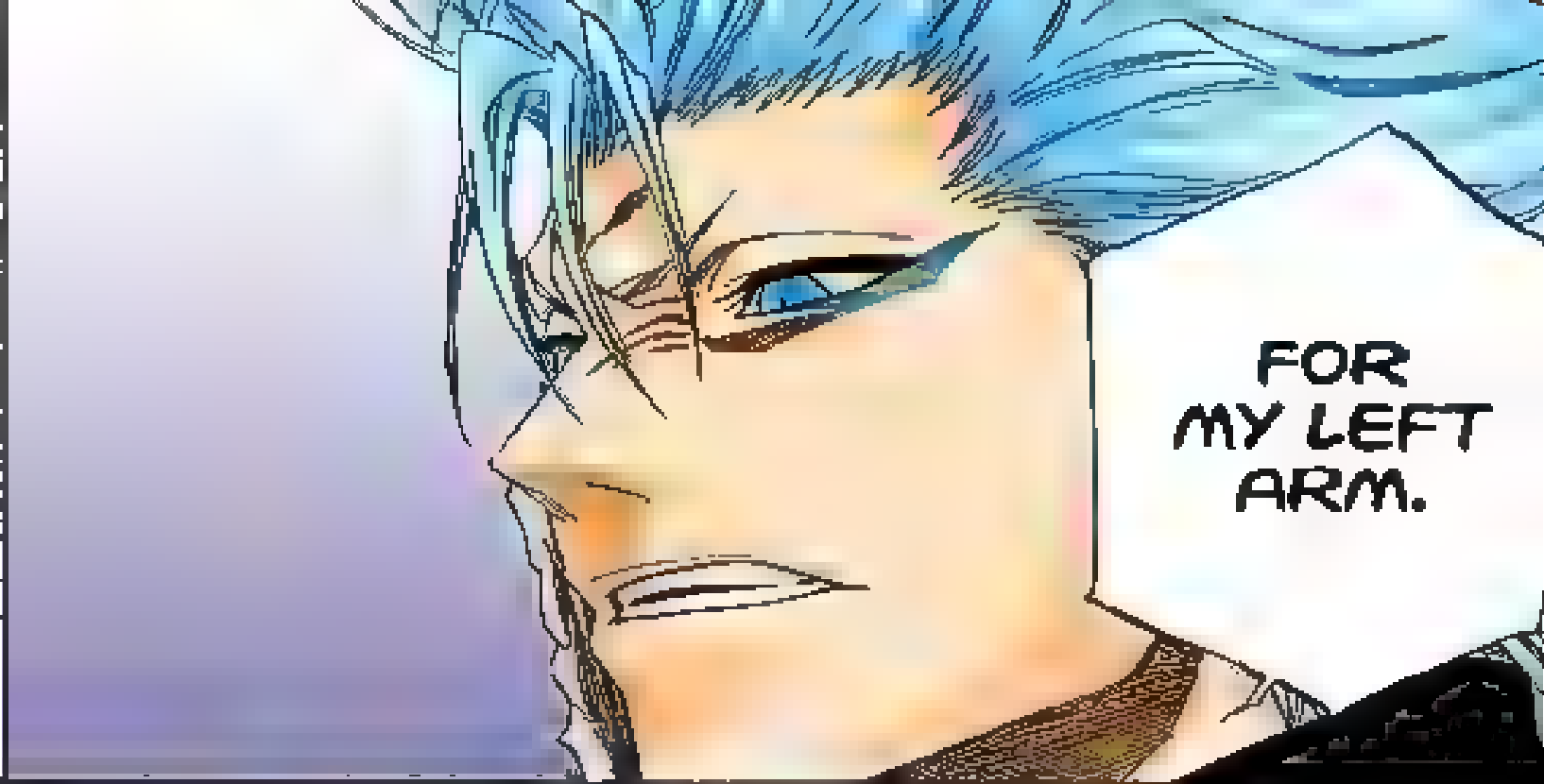


NO!











DON'T  
BE  
SILLY,

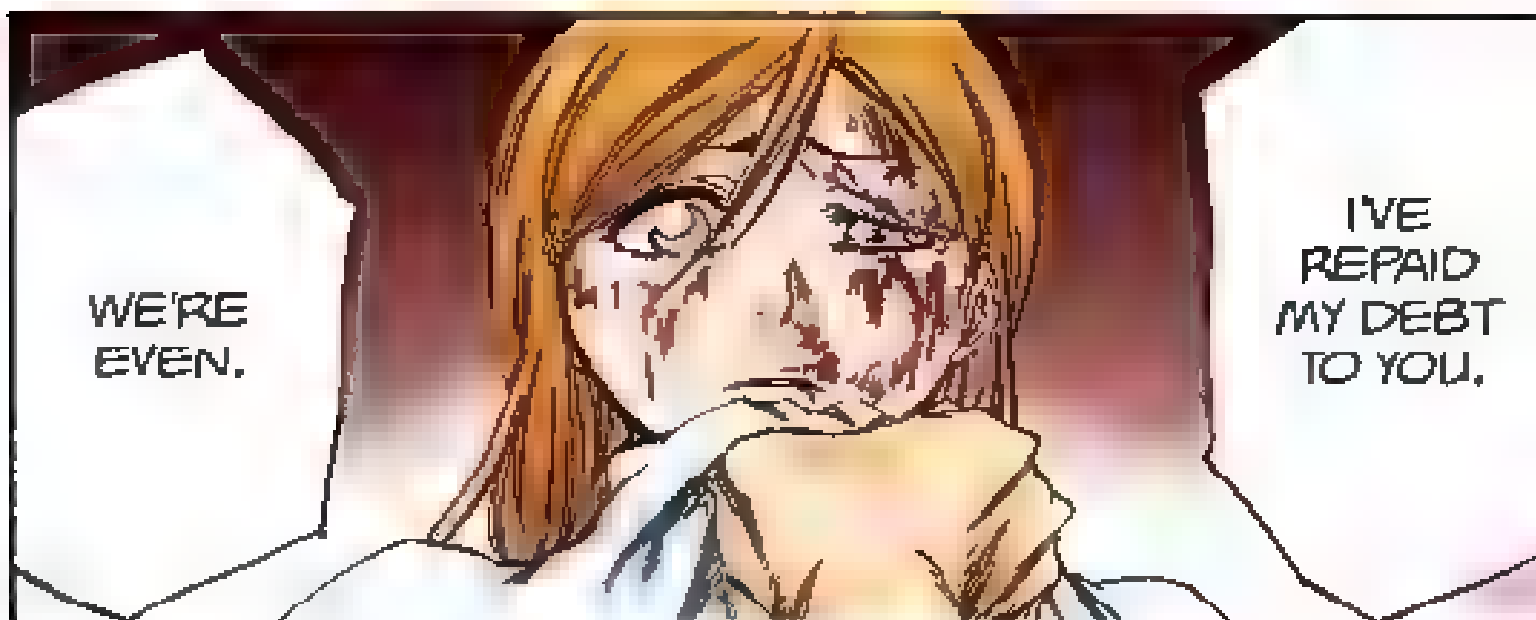
WHY?!

YOU THINK  
I CAME  
HERE JUST  
TO HELP  
YOU?!



WH...

WHY  
DID YOU



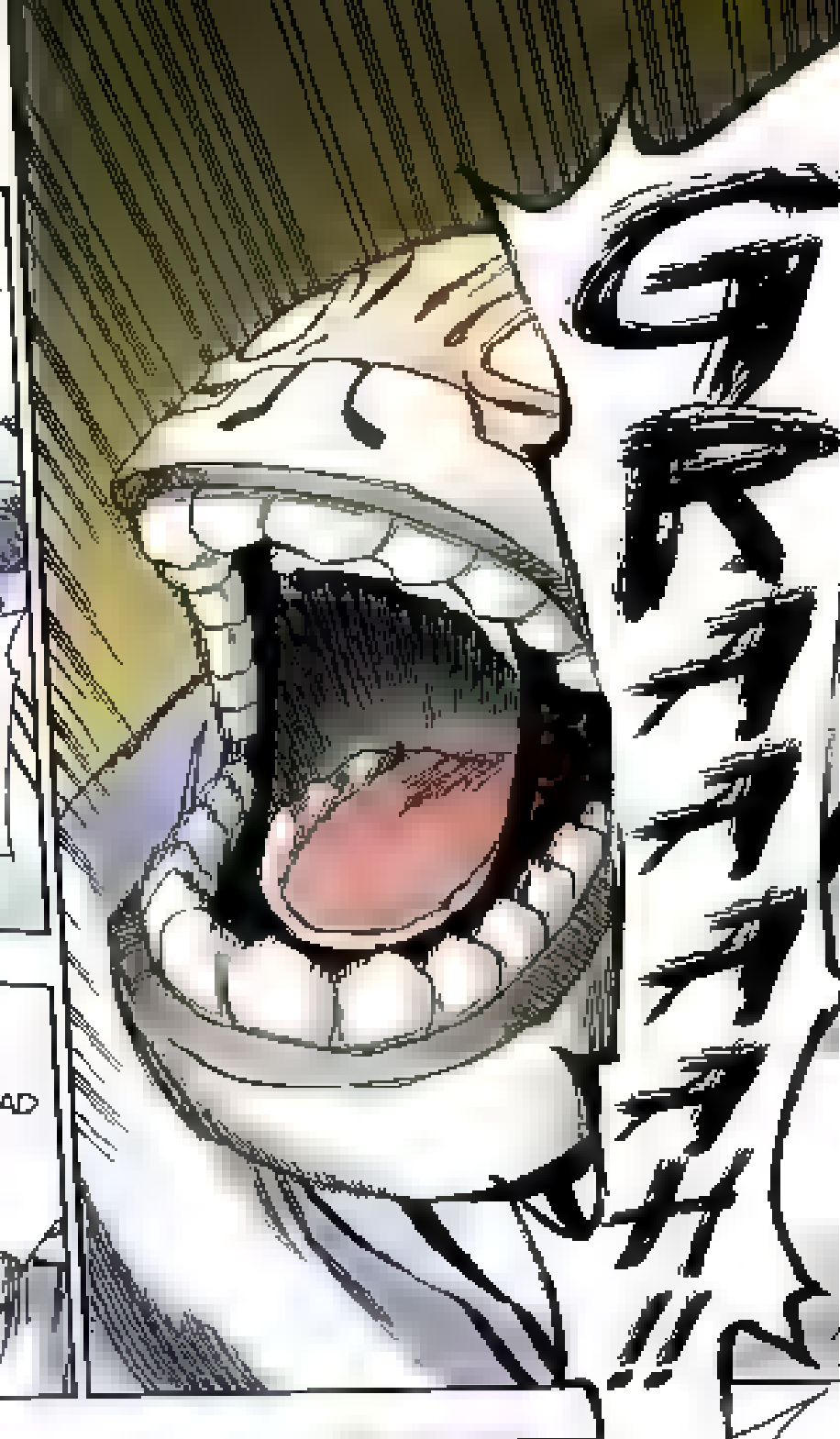
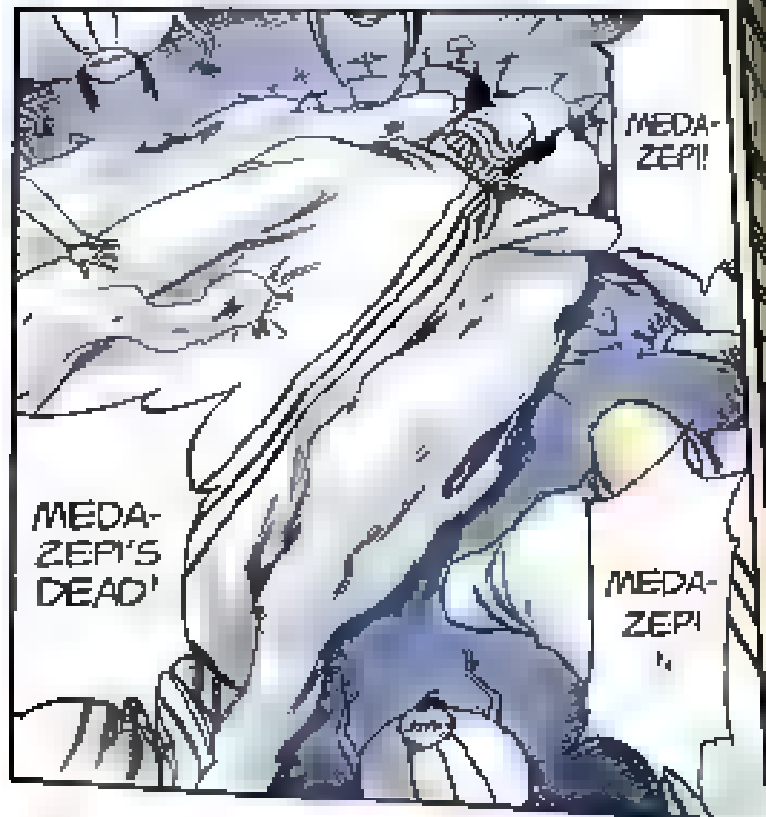
WE'RE  
EVEN.

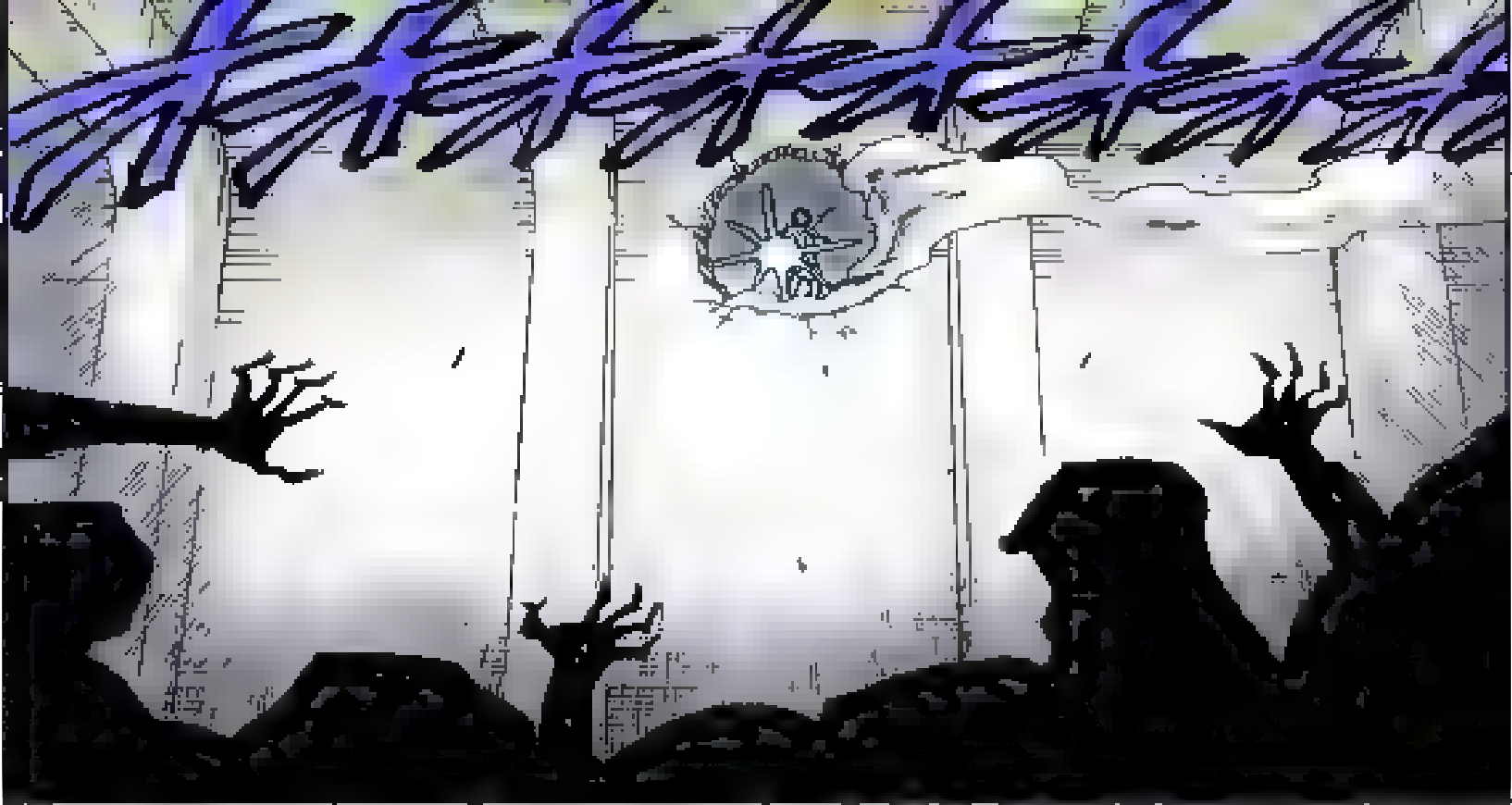
I'VE  
REPAID  
MY DEBT  
TO YOU.



...WILL DO  
SOME-  
THING  
FOR ME.

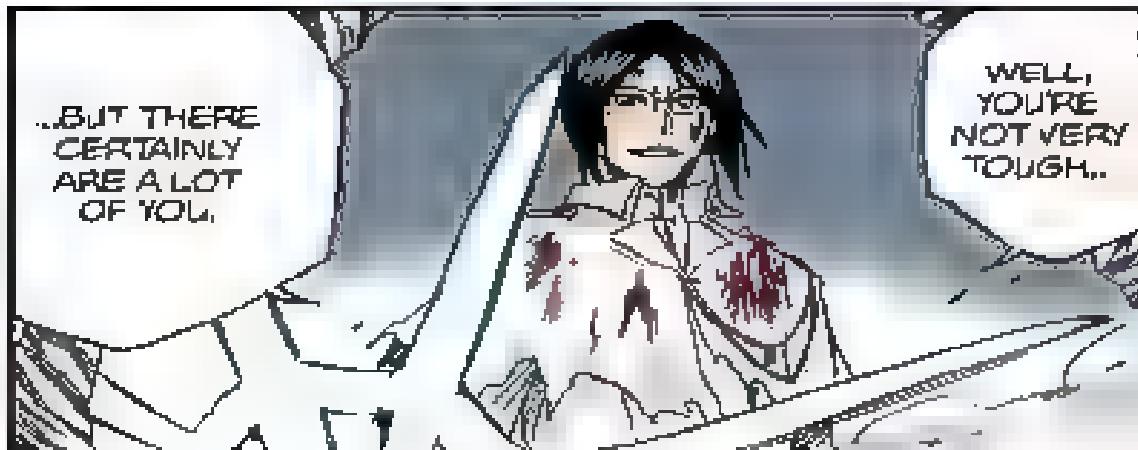
AND  
NOW  
YOU...





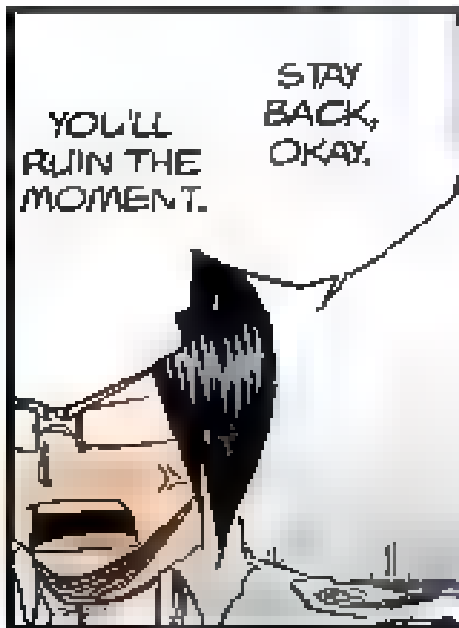
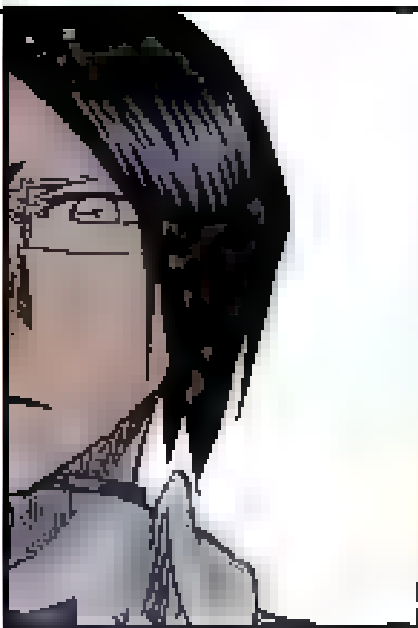
HEY, URYU!

URYU:



...BUT THERE  
CERTAINLY  
ARE A LOT  
OF YOU.

WELL,  
YOU'RE  
NOT VERY  
TOUGH..



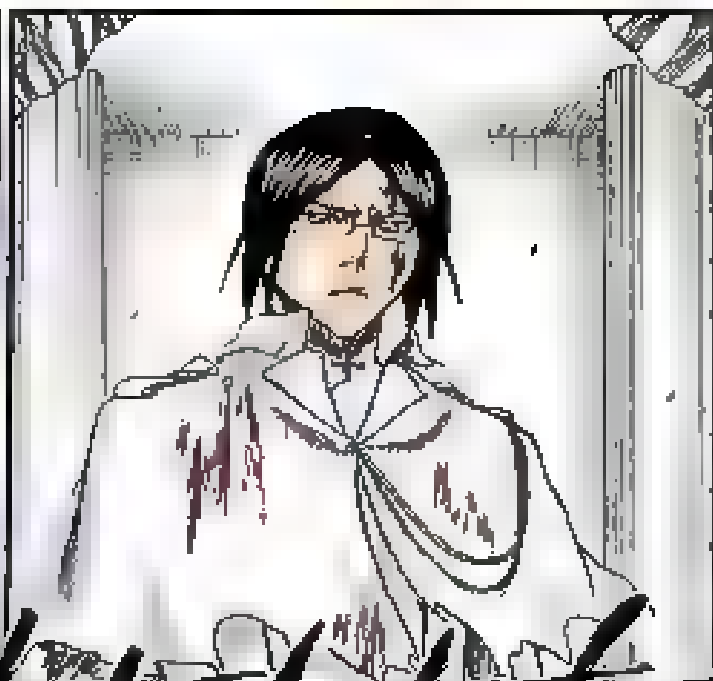
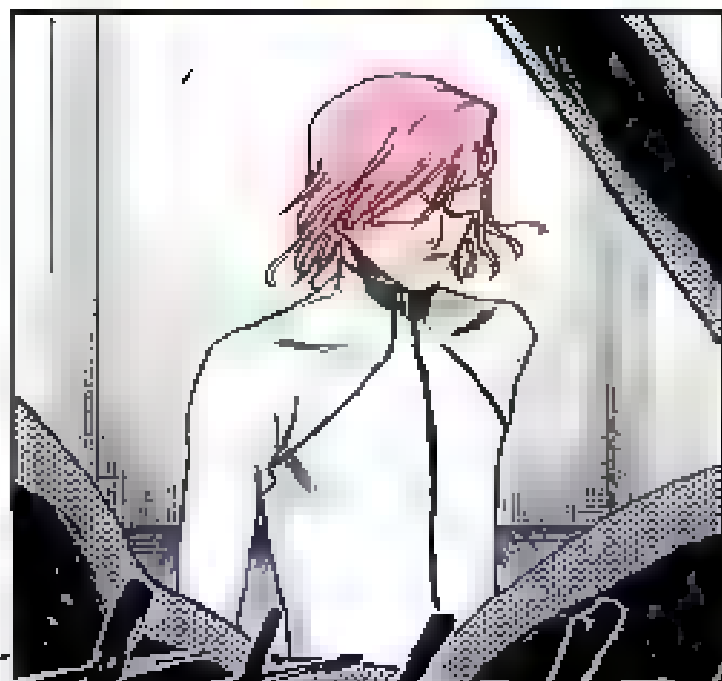
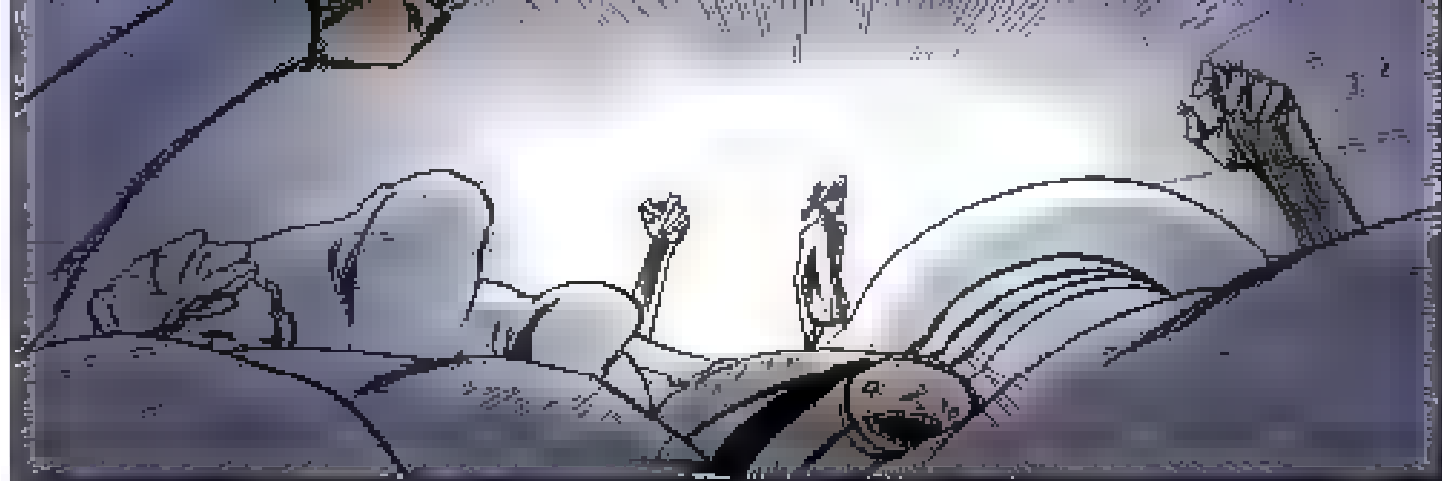
YOU'LL  
RUIN THE  
MOMENT.

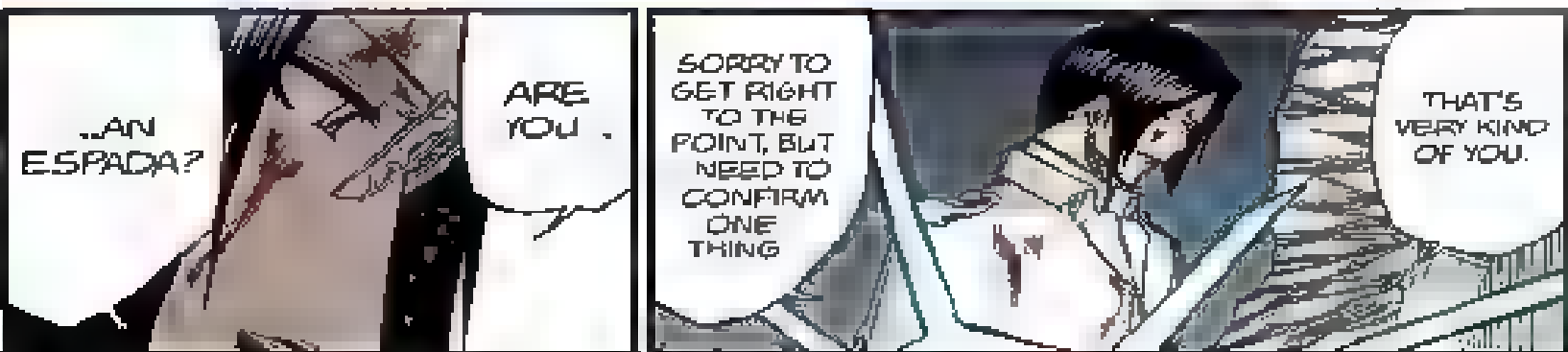
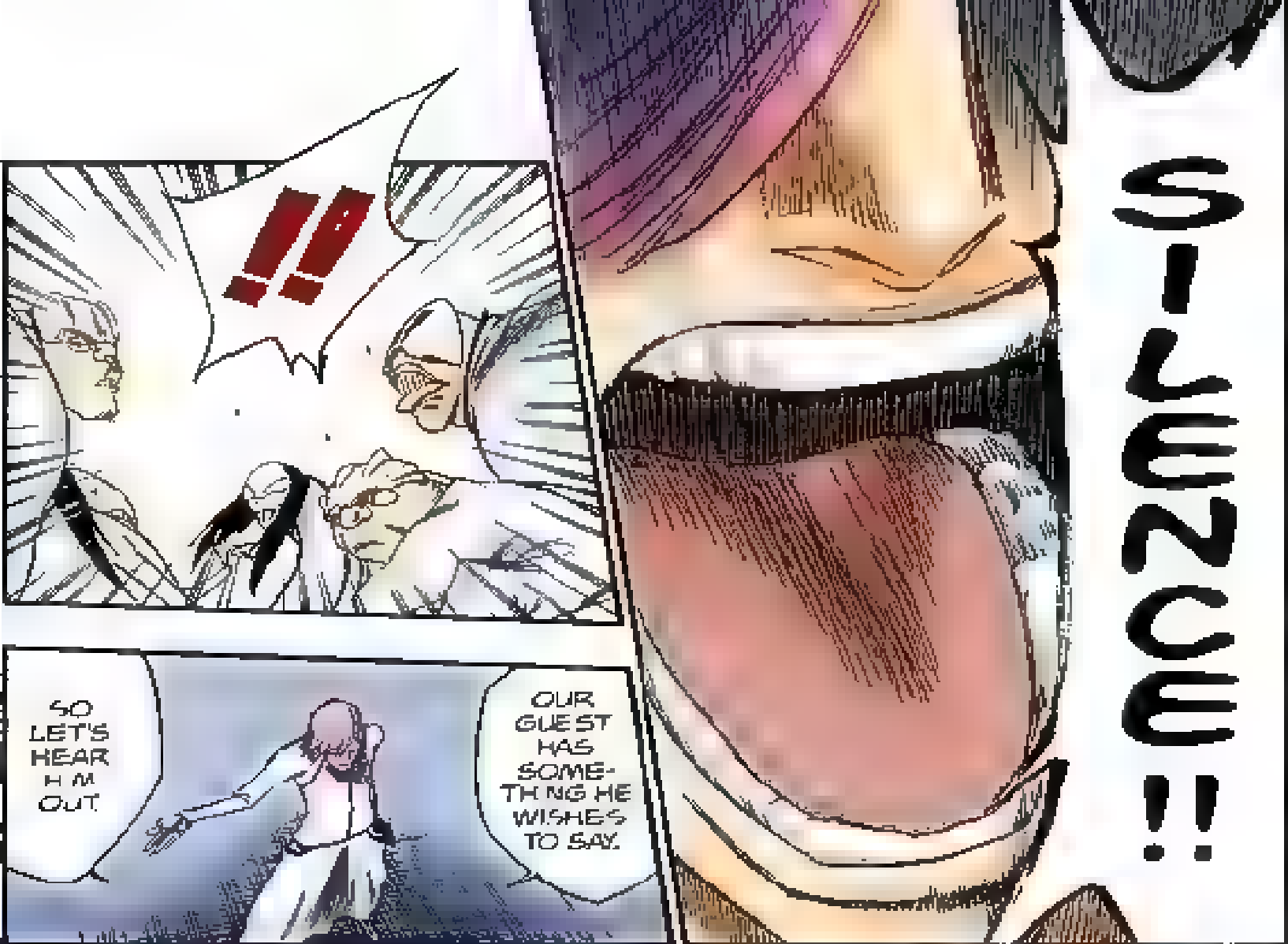
STAY  
BACK,  
OKAY.



H-HOW'S  
IT  
LOOK?

DID YOU  
SCARE  
THEM  
GOOD?  
ARE THEY  
SH SHAKING?







THAT  
DOESN'T  
SOUND TOO  
SCARY.

WHAT A  
RELIEF.



WHO  
ARE  
YOU?

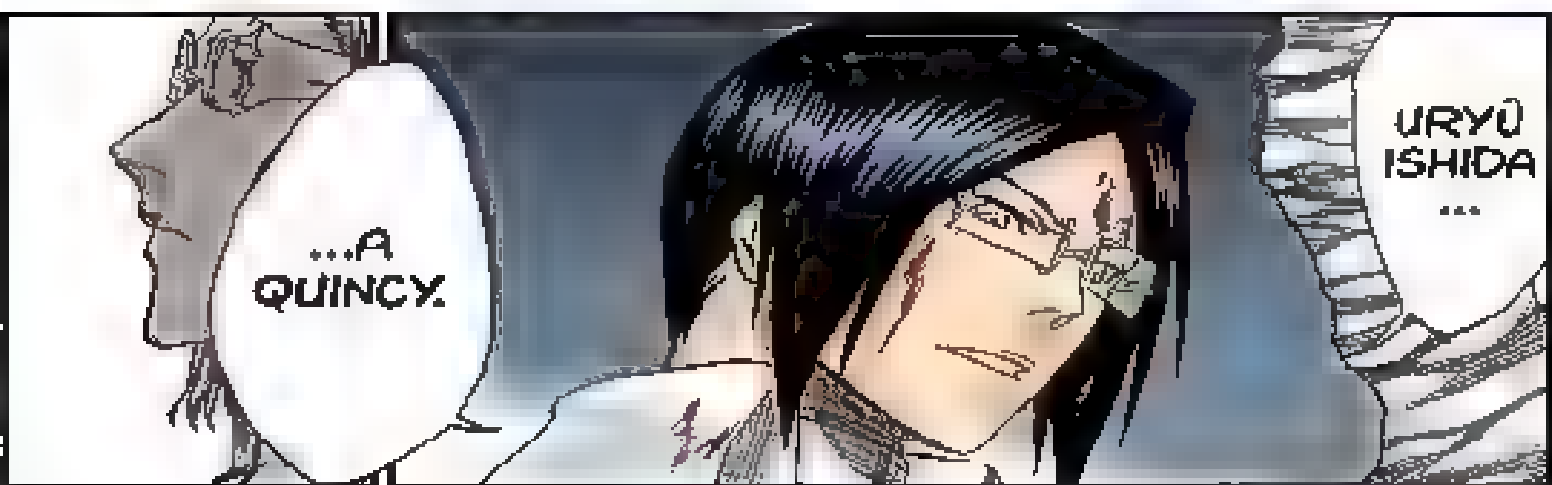


BY  
THE  
WAY...

I'M STILL  
STRONGER  
THAN YOU.

BUT  
DON'T BE  
FOOLED

NO, IT  
DOESN'T



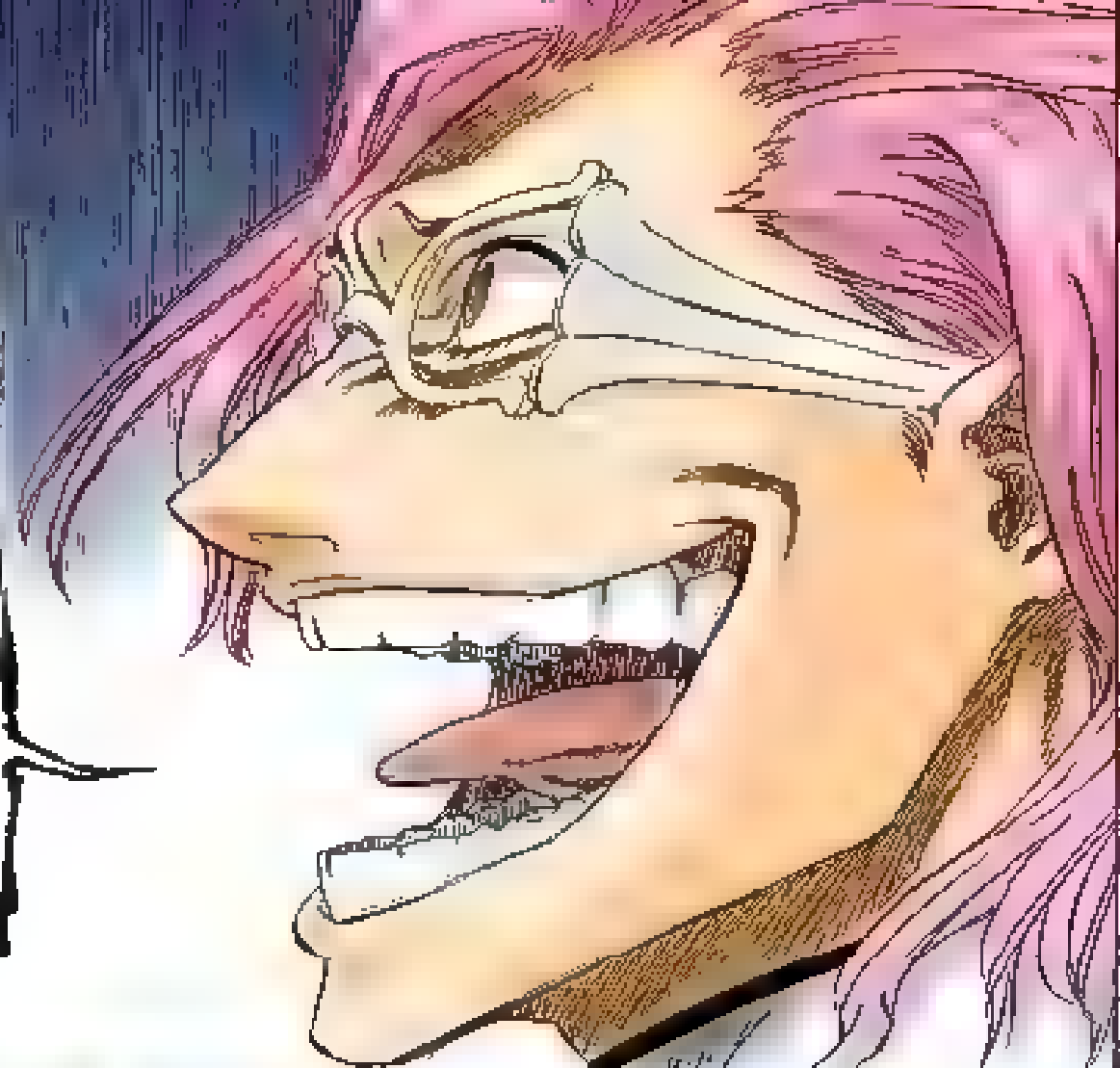
...A  
QUINCY.

URYŪ  
ISHIDA  
...





A  
QUINCY!



YOU'RE  
THAT  
UNUSUAL  
BEING  
THAT  
FOUGHT  
SANDER-  
WICK!

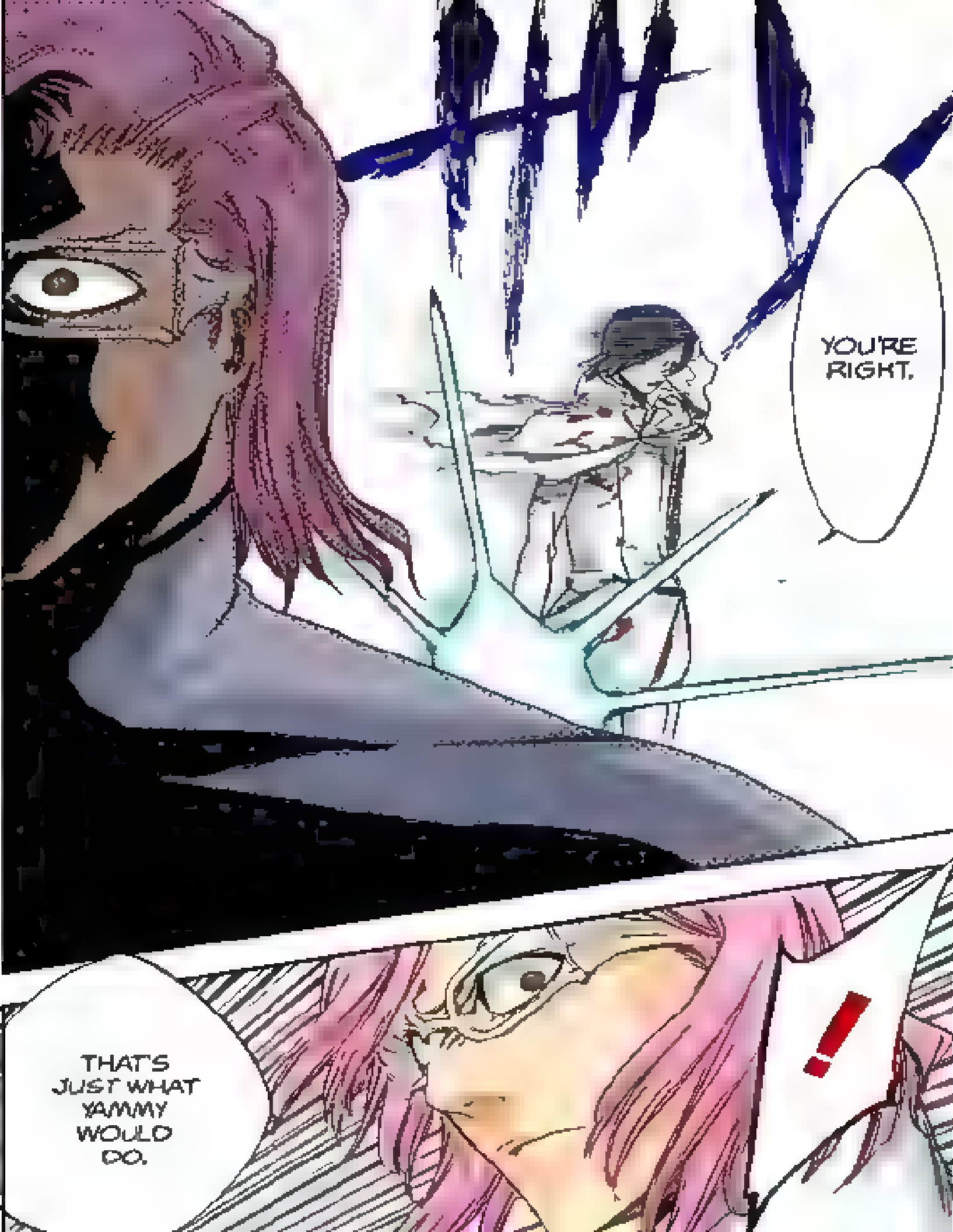
HA!

YAMMY  
WOULD BE  
HOWLING  
WITH JOY!!

WHAT  
LUCK!

FIRST A  
BANKAI  
USER!

AND  
NOW A  
QUINCY!



YOU'RE  
RIGHT.

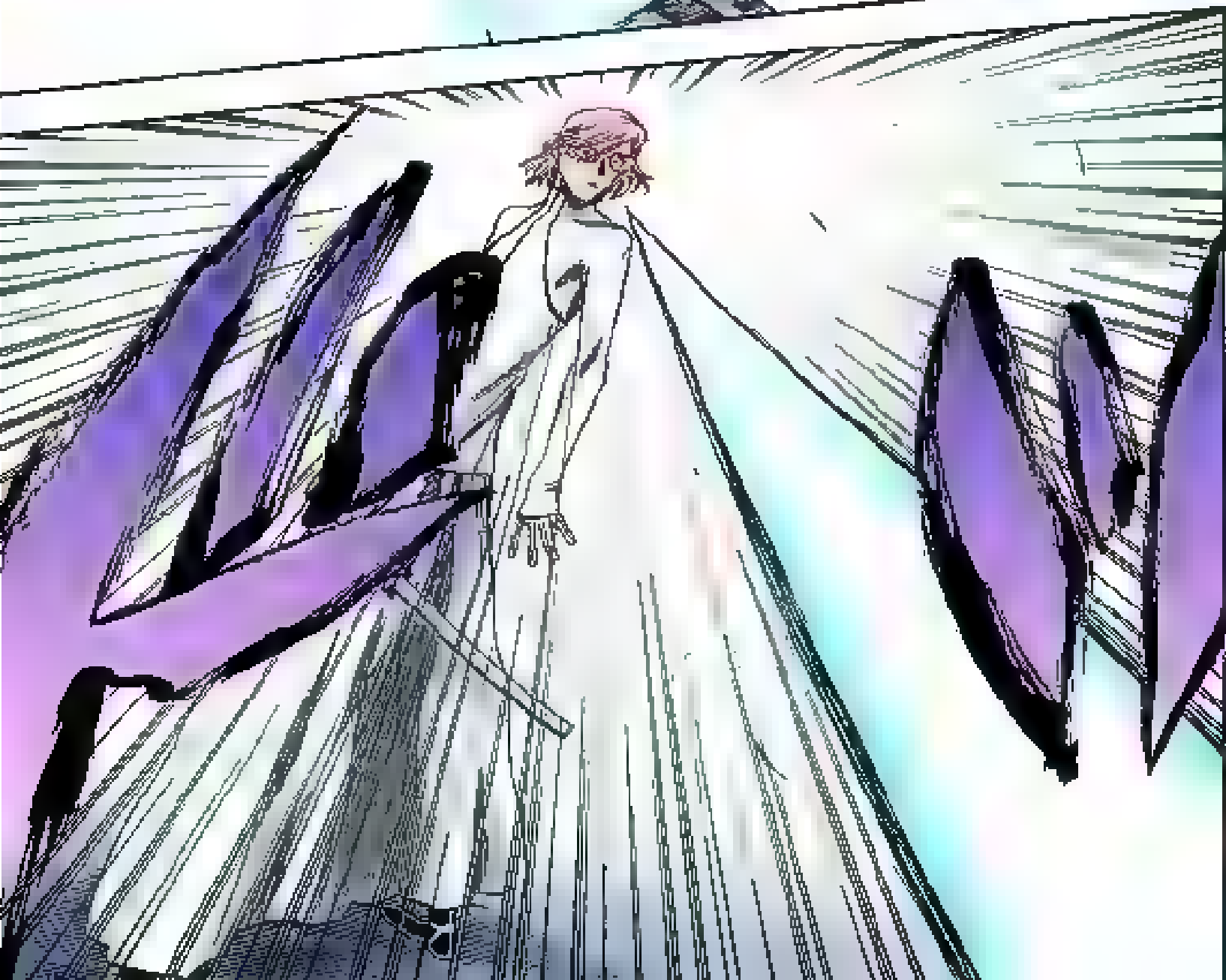
THAT'S  
JUST WHAT  
YAMMY  
WOULD  
DO.

!



...MAKES  
ME WANT  
TO HOWL  
TOO.

AND  
TO HAVE  
SOME-  
ONE LIKE  
YOU IN MY  
SIGHTS...



BOURBON

KON, AN EVIL SPA  
AMONG THE INHA  
ORDER TO CA  
SCHEMES, IS CAPT  
A SCIENTIST ON TR  
TURNED INTO THE S

ARTH IN  
OW  
IRA,  
AND KURA  
SOLD  
F108  
IRA'S  
DR.  
NOW!  
HAI-YA!

FORGET IT!!  
JUST PUT UP THE  
'STORY SO FAR'  
SUMMARY!  
THEN  
EVERYBODY  
WILL KNOW  
WHO THE MAIN  
CHARACTER  
IS!

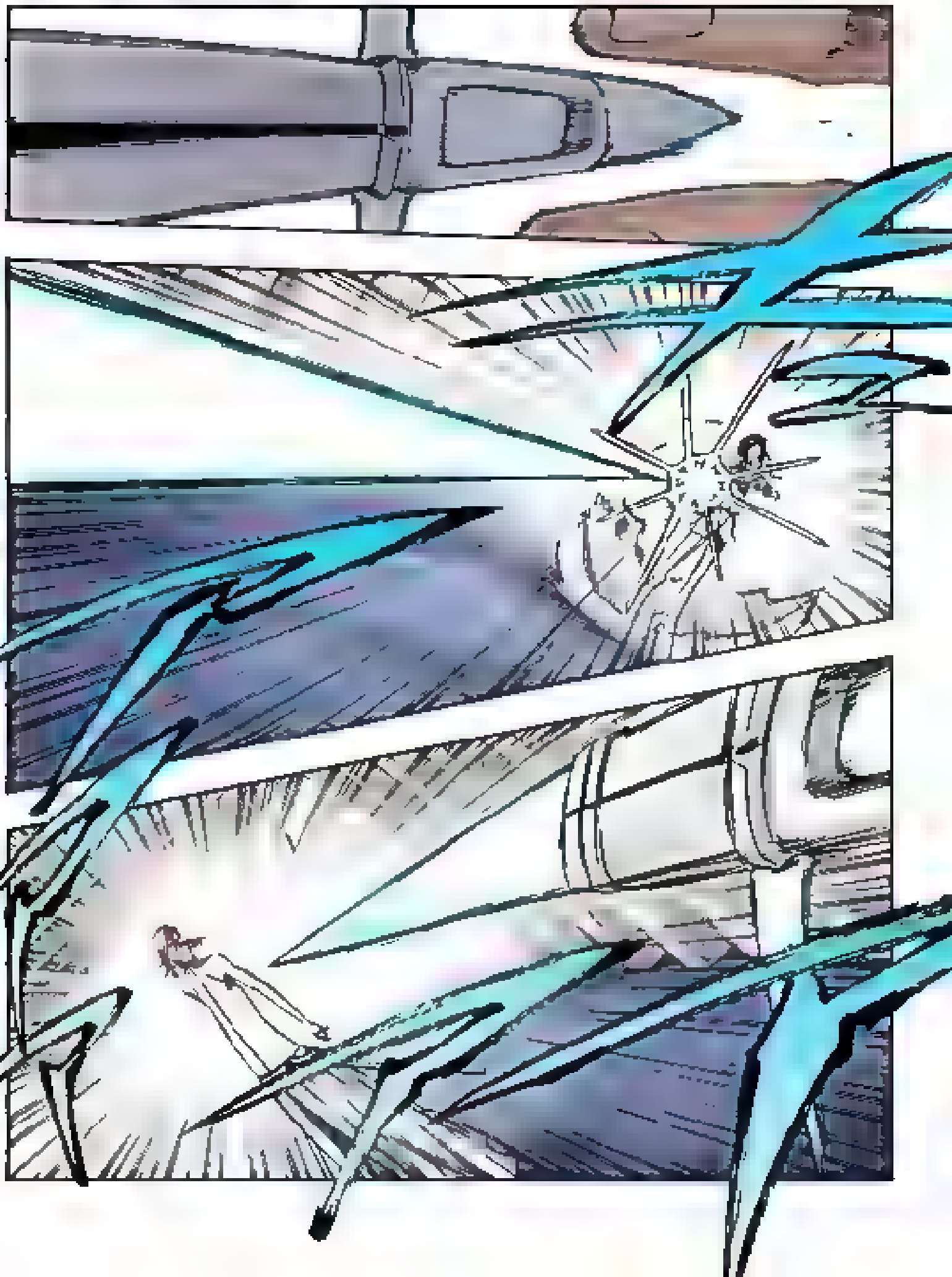
NO  
YOU'RE  
NOT!

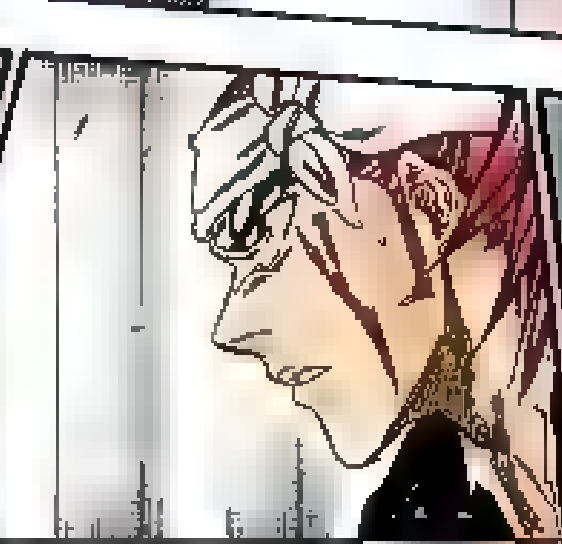
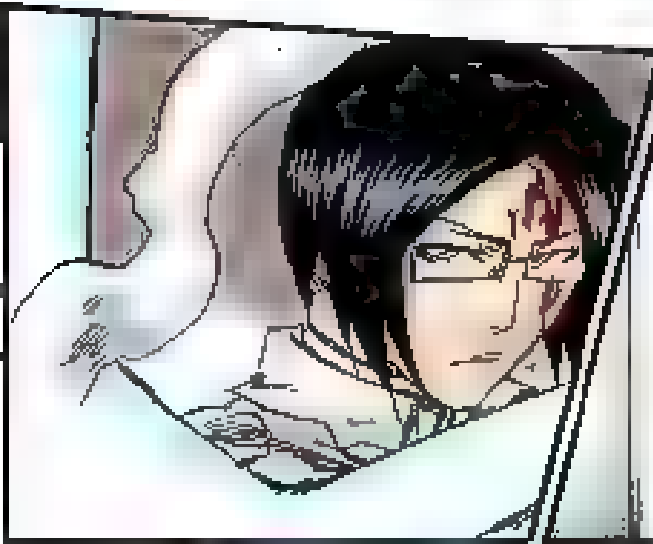
YOU'RE  
CONFUSING  
OUR FIRST-  
TIME  
READERS!!

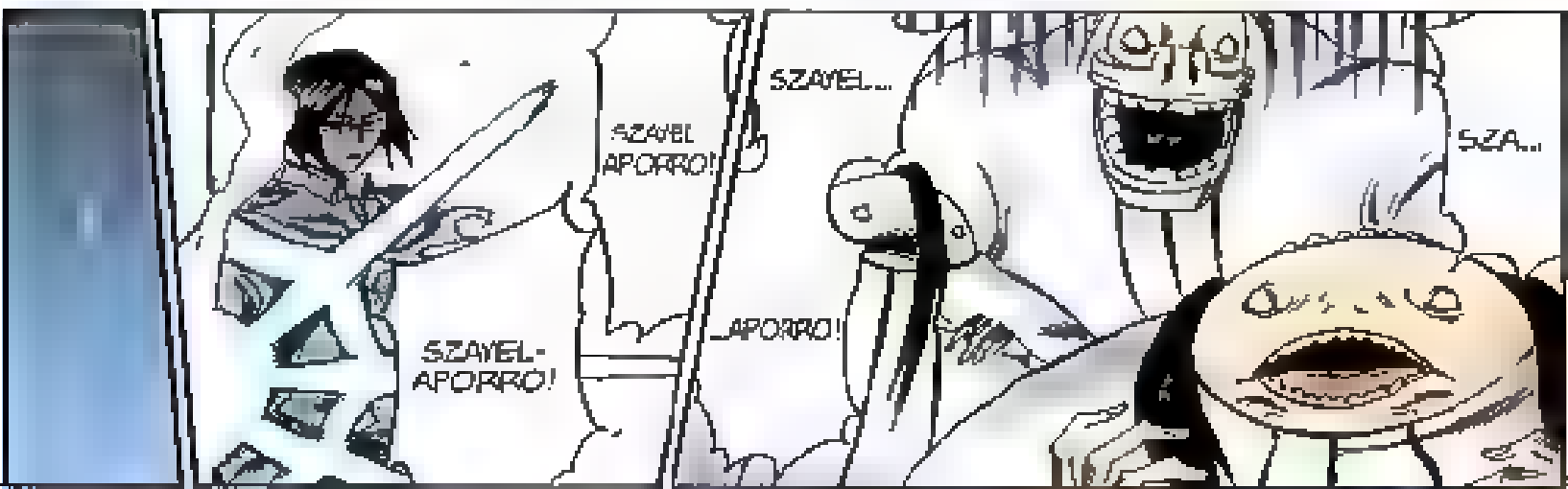
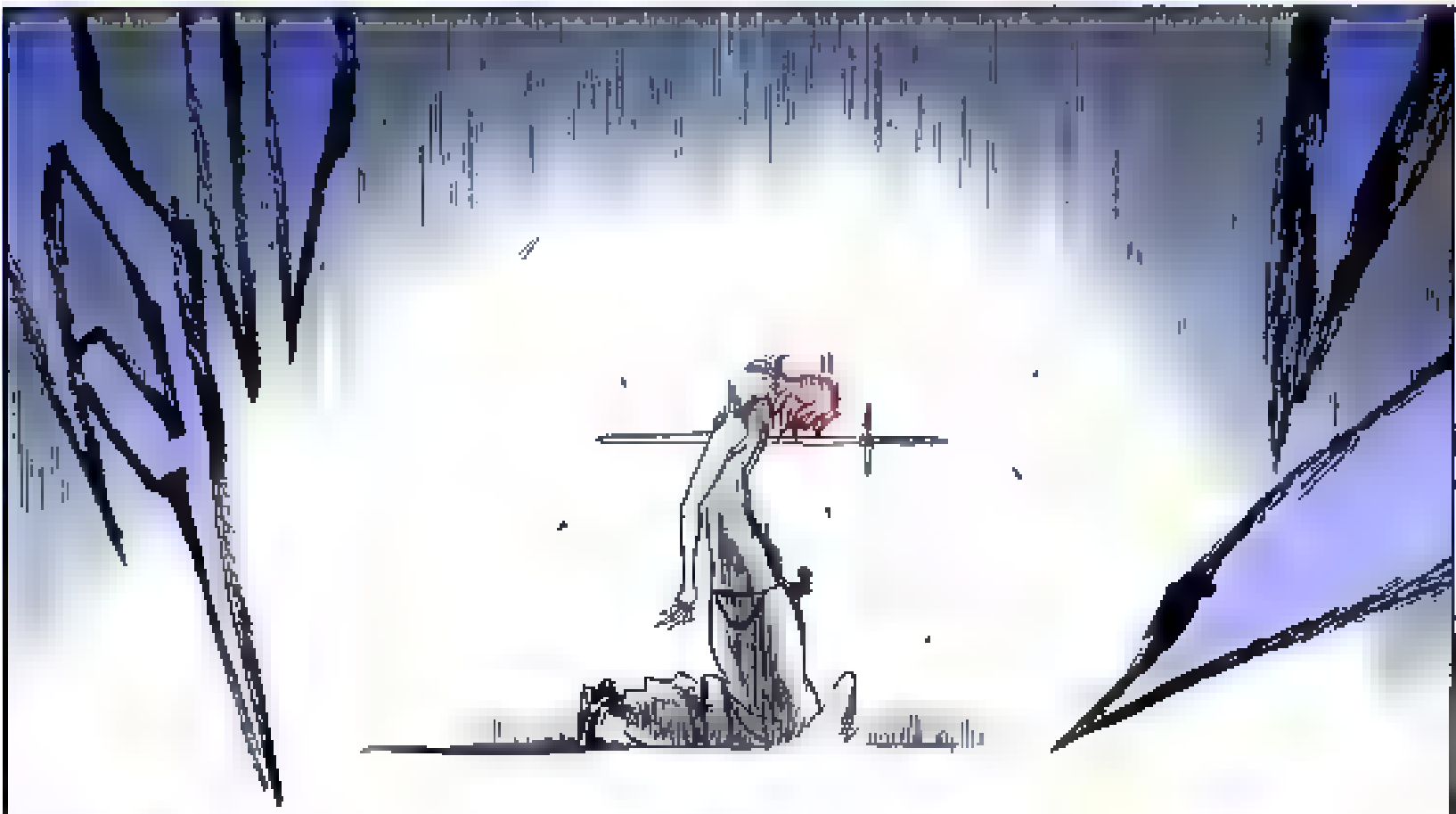
IM  
THE MAIN  
CHARACTER,  
SEE?

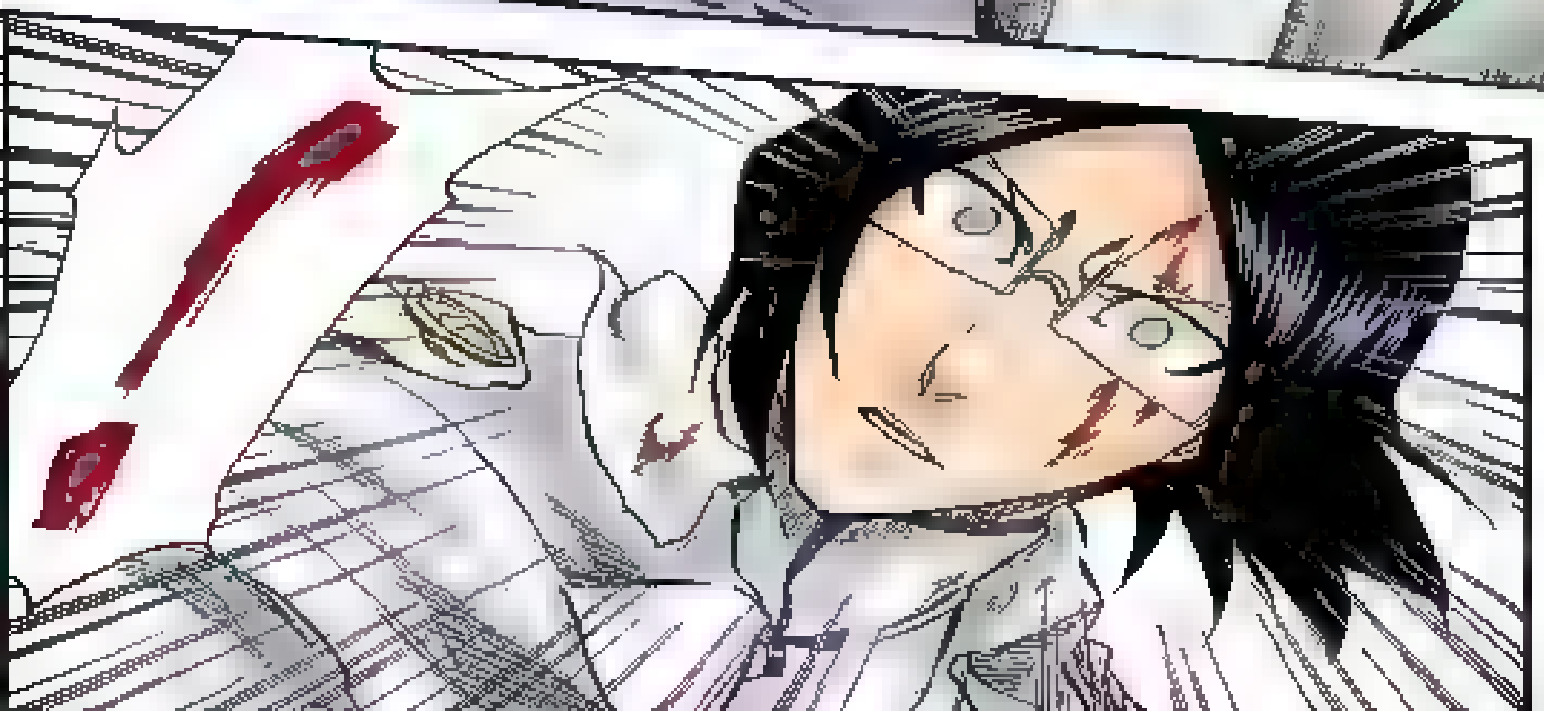
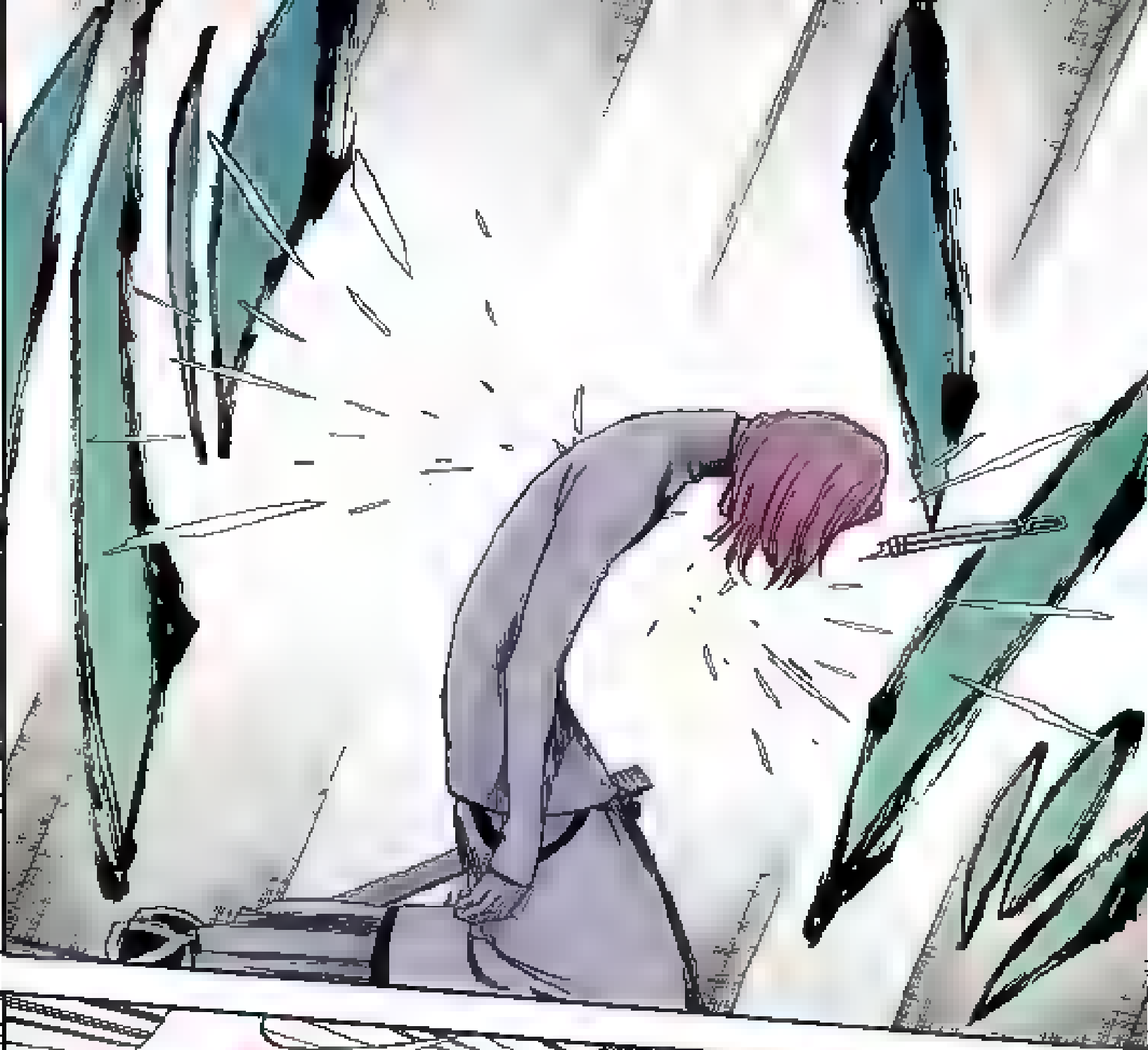
HEY  
!!



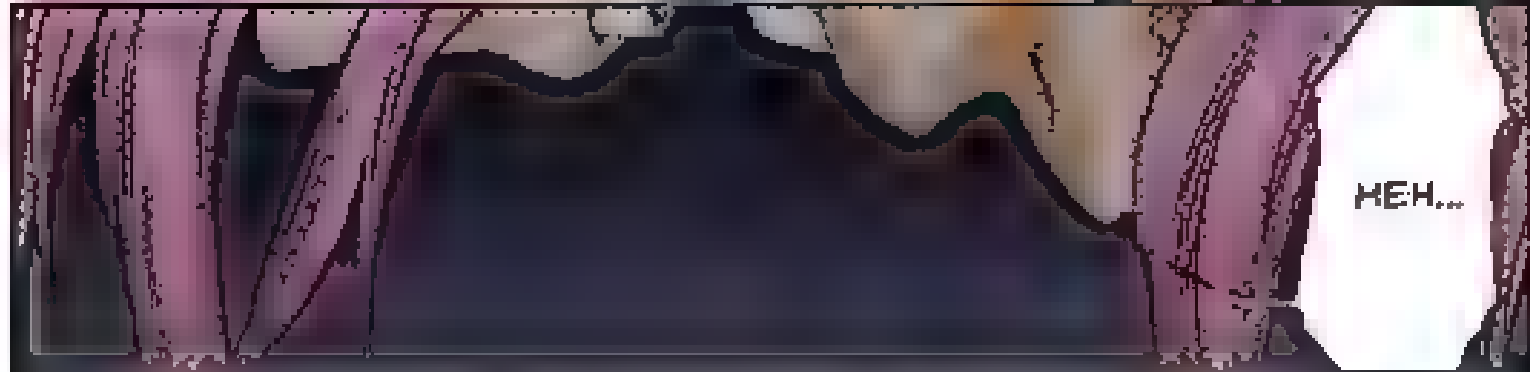




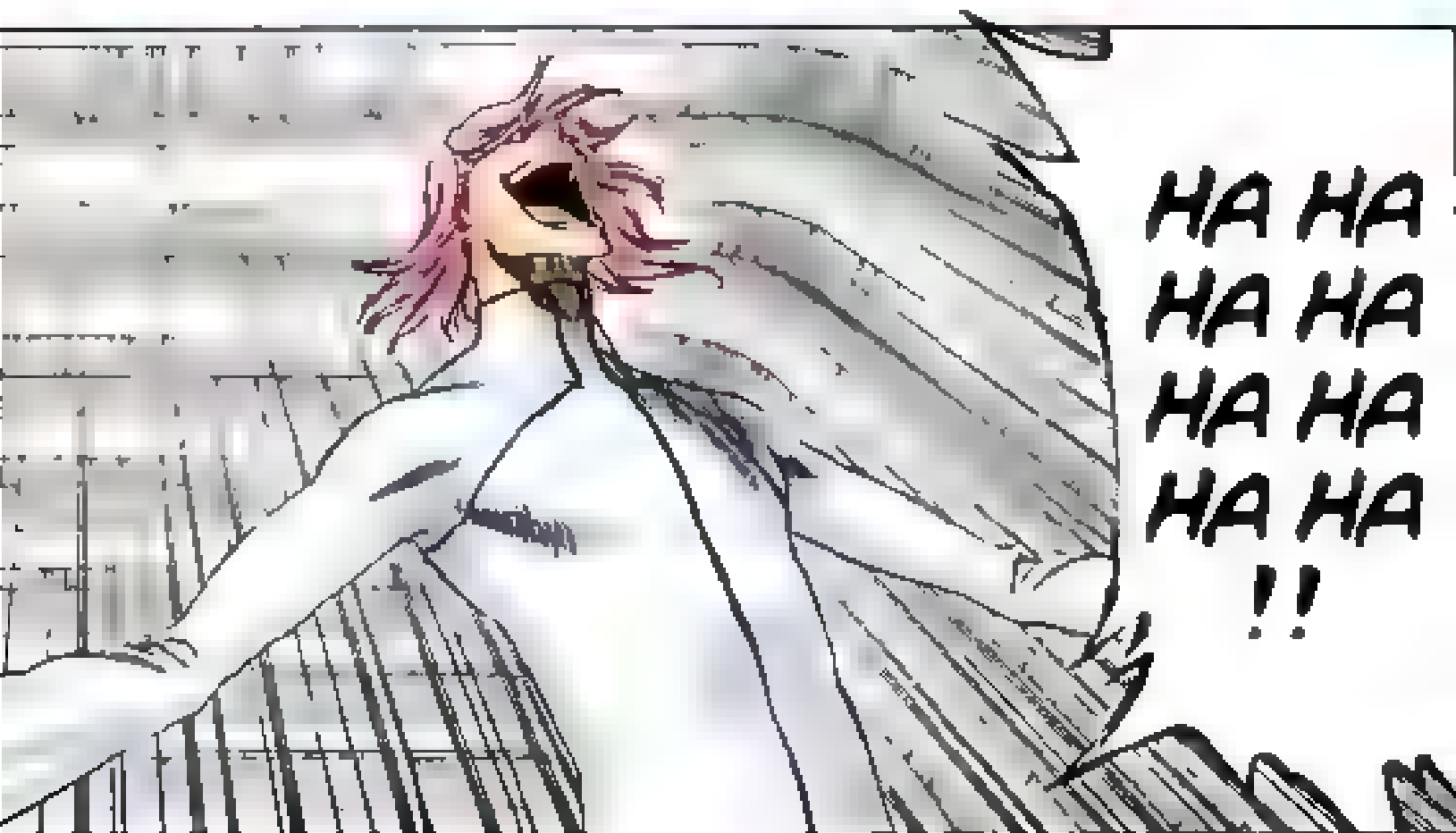




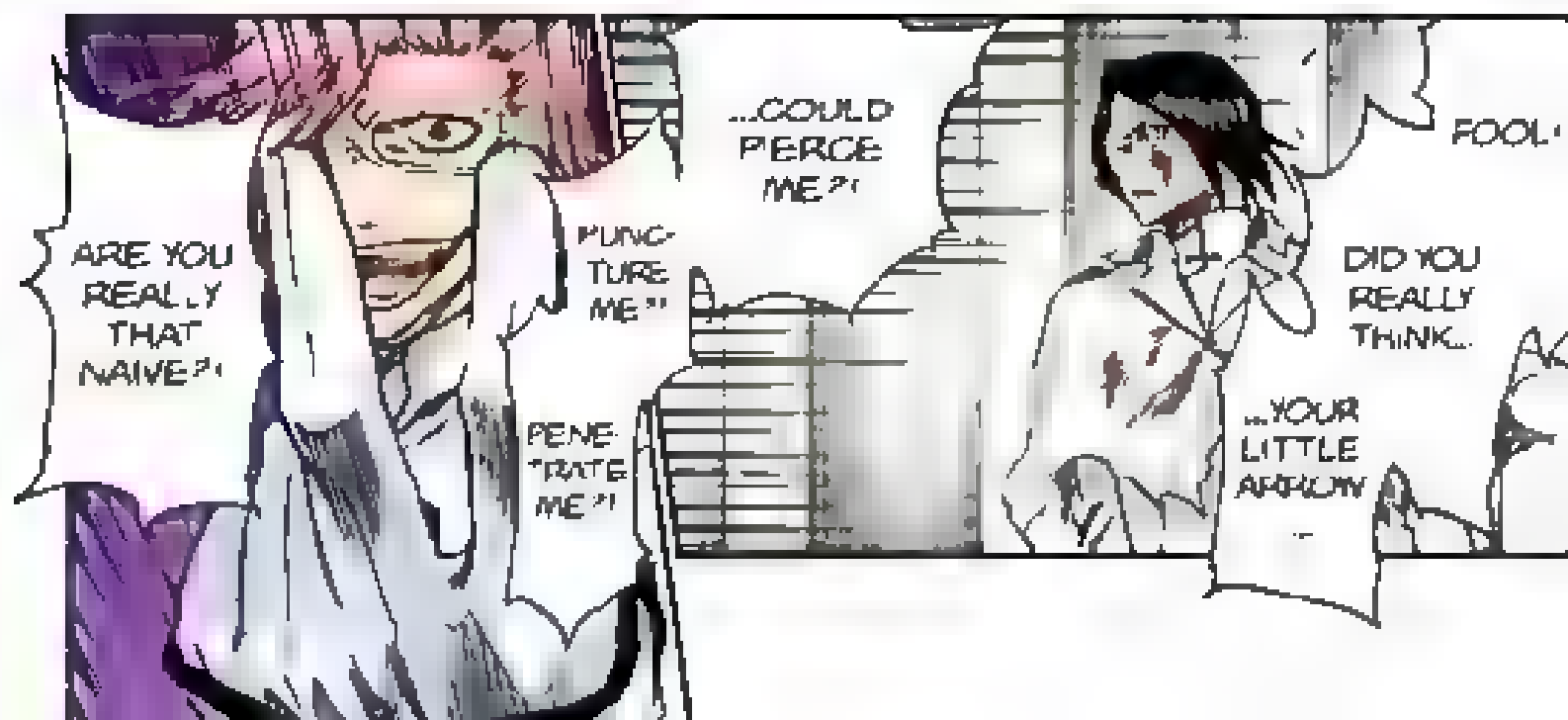




HEH...



HA HA  
HA HA  
HA HA  
HA HA  
!!



ARE YOU  
REALLY  
THAT  
NAIVE?!

PUNC-  
TURE  
ME?!

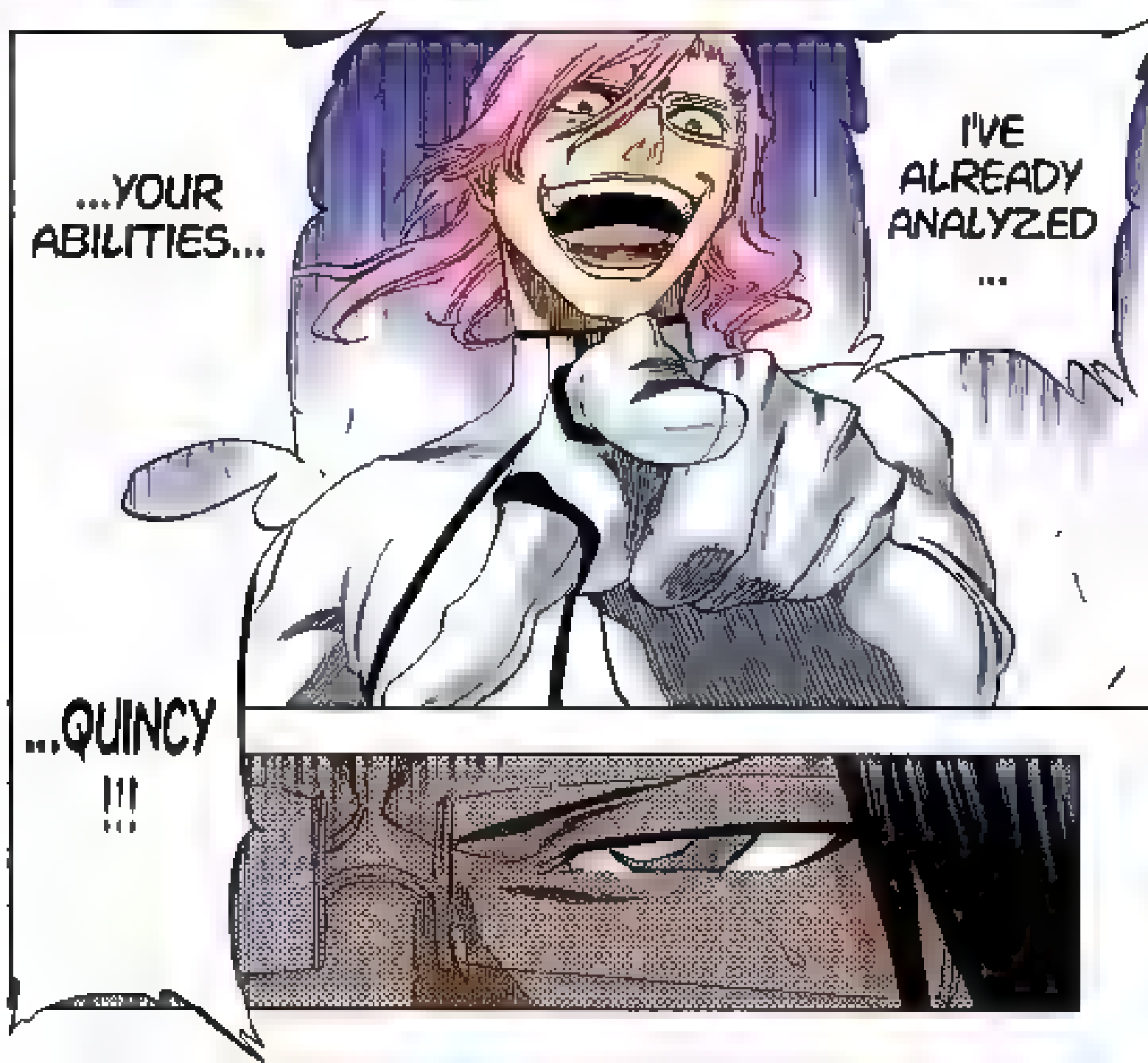
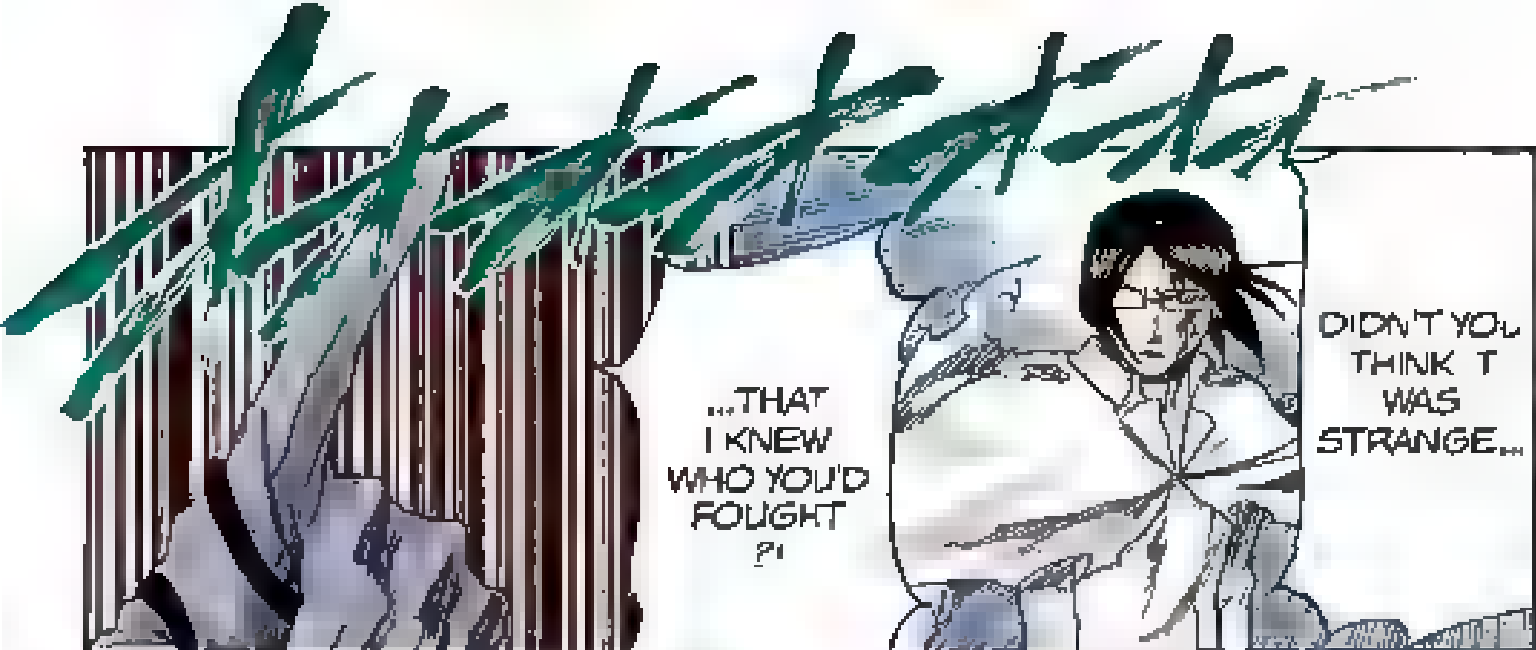
PENE-  
TRATE  
ME?!

...COULD  
PERCE  
ME?!

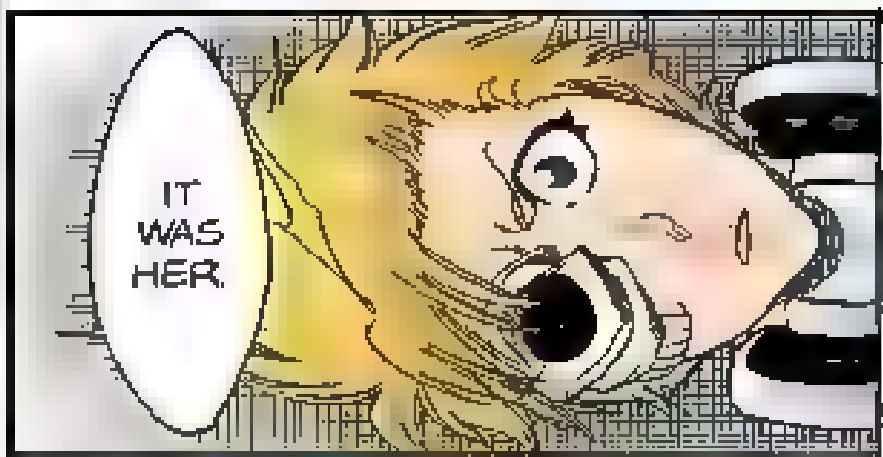
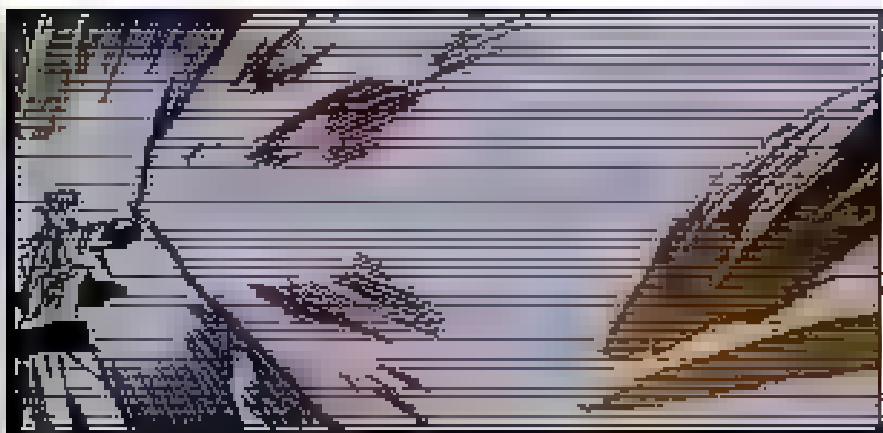
FOOL!

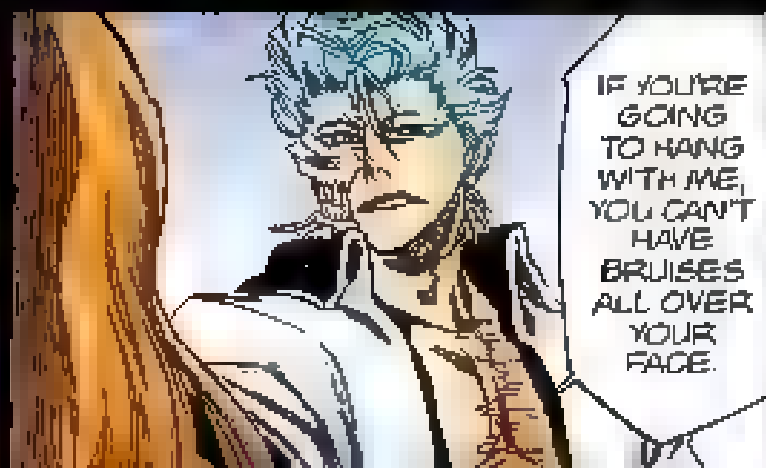
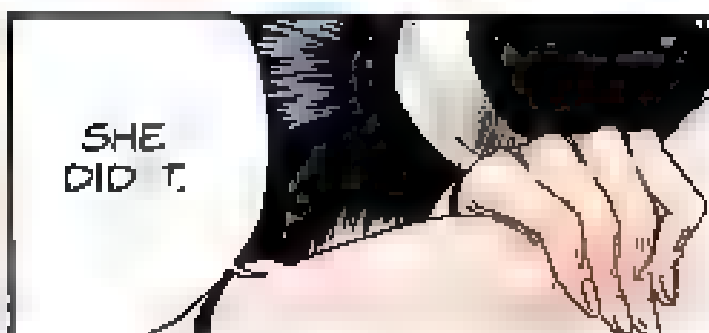
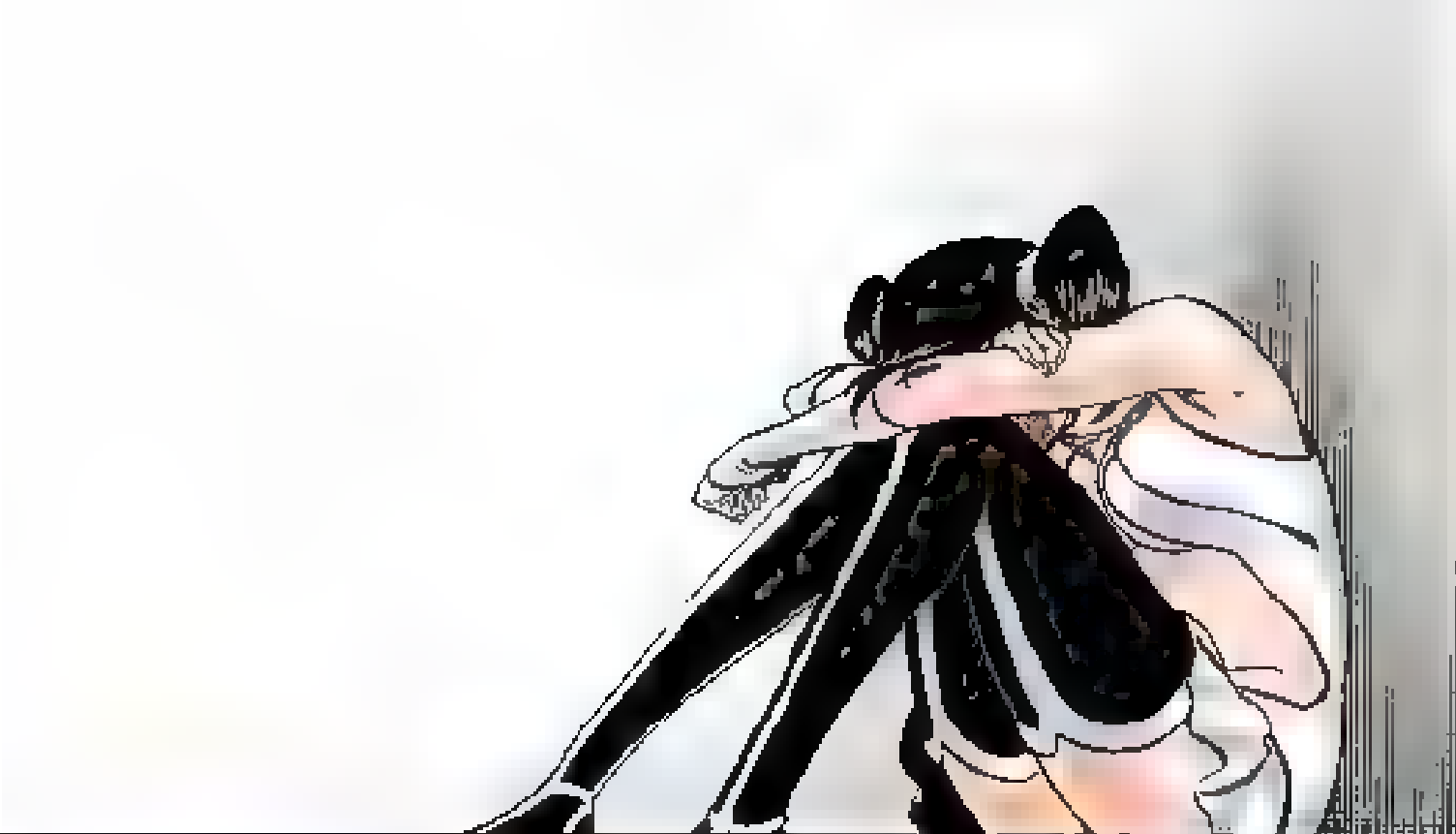
DID YOU  
REALLY  
THINK...

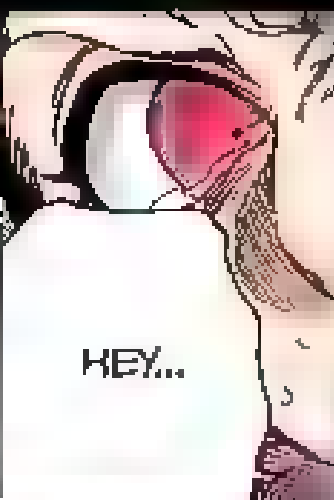
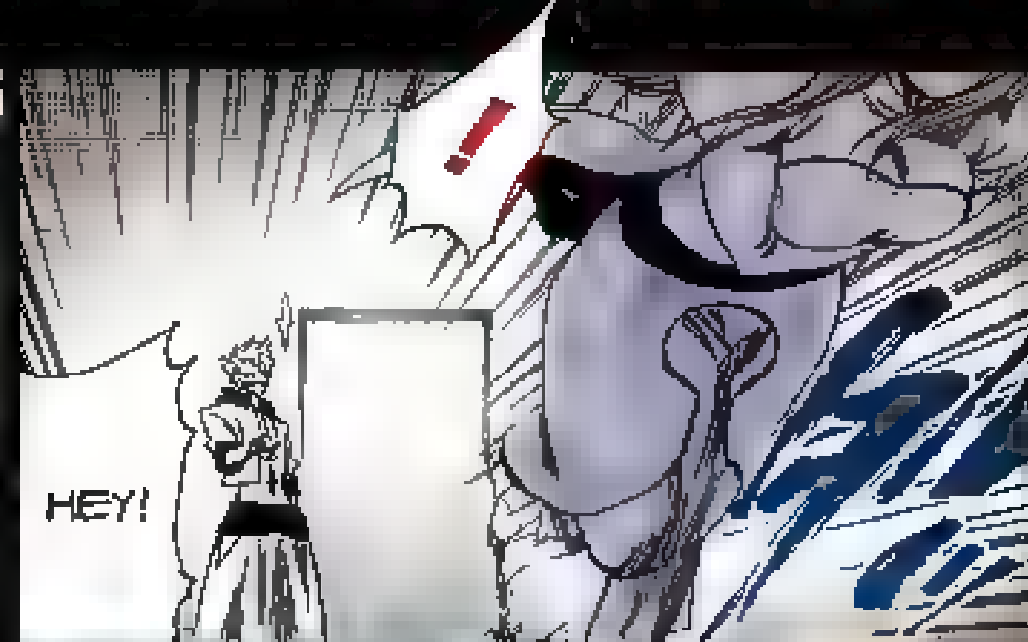
...YOUR  
LITTLE  
ARROW

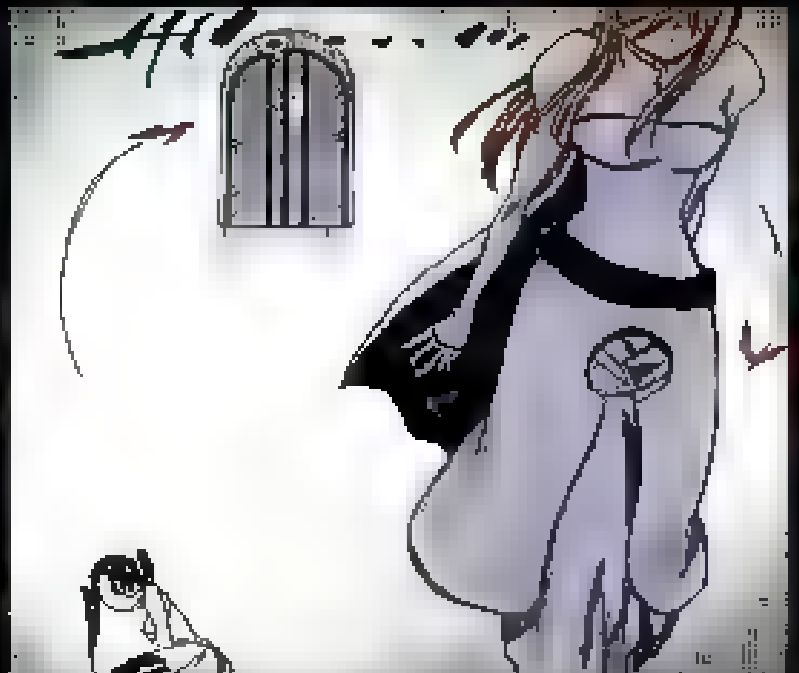
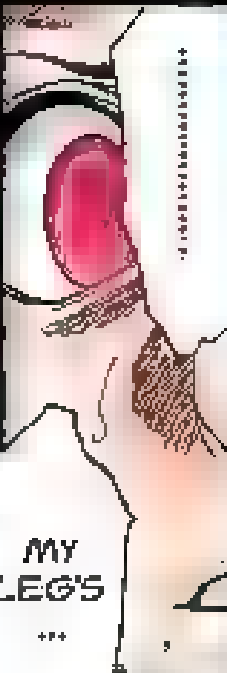
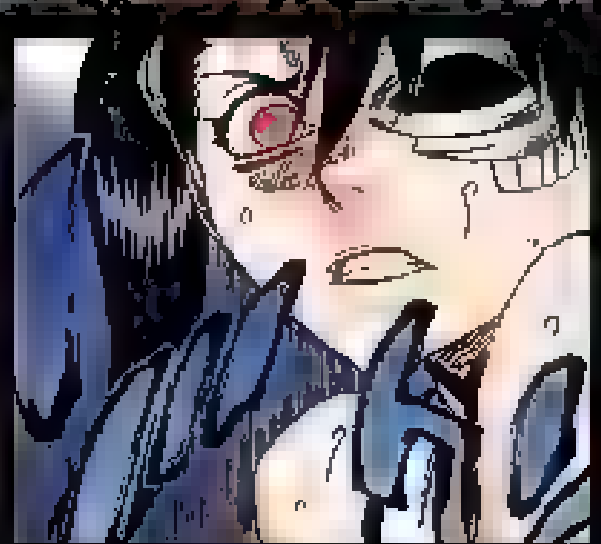
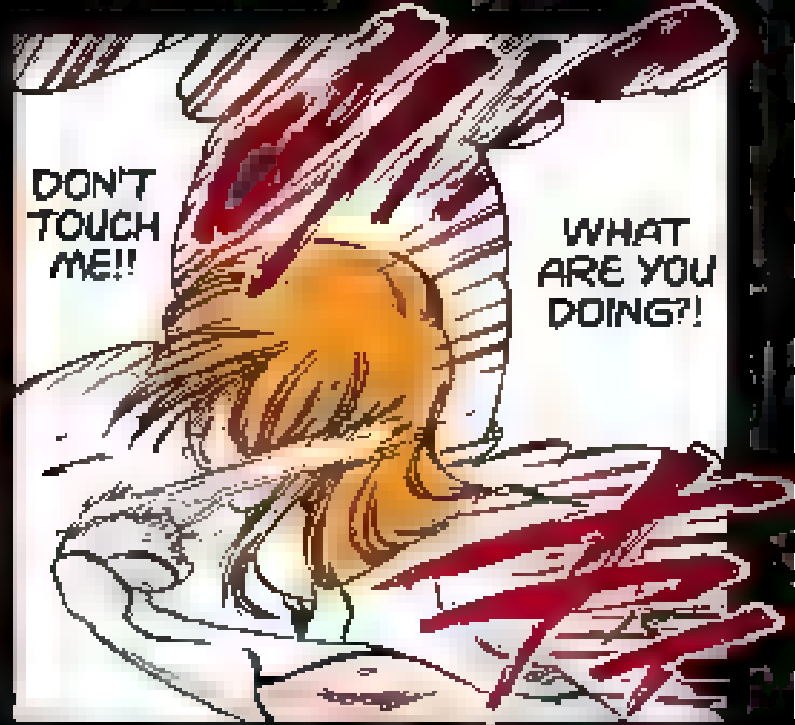
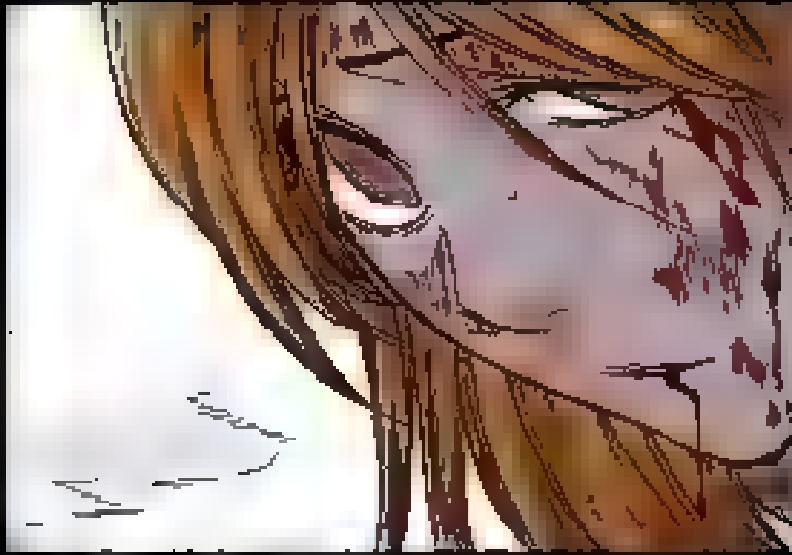


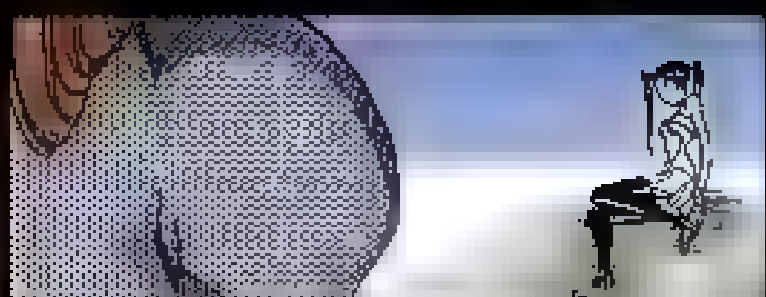
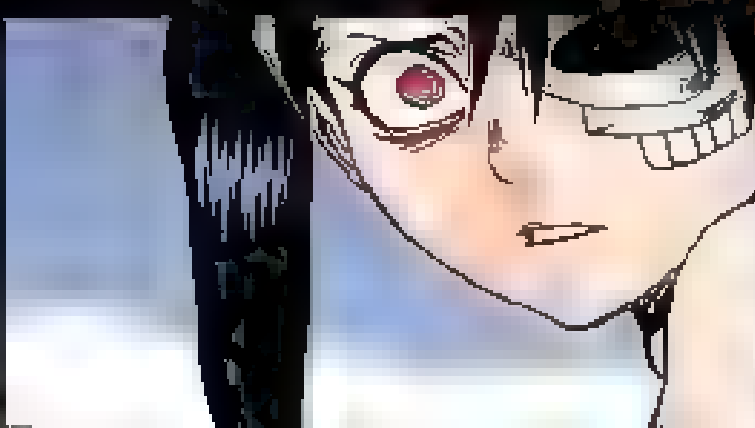
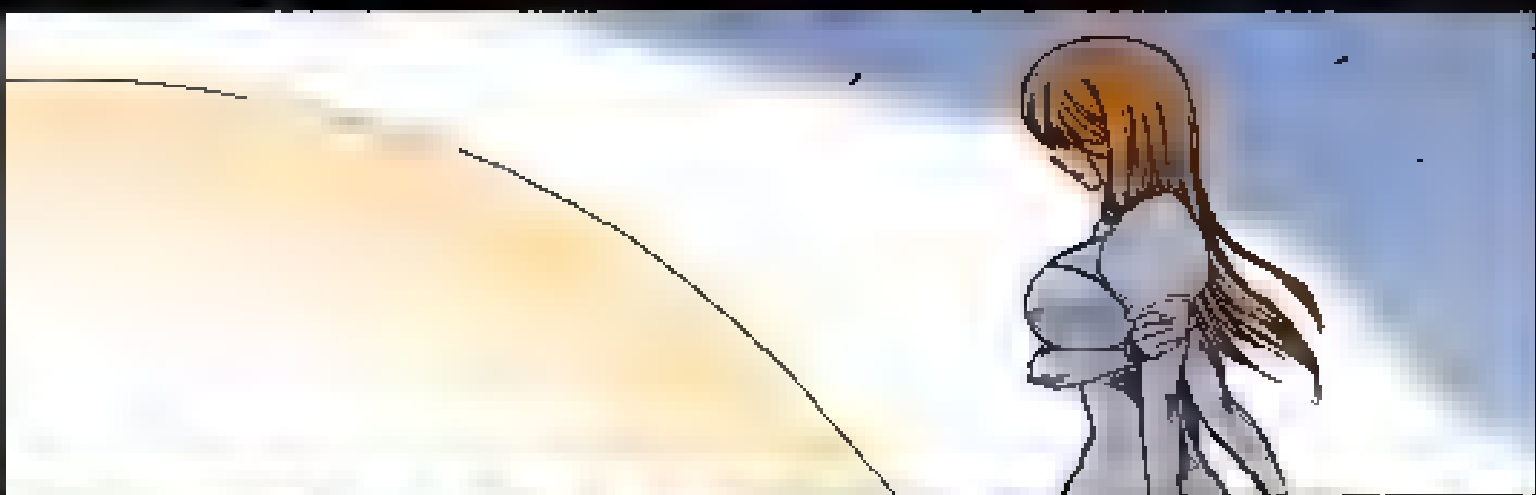
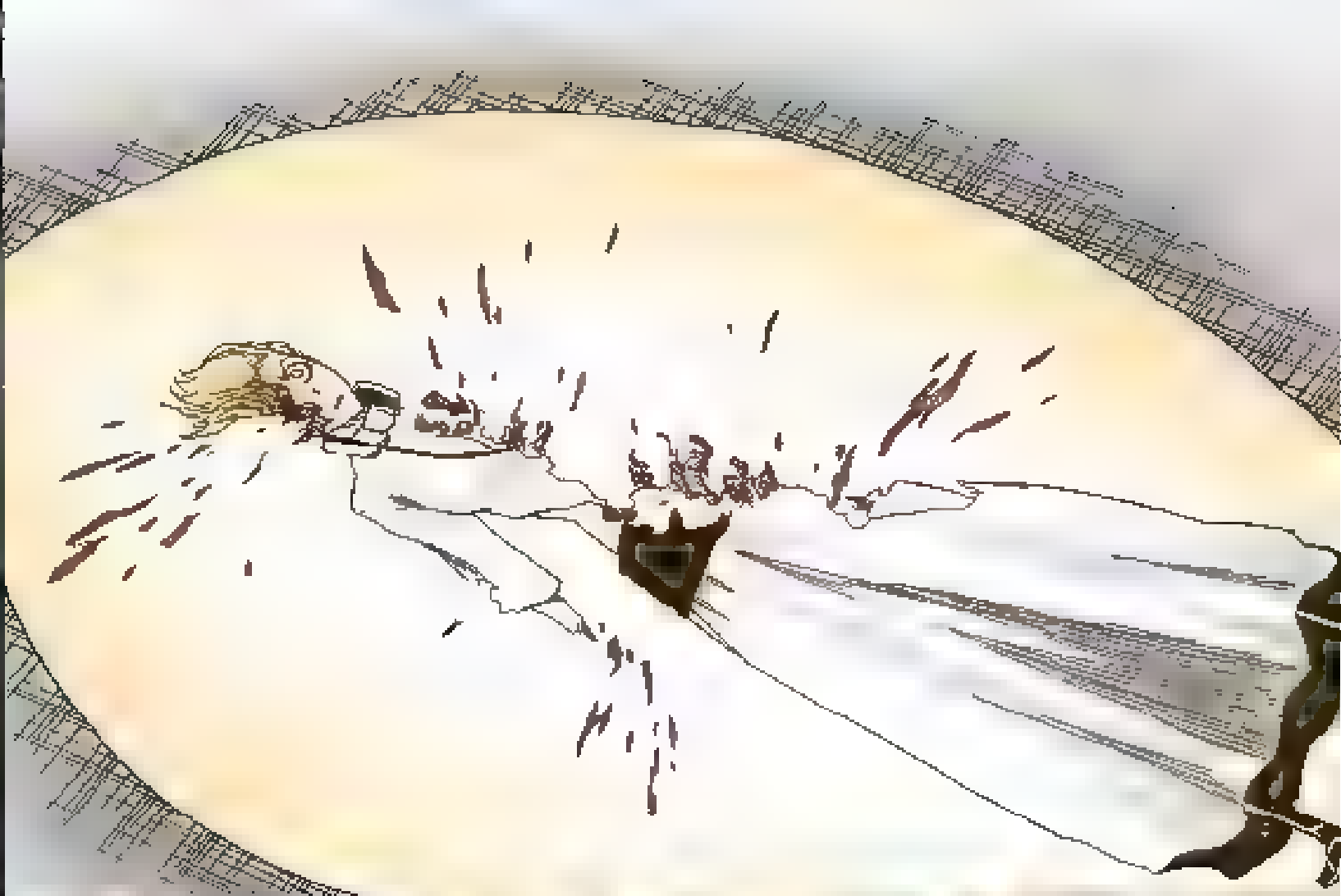




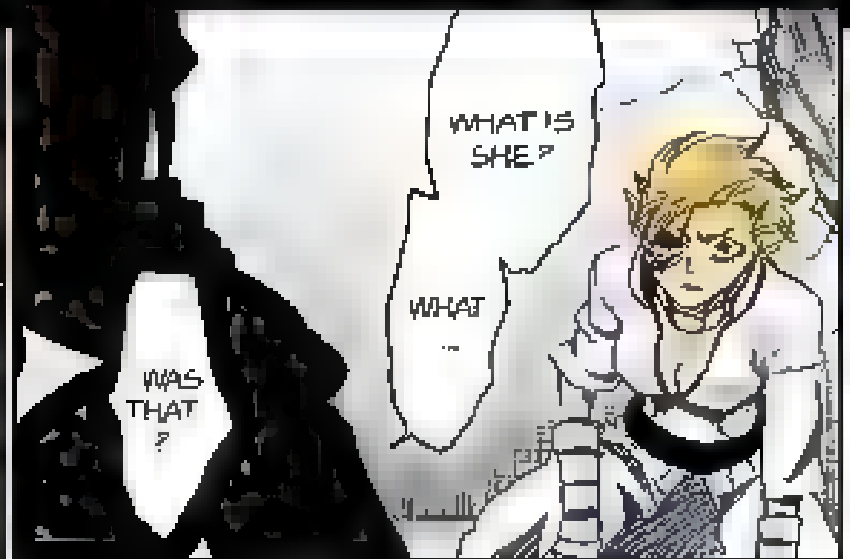
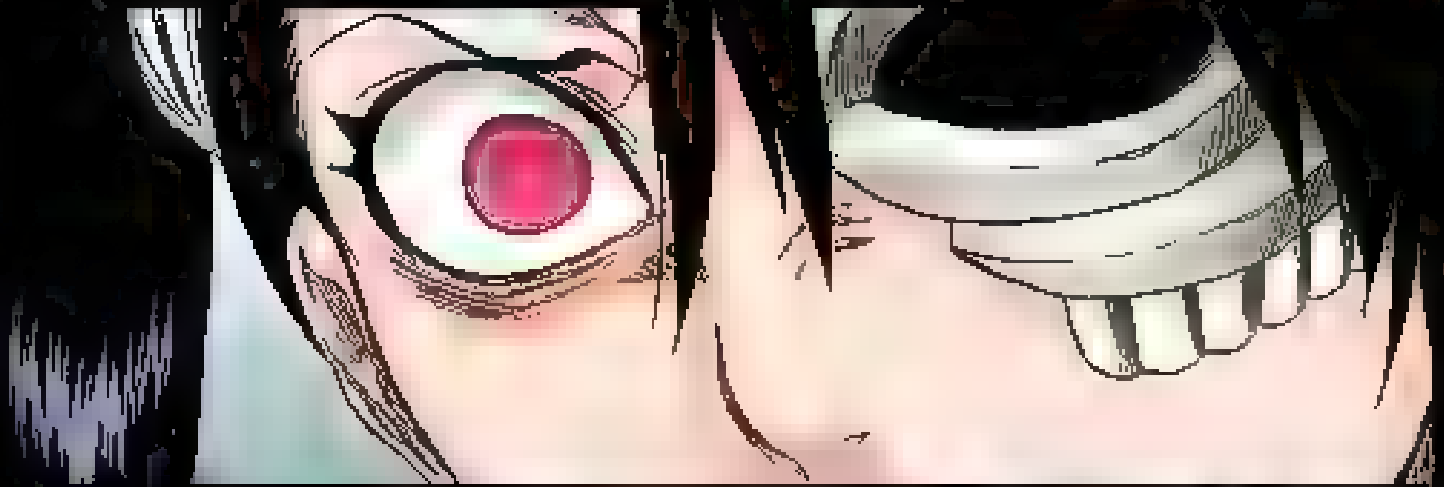
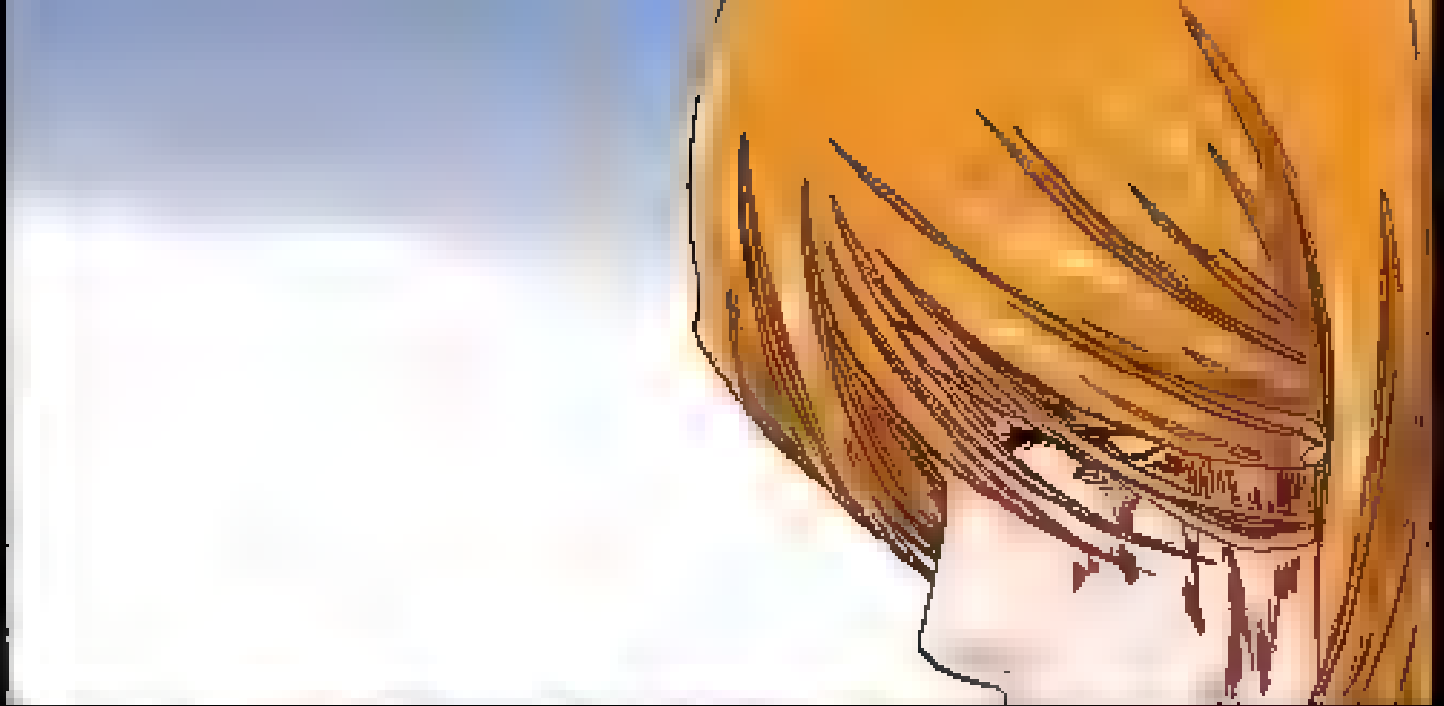


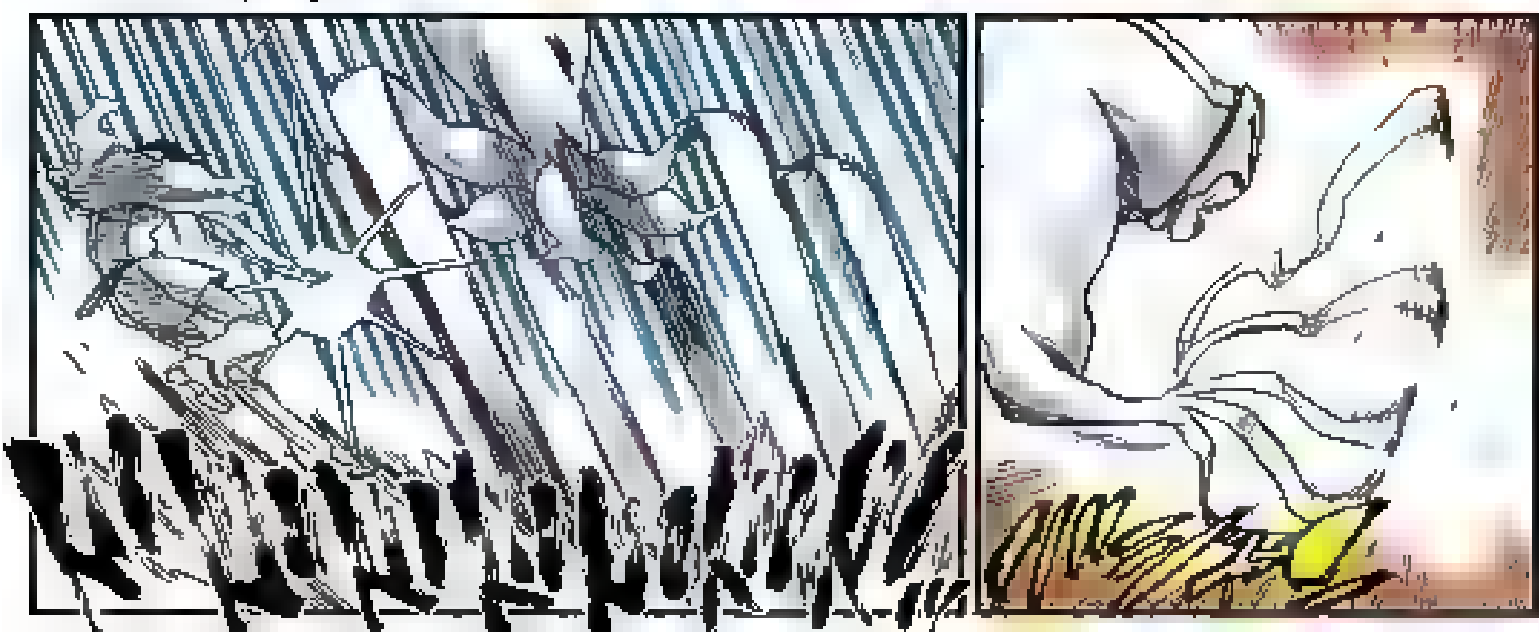


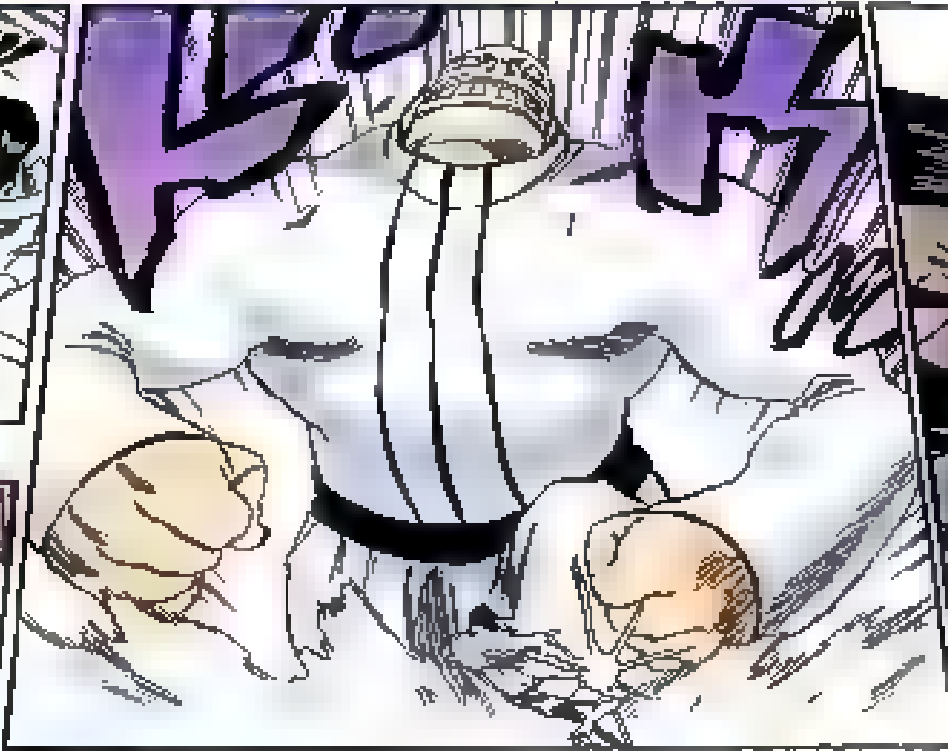
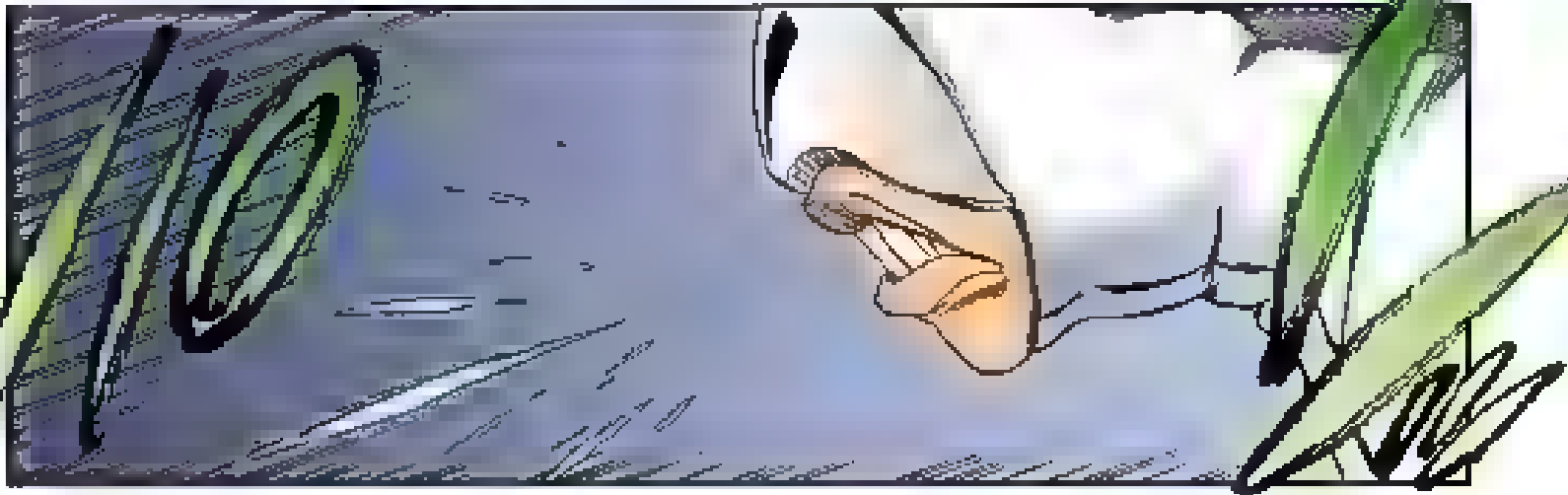
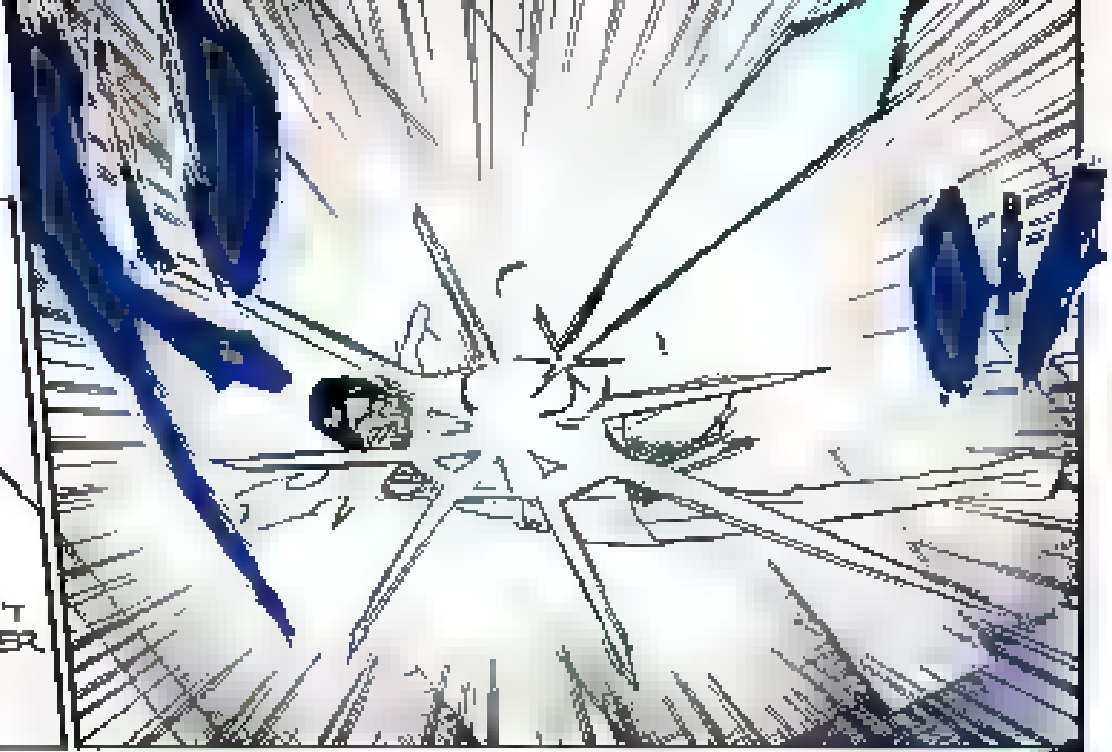
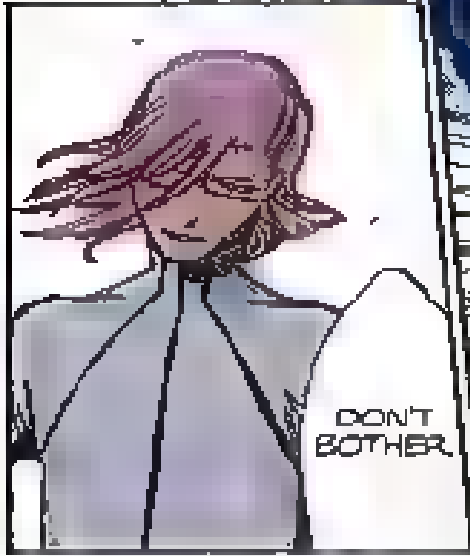


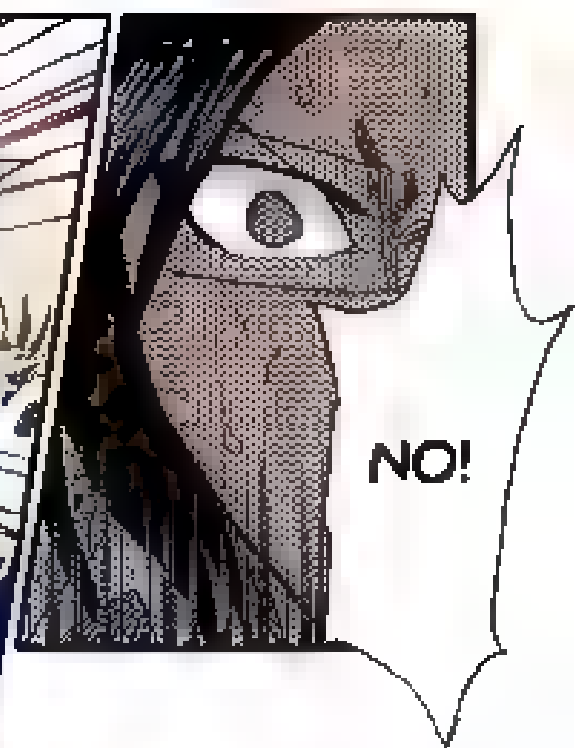
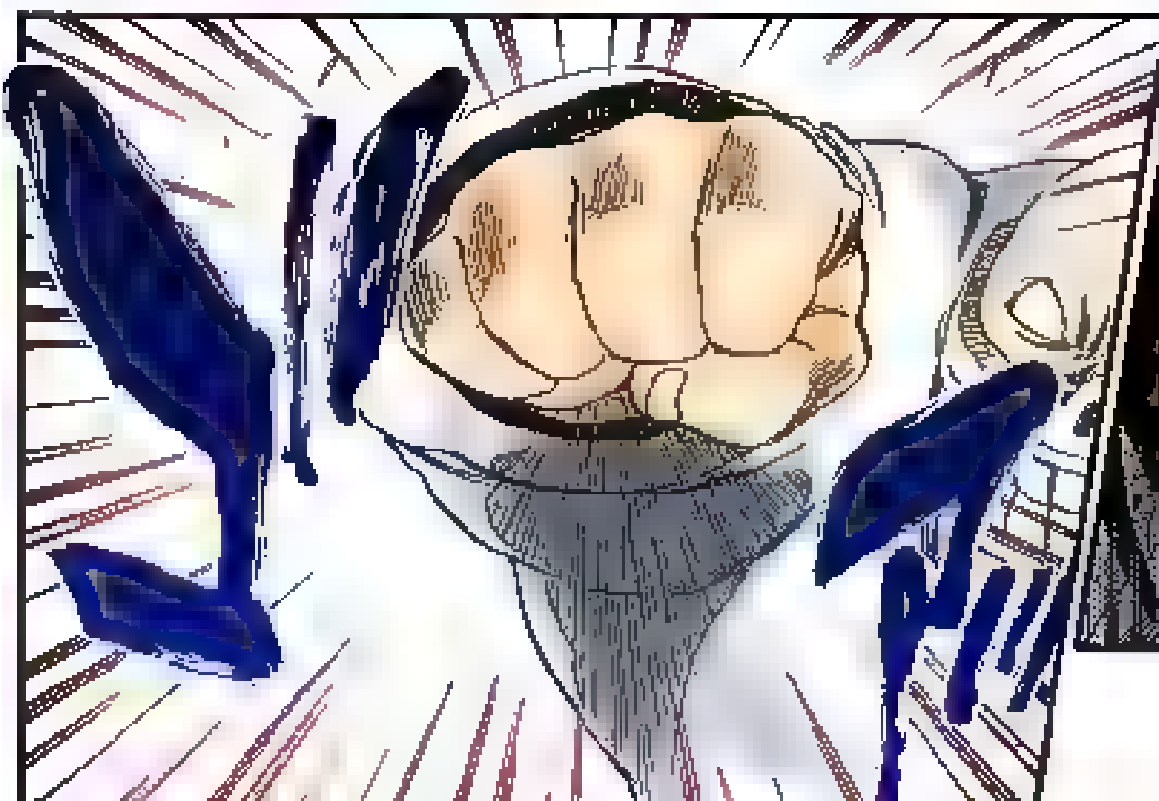
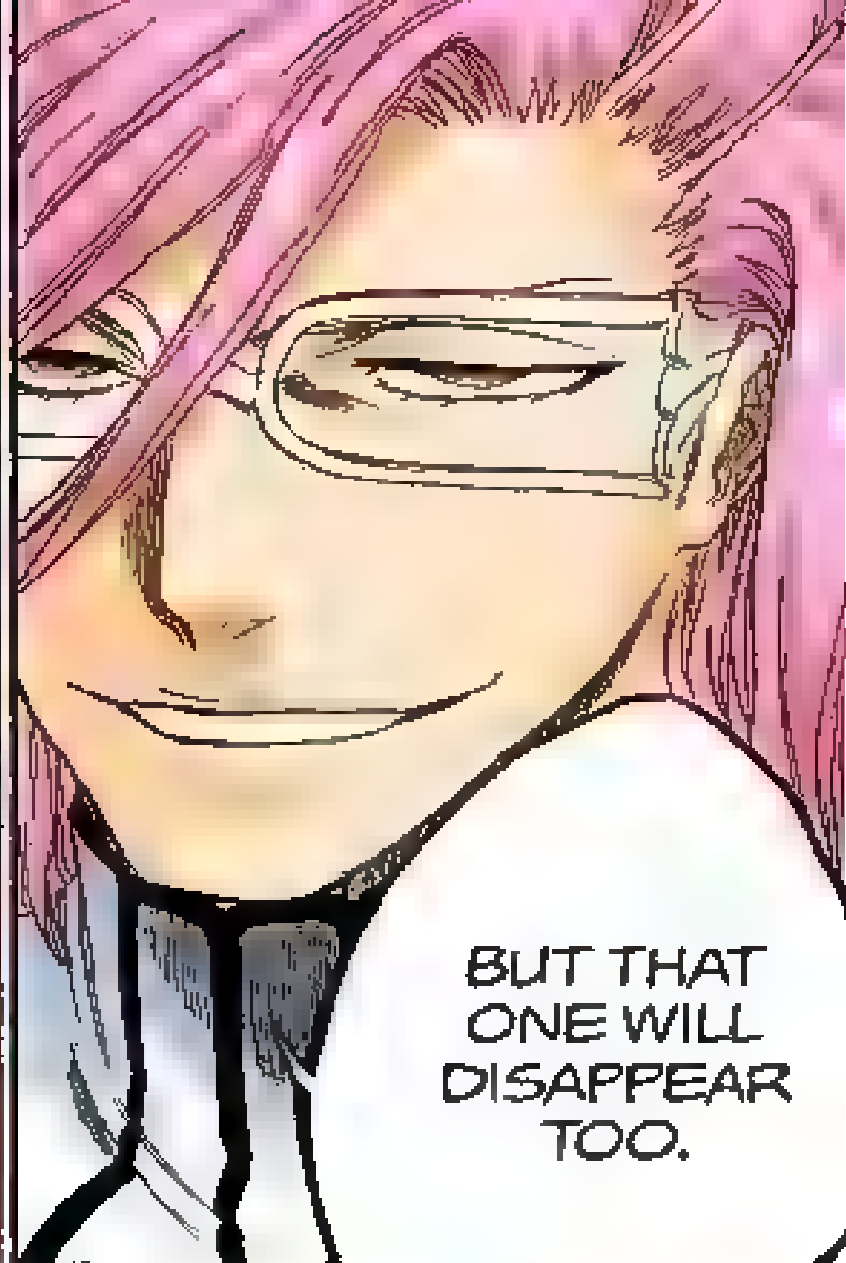
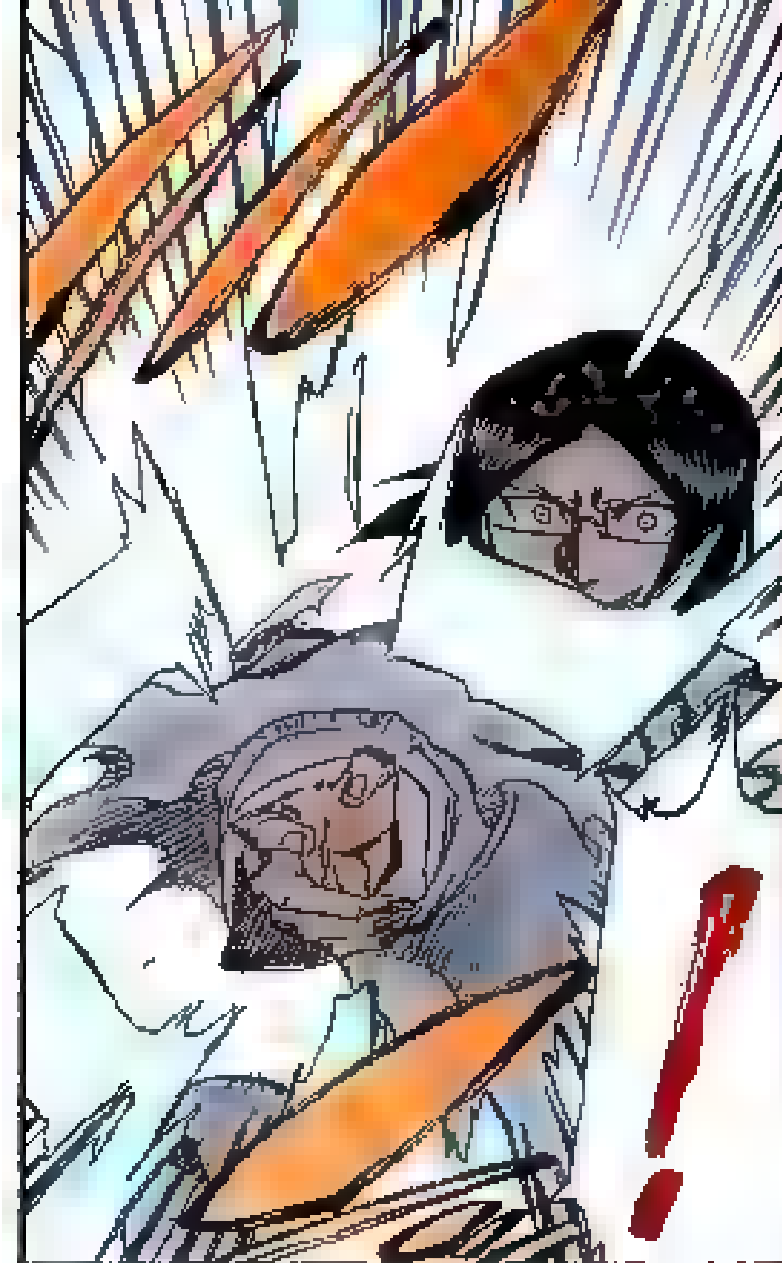


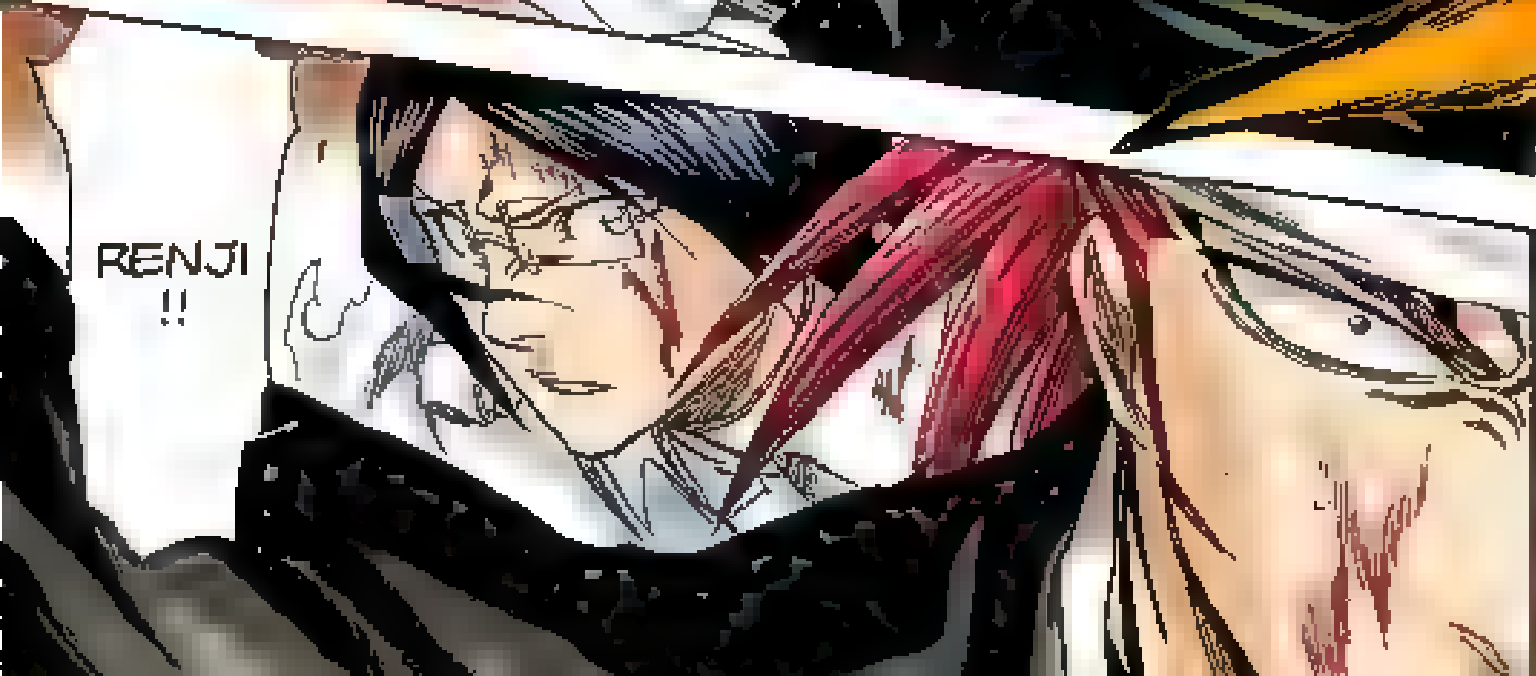
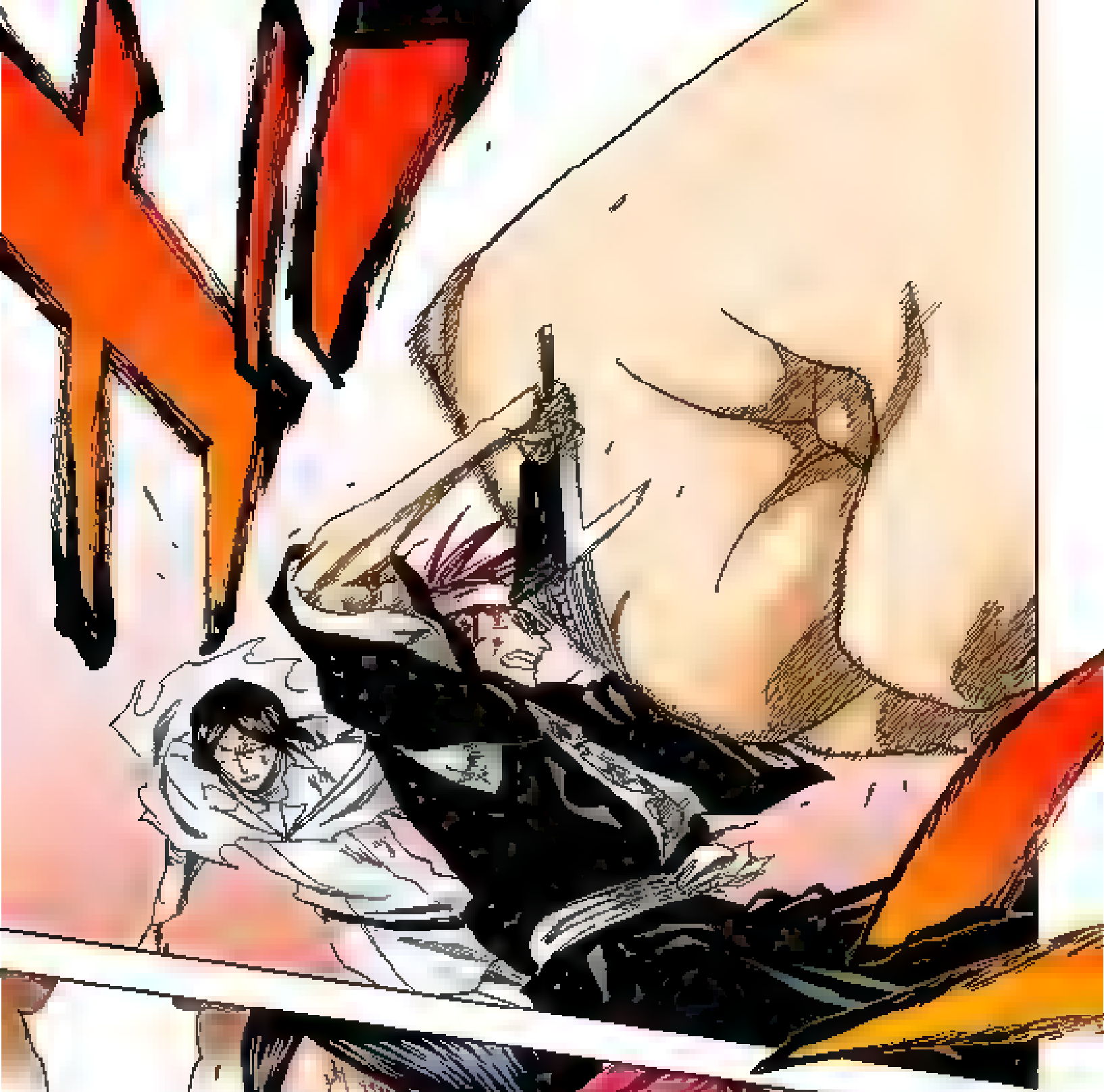




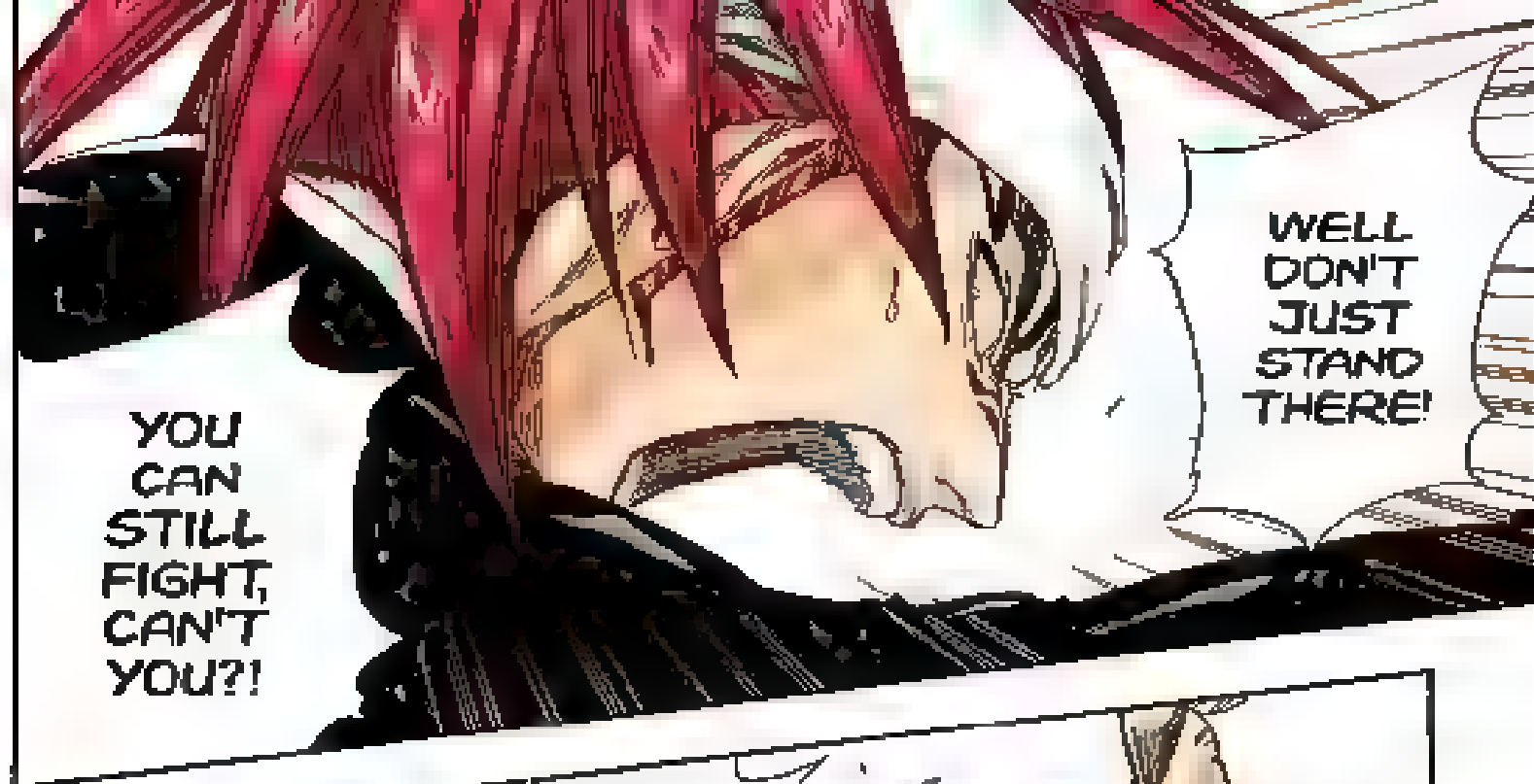






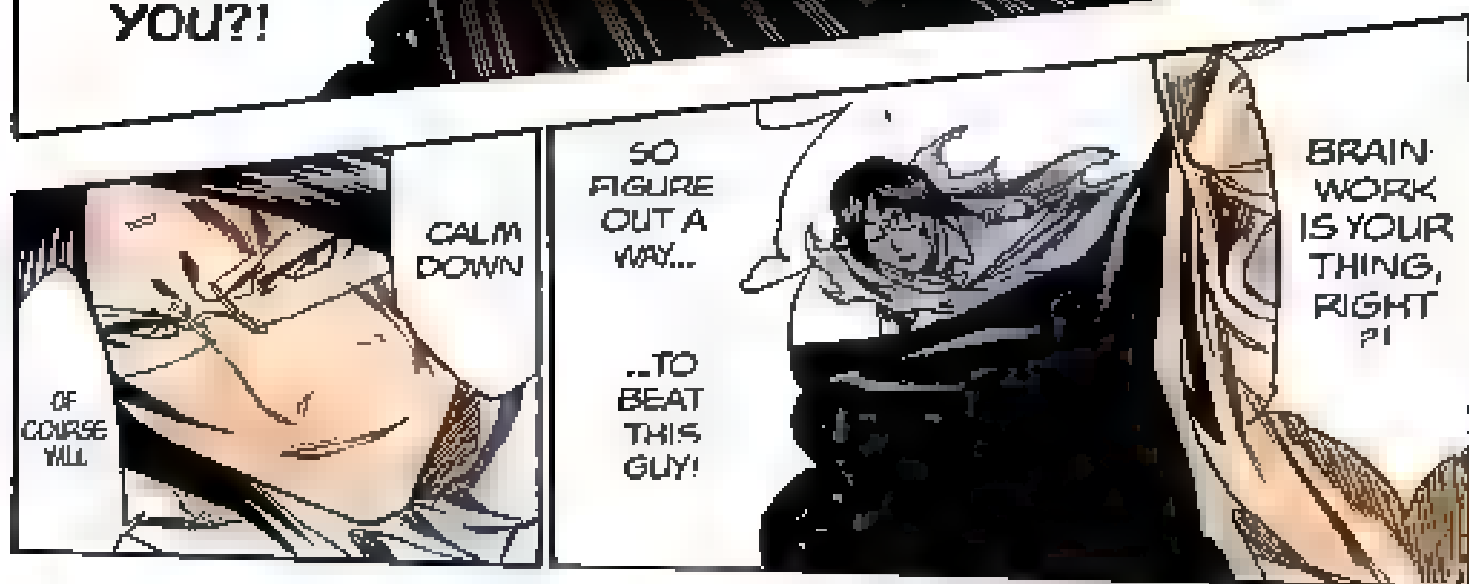


RENJI !!



YOU  
CAN  
STILL  
FIGHT,  
CAN'T  
YOU?!

WE'LL  
DON'T  
JUST  
STAND  
THERE!



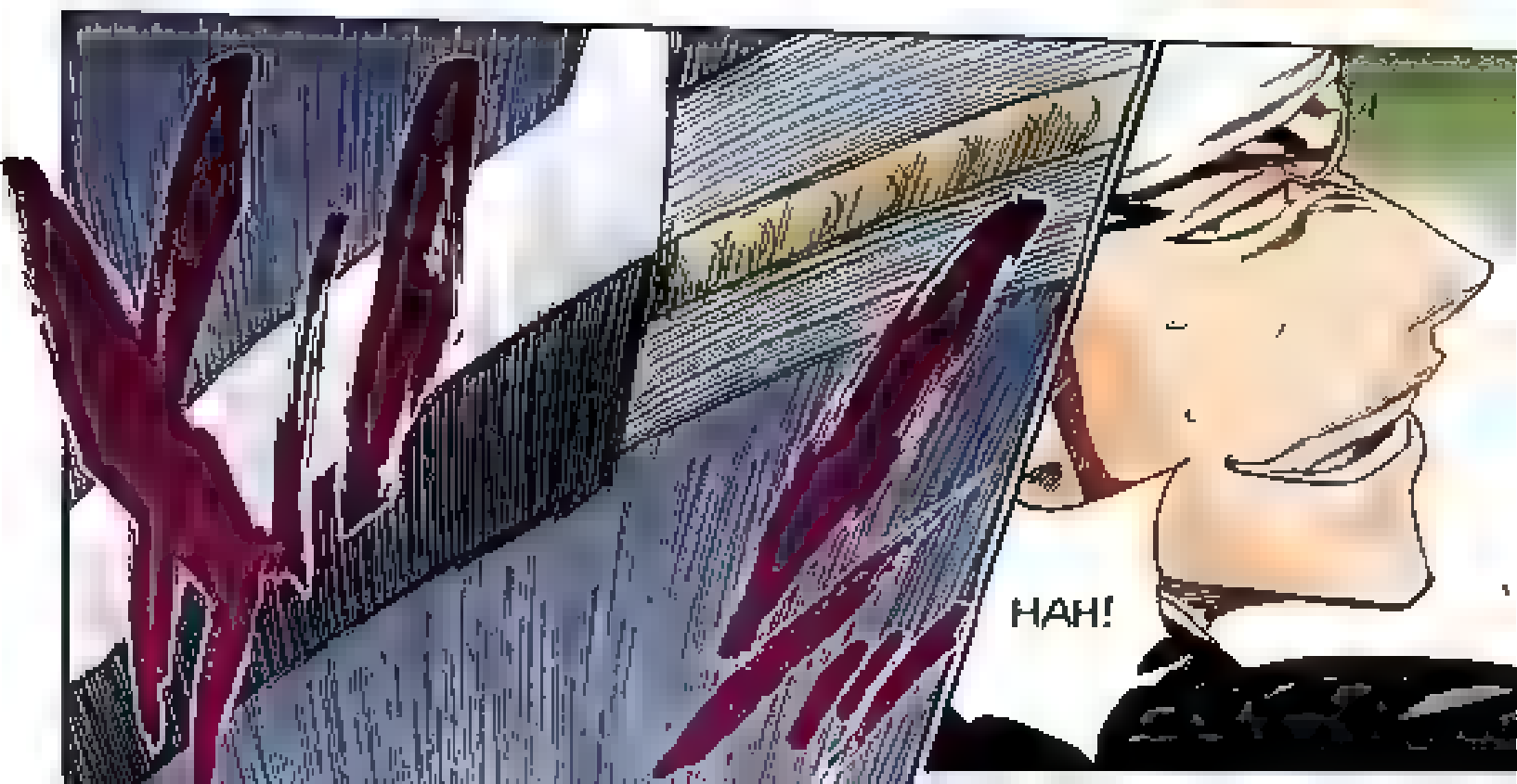
OF  
COURSE  
WILL

CALM  
DOWN

SO  
FIGURE  
OUT A  
WAY...

..TO  
BEAT  
THIS  
GUY!

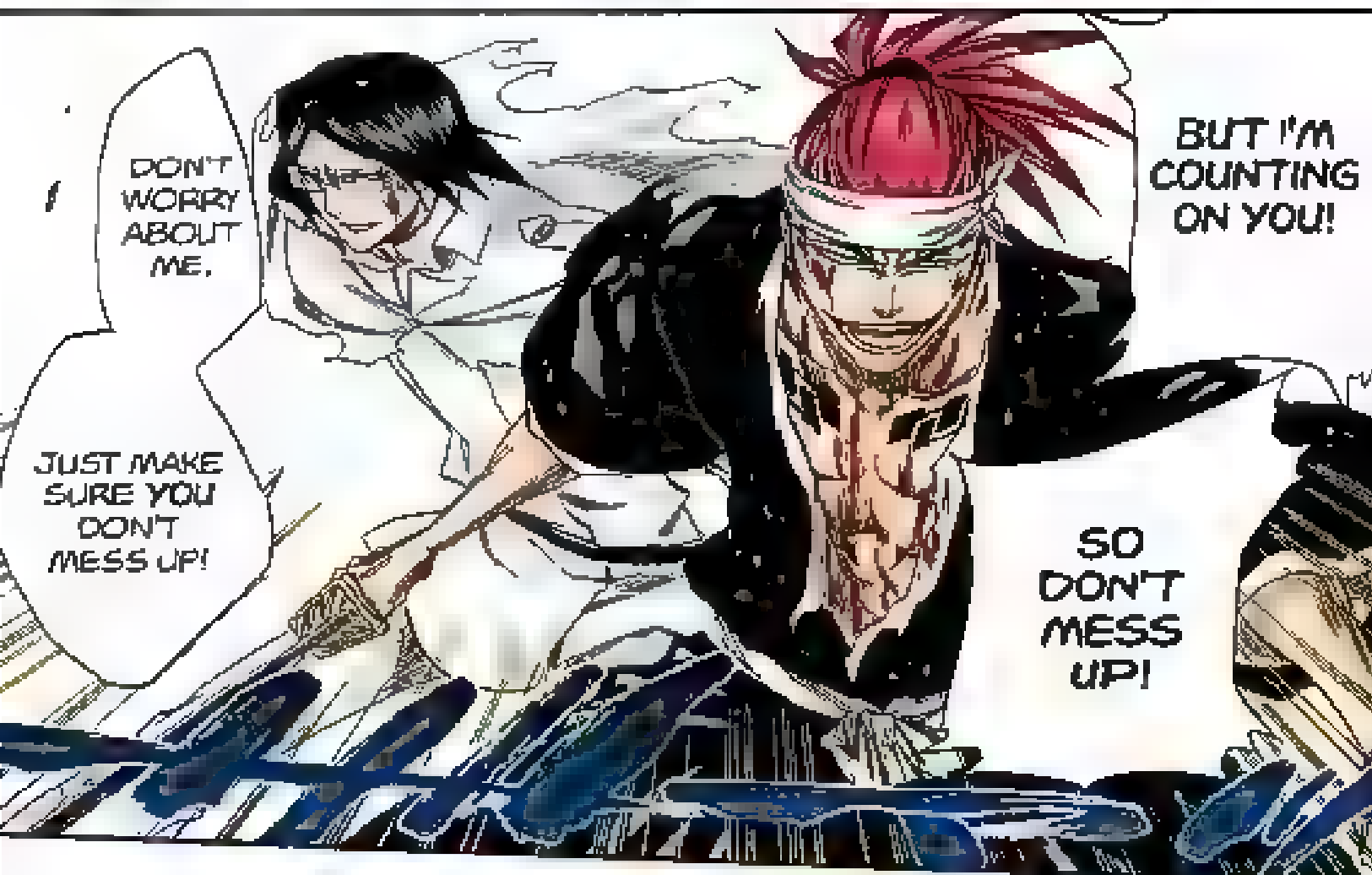
BRAIN  
WORK  
IS YOUR  
THING,  
RIGHT  
?!



HAH!



GOOD.

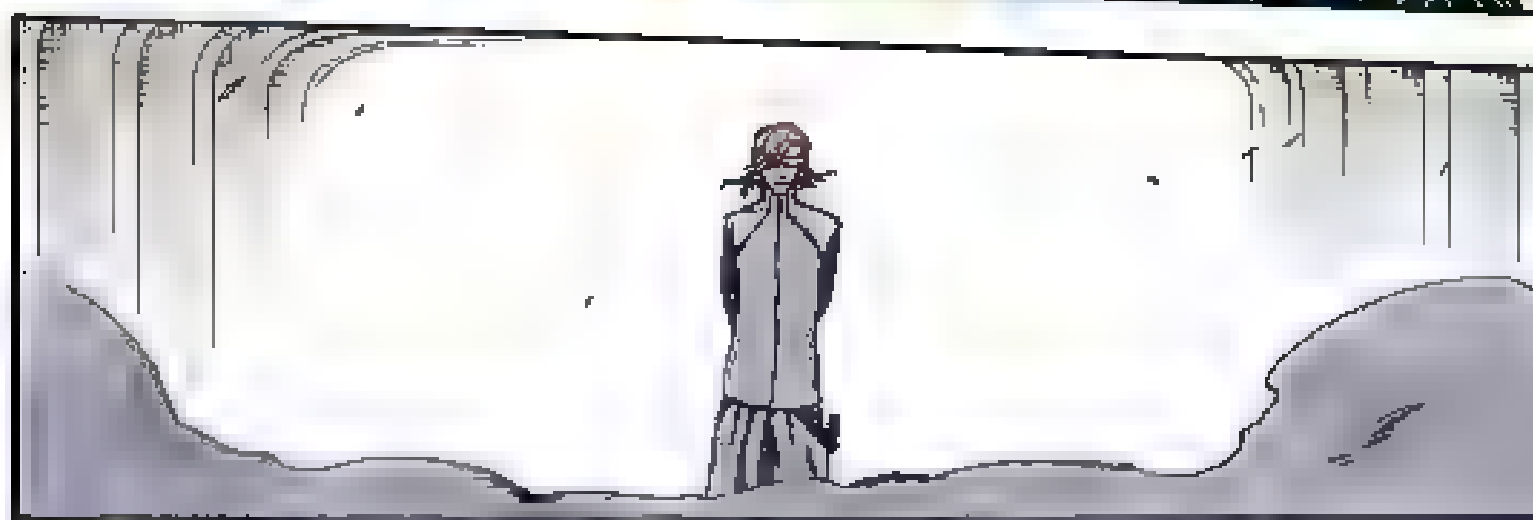


DON'T  
WORRY  
ABOUT  
ME.

JUST MAKE  
SURE YOU  
DON'T  
MESS UP!

BUT I'M  
COUNTING  
ON YOU!

SO  
DON'T  
MESS  
UP!



TAKE  
THIS!  
RIZER  
CAPE!!

THAT'S  
ENOUGH  
!!

WHAT  
?!

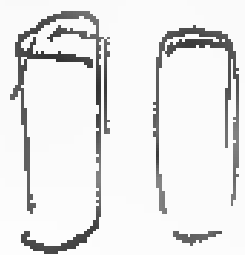
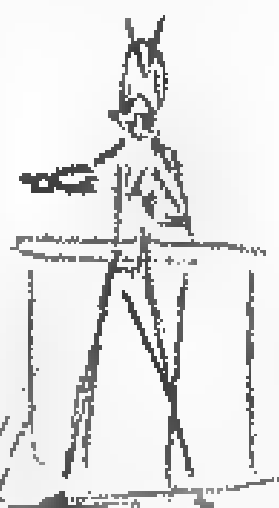
JUST SHUT UP  
AND TAKE IT  
FROM WHERE  
YOU LEFT OFF  
THE LAST  
TIME!

...THAT THE  
RIZER CAPE HAS  
1.5 TIMES MORE  
WRINKLES THAN  
A NORMAL  
CAPE, BUT IT  
CAN'T FLY!!

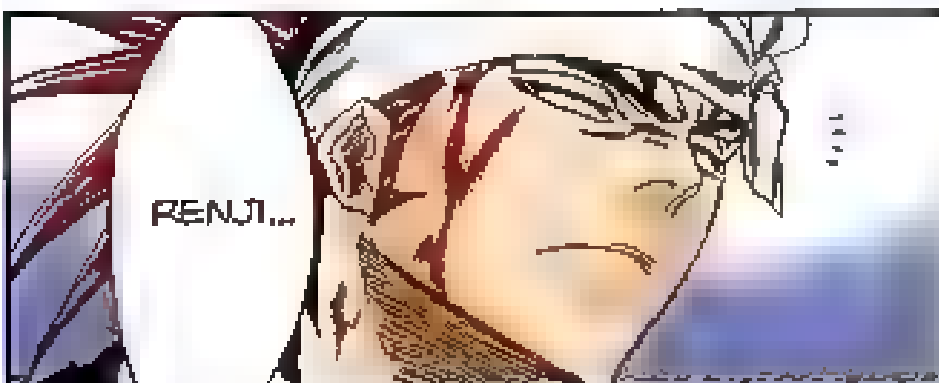
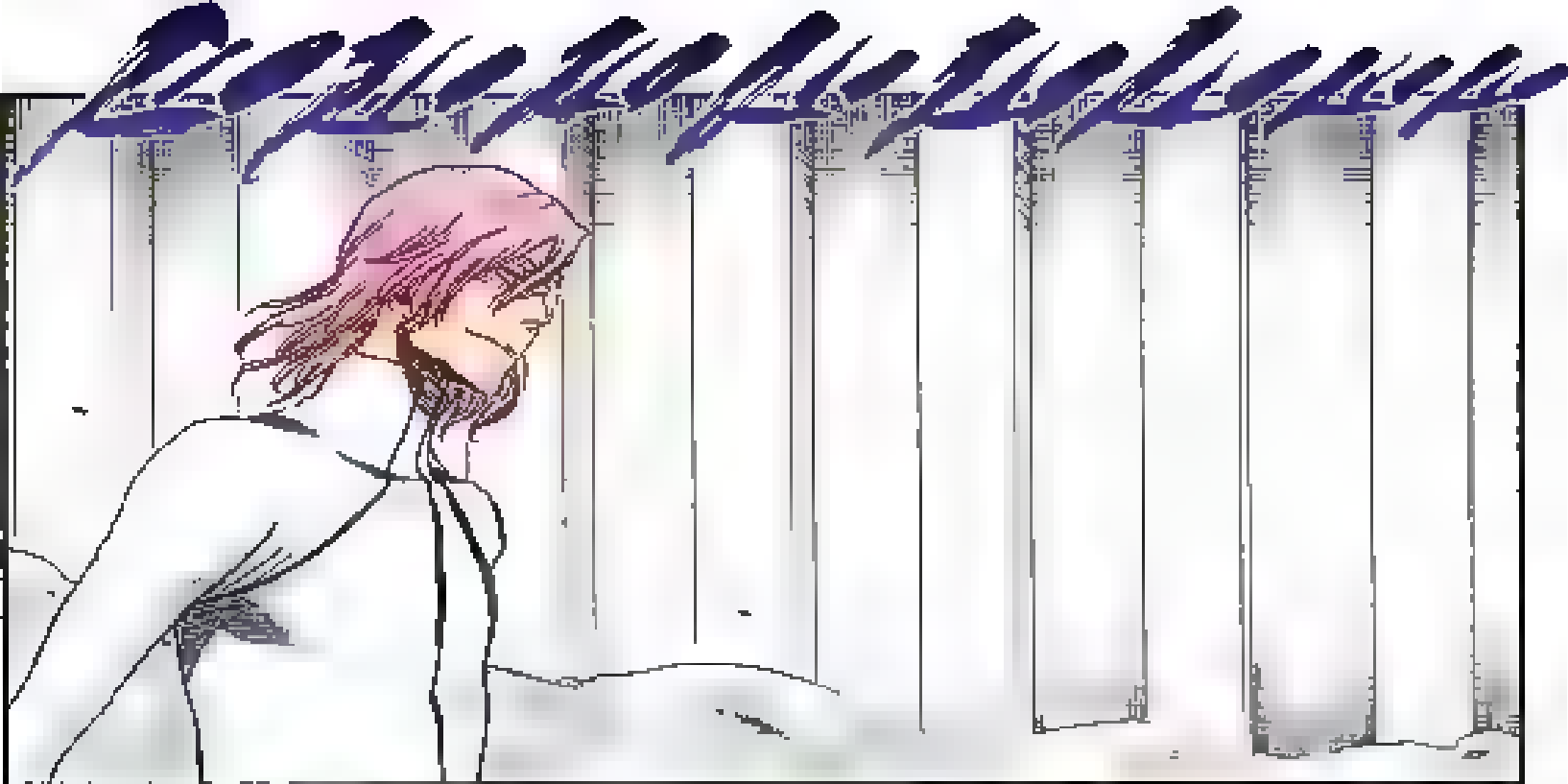
KON  
SEEMS TO  
HAVE FOR-  
GOTTEN...

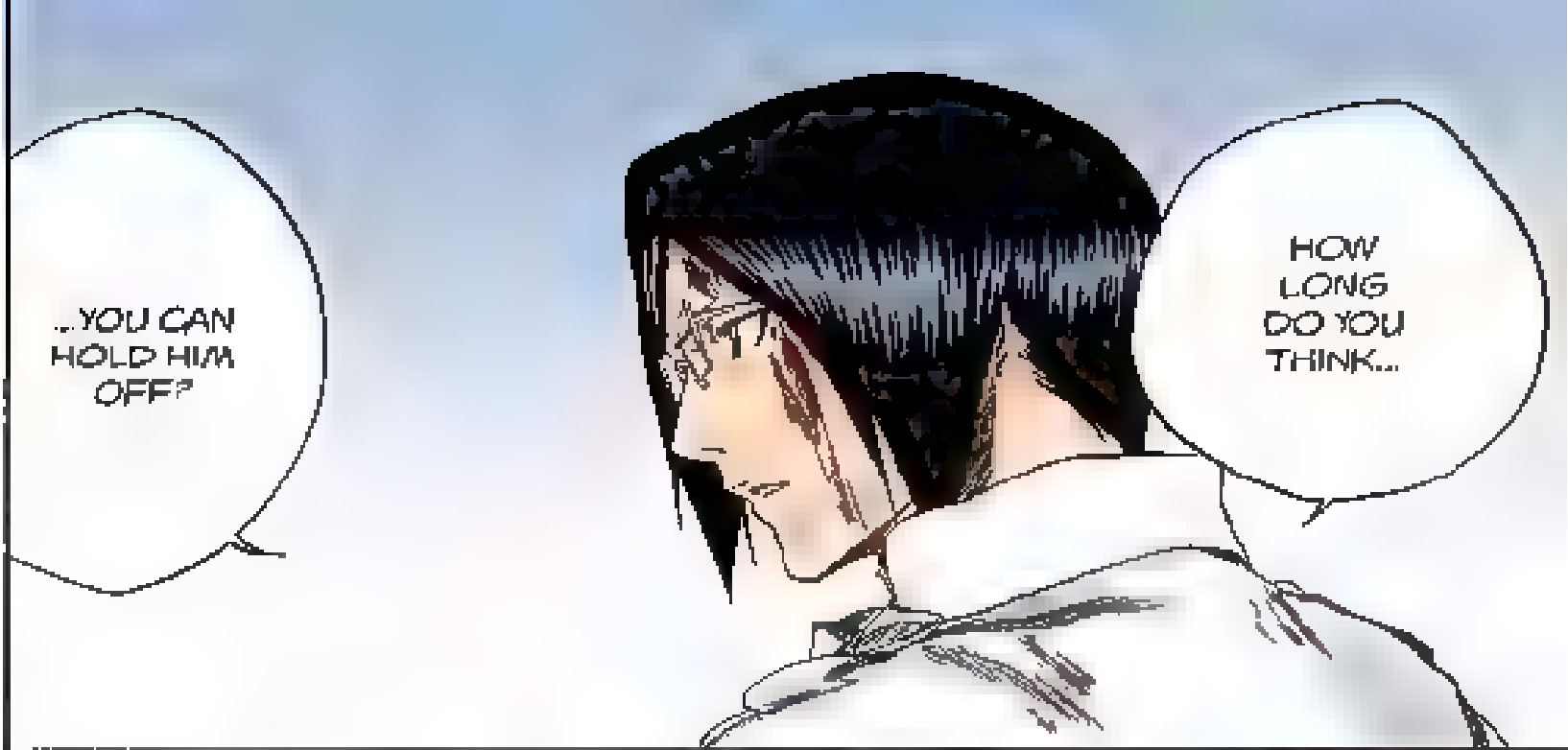
SO JUMP,  
YOU MAIN  
CHARACTER  
WANNA-  
BE

THE LAST  
EPISODE  
ENDED  
WITH YOU  
JUMPING.



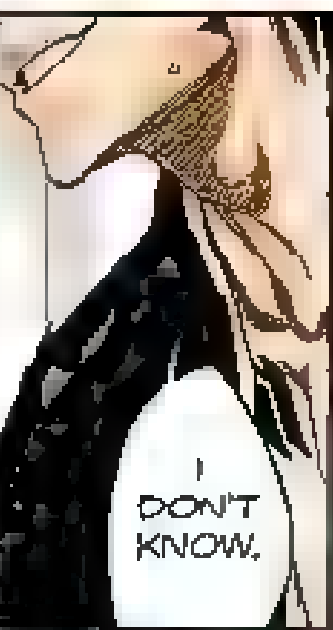
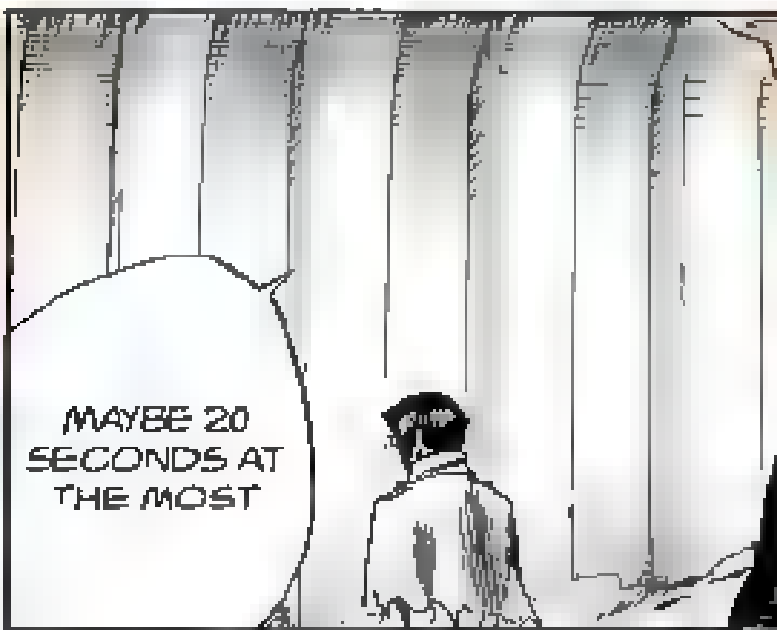
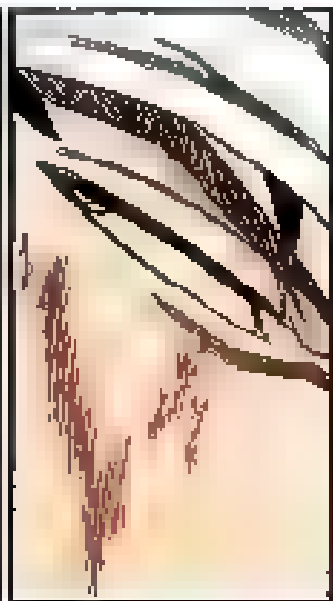






...YOU CAN  
HOLD HIM  
OFF?

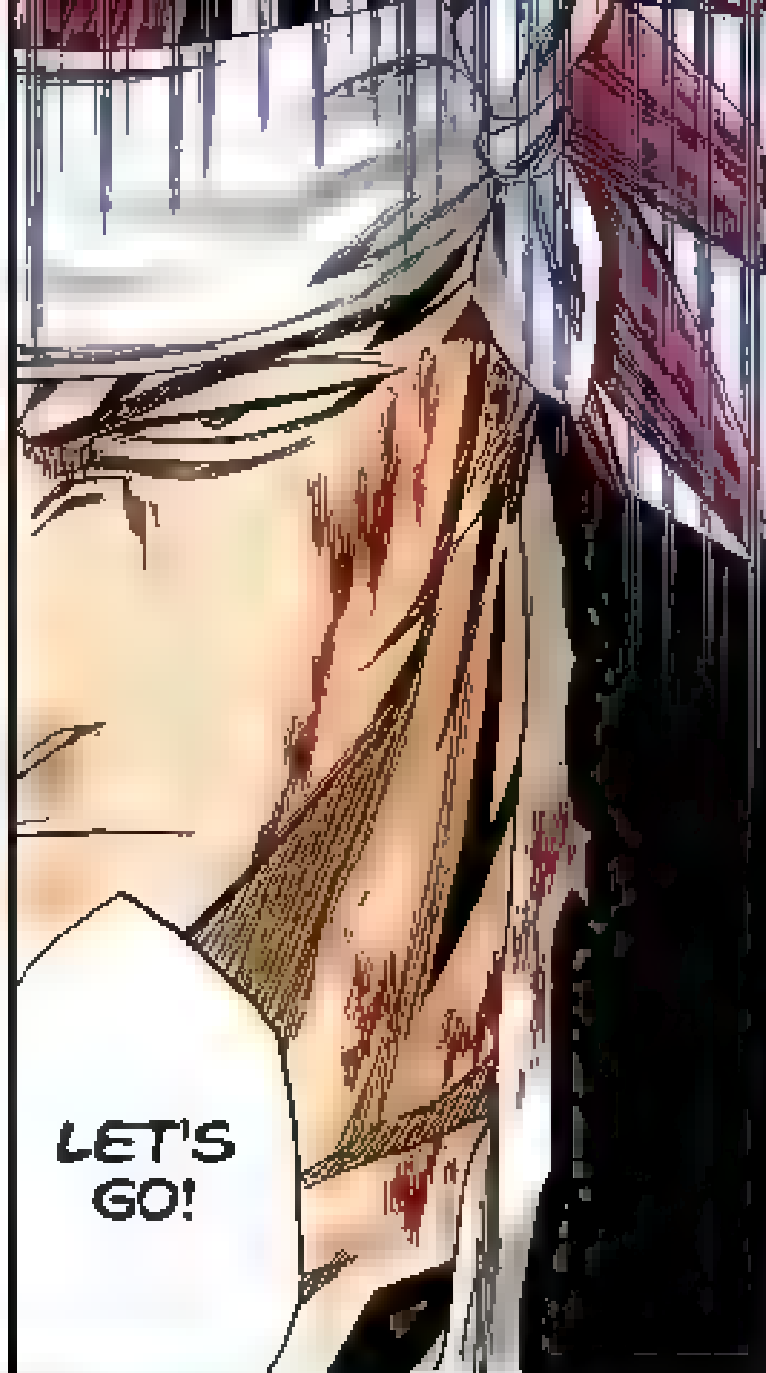
HOW  
LONG  
DO YOU  
THINK...



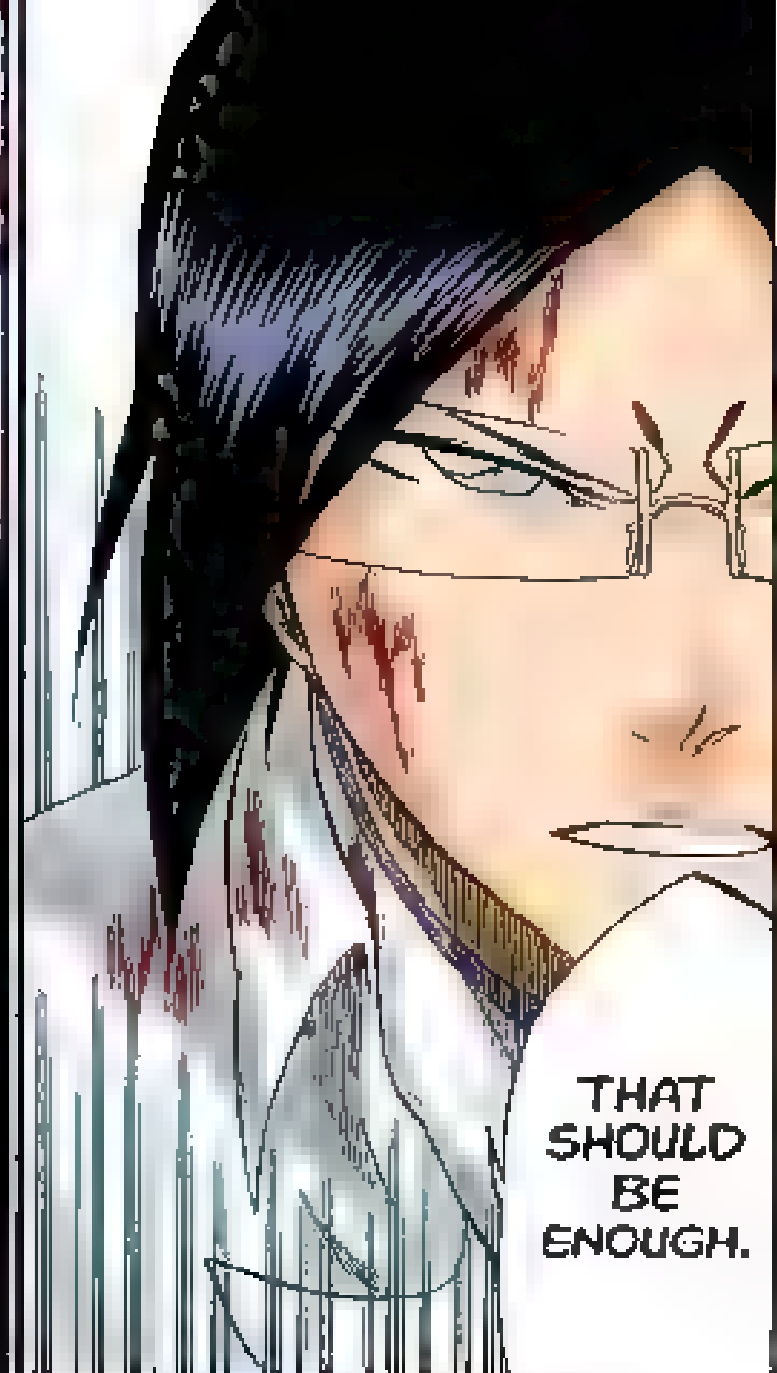
MAYBE 20  
SECONDS AT  
THE MOST

I  
DON'T  
KNOW.

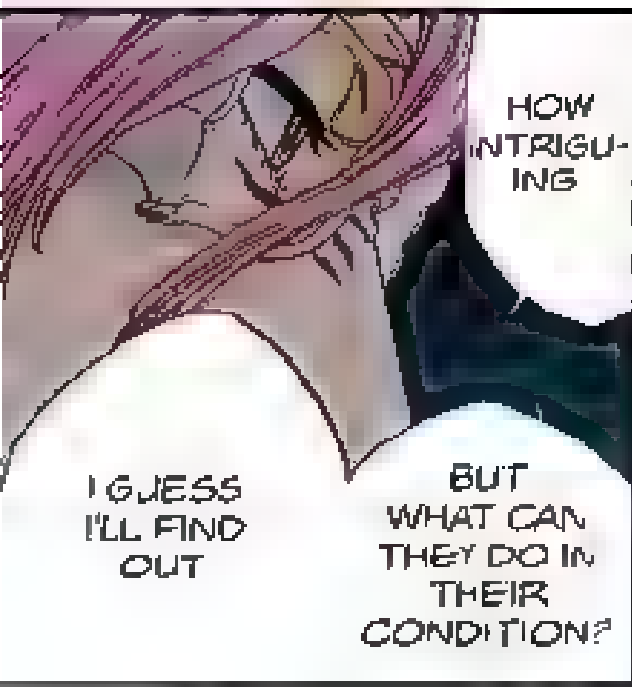
ALL  
RIGHT.



LET'S  
GO!



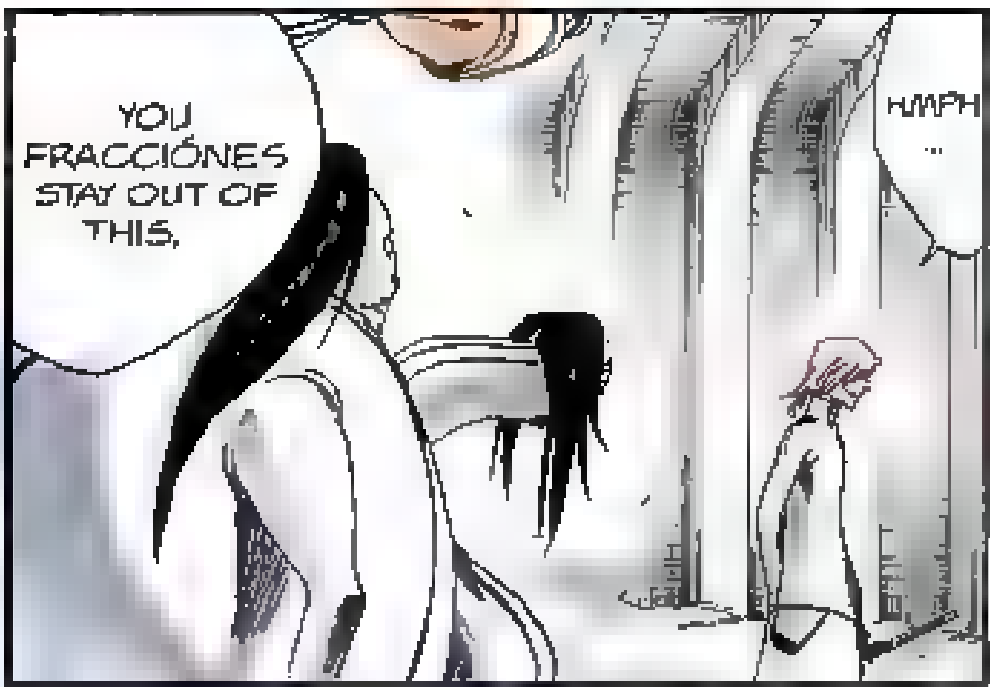
THAT  
SHOULD  
BE  
ENOUGH.



HOW  
INTRIGU-  
ING

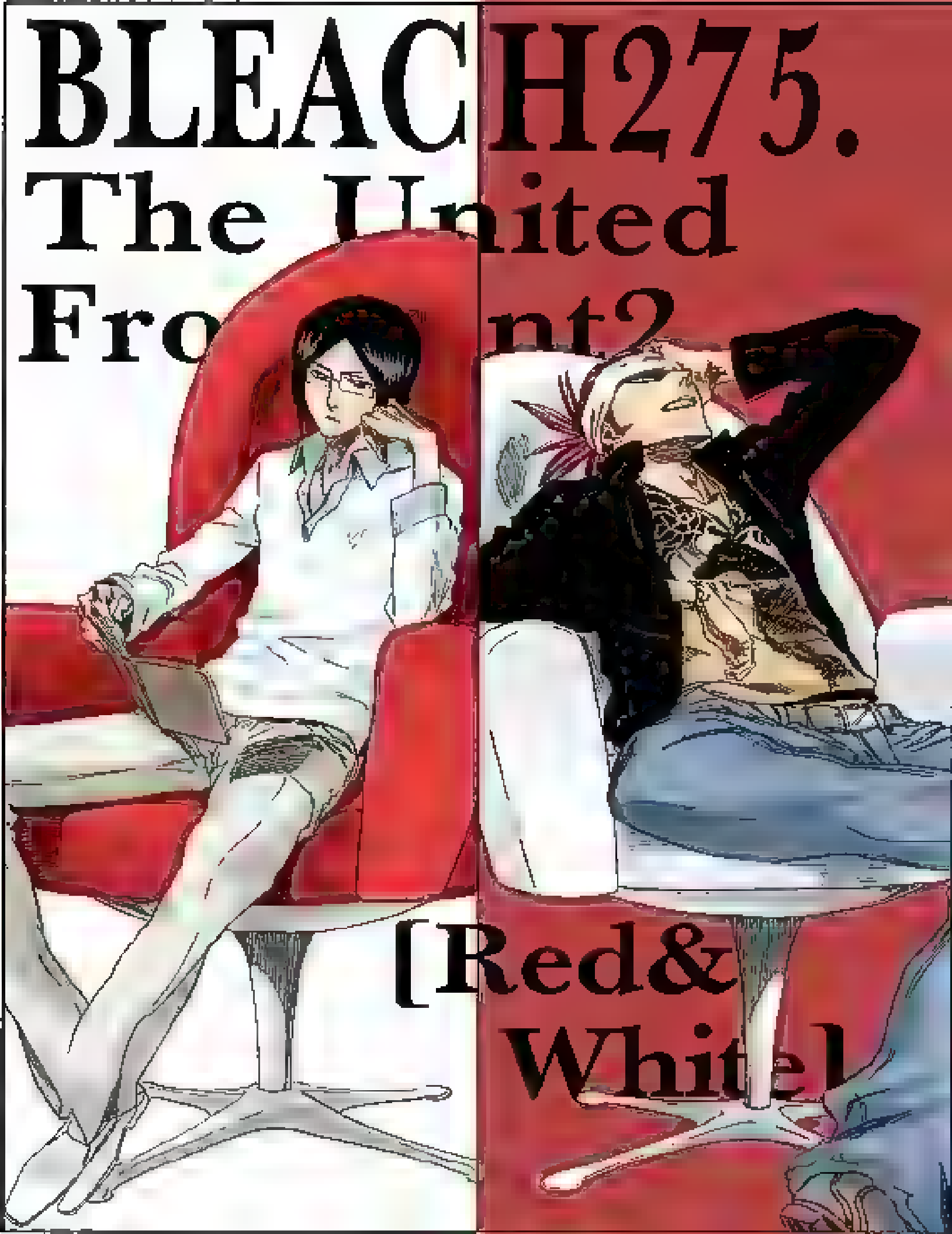
I GUESS  
I'LL FIND  
OUT

BUT  
WHAT CAN  
THEY DO IN  
THEIR  
CONDITION?



YOU  
FRACCIÓNES  
STAY OUT OF  
THIS,

HMPH  
...

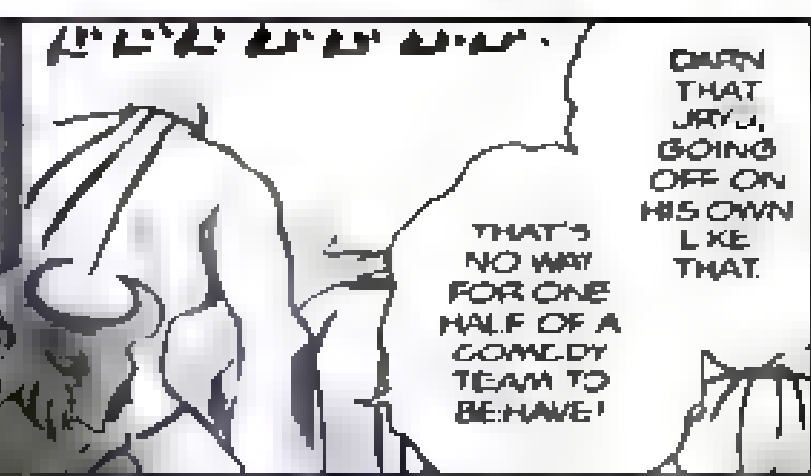
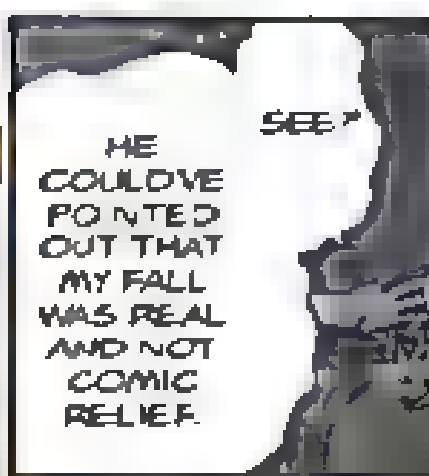
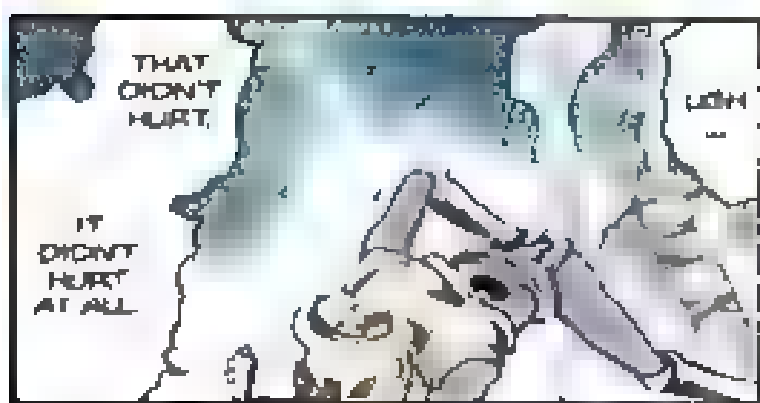


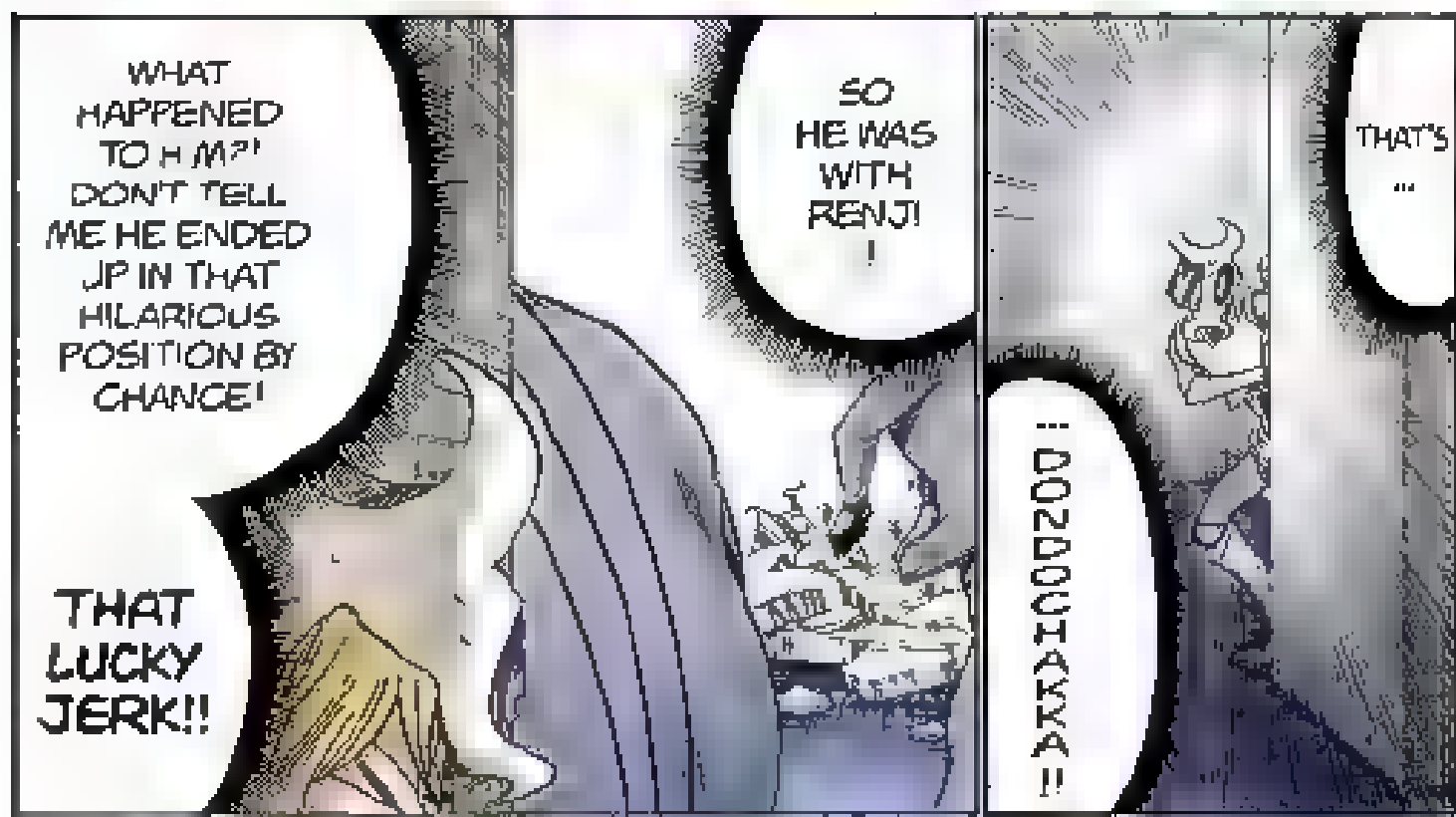
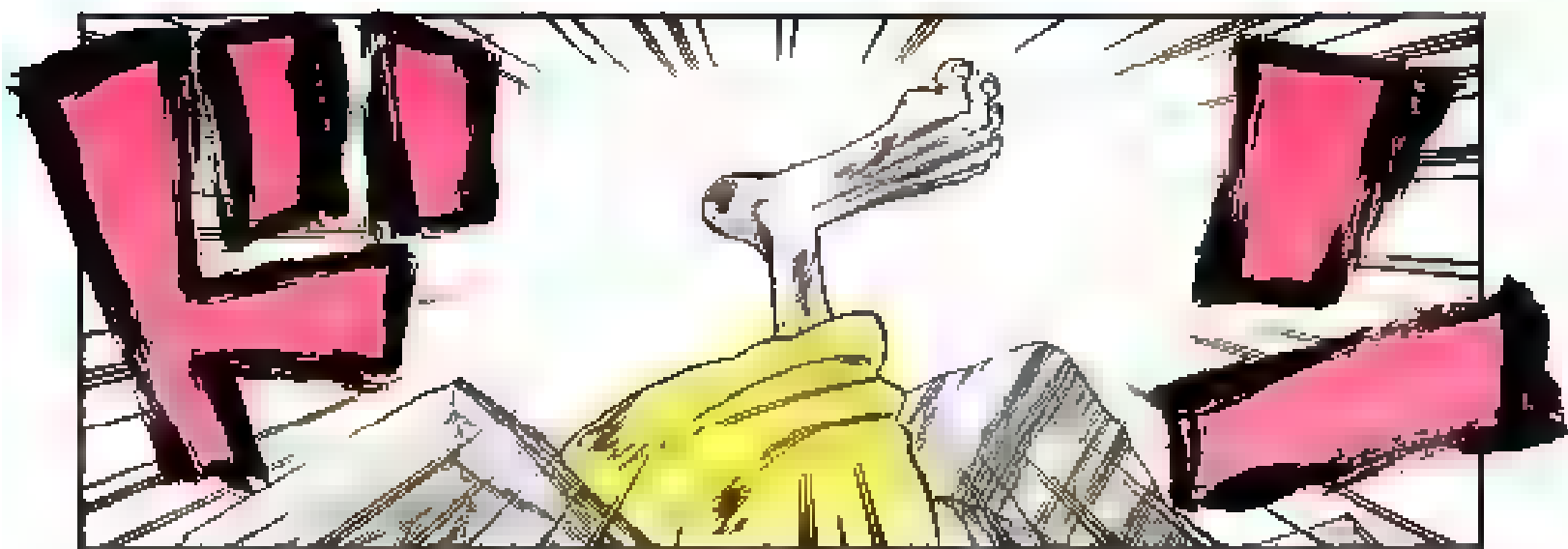
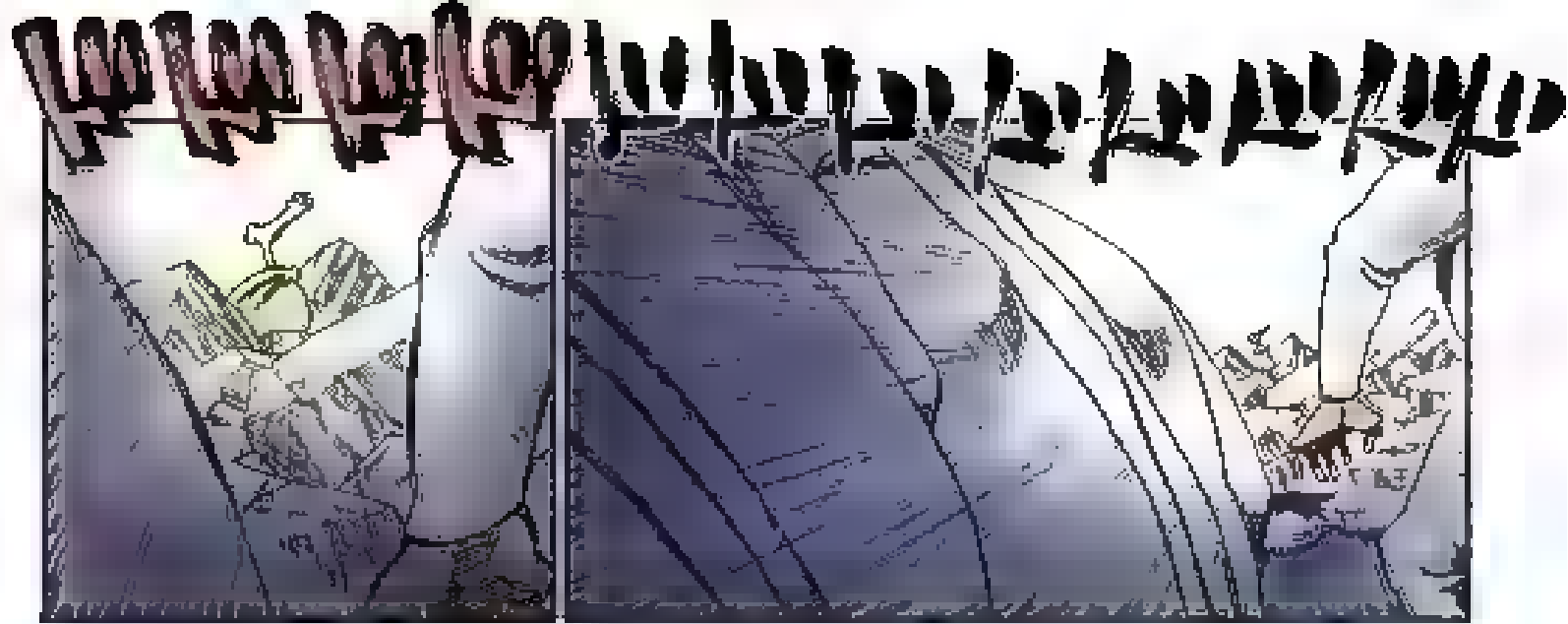
**BLEACH 275.**

**The United**

**Front 2**

**[Red & White]**

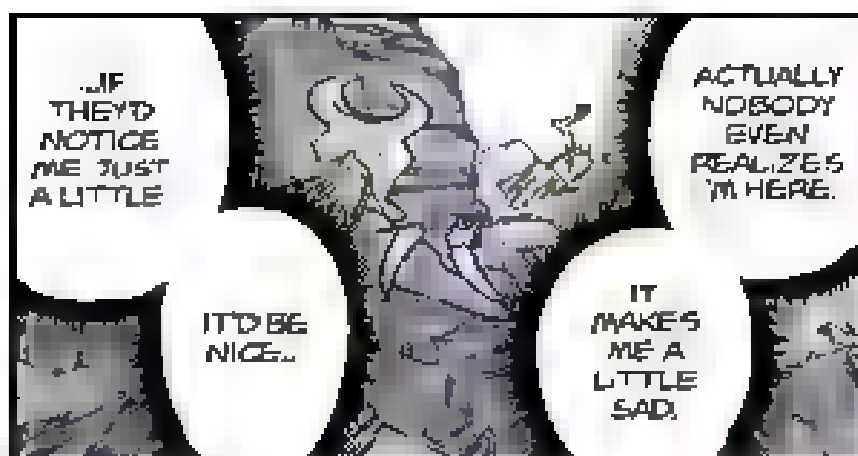






PLEASE  
DON'T LET  
ANY OF  
THEM FIND  
ME.

BUT NOW  
THAT I'VE  
FOUND HIM,  
I HAVE TO  
SAVE HIM.

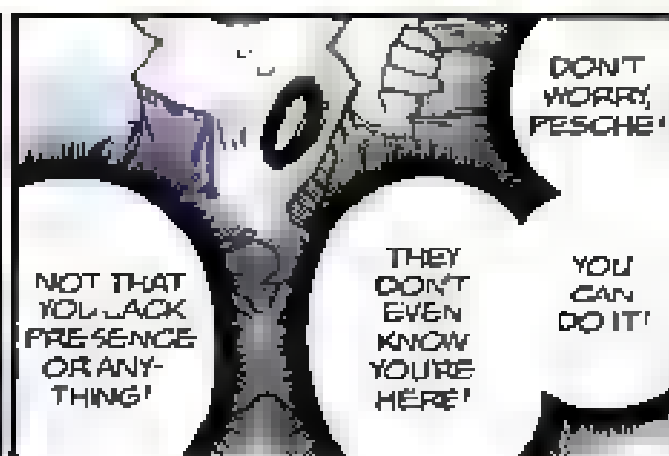


IF  
THEY'D  
NOTICE  
ME JUST  
A LITTLE

IT'D BE  
NICE..

ACTUALLY  
NOBODY  
EVEN  
REALIZES  
I'M HERE.

IT  
MAKES  
ME A  
LITTLE  
SAD.

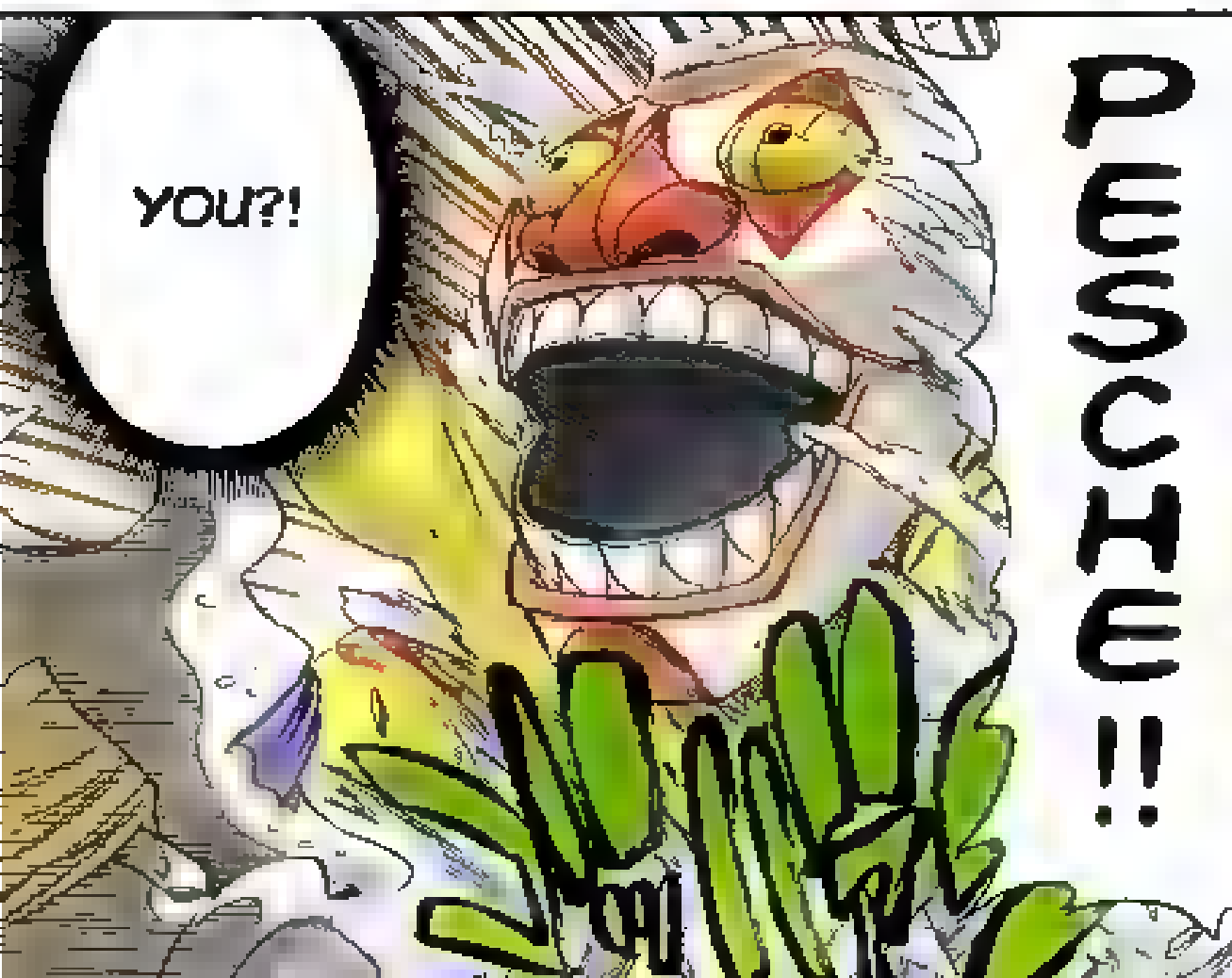


DON'T  
WORRY,  
PESCHE!

NOT THAT  
YOU LACK  
PRESENCE  
OR ANY-  
THING!

THEY  
DON'T  
EVEN  
KNOW  
YOU'RE  
HERE!

YOU  
CAN  
DO IT!

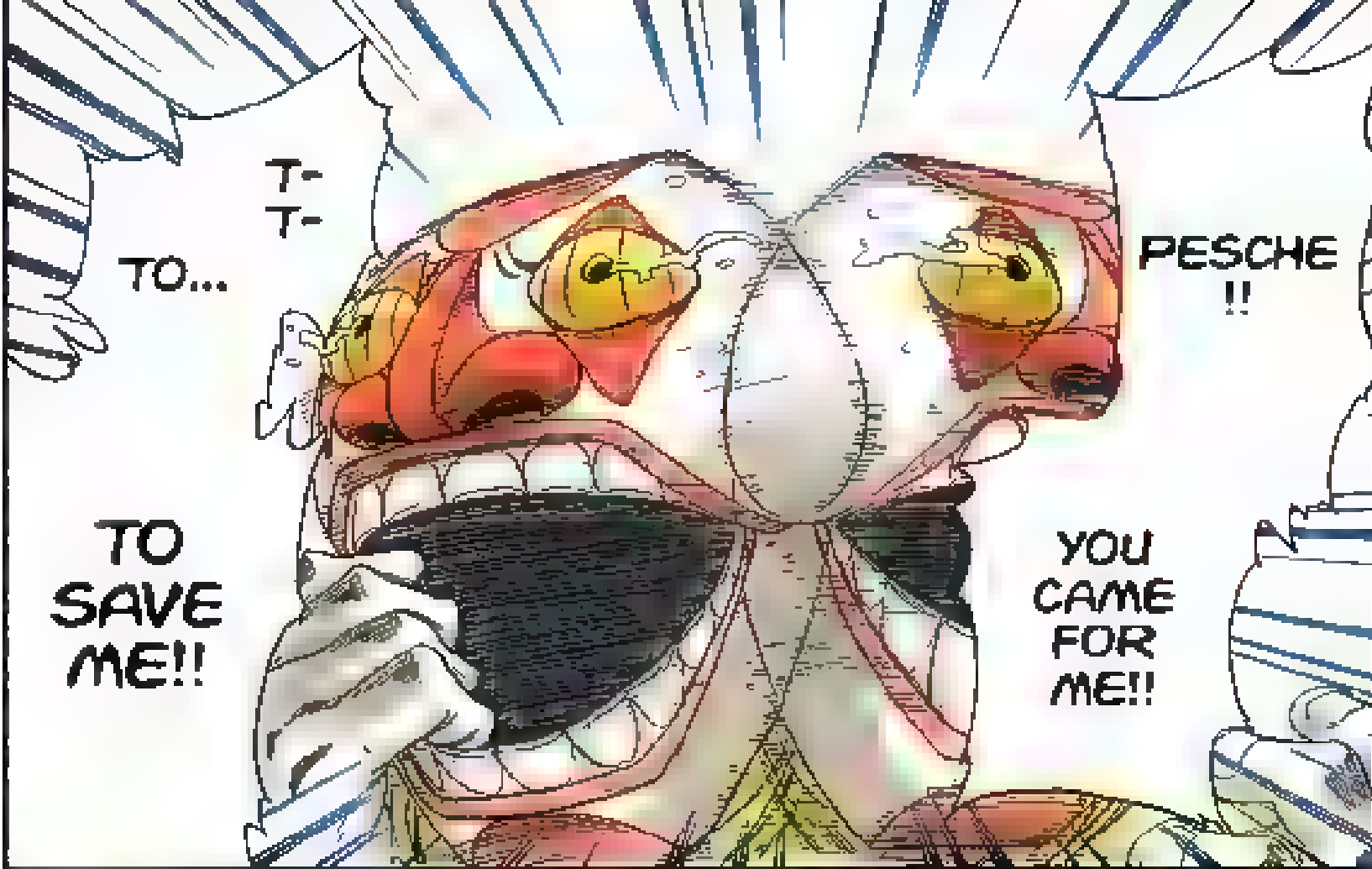


YOU?!

DUST!!



Oh..



TO...

T-  
T-

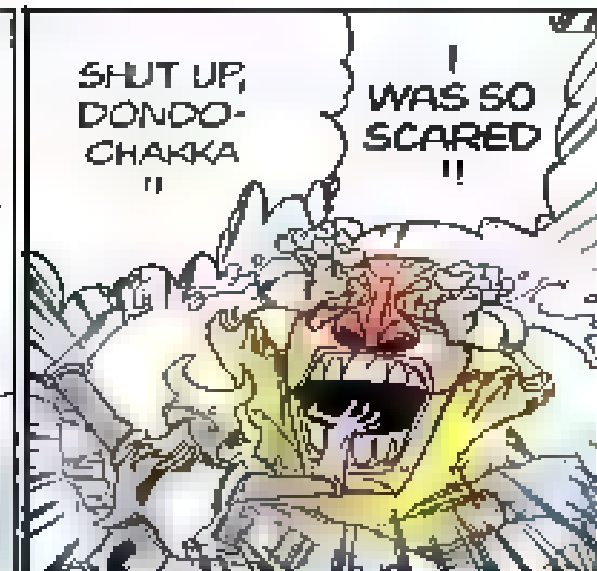
PESCHE  
!!

TO  
SAVE  
ME!!

YOU  
CAME  
FOR  
ME!!

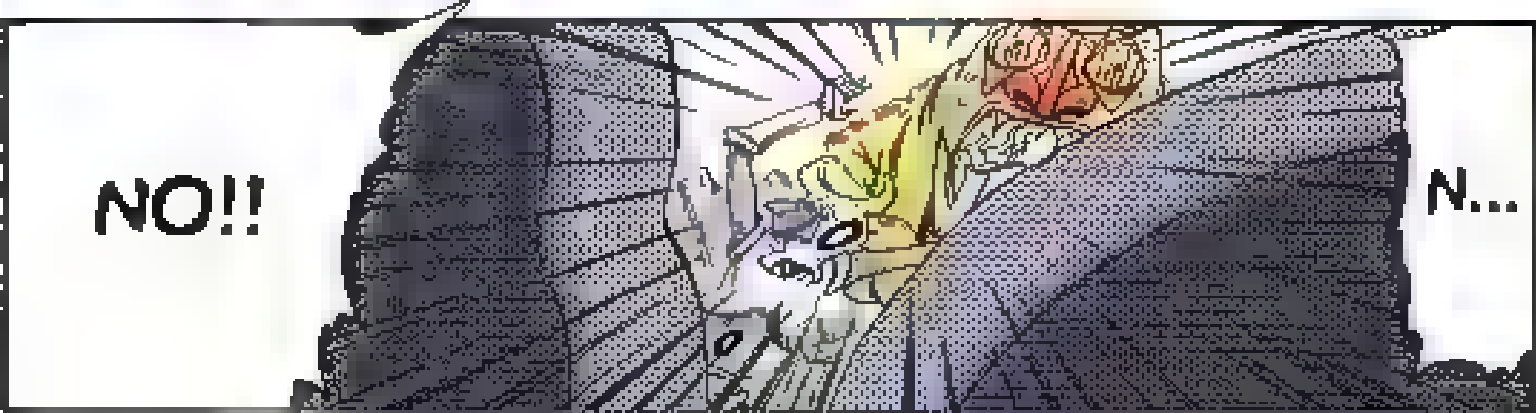


OR  
THEY'LL  
...



SHUT UP,  
DONDO-  
CHAKKA  
!!

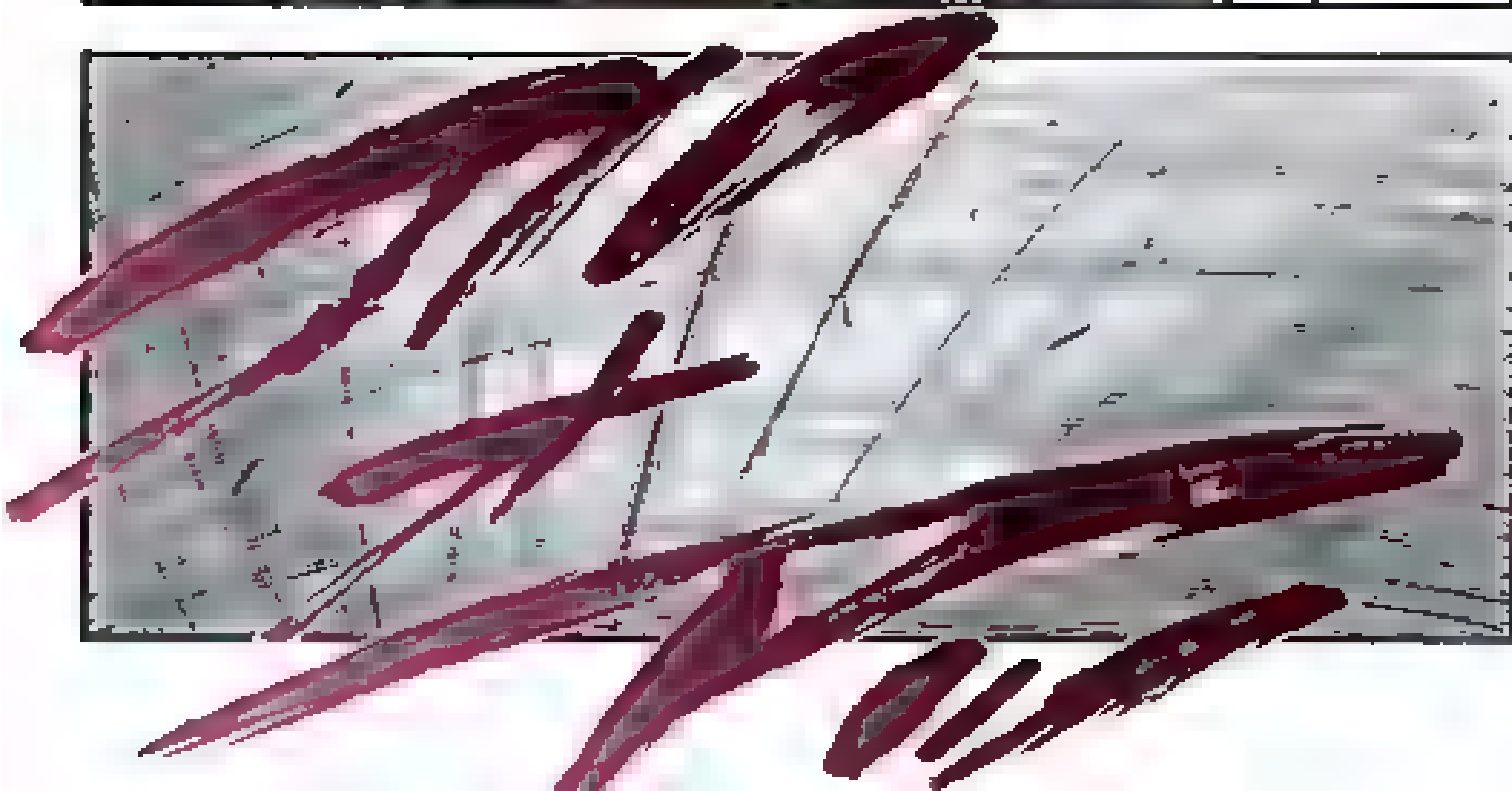
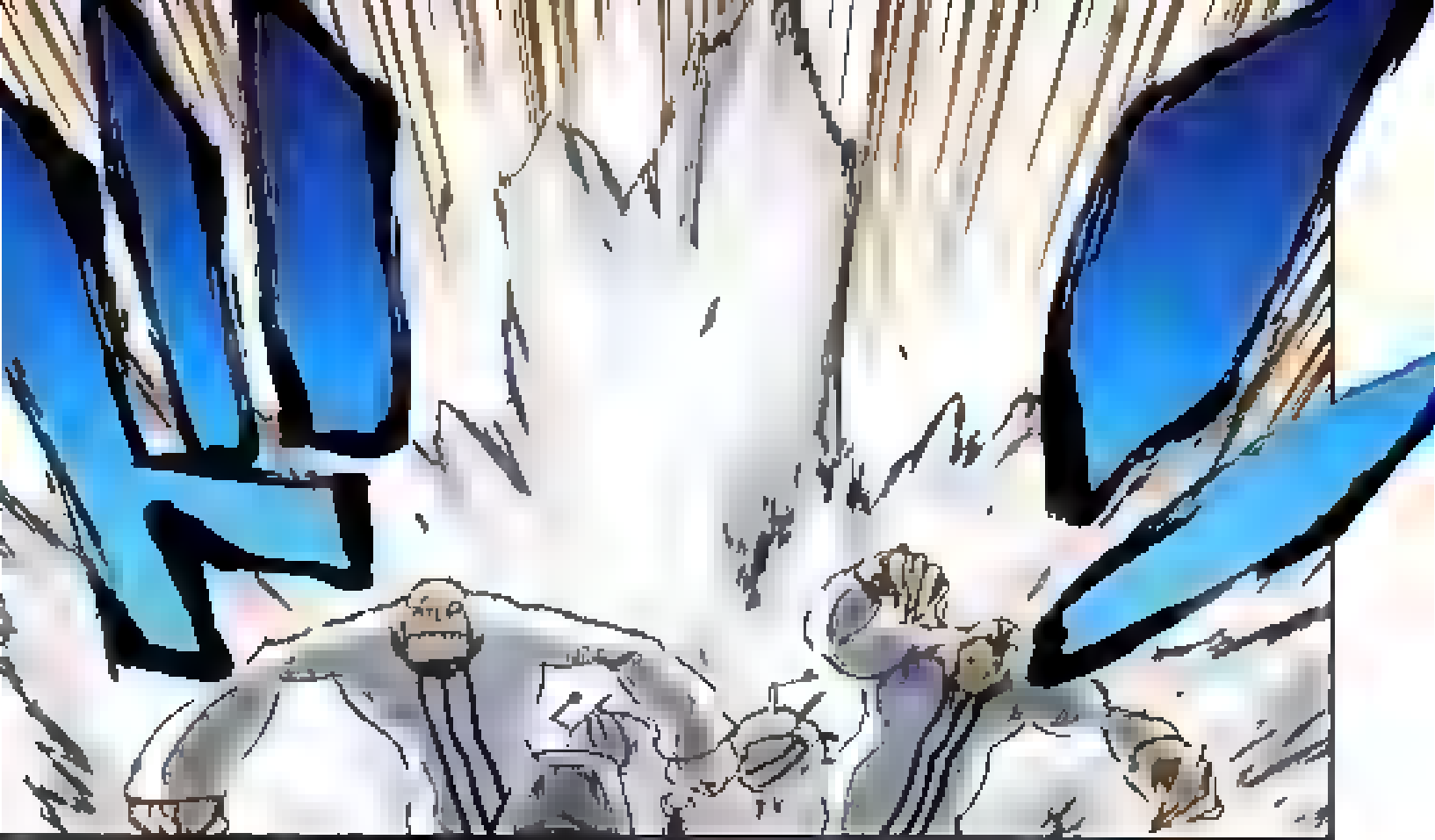
I  
WAS SO  
SCARED  
!!

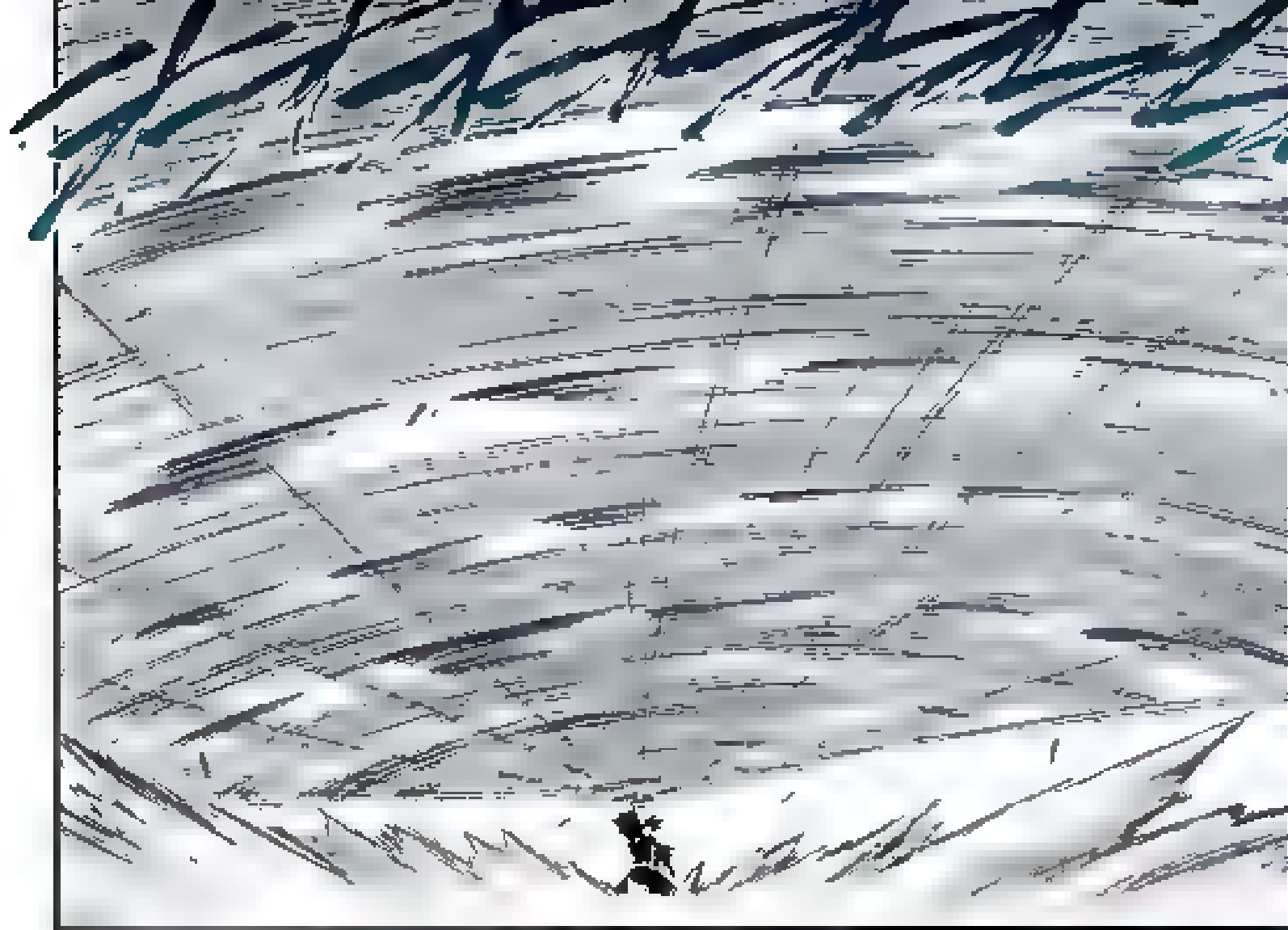


NO!!

N...



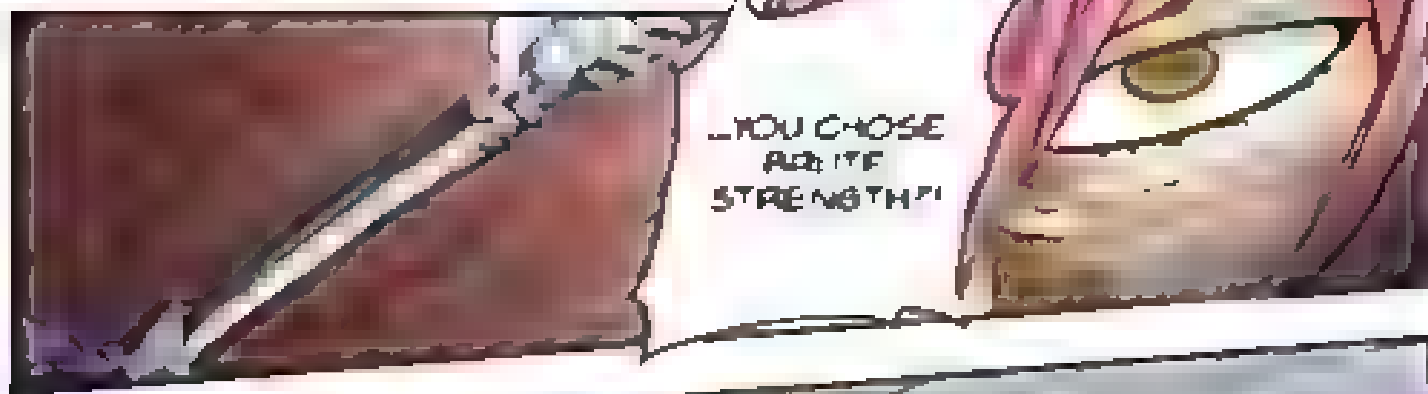




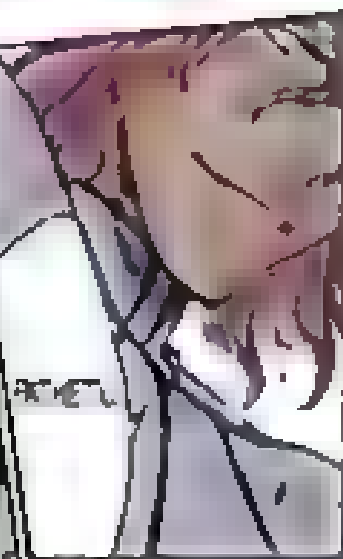
OF ALL  
THE  
THINGS  
YOU  
COULDVE  
TRIED...

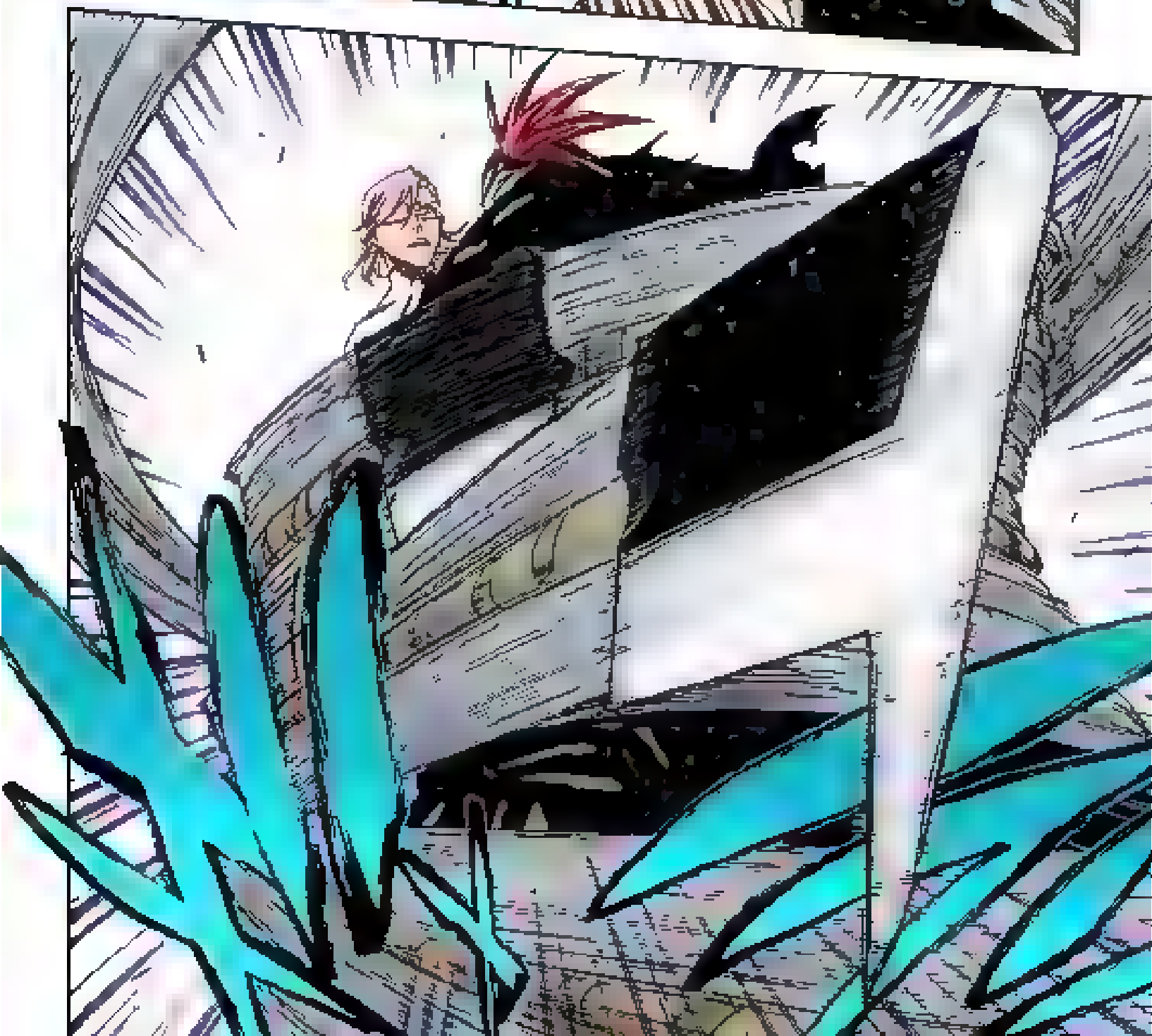
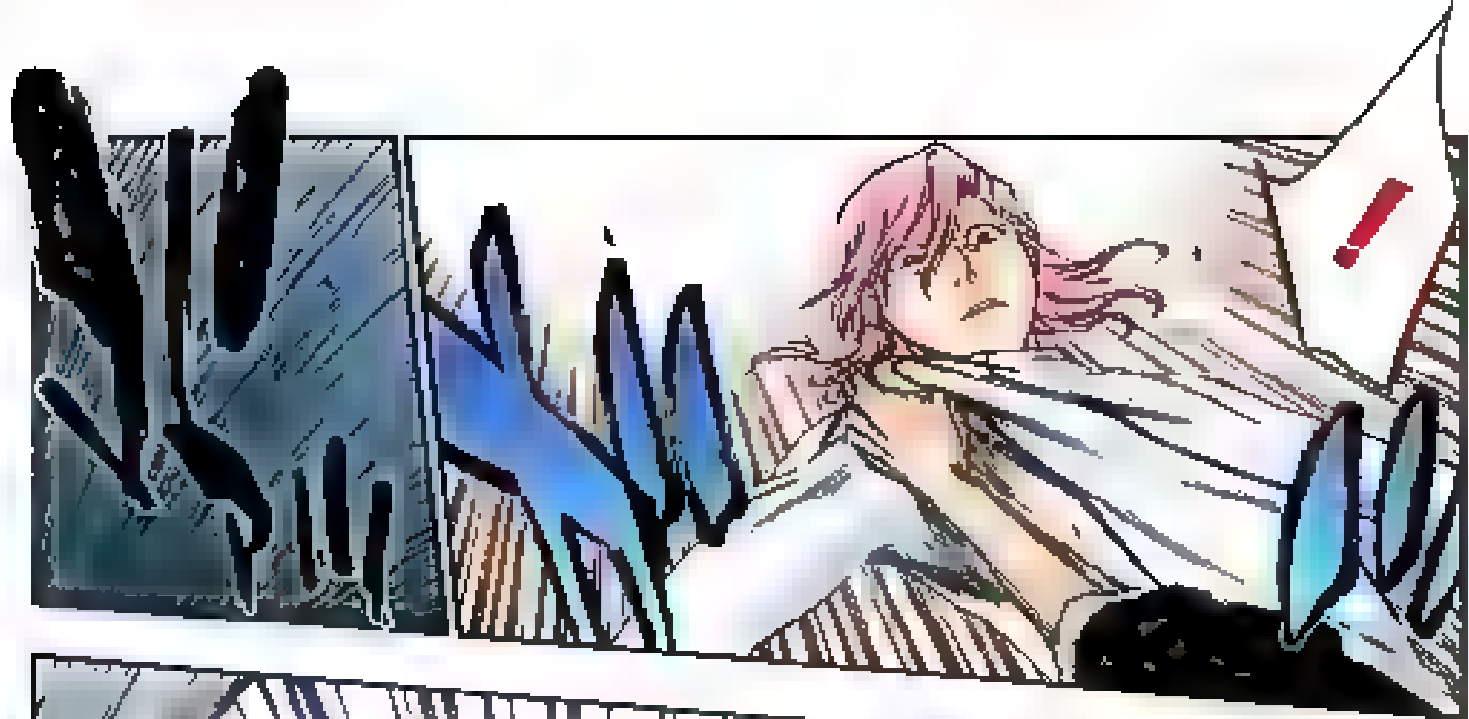
WMPH





...YOU CHOSE  
FOR ITS  
STRENGTH?



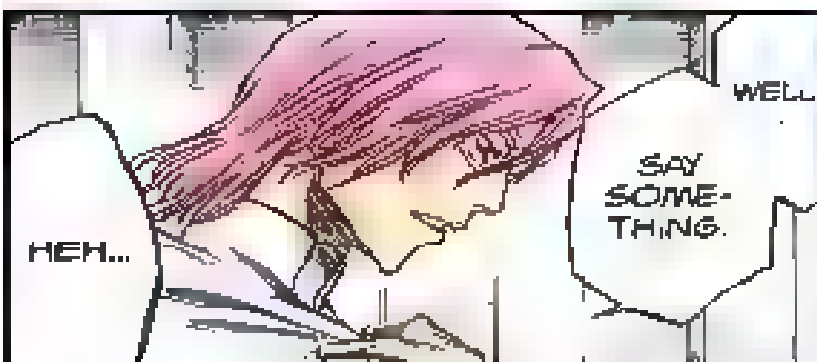




A RATHER  
AWKWARD  
POSIT ON,  
DON'T YOU  
THINK?



WHAT IS  
THIS?



HEH...

SAY  
SOME-  
THING.

WELL...



...I'M  
MUCH  
MORE  
POWERFUL  
WHEN I USE  
MY SH KAI.

...I'M  
MUCH  
MORE  
POWERFUL  
WHEN I USE  
MY SH KAI.



BUT I'M  
NOT VERY  
EFFECTIVE  
AT CLOSE  
RANGE  
EITHER.

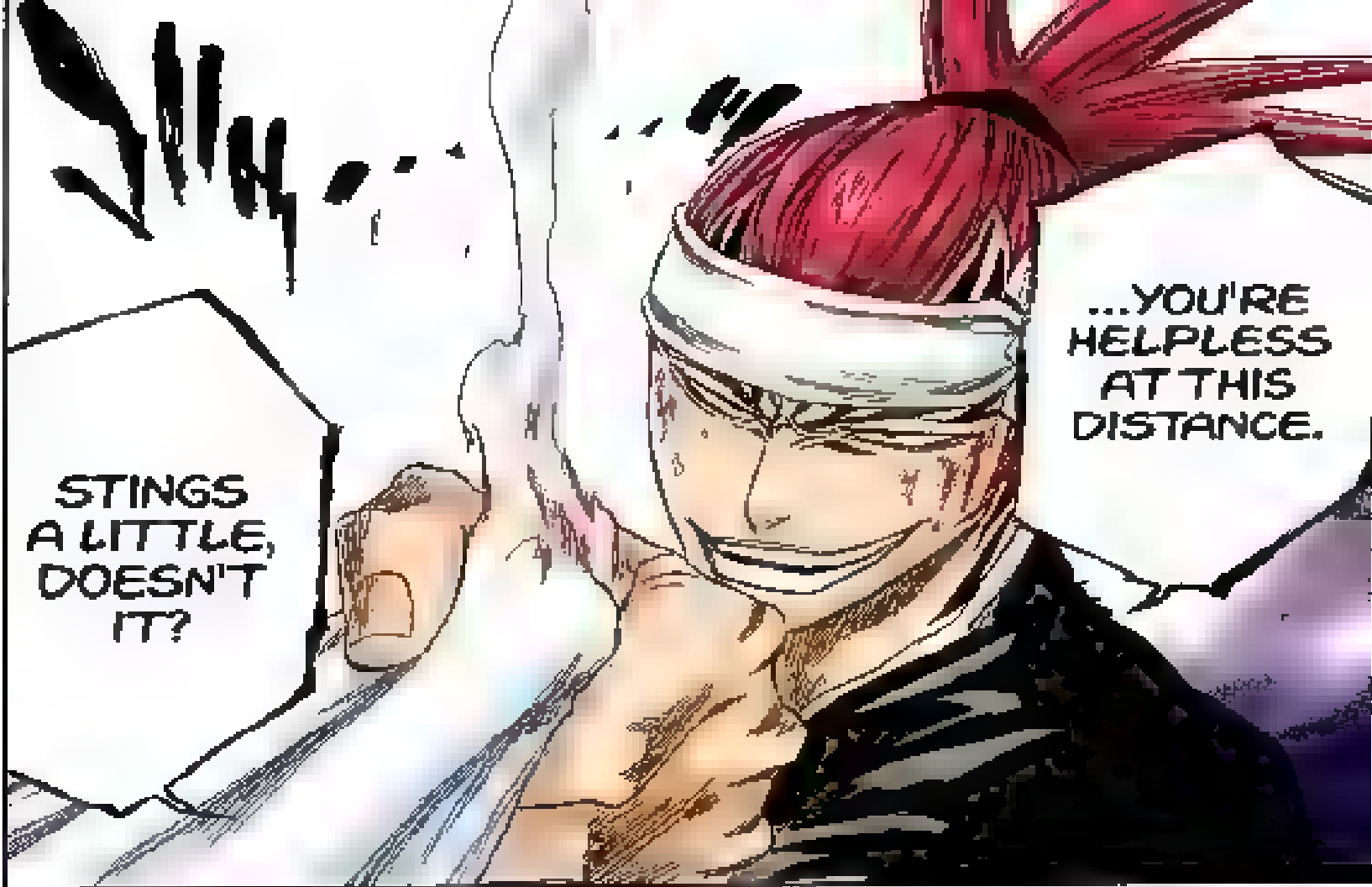
I'M MUCH  
MORE  
POWERFUL  
WHEN I USE  
MY SH KAI.



...YOU'RE  
MUCH MORE  
POWERFUL  
THAN I AM,  
BUT..



YOU  
KNOW



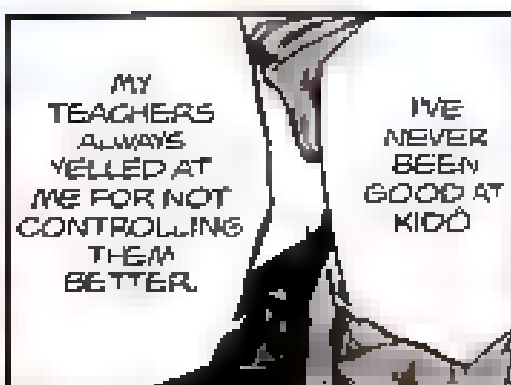
STINGS  
A LITTLE,  
DOESN'T  
IT?

...YOU'RE  
HELPLESS  
AT THIS  
DISTANCE.



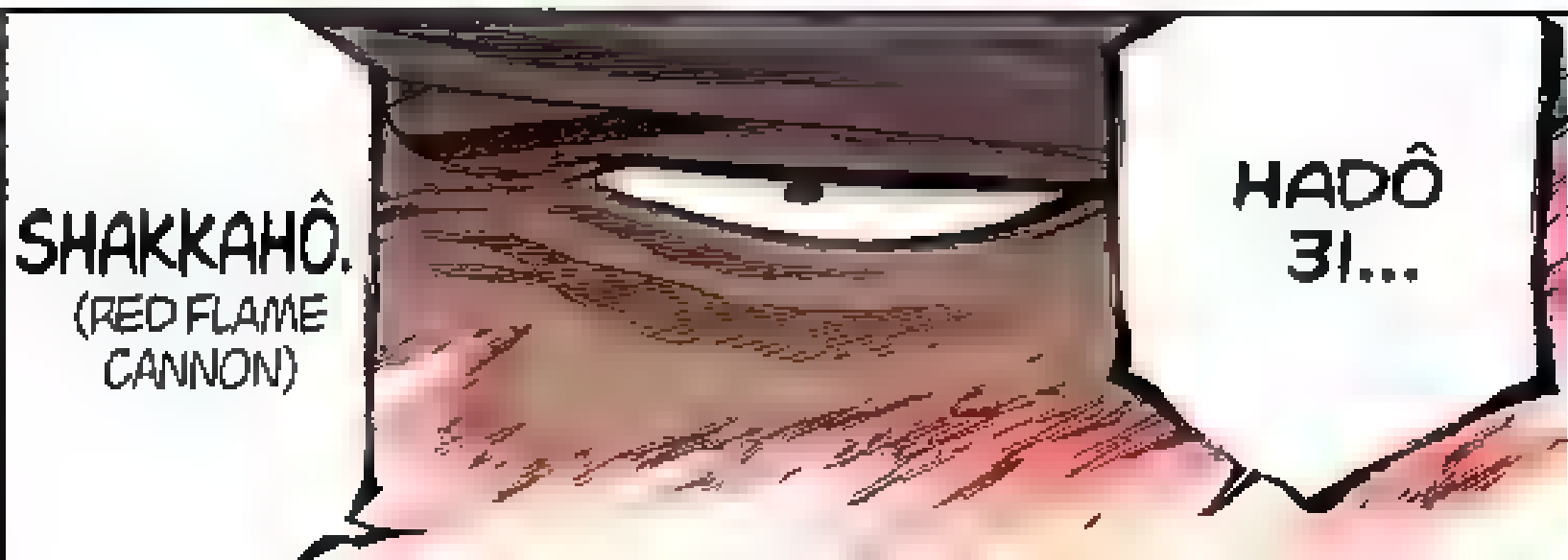
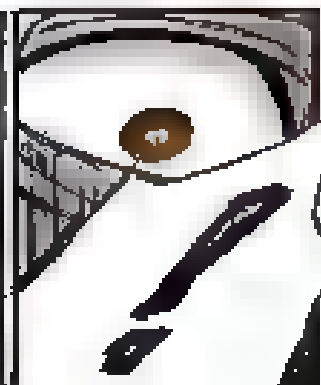
WHICH  
OF US IS  
MORE  
DURABLE.

NOW  
...  
LET'S  
SEE



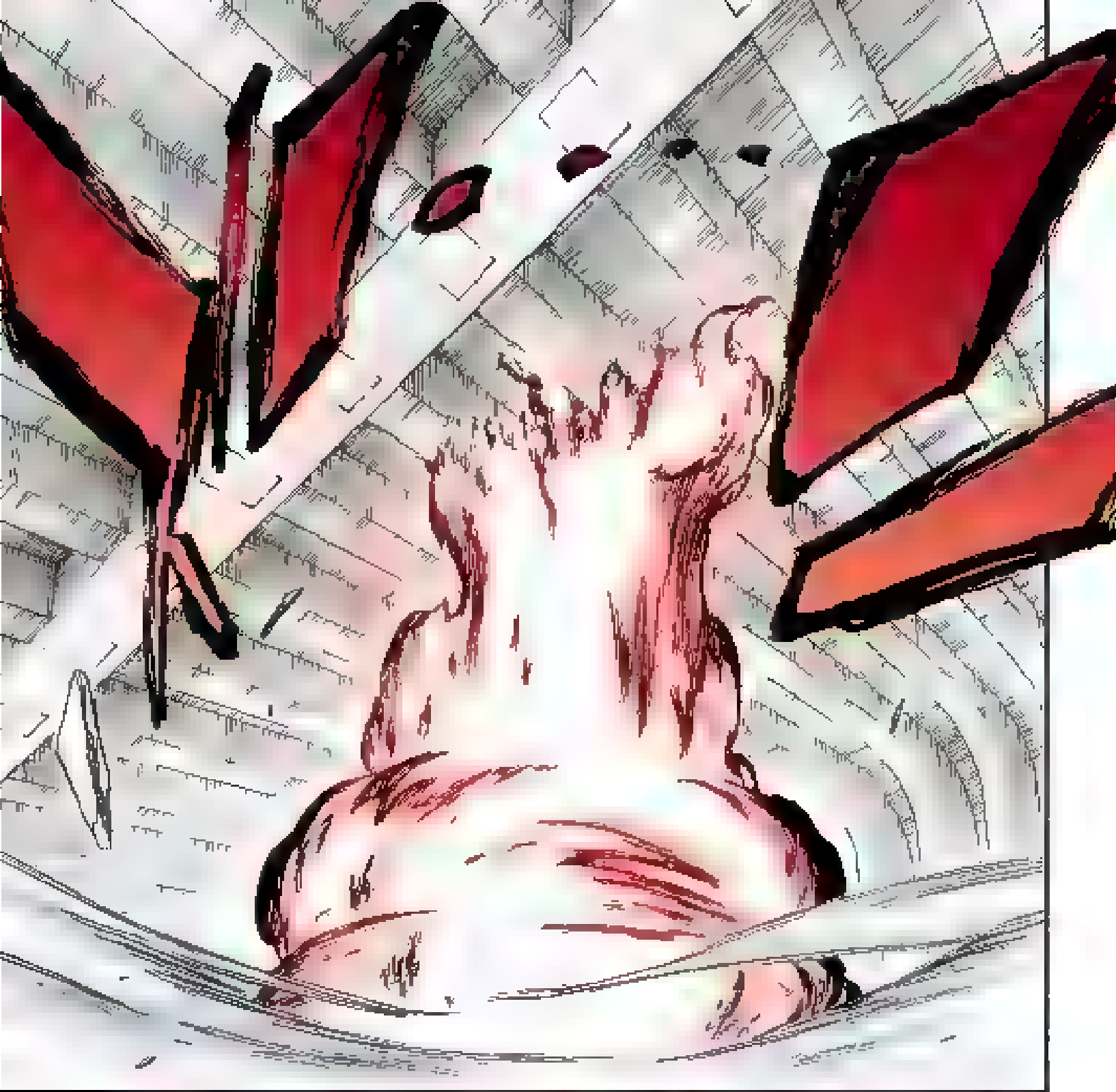
MY  
TEACHERS  
ALWAYS  
VELLED AT  
ME FOR NOT  
CONTROLLING  
THEM  
BETTER.

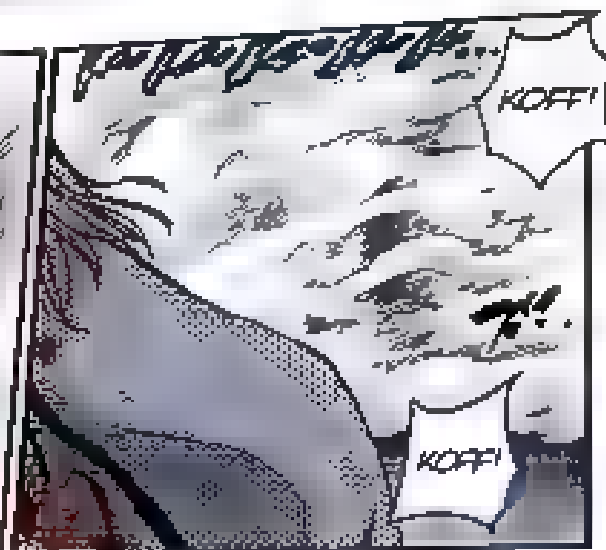
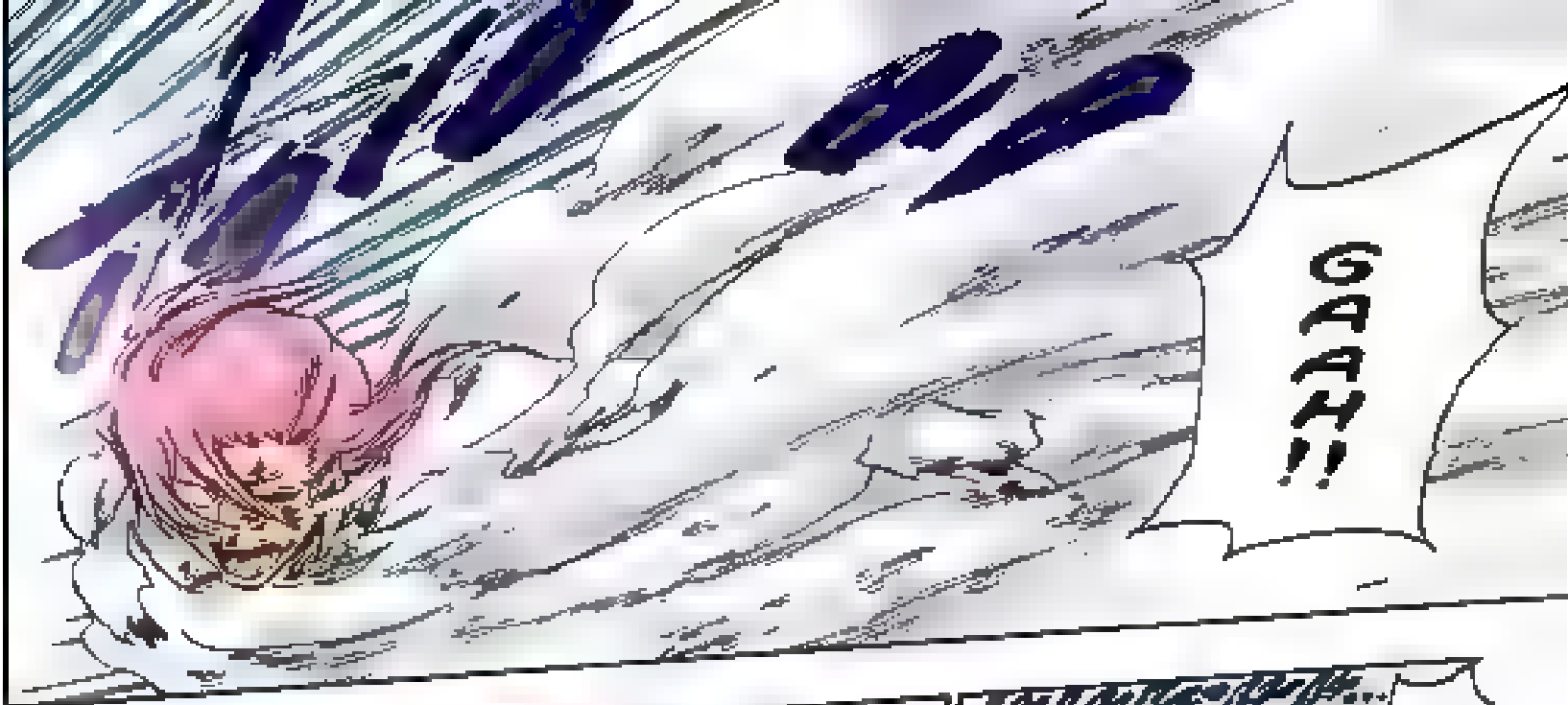
I'VE  
NEVER  
BEEN  
GOOD AT  
KIDÔ



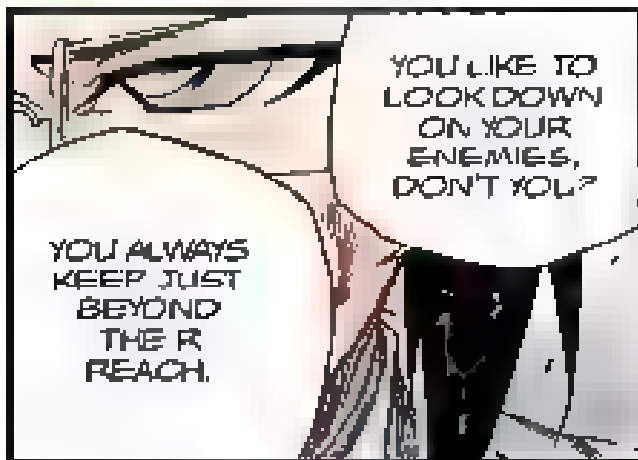
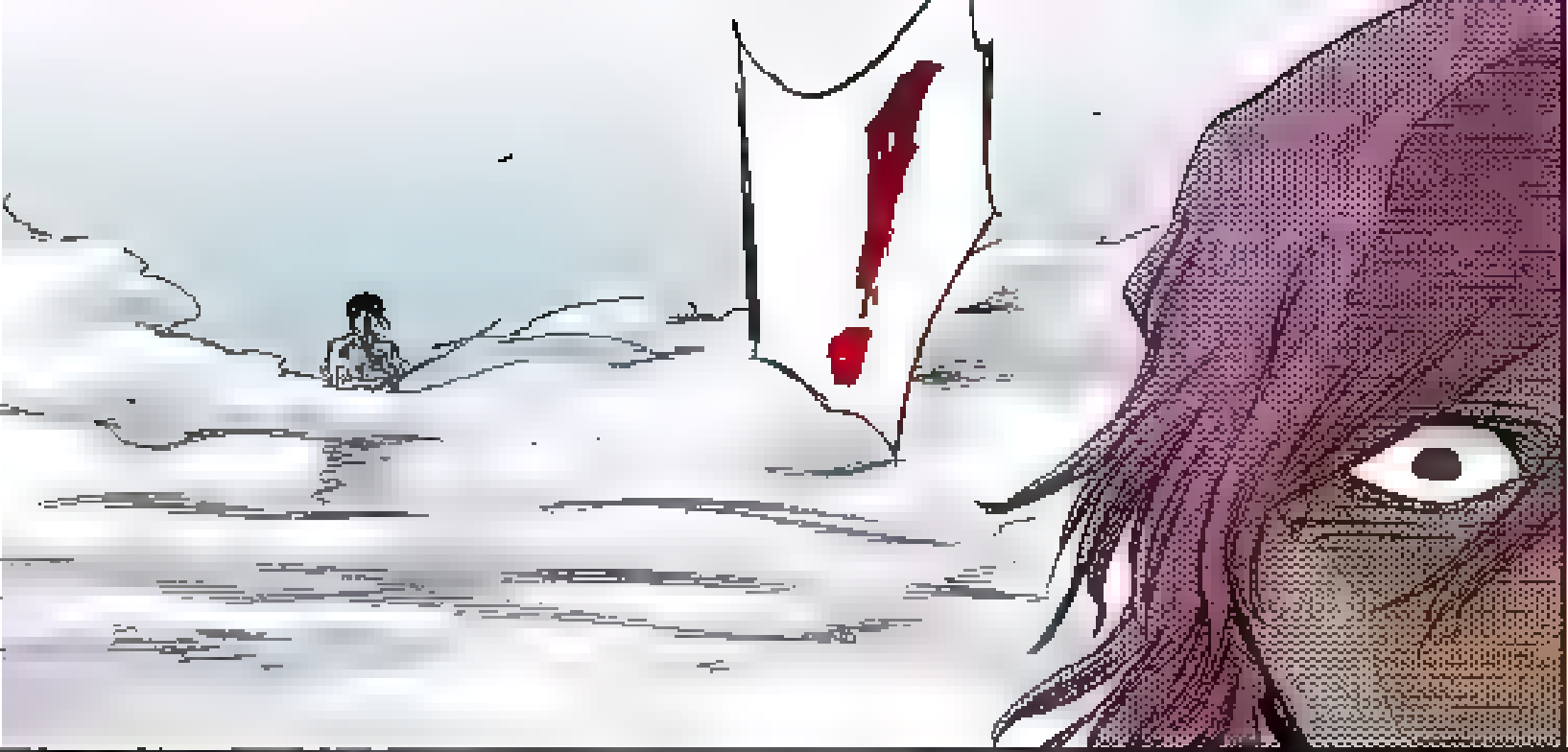
SHAKKAHÔ.  
(RED FLAME  
CANNON)

HADÔ  
31...



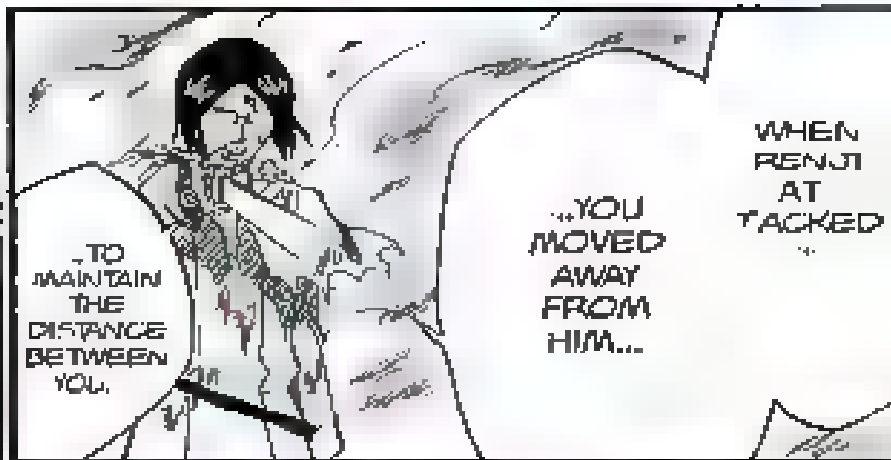






YOU ALWAYS  
KEEP JUST  
BEYOND  
THE R  
REACH.

YOU LIKE TO  
LOOK DOWN  
ON YOUR  
ENEMIES,  
DON'T YOU?



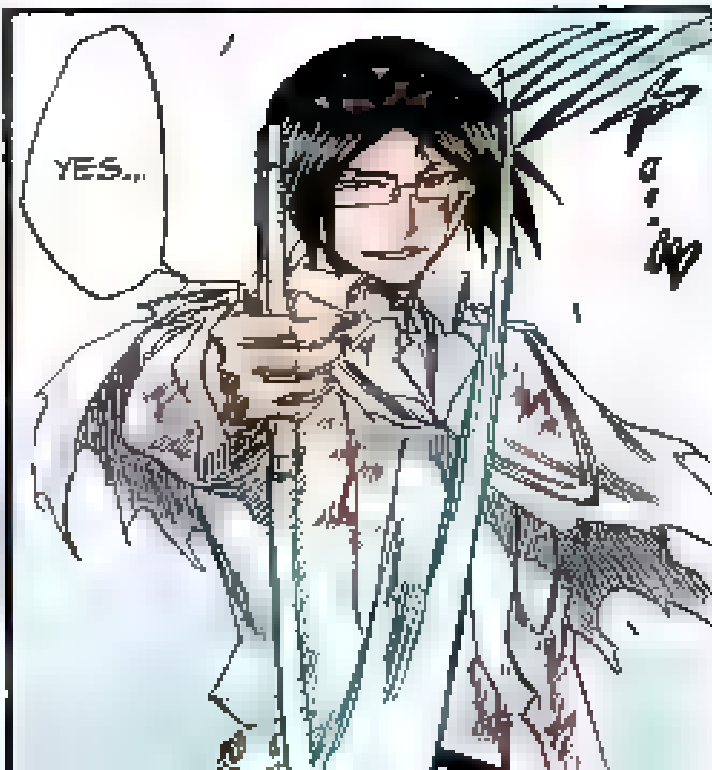
...TO  
MAINTAIN  
THE  
DISTANCE  
BETWEEN  
YOU.

..YOU  
MOVED  
AWAY  
FROM  
HIM...

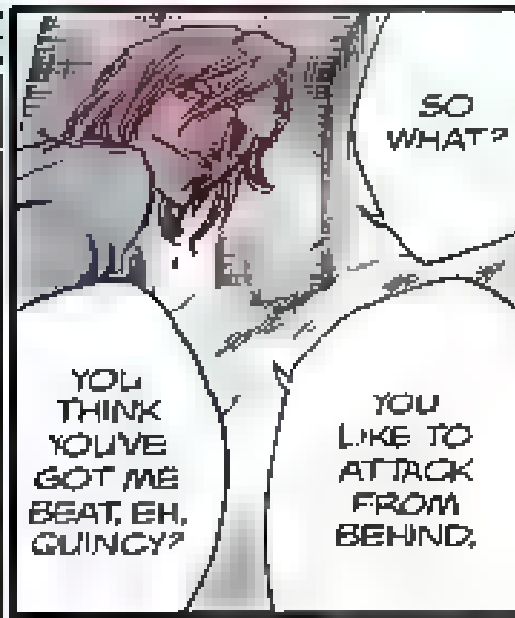
WHEN  
RENJI  
AT  
TACKED



I  
THINK  
SO.



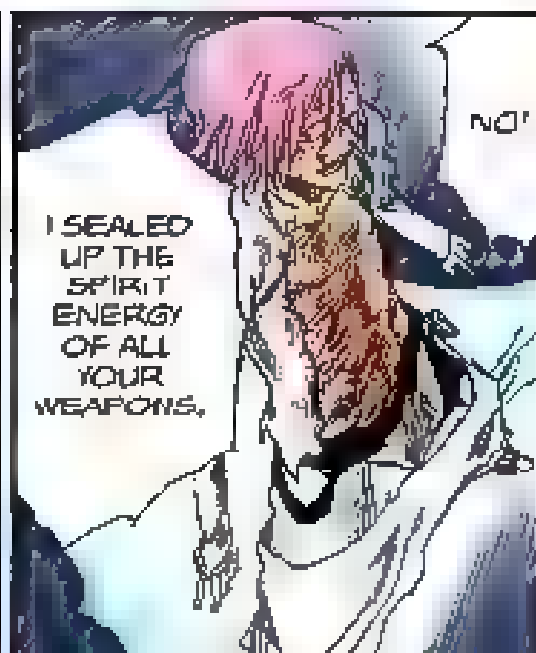
YES...



YOU  
THINK  
YOU'VE  
GOT ME  
BEAT, EH,  
QUINCY?

YOU  
LIKE TO  
ATTACK  
FROM  
BEHIND.

SO  
WHAT?



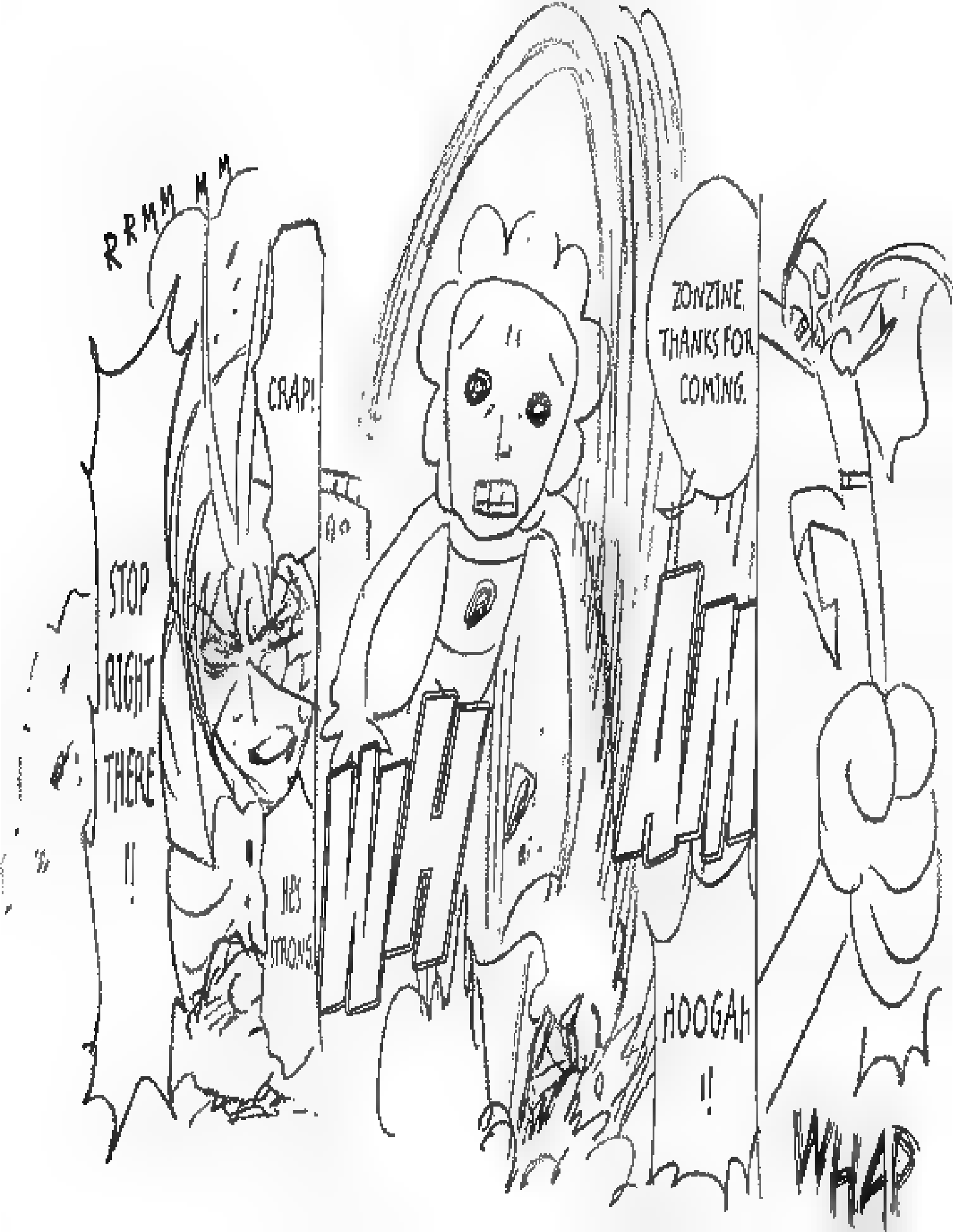
...SZAYELAPORRO  
GRANTZ.

SE  
ACABÓ...  
(IT'S  
OVER.)

NOOOOOO!!

N...





RRMM MM

CRAP!

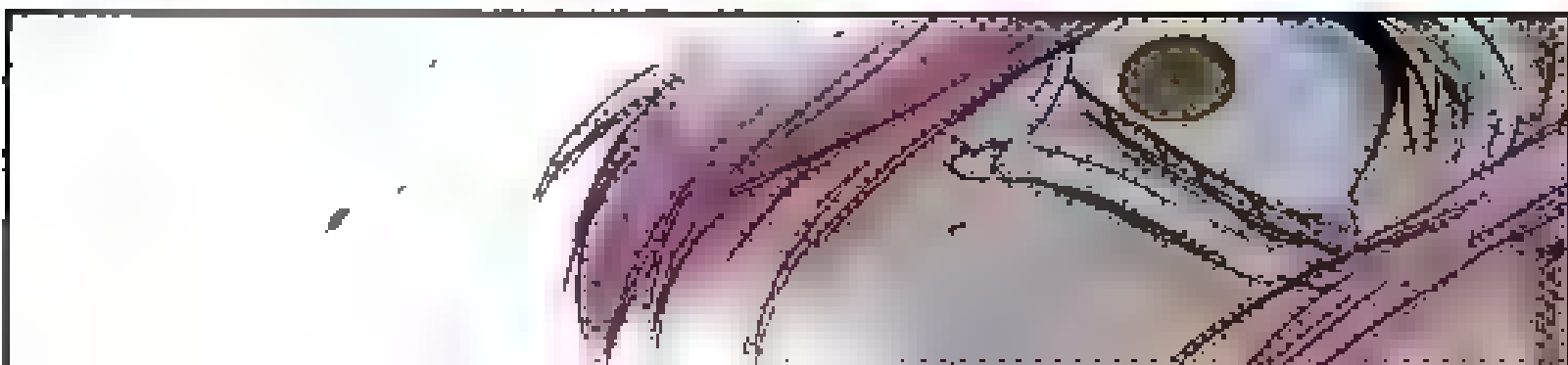
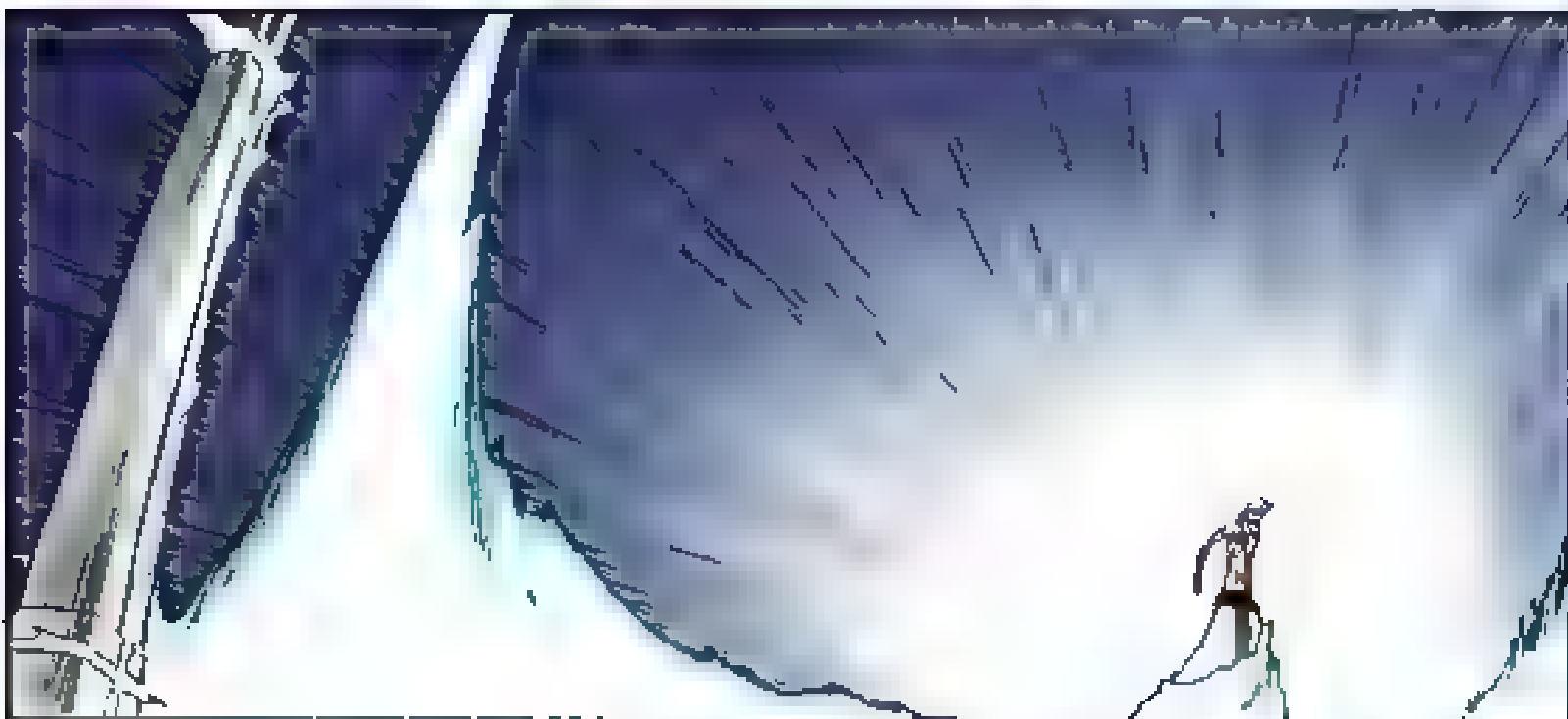
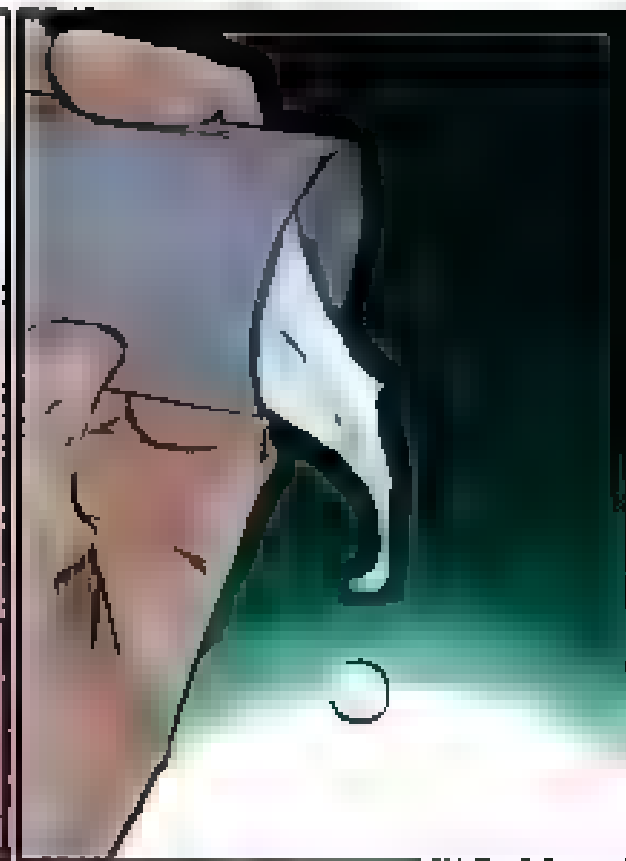
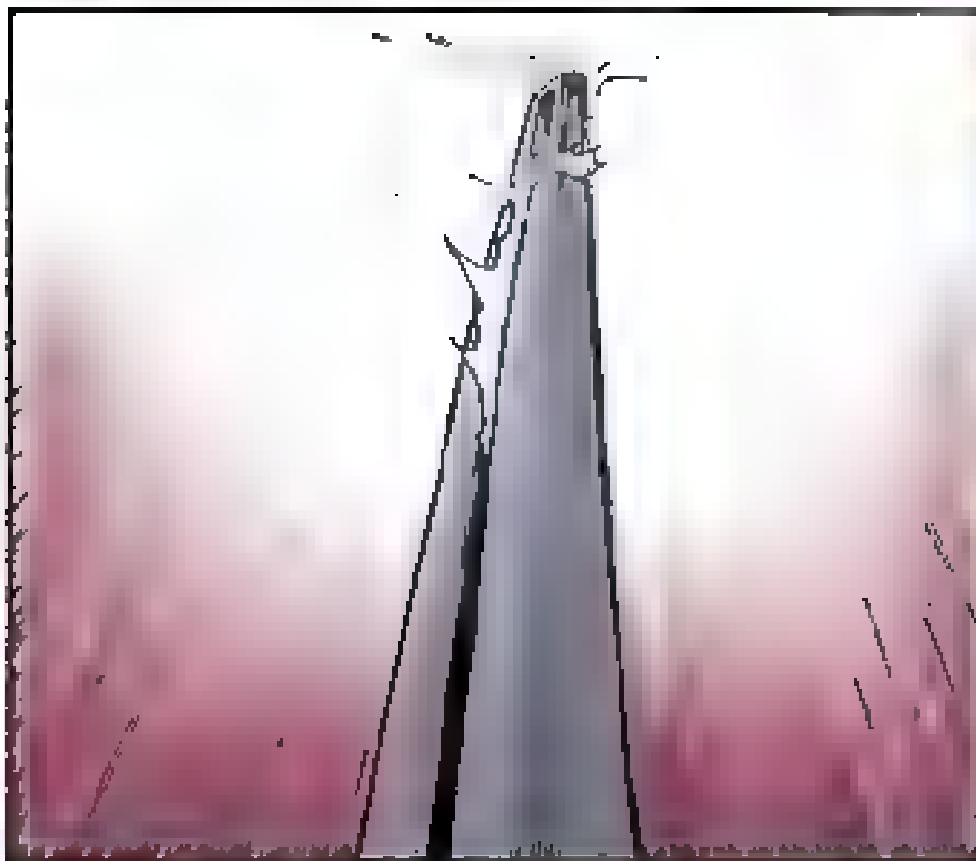
STOP  
RIGHT  
THERE  
!!

YES  
STRONG

ZONZINE.  
THANKS FOR  
COMING.

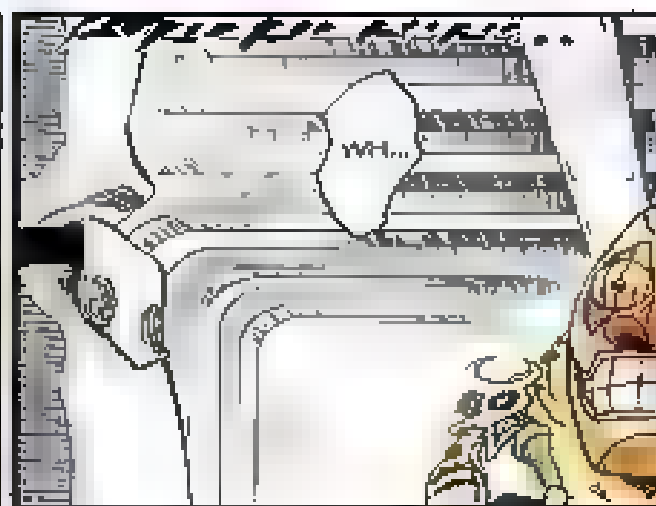
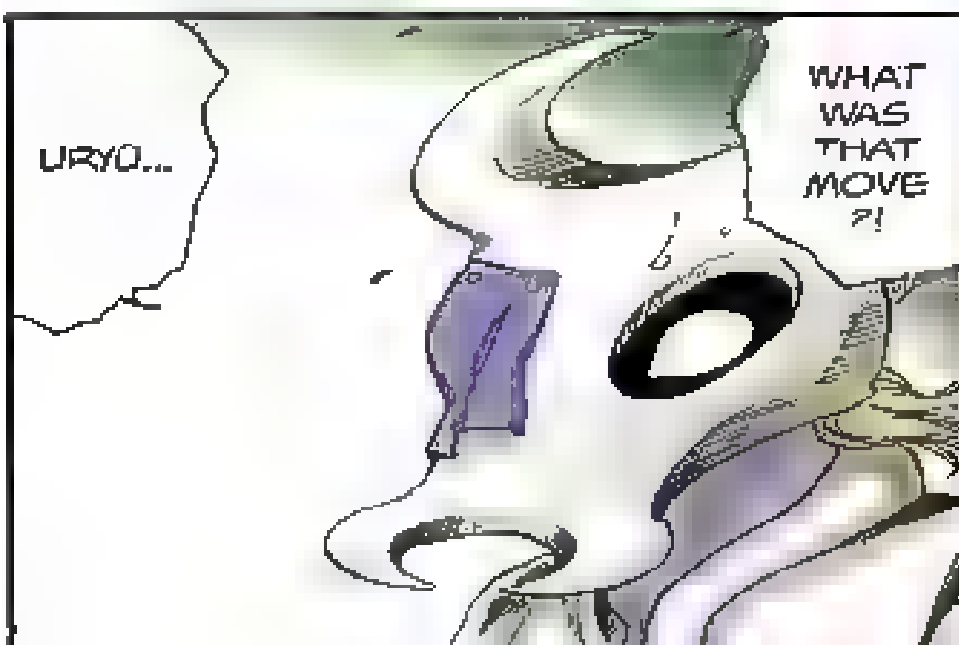
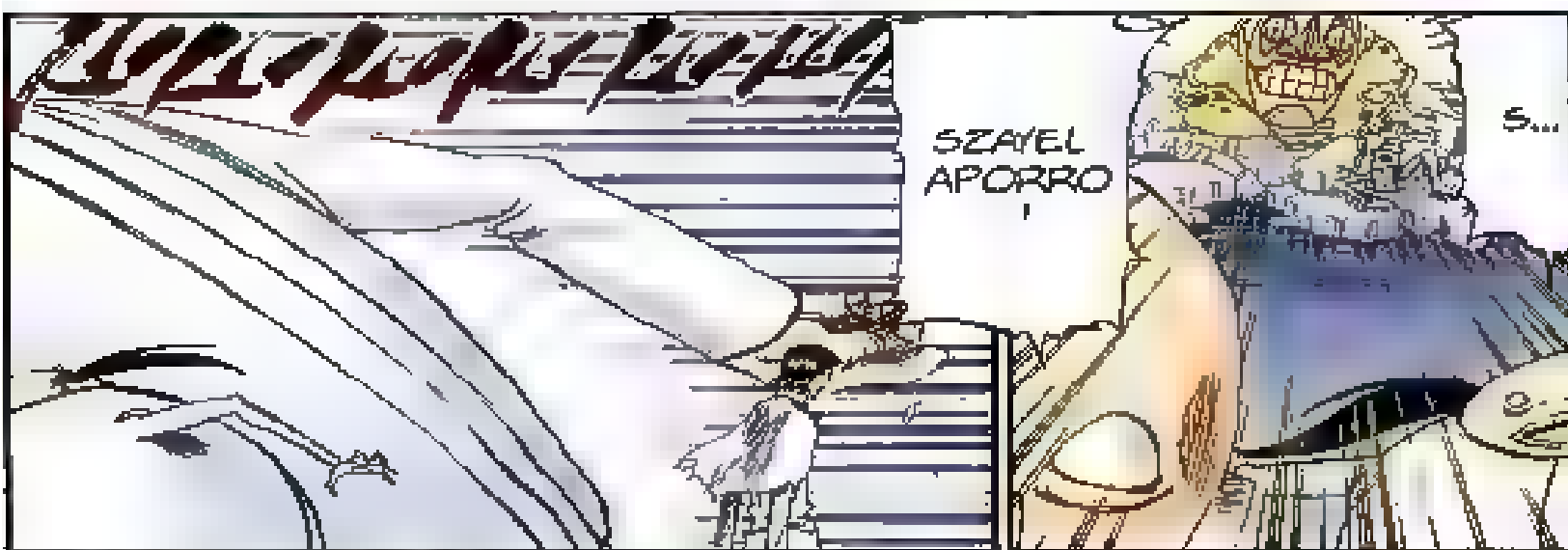
HOOGAH  
!!

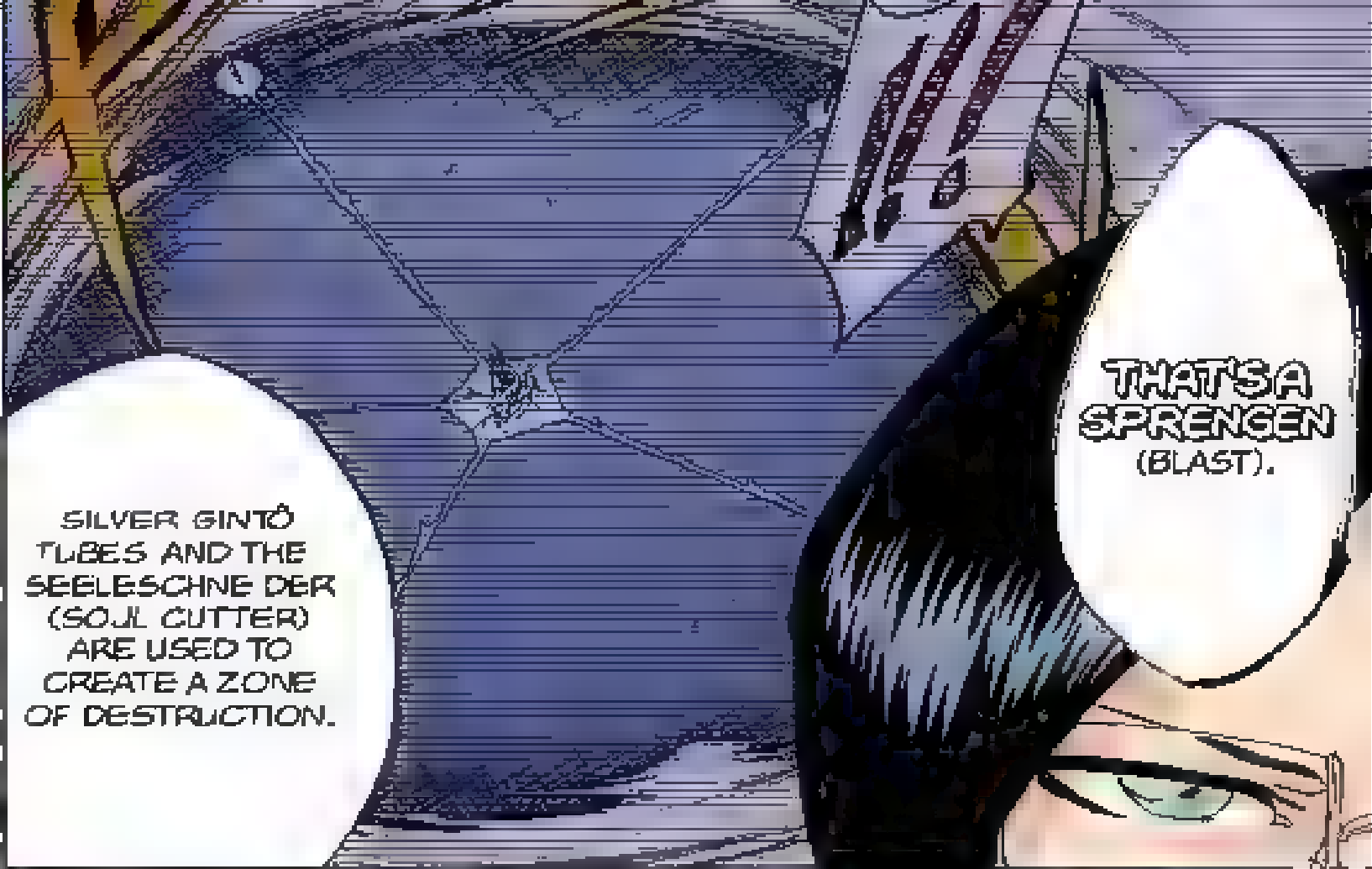
WHAP





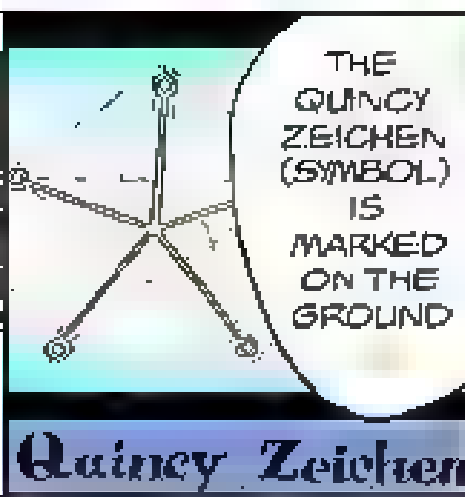
**BLEACH** 276: Blockin' Beast





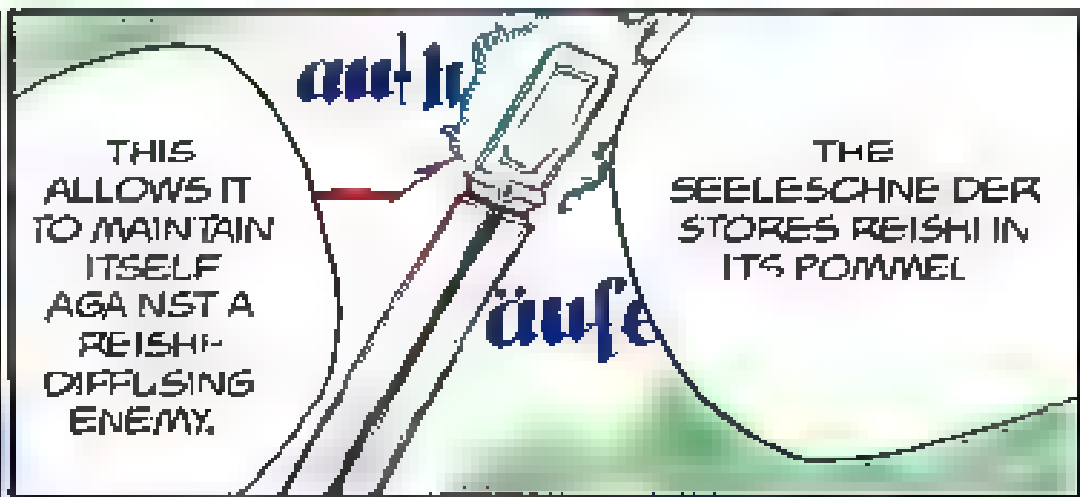
THAT'S A  
SPRENGEN  
(BLAST).

SILVER GINTŌ  
TUBES AND THE  
SEELESCHNE DER  
(SOUL CUTTER)  
ARE USED TO  
CREATE A ZONE  
OF DESTRUCTION.



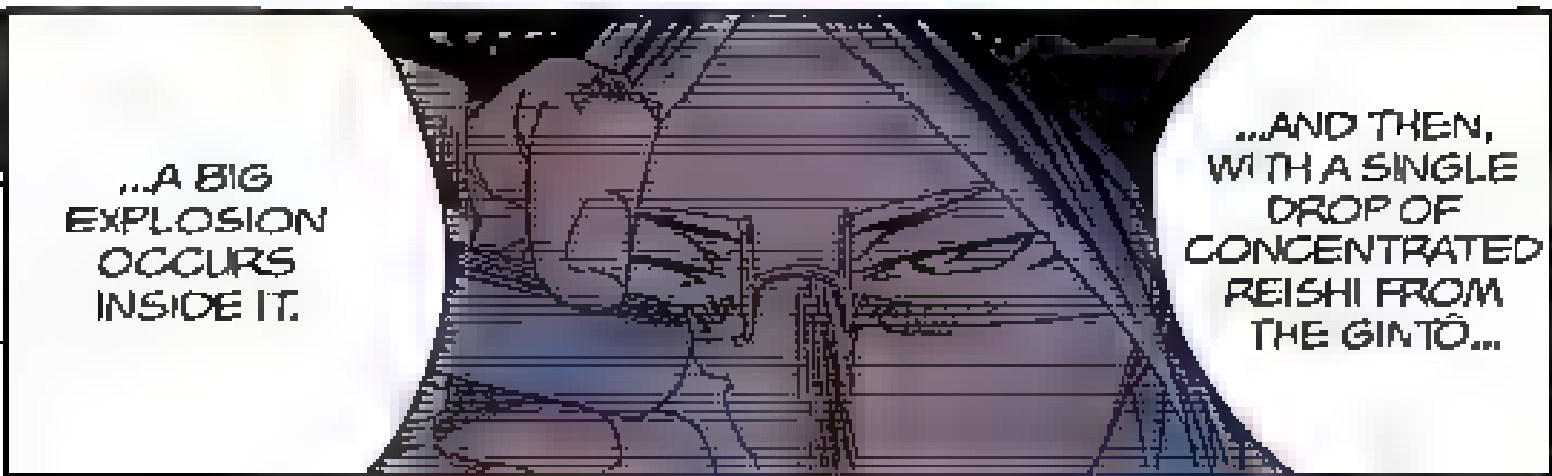
THE  
QUINCY  
ZEICHEN  
(SYMBOL)  
IS  
MARKED  
ON THE  
GROUND

Quincy Zeichen



THIS  
ALLOWS IT  
TO MAINTAIN  
ITSELF  
AGAINST A  
REISHI-  
DIFFUSING  
ENEMY.

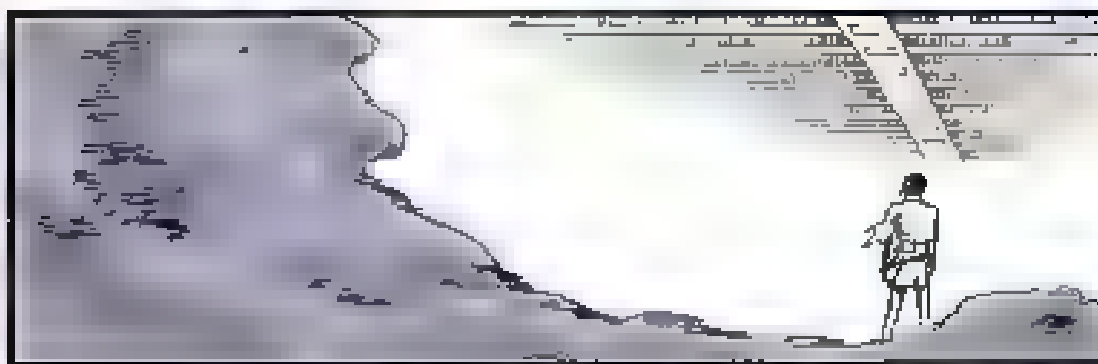
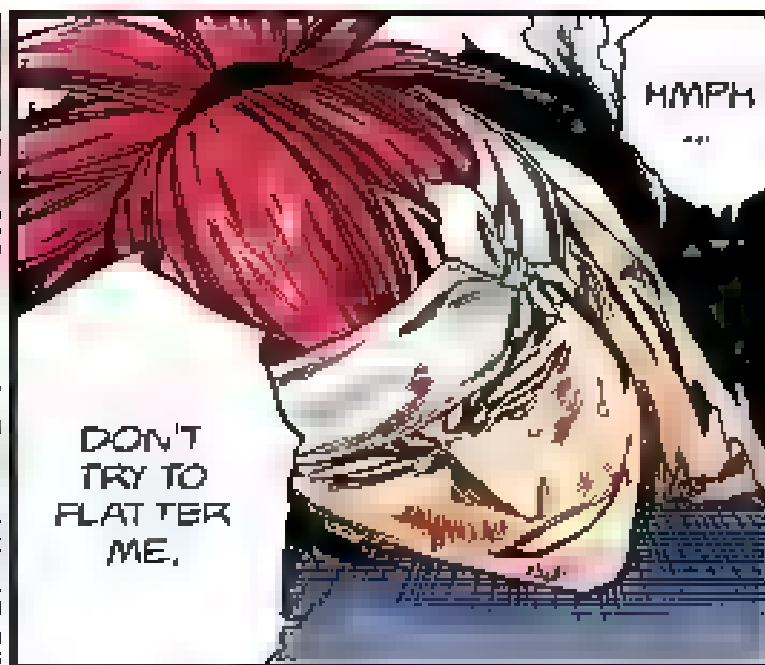
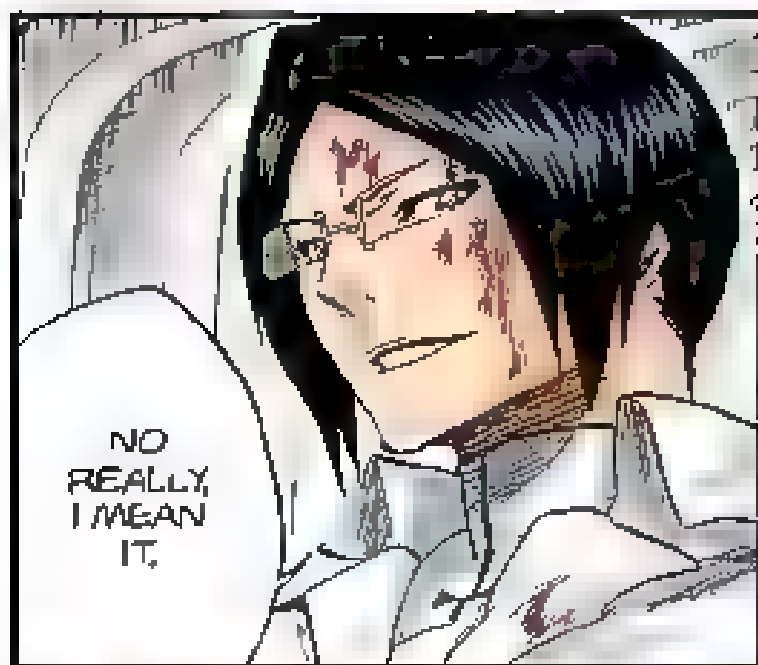
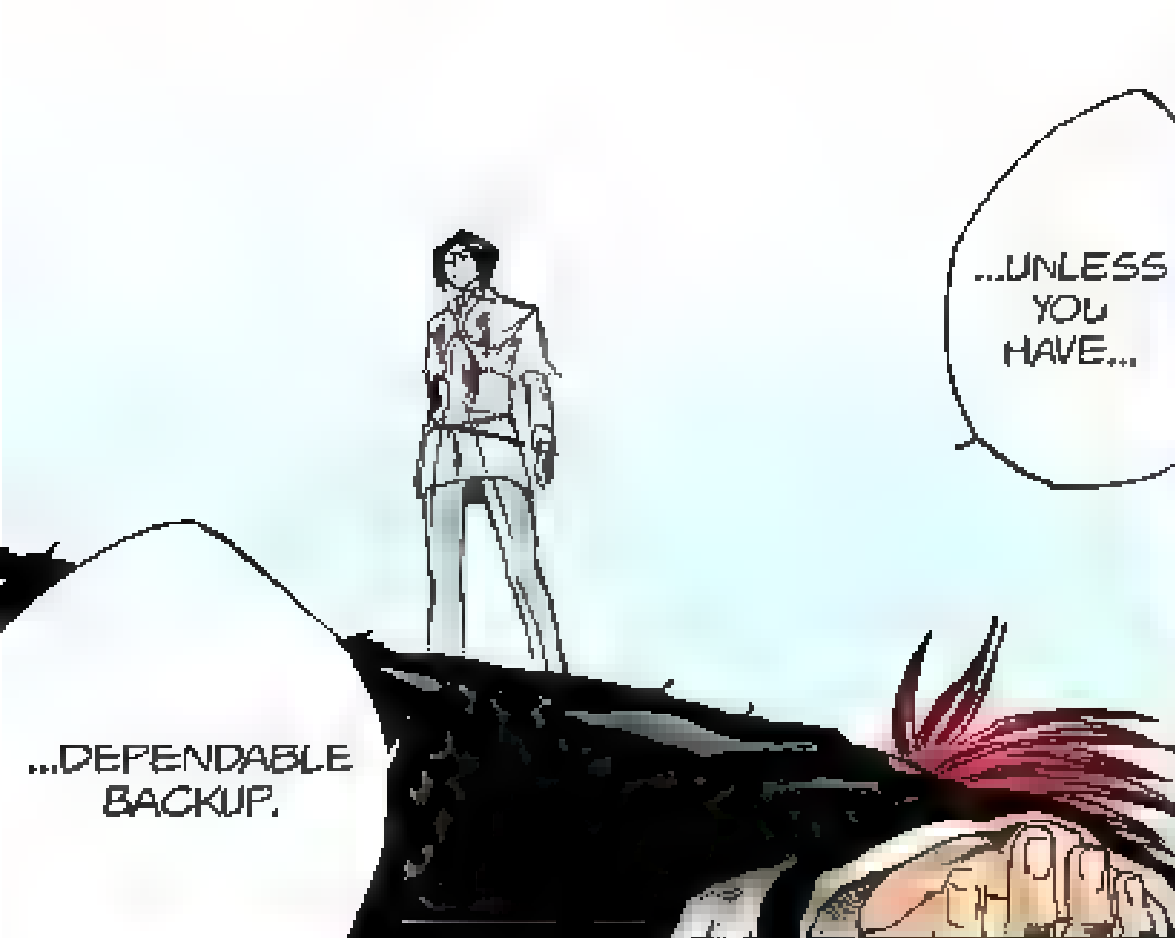
THE  
SEELESCHNE DER  
STORES REISHI IN  
ITS POMMEL

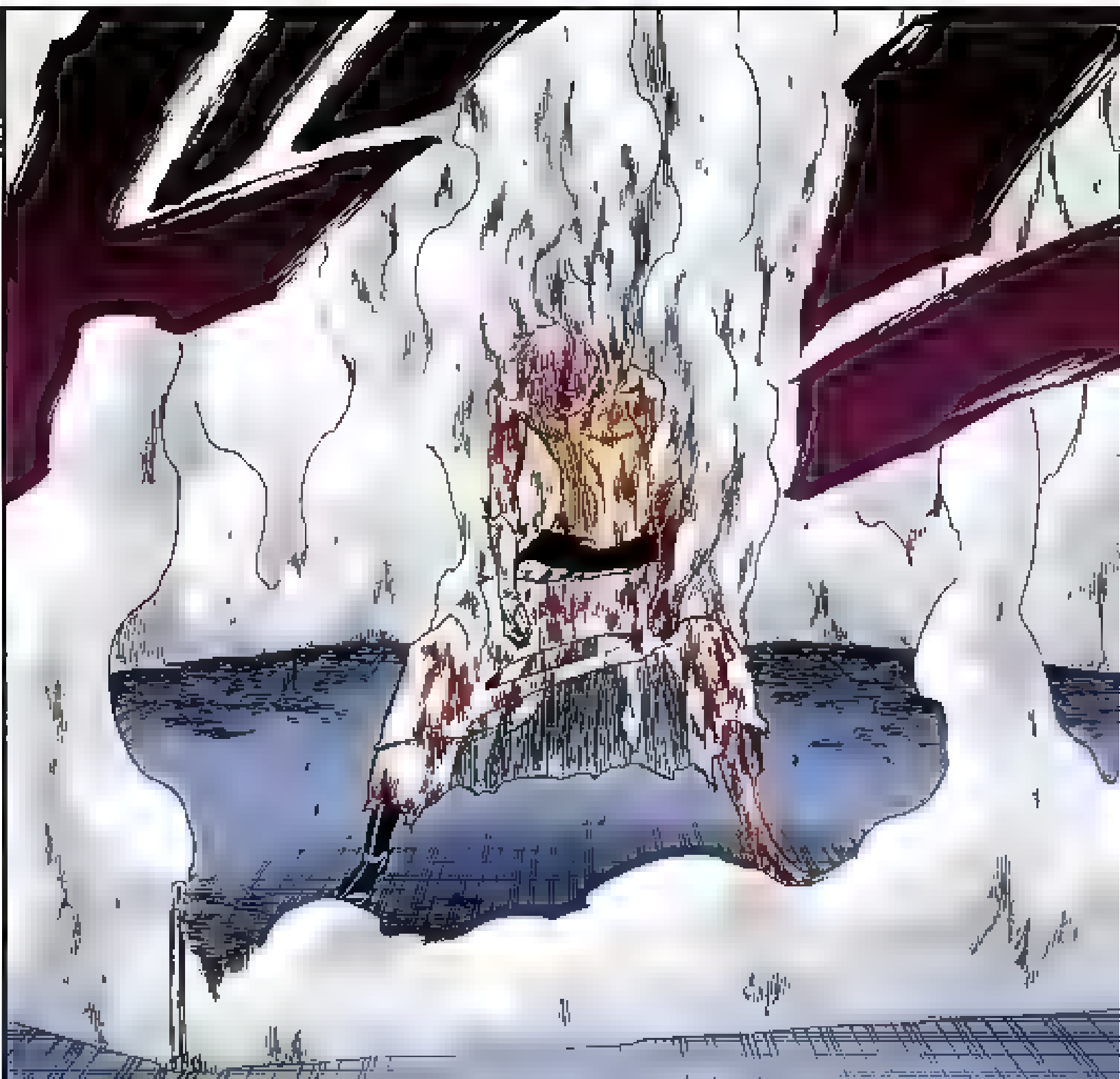
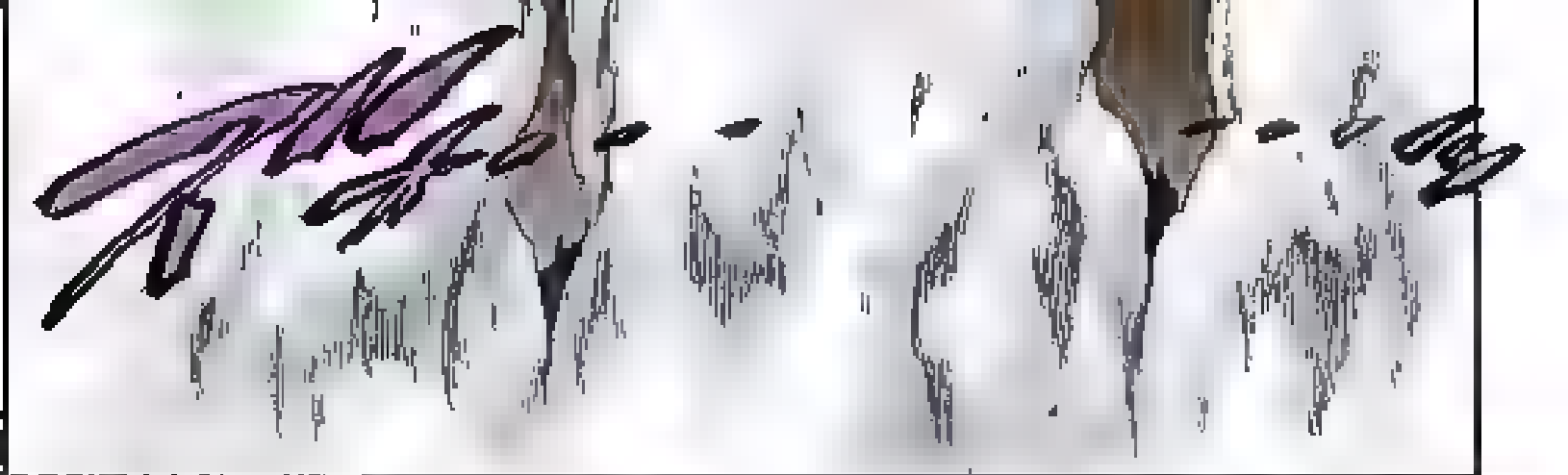


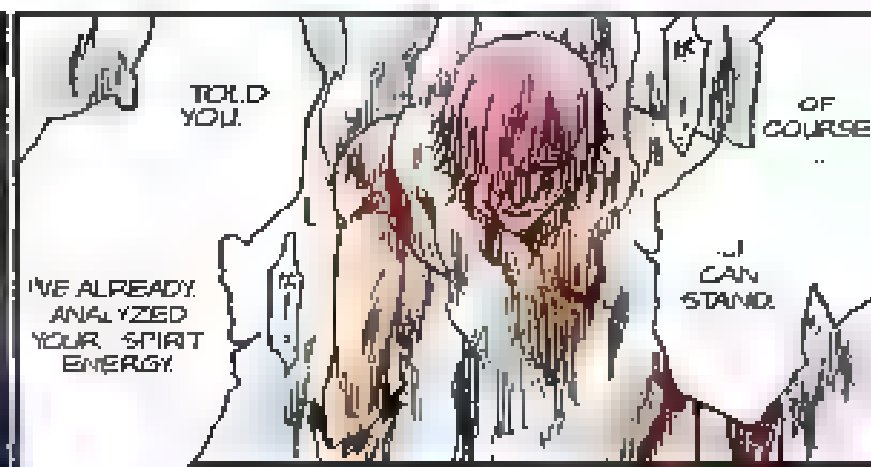
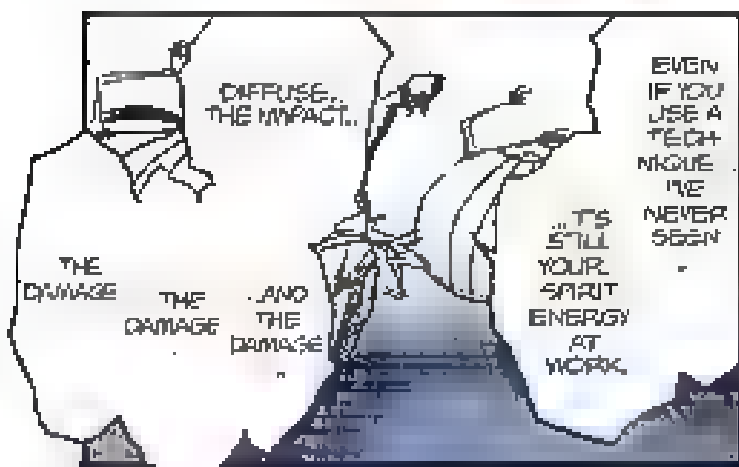
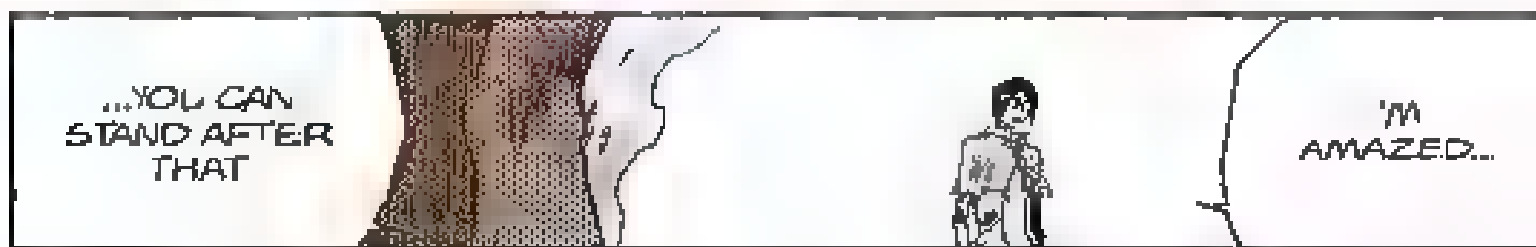
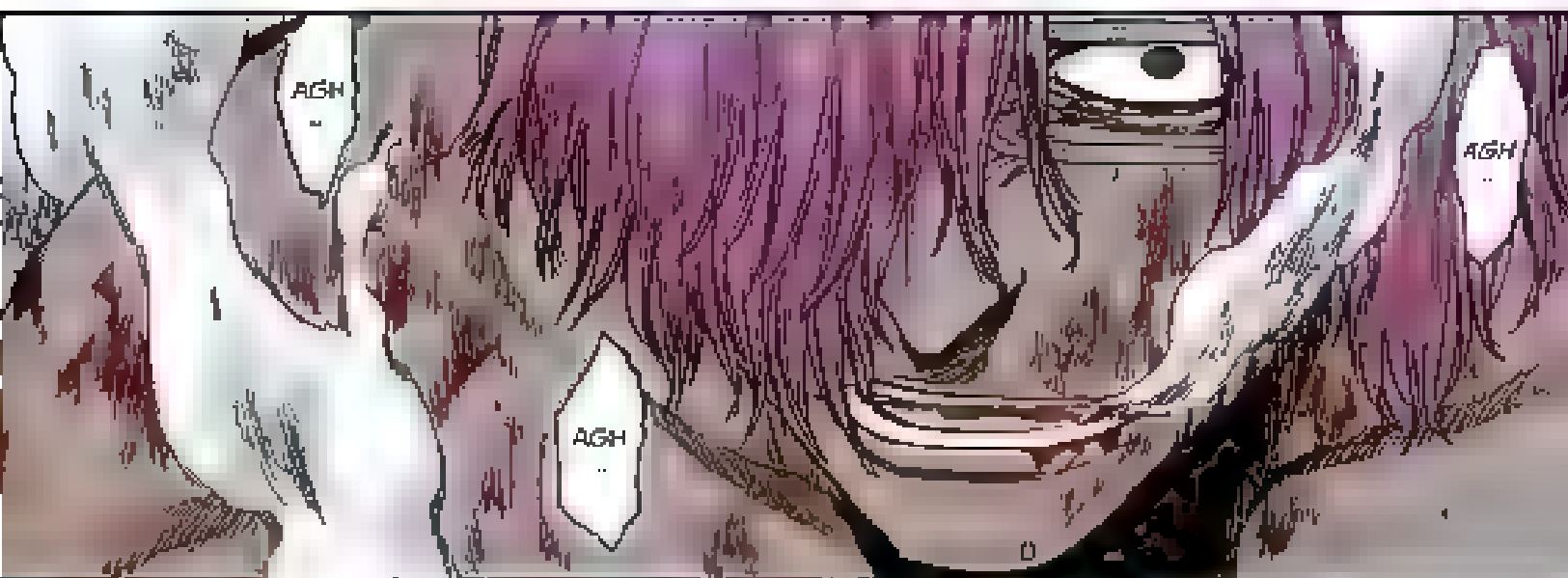
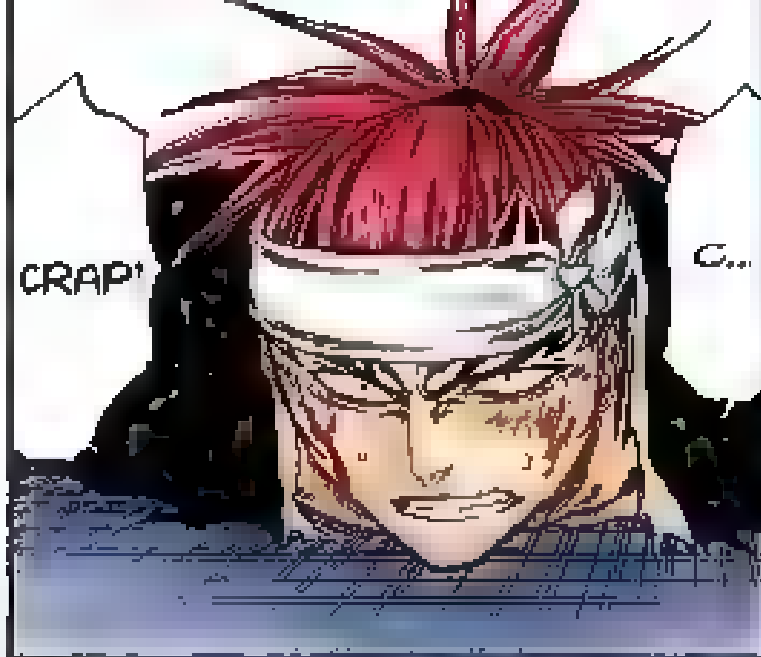
...A BIG  
EXPLOSION  
OCCURS  
INSIDE IT.

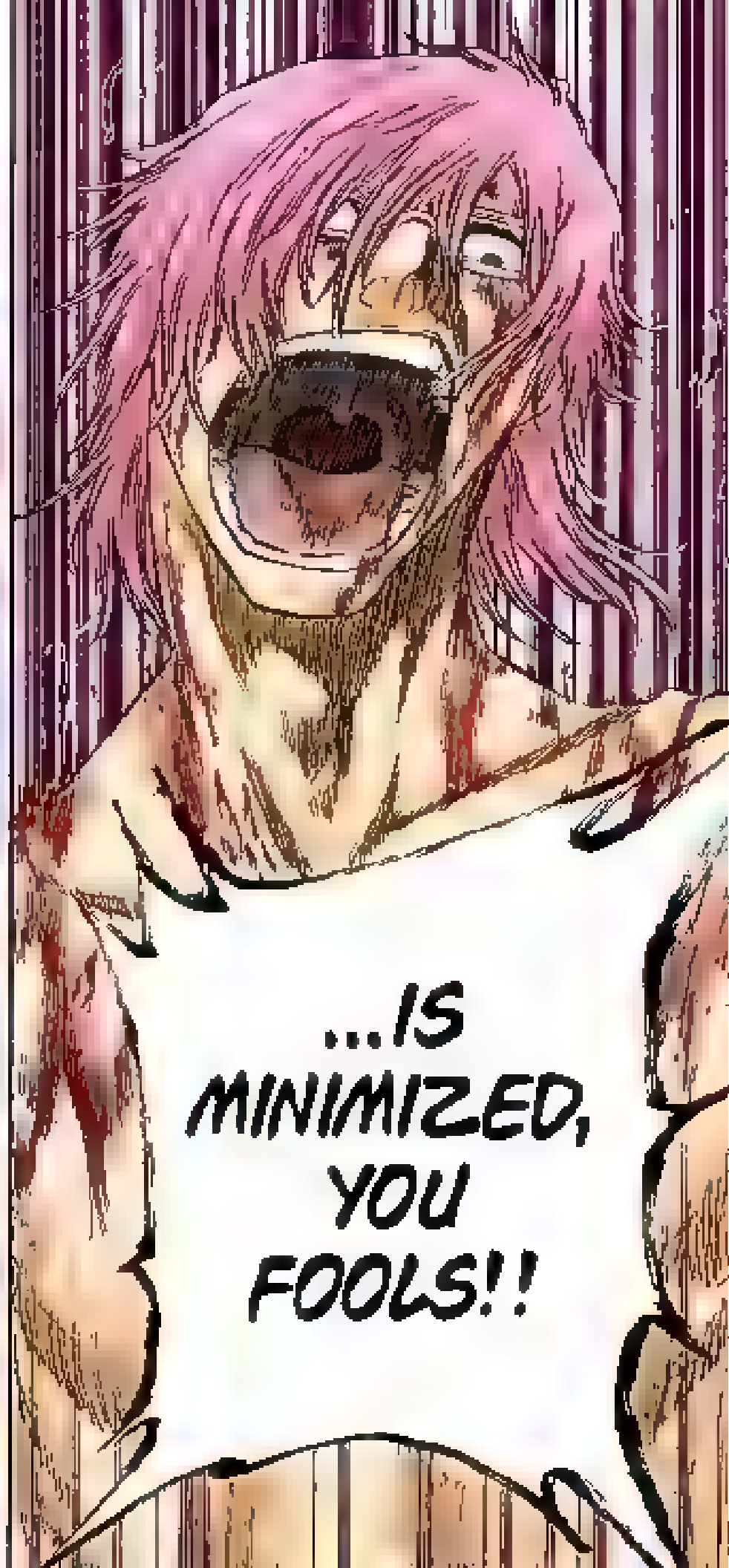
...AND THEN,  
WITH A SINGLE  
DROP OF  
CONCENTRATED  
REISHI FROM  
THE GINTŌ...



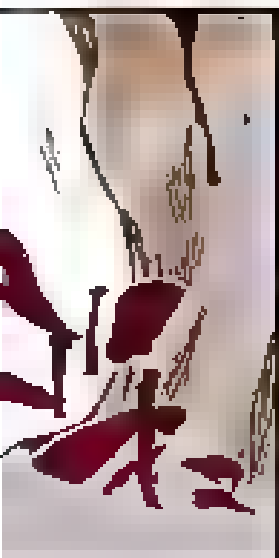
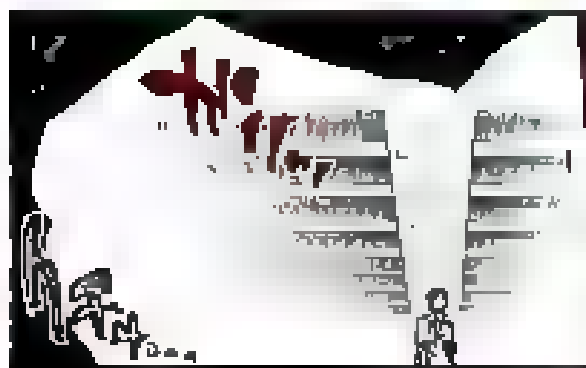
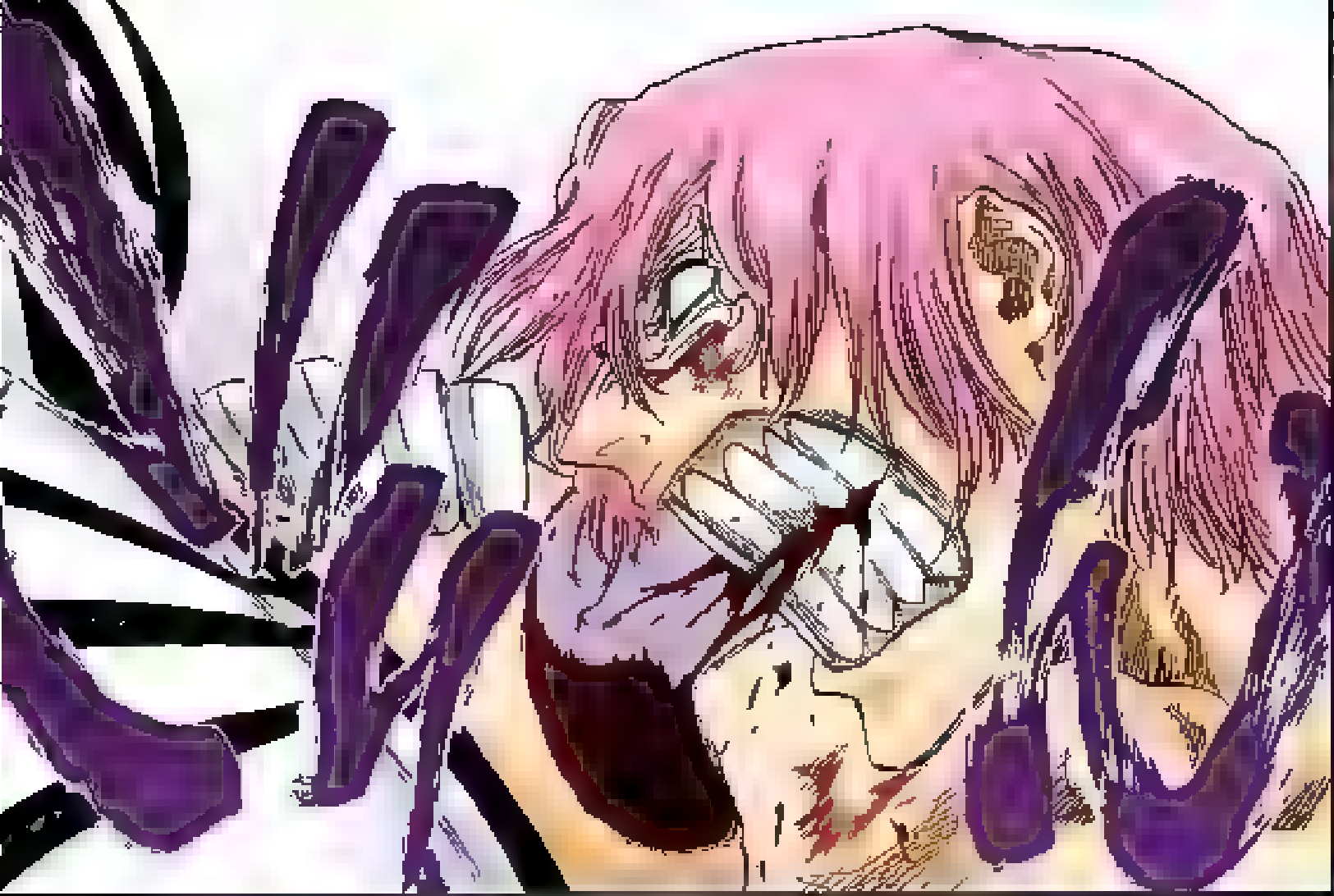








...IS  
MINIMIZED,  
YOU  
FOOLS!!

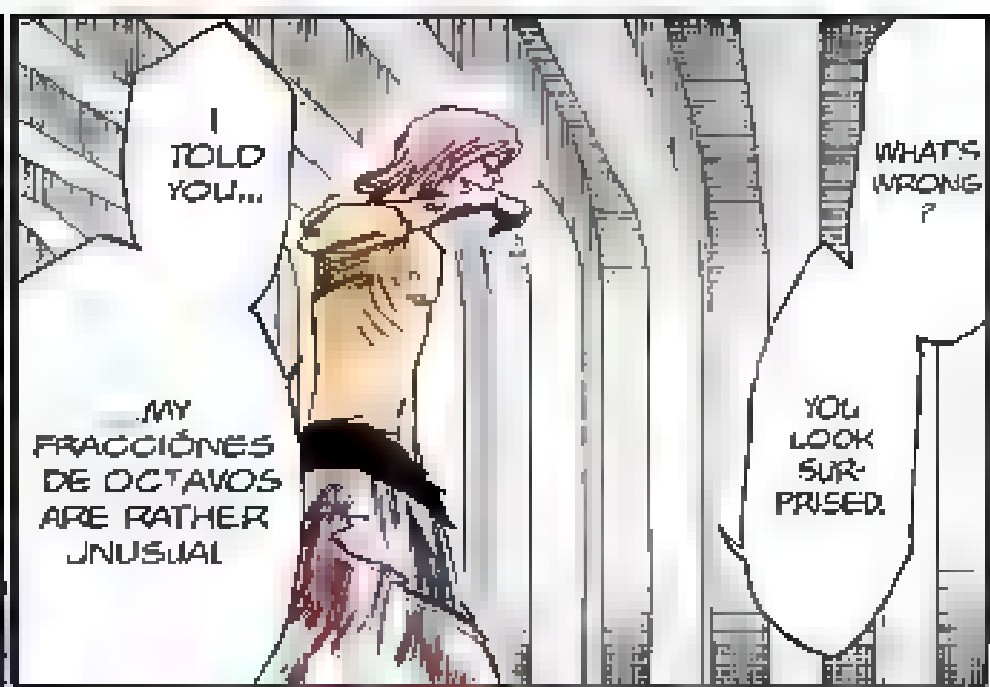
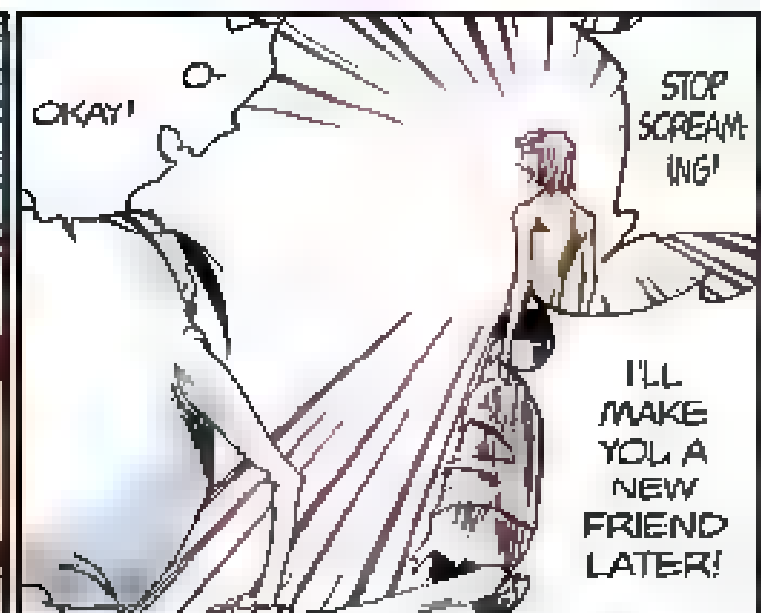
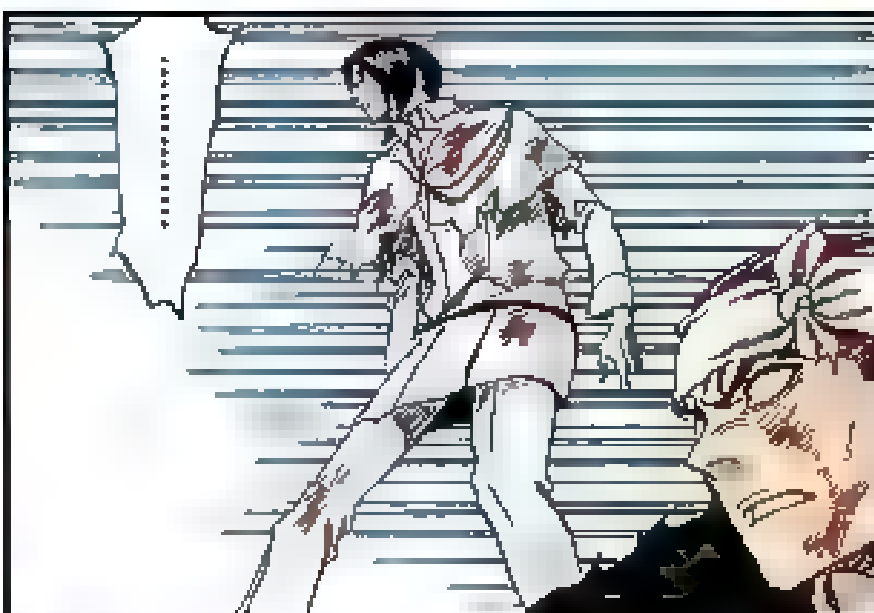
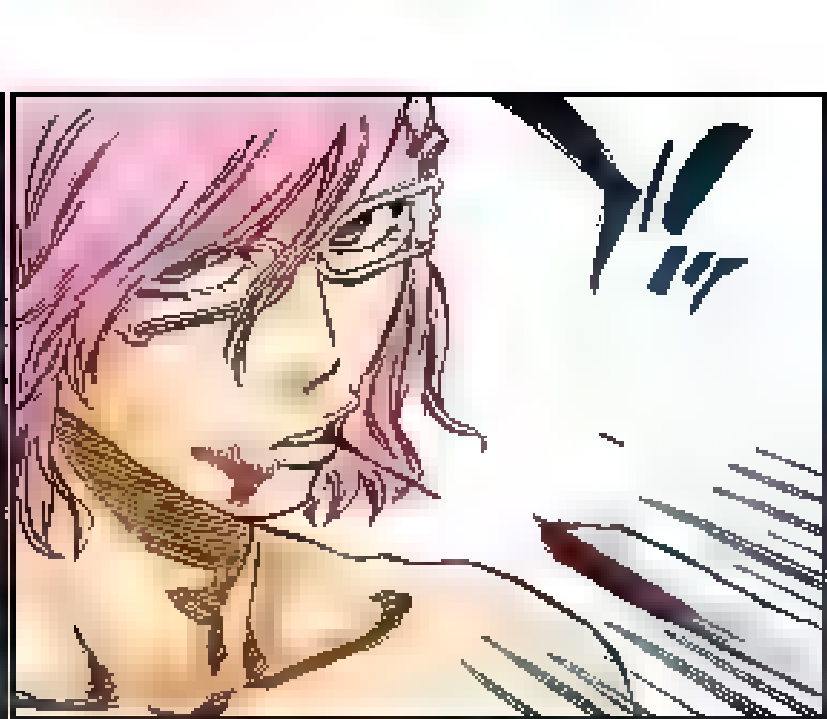
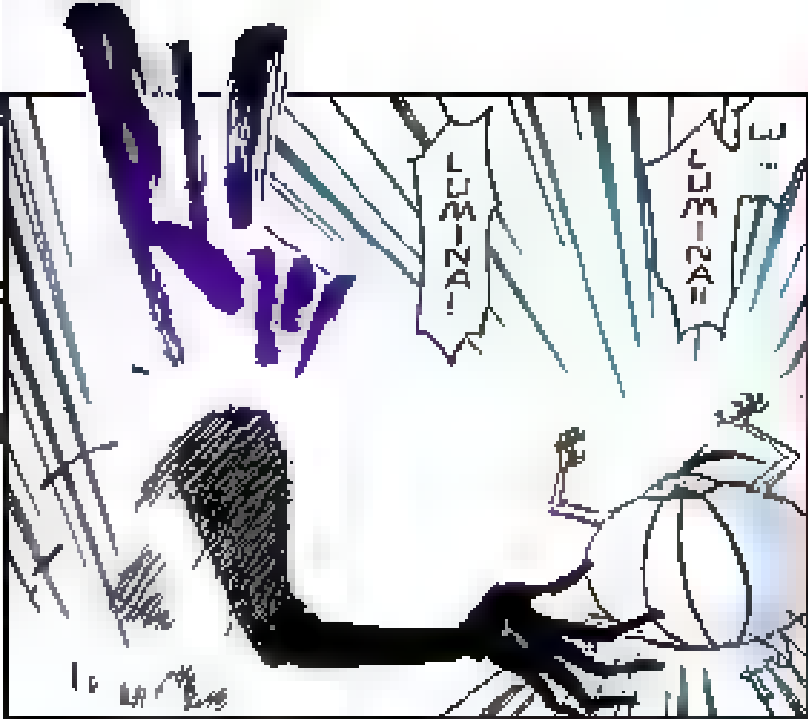


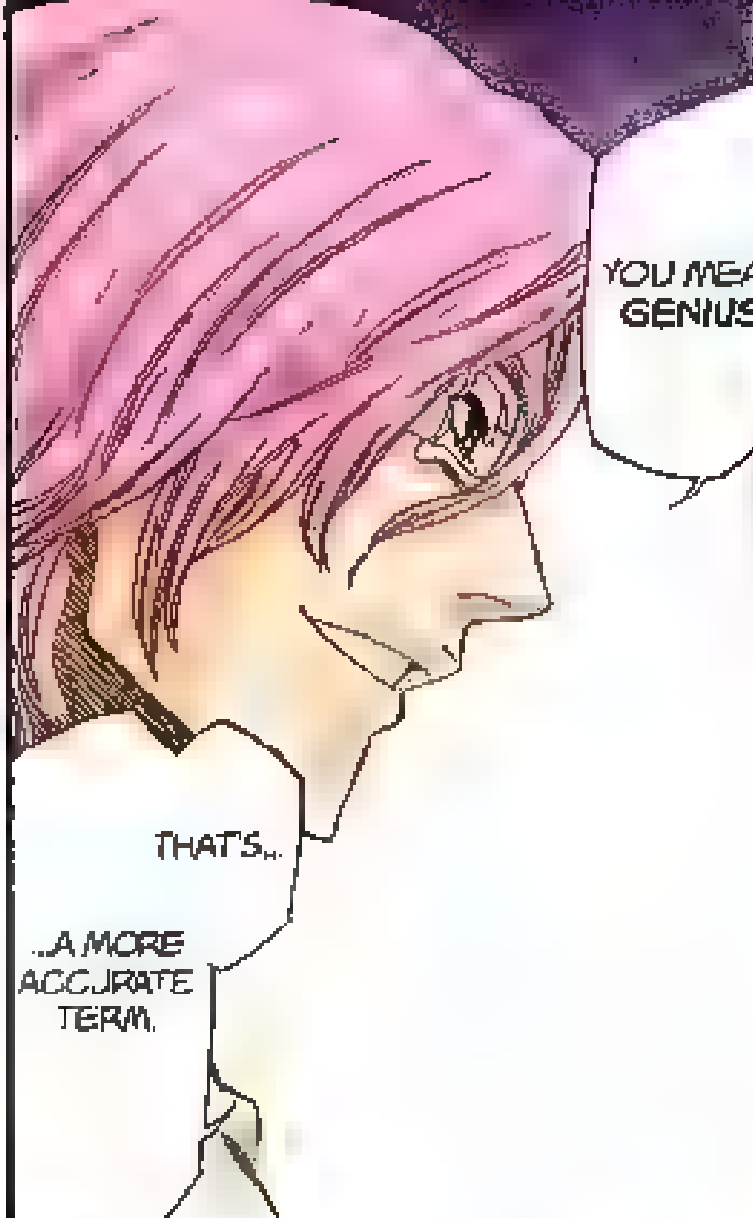


AHHH...



!!  
....

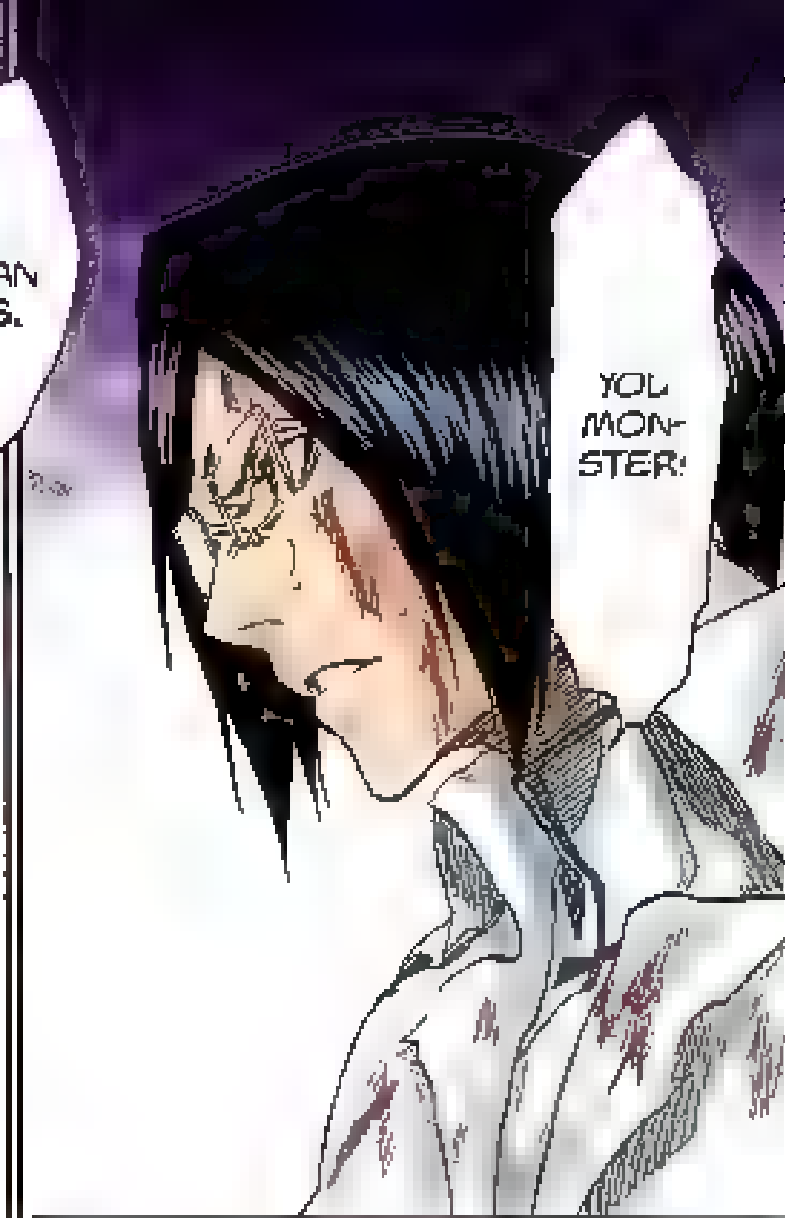




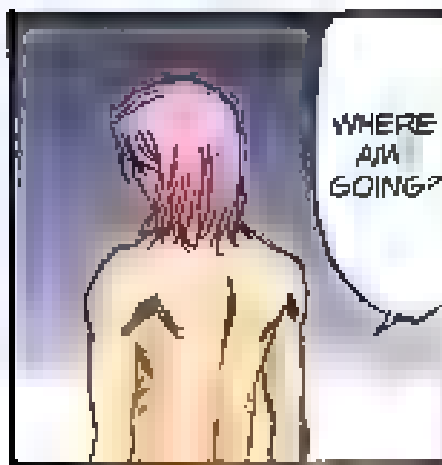
YOU MEAN  
GENIUS.

THAT'S...

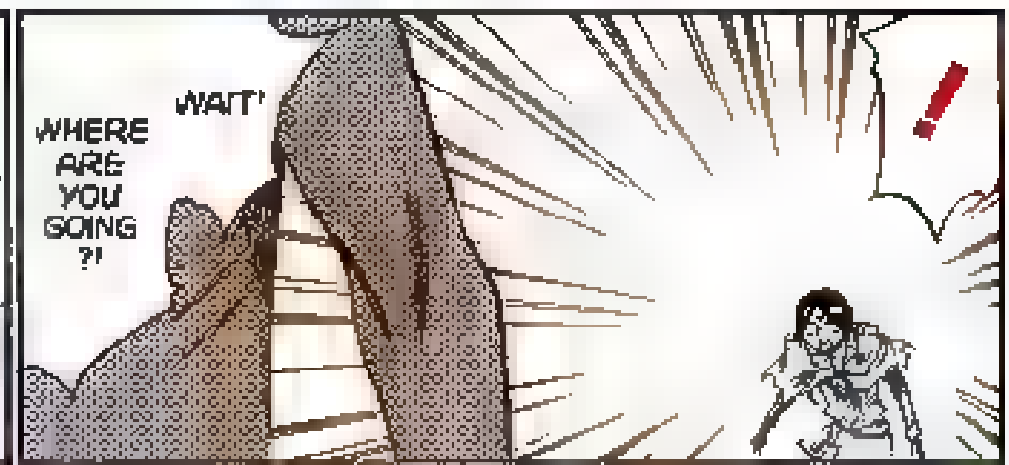
...A MORE  
ACCURATE  
TERM.



YOU  
MON-  
STER!



WHERE  
AM  
GOING?



WAIT!  
WHERE  
ARE  
YOU  
GOING  
?!



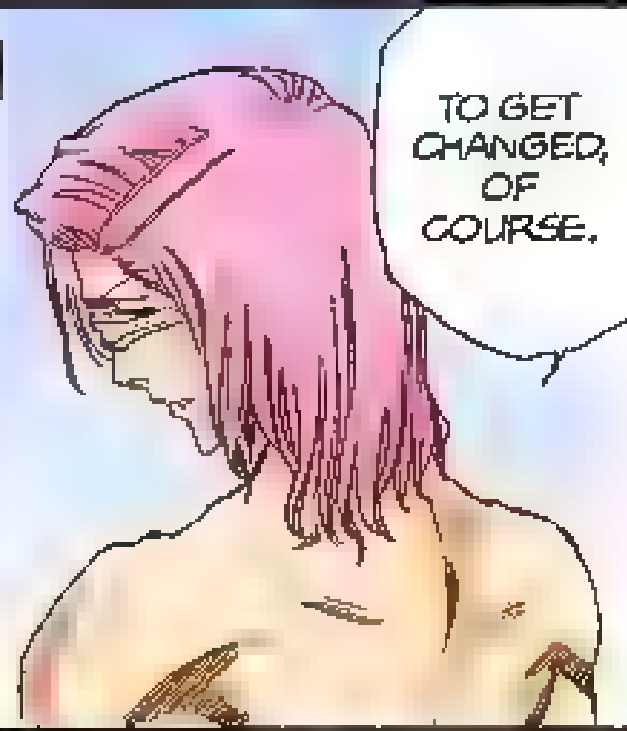


YOU  
CAN'T  
BE...

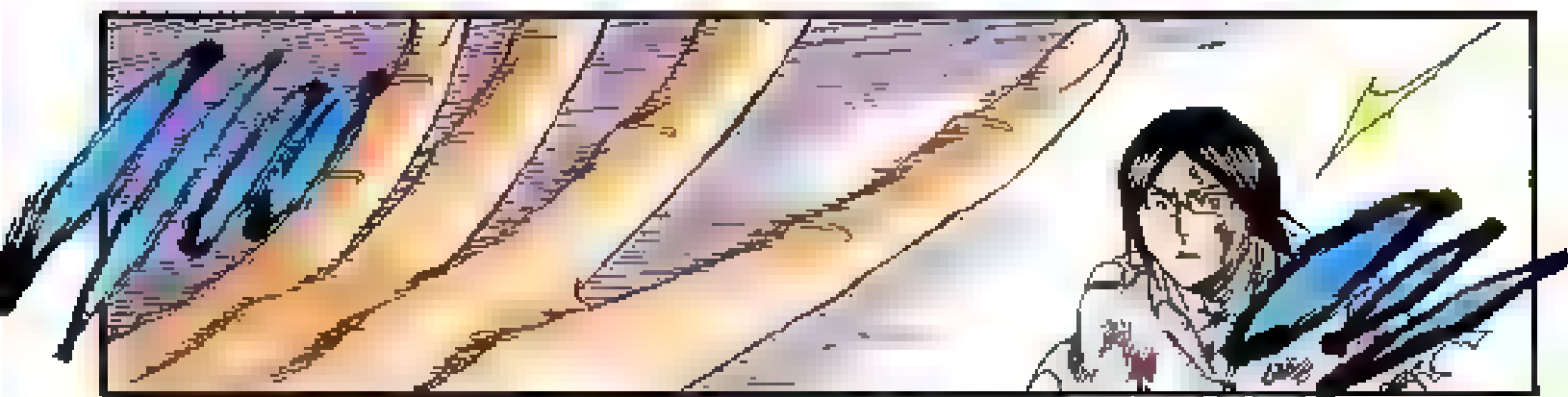


DO YOU  
EXPECT  
ME TO  
FIGHT..

..IN  
THESE  
RAGS?



TO GET  
CHANGED,  
OF  
COURSE.



YOU  
CAN BE  
ASSURED...



AND USE  
THOSE  
FEEBLE  
BRAINS OF  
YOURS...

..TO  
COME  
UP WITH  
A PLAN.

SO WAIT  
QUIETLY.

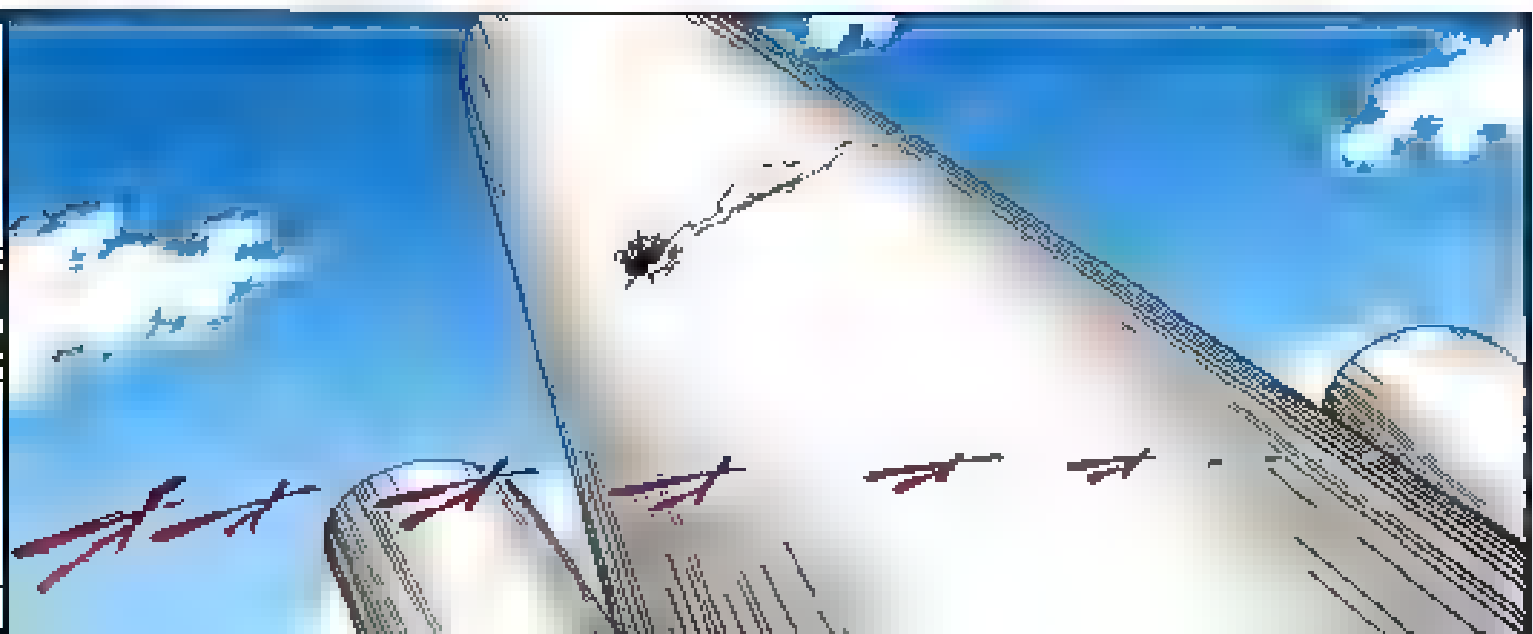
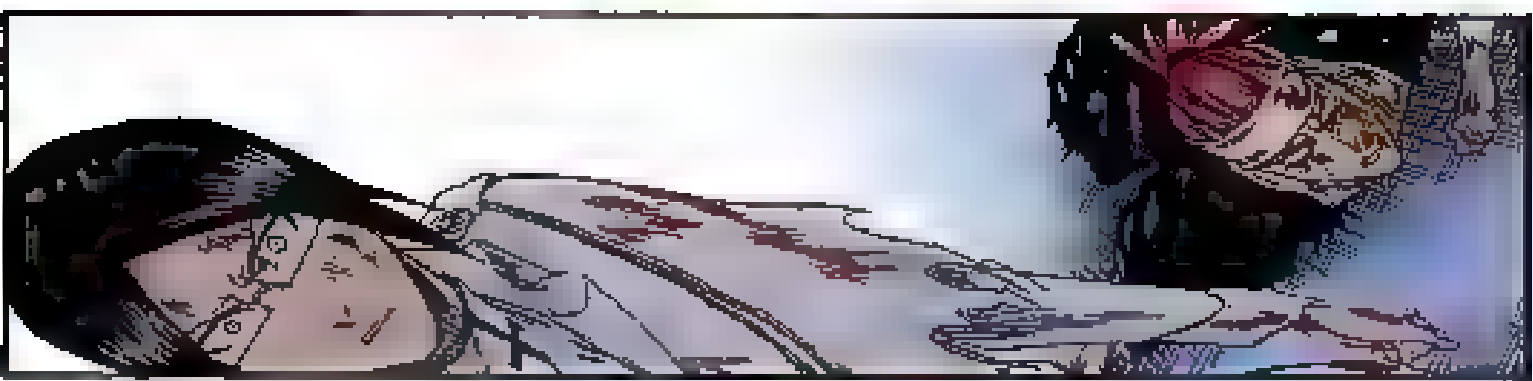


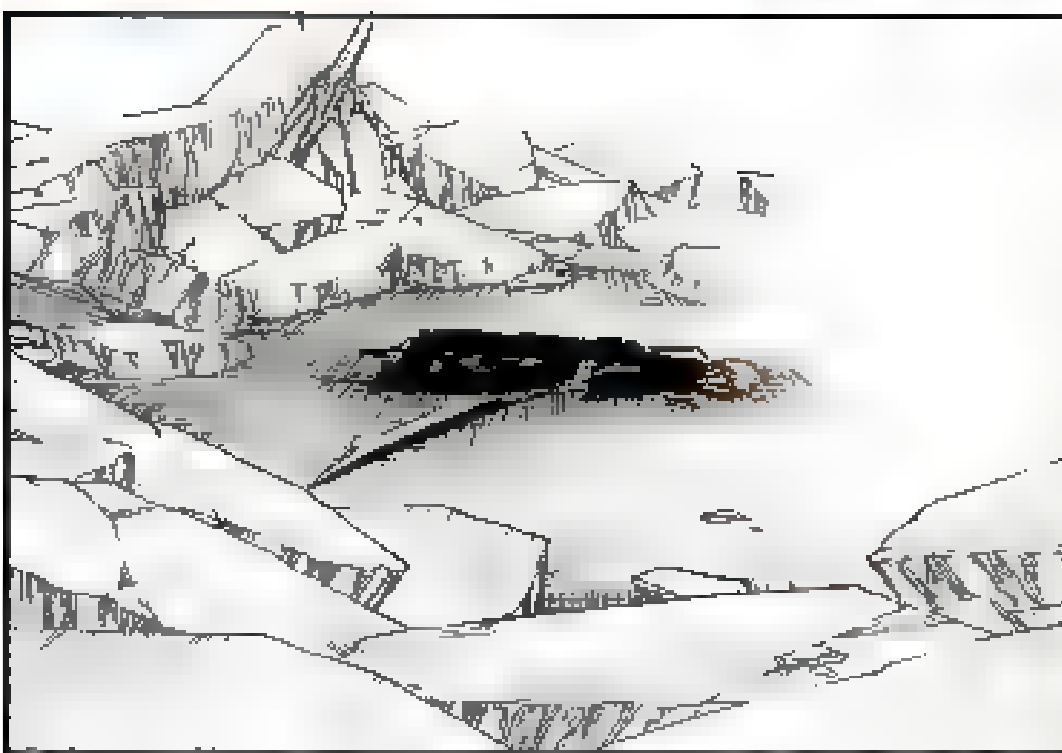
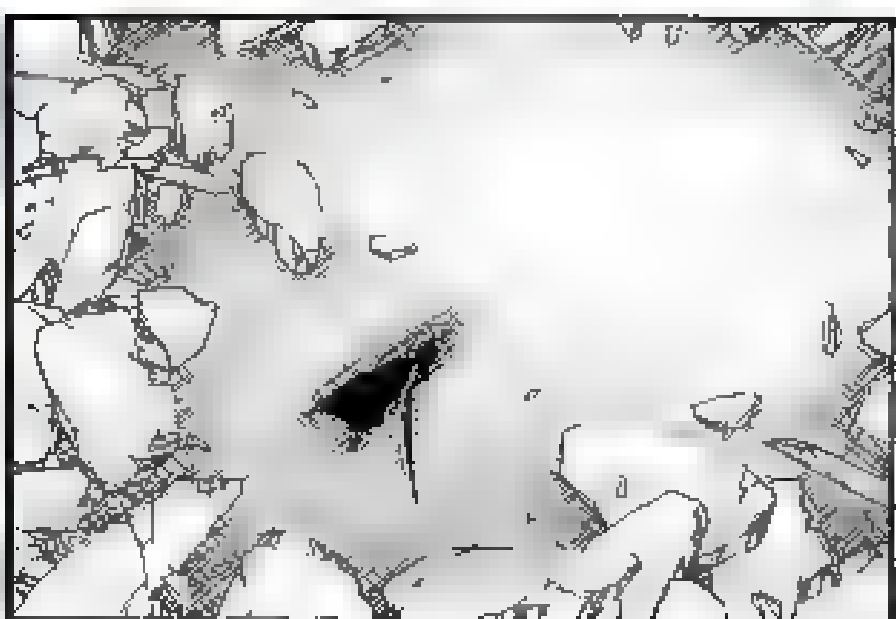
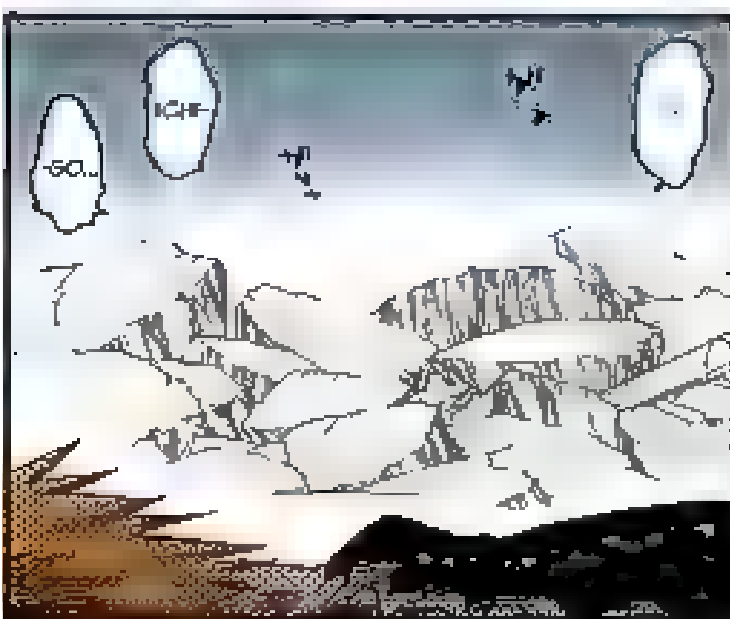
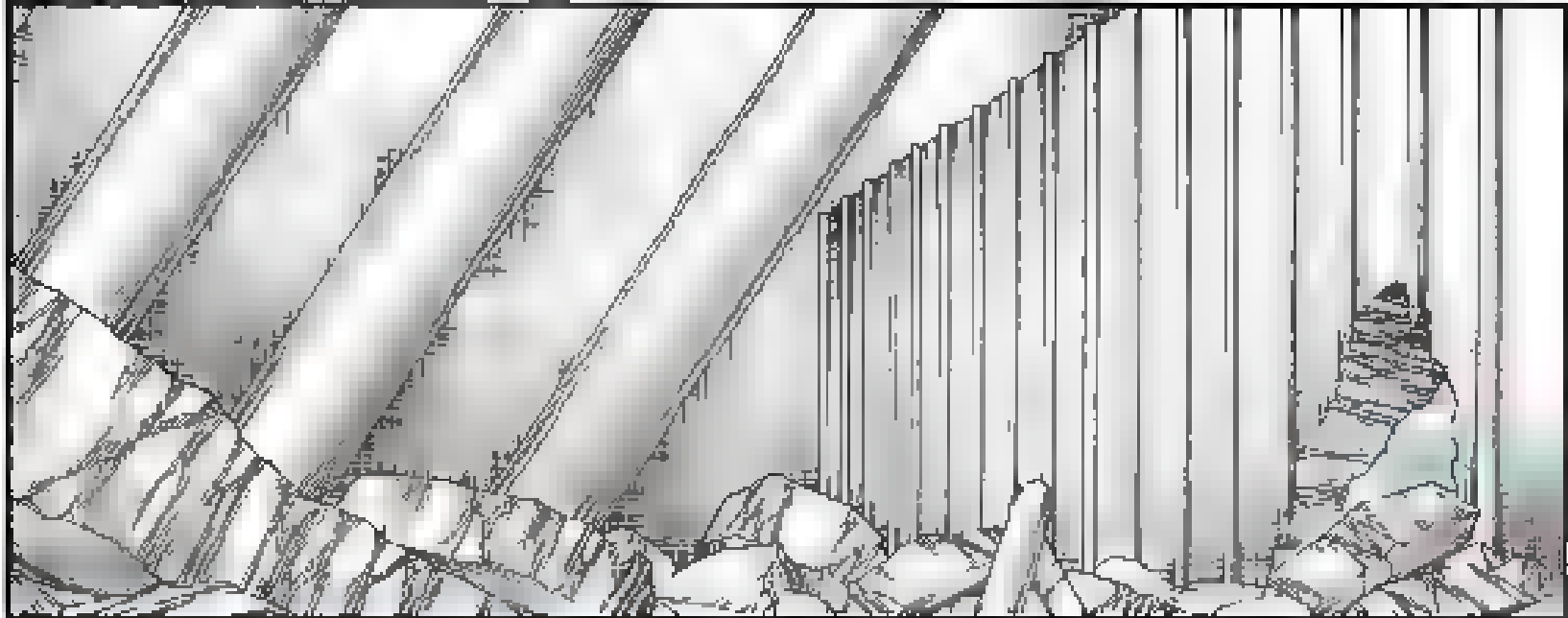
STOP.

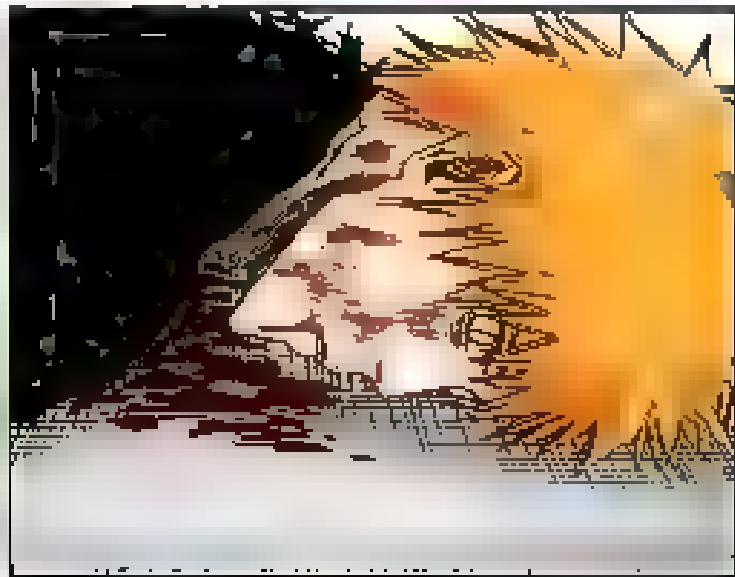
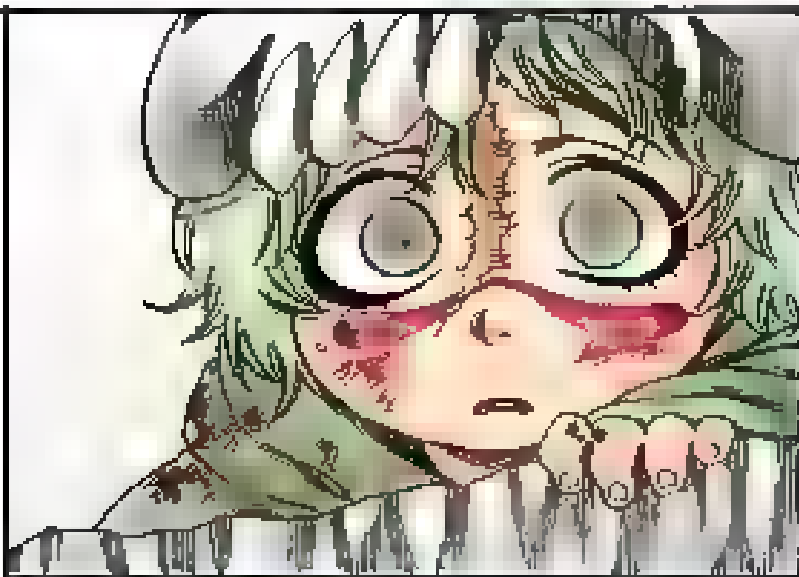
THINK  
ABOUT  
IT,

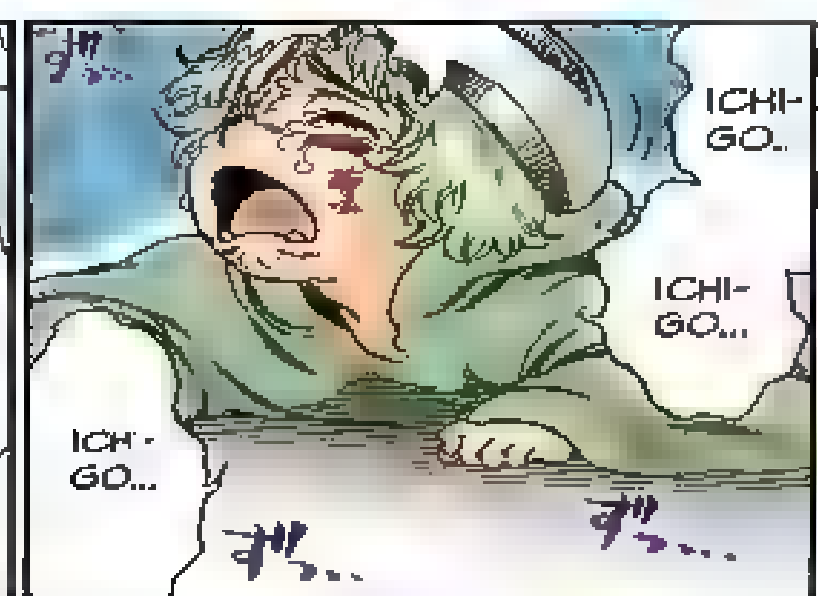
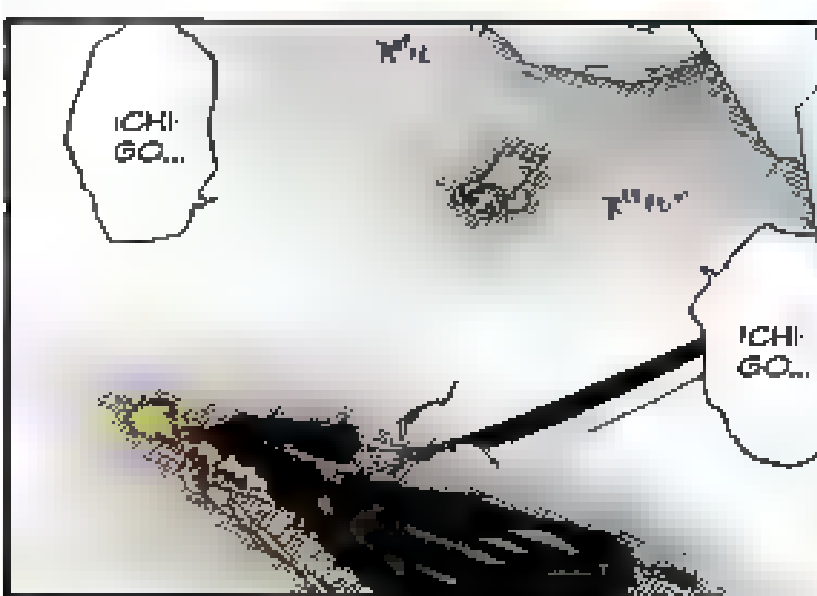
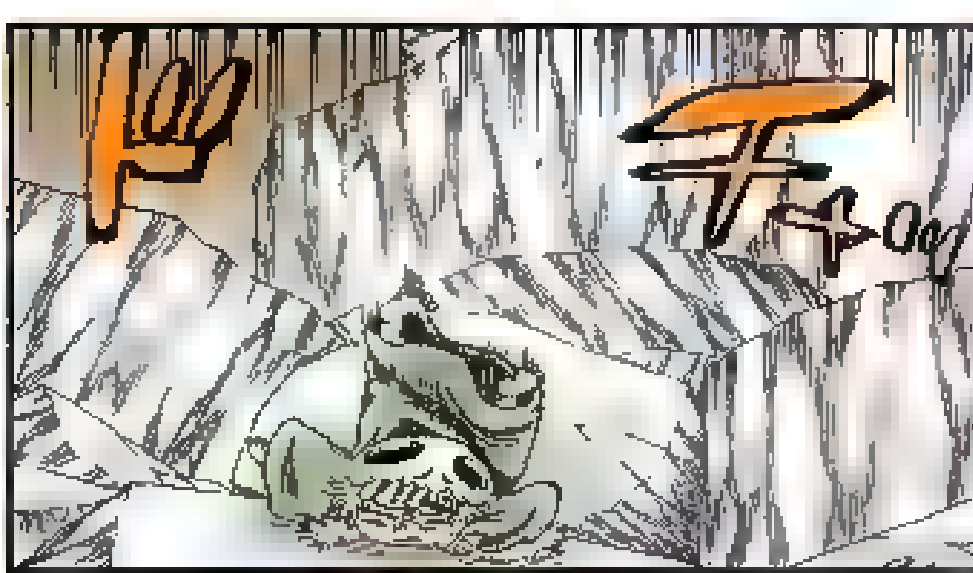
..AND  
NOW  
HAVE TO  
CHANGE.

YOU TWO  
RUINED MY  
CLOTHES...





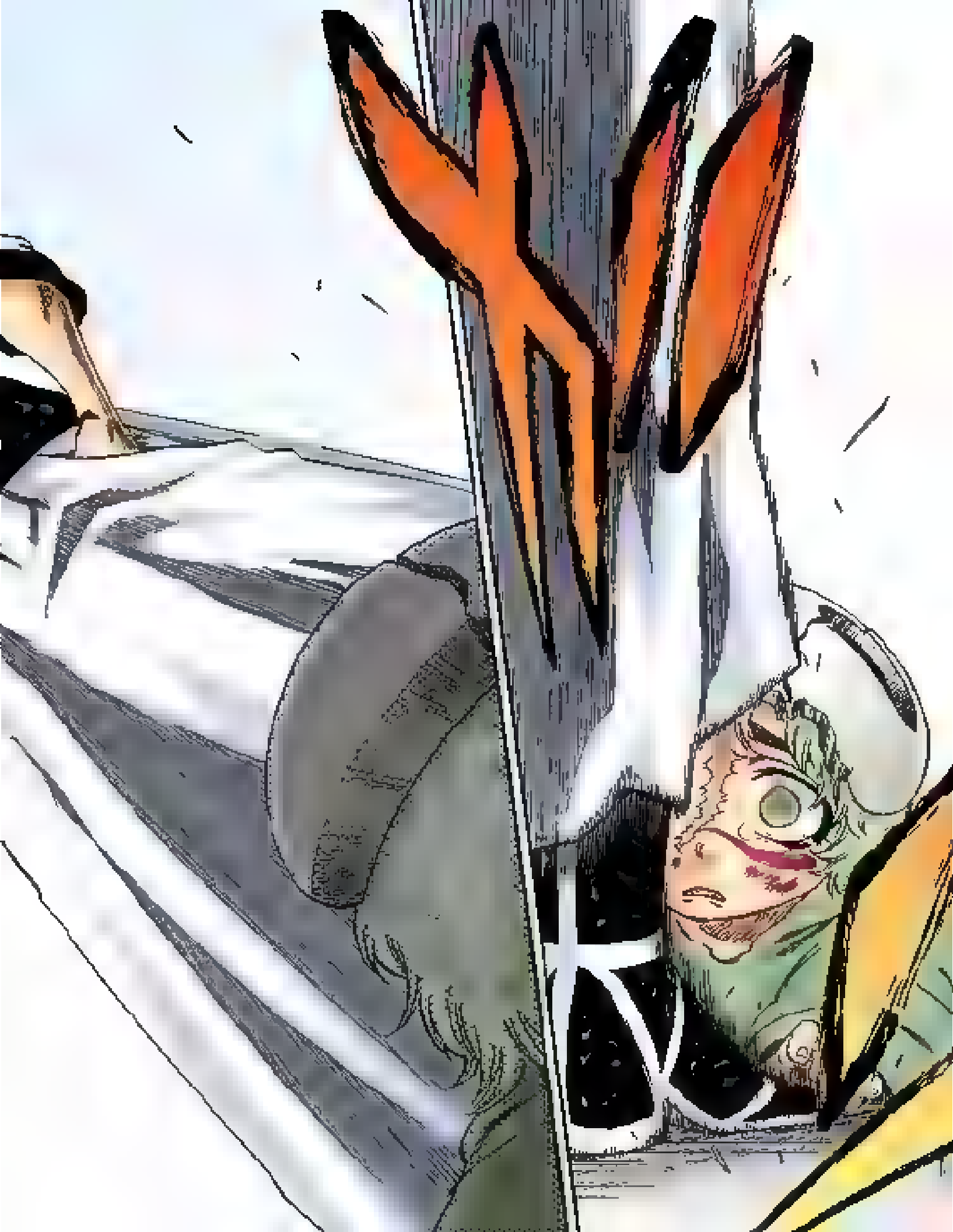






**MOVE  
IT...**

**...BRAT.**



Y...

YOU  
?!

HUH  
?

I'VE  
COME  
TO HELP  
YOU!!

ARE  
YOU ALL  
RIGHT,  
KONSÓ  
COP  
?!

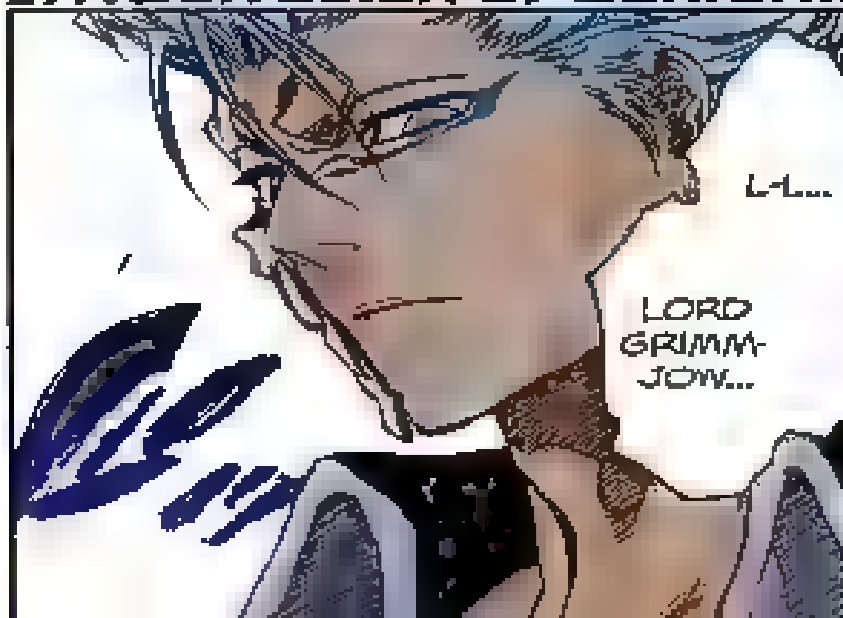
**ZOOM**

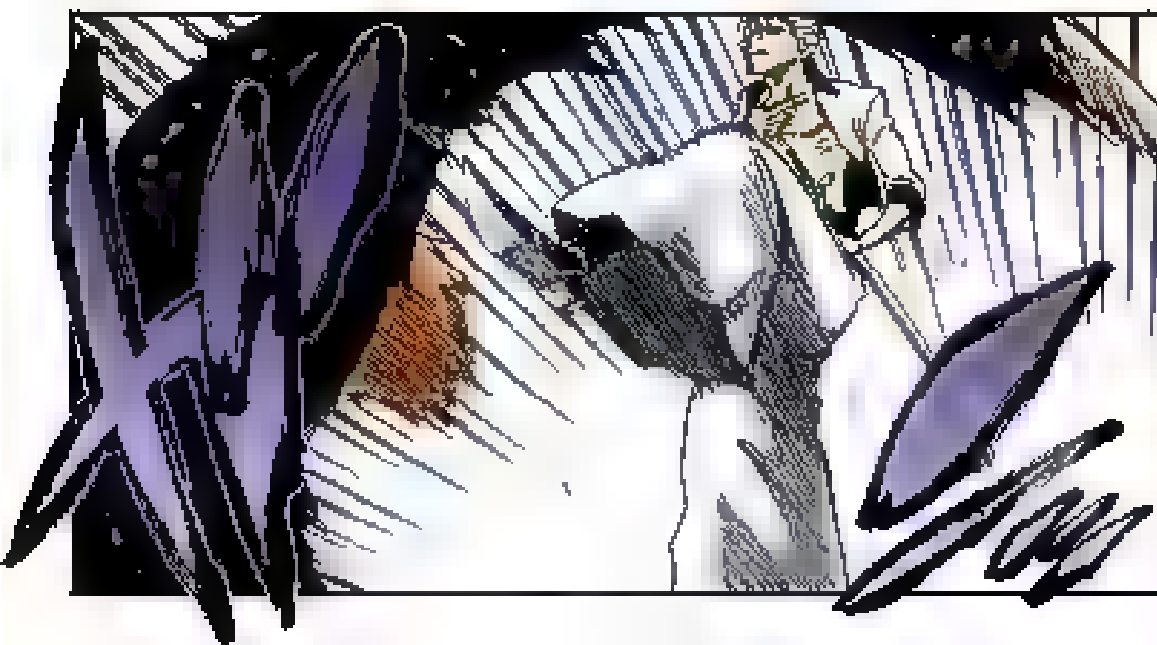
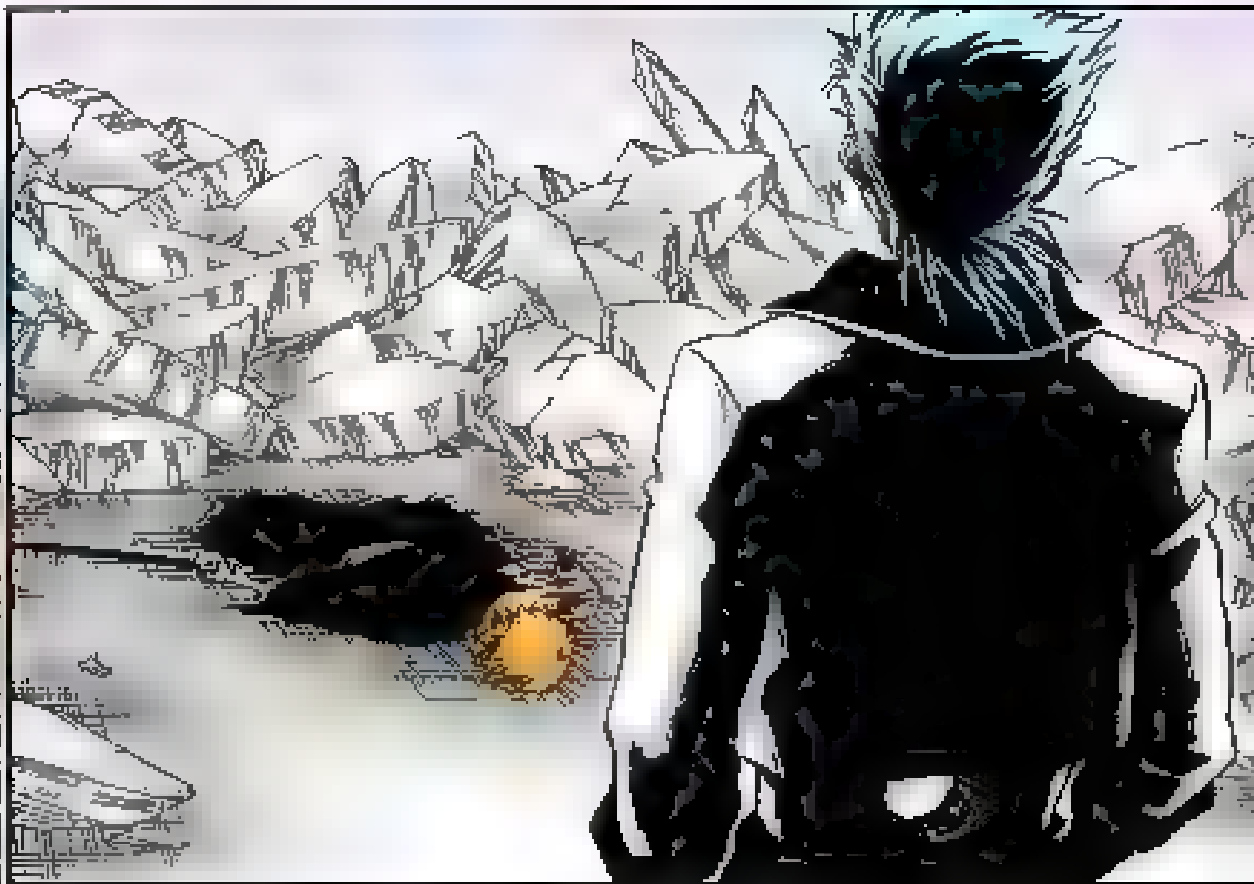


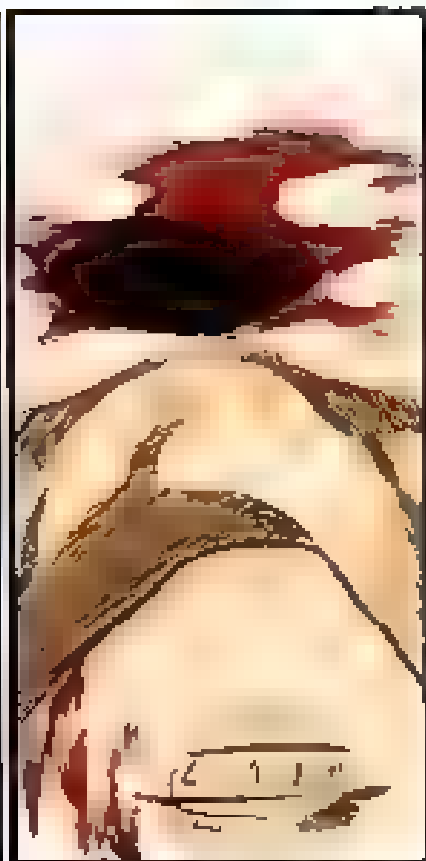
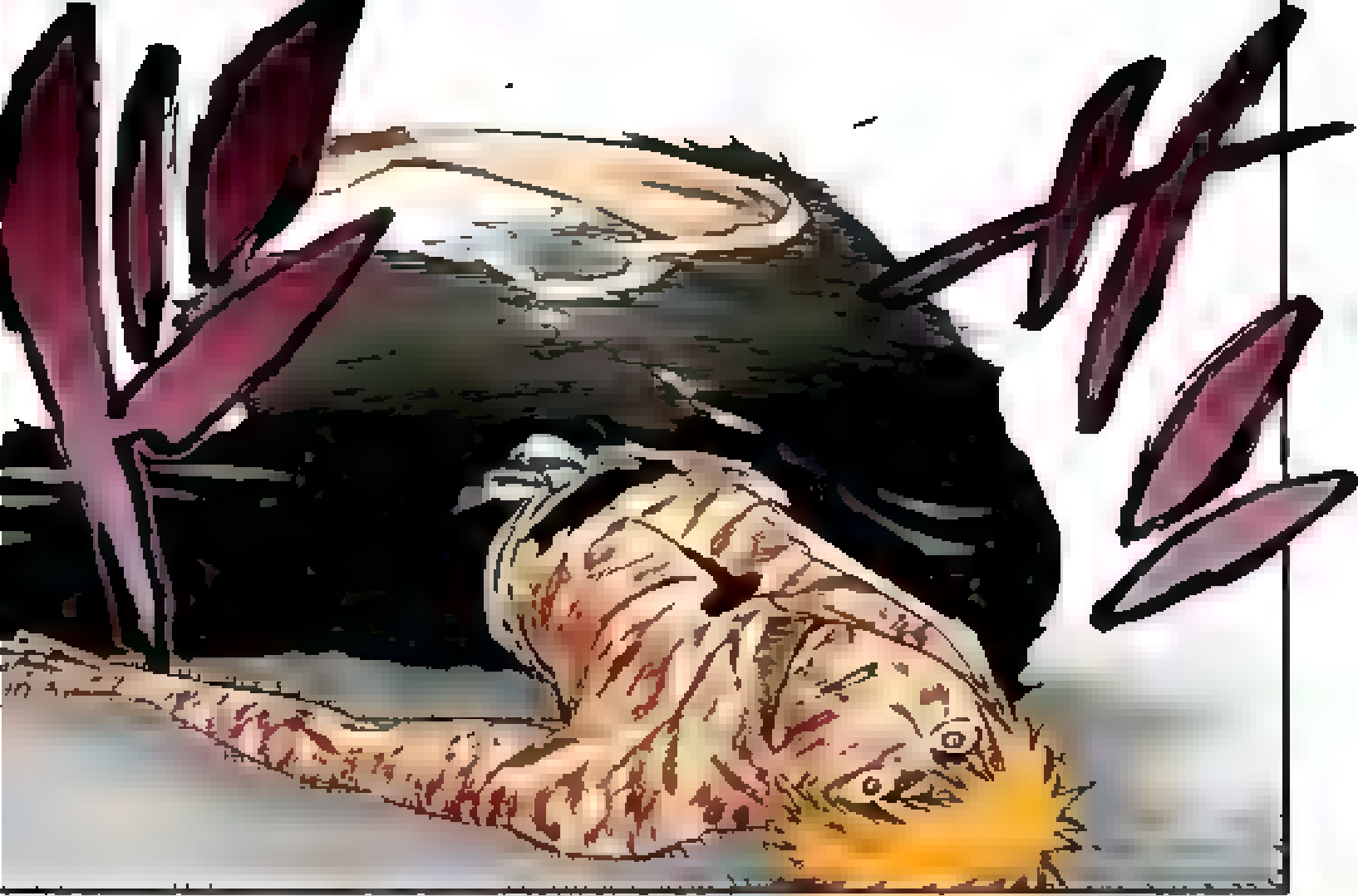


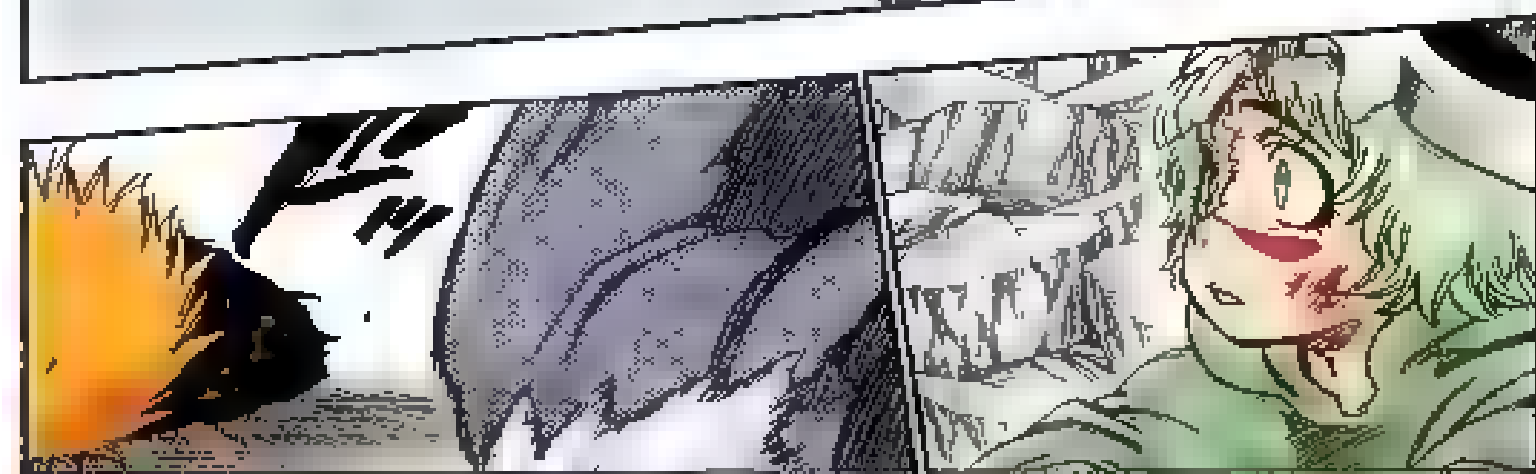
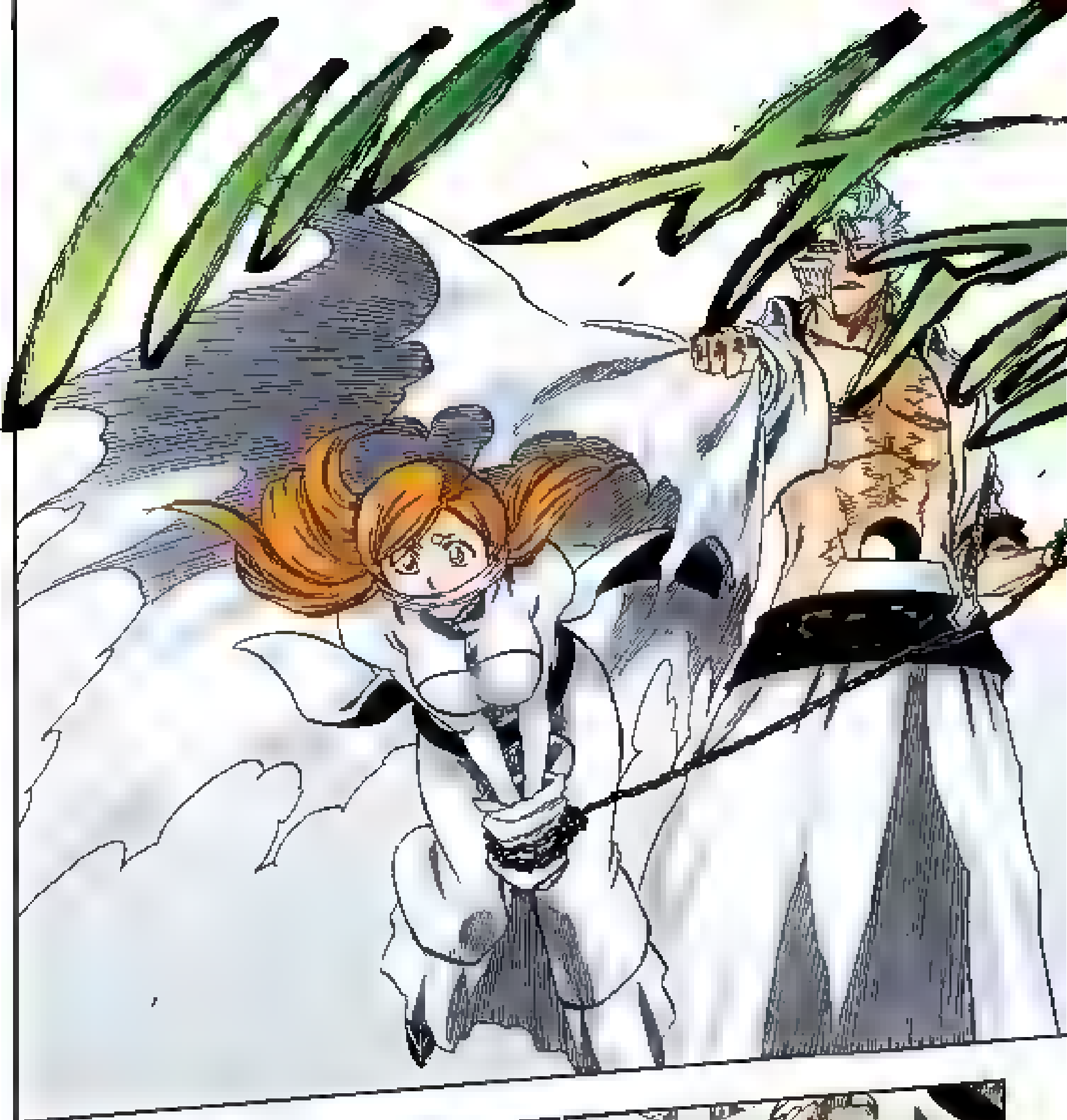


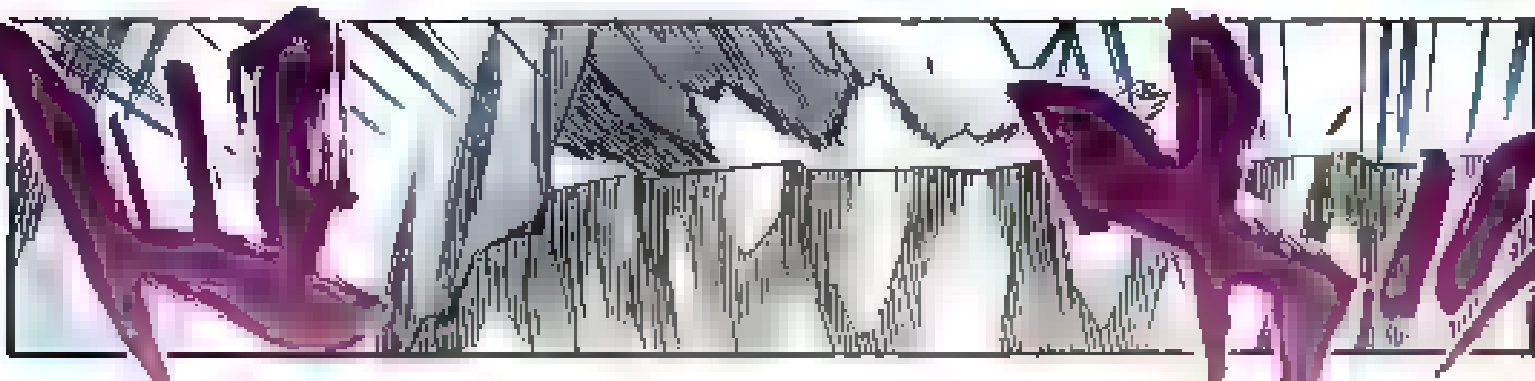
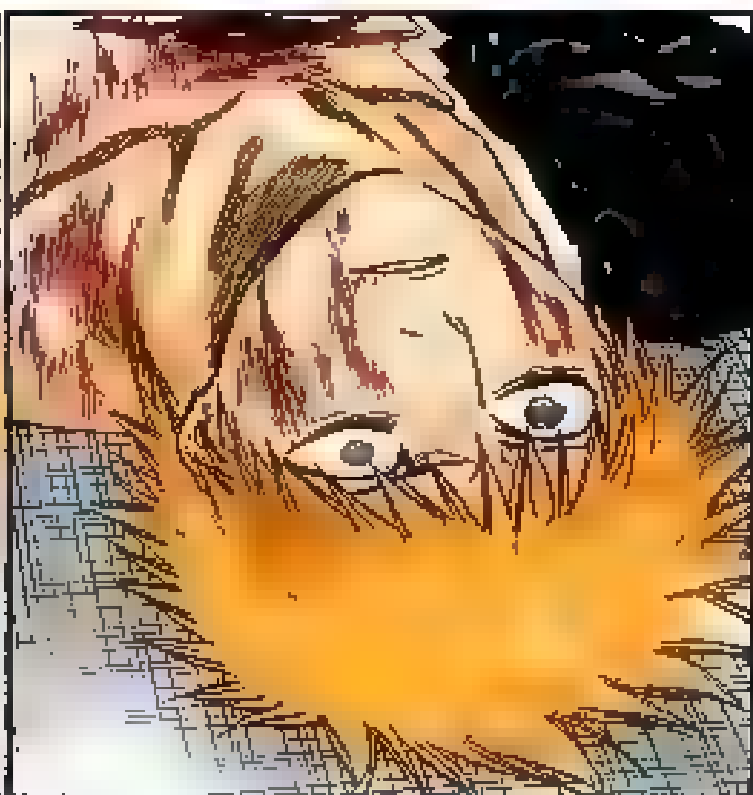
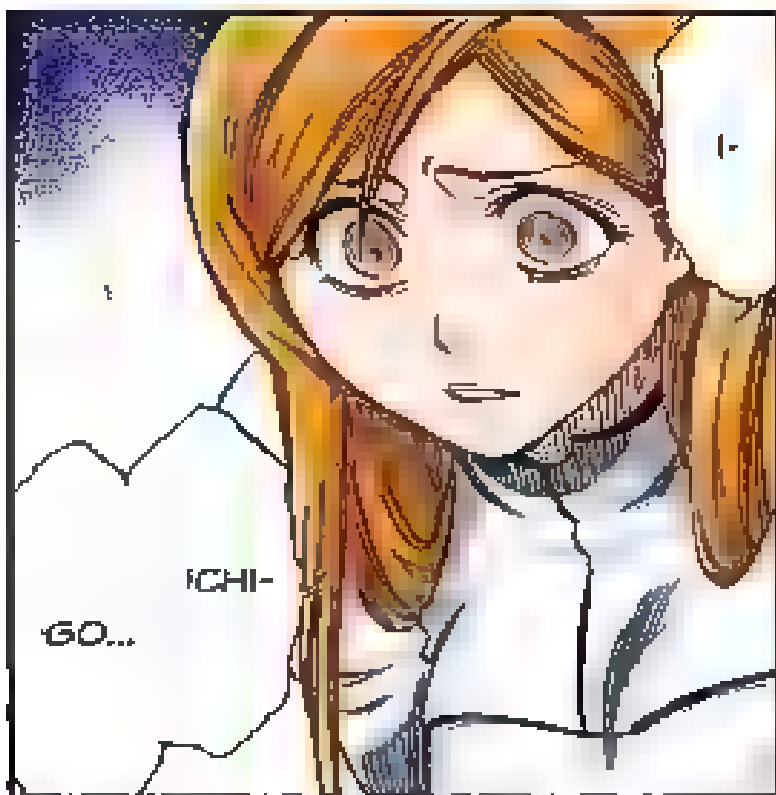
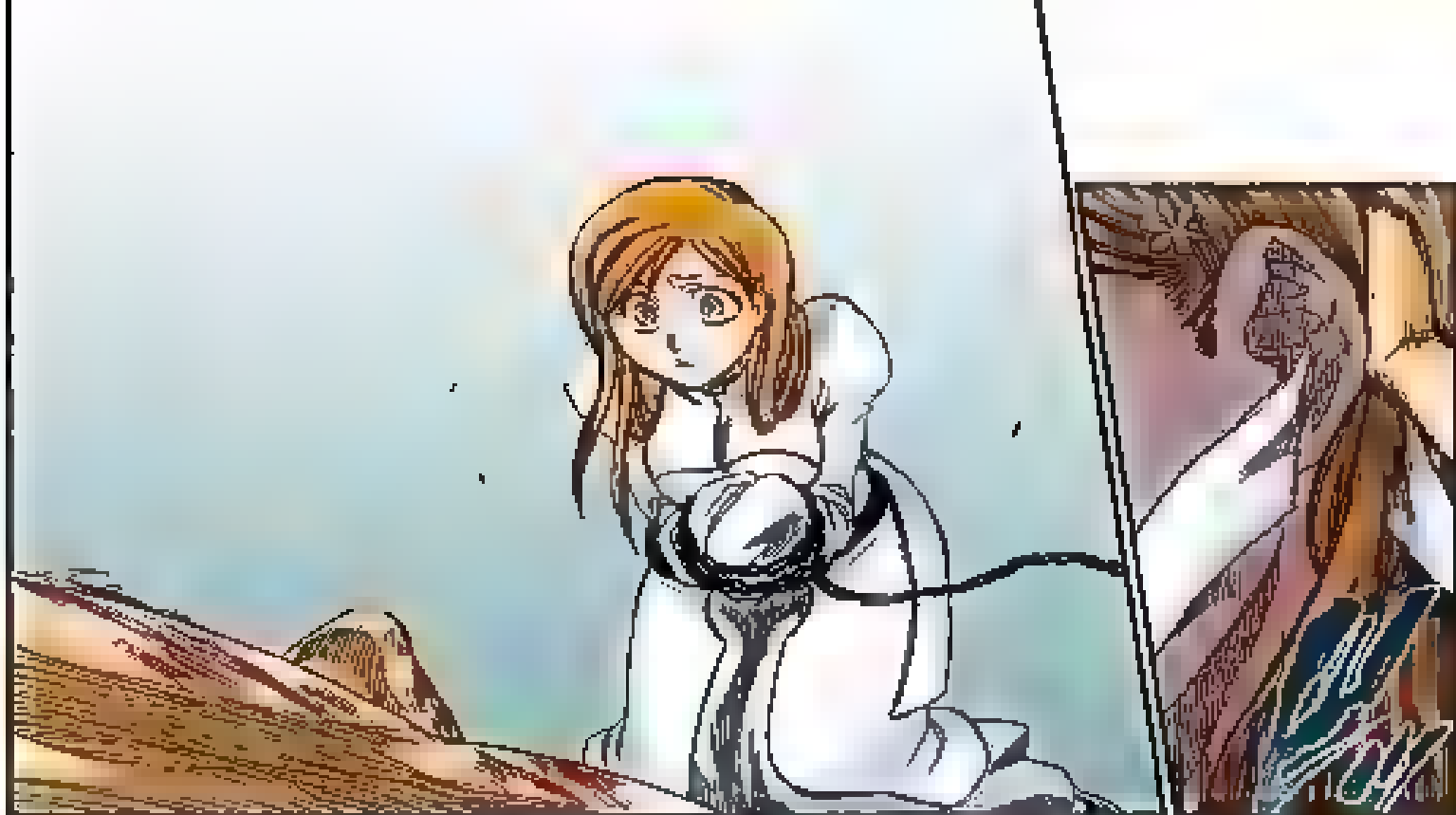
## 277. Corrosion of Conformity

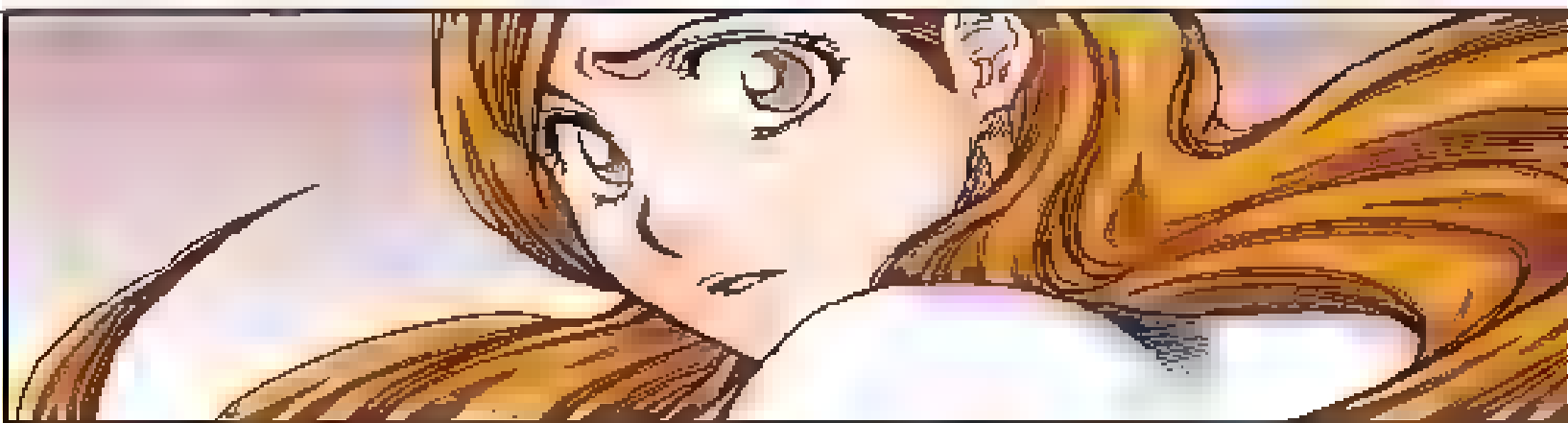
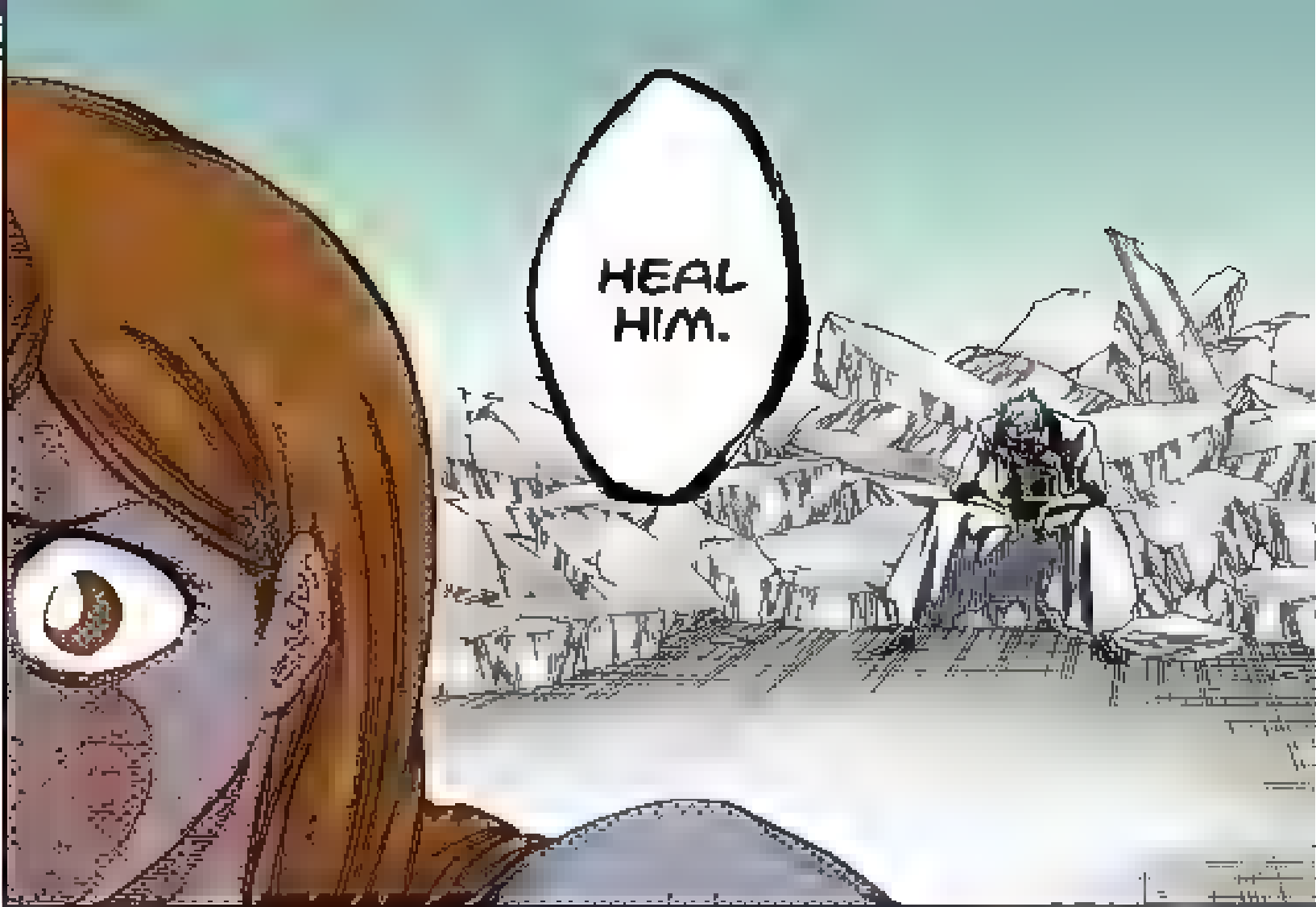








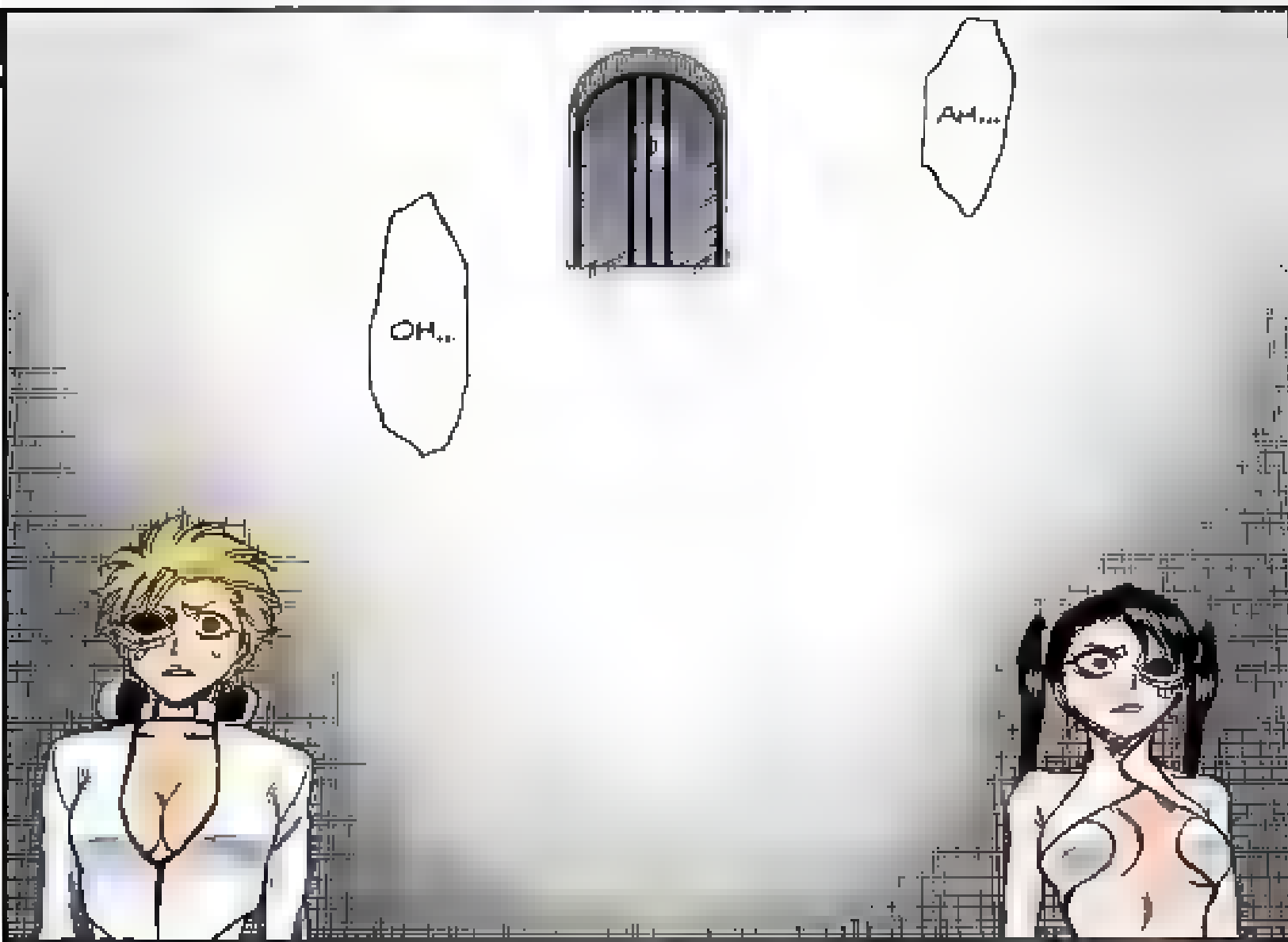




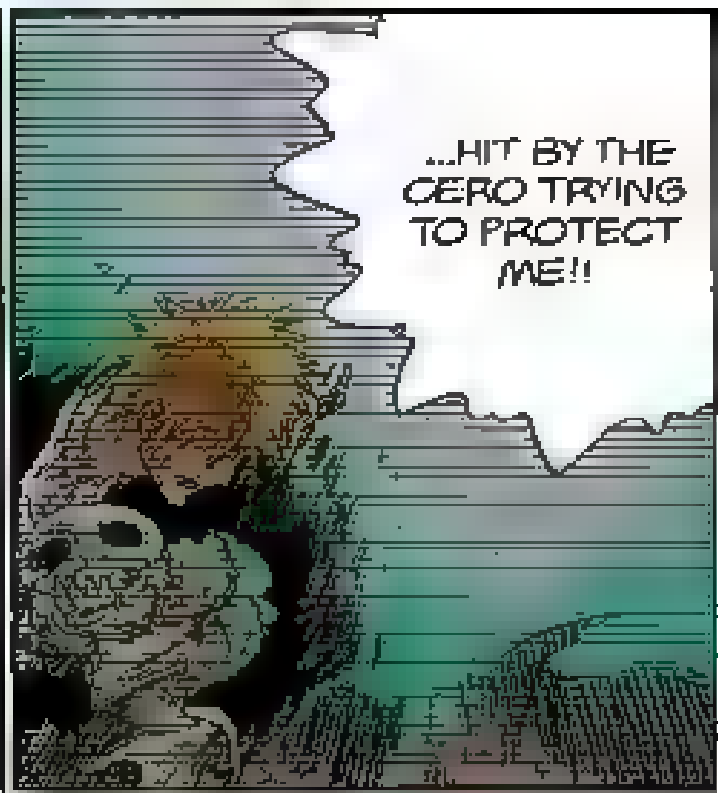
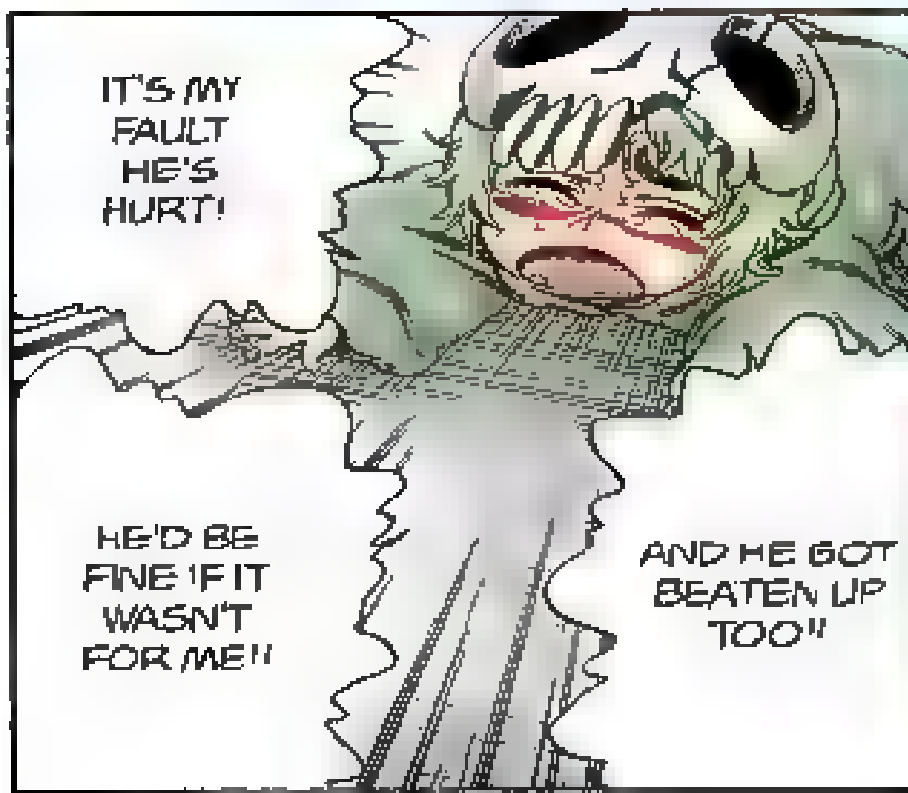
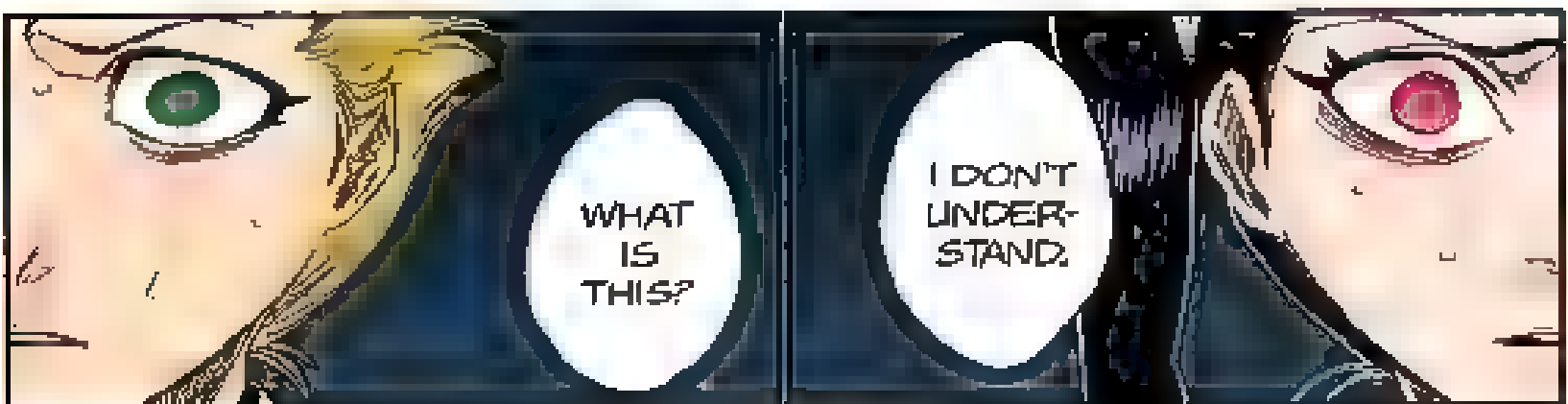


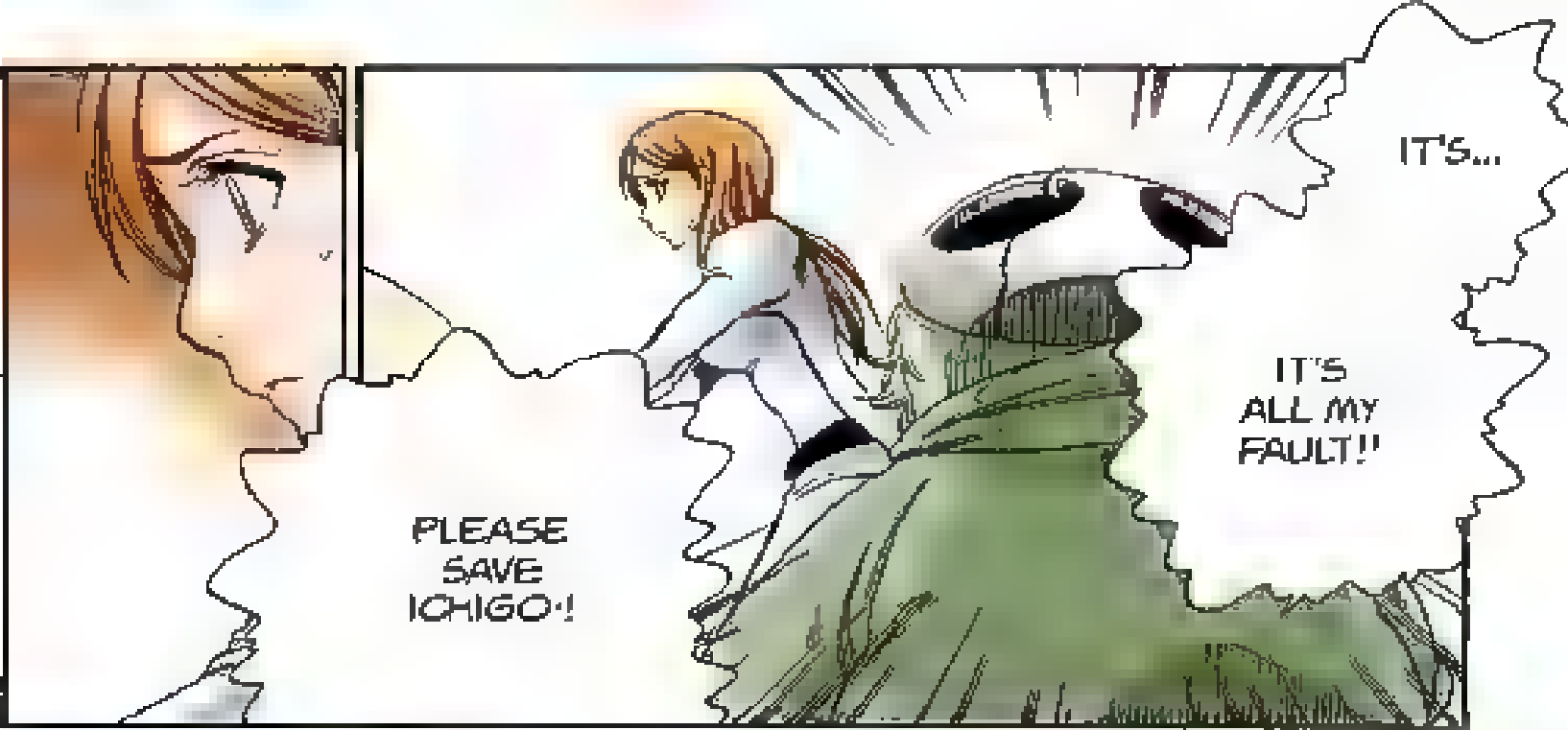
# *Bleach: Corrosion of Conformity*

BLEACH 27. コーシヨシ・オウ・コンフォーミティ





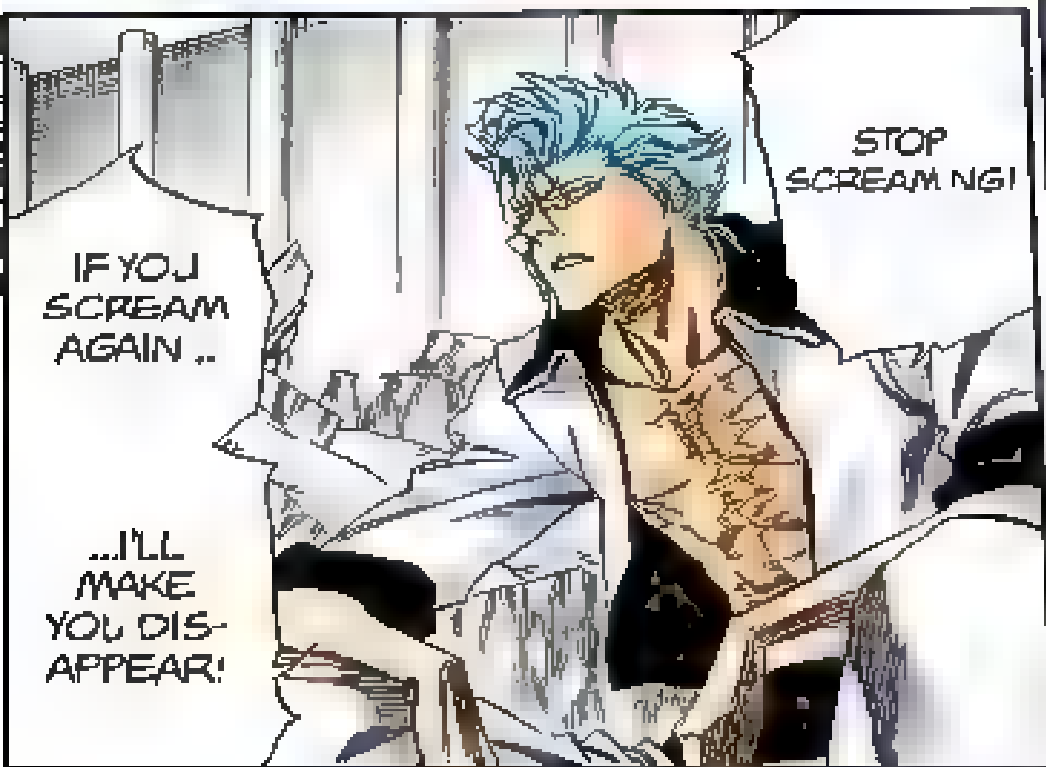
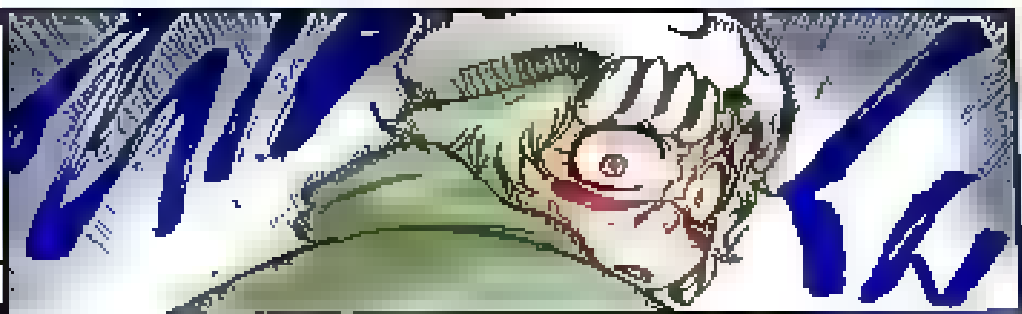




PLEASE  
SAVE  
ICHIGO!!

IT'S...

IT'S  
ALL MY  
FAULT!!



IF YOU  
SCREAM  
AGAIN ..

...I'LL  
MAKE  
YOU DIS-  
APPEAR!

STOP  
SCREAMING!



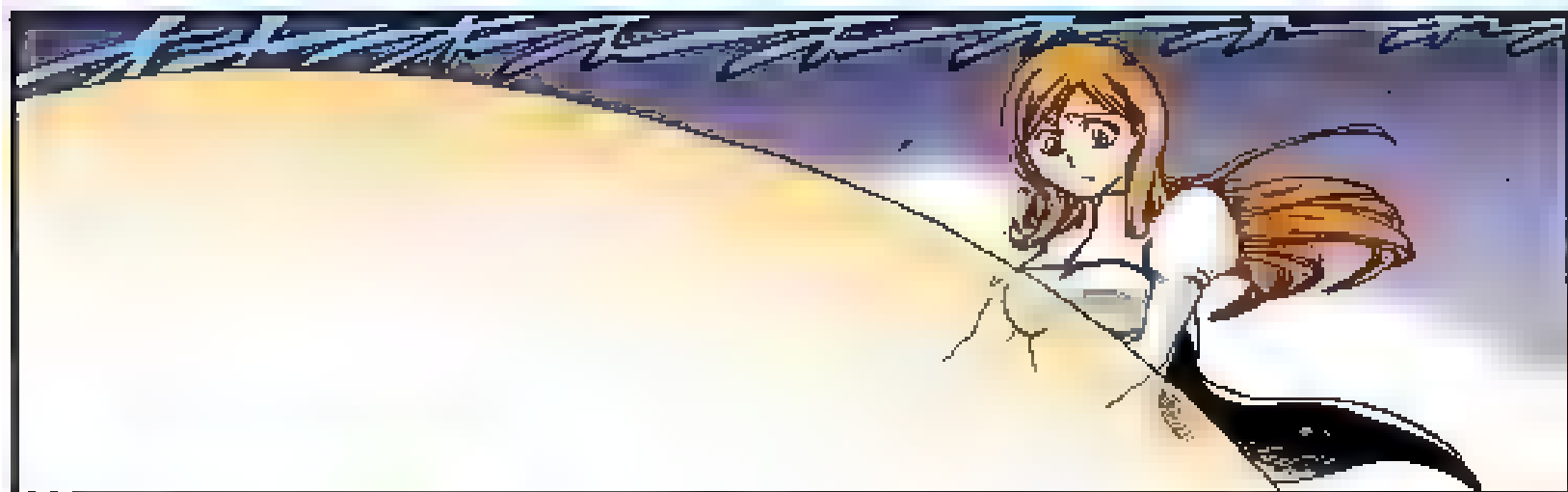
SHUT  
UP!!

NOW  
SHUT  
UP AND  
WATCH.

HE  
DOESN'T  
NEED  
YOUR  
HELP.

YES  
SIR

\*\*\*\*\*



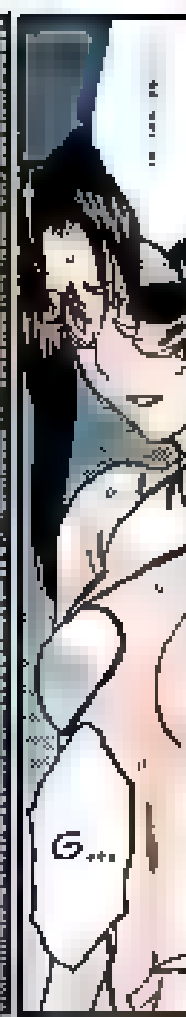
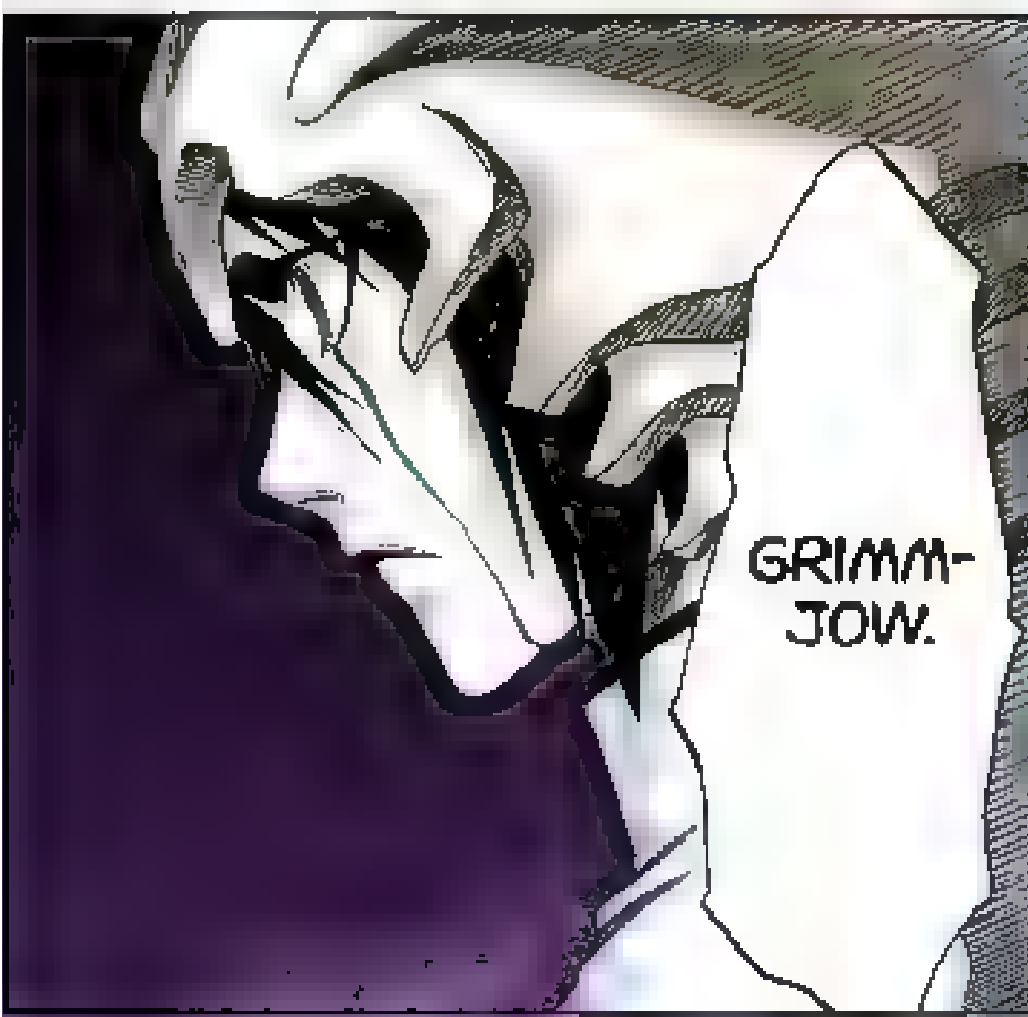
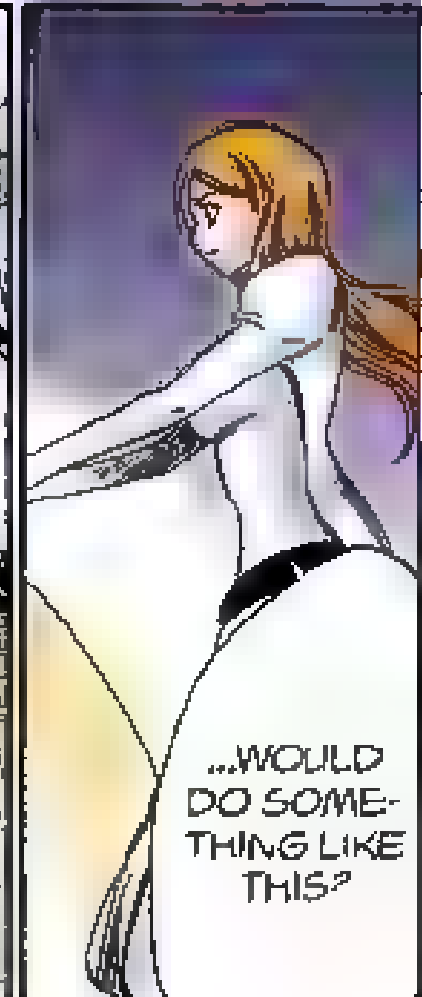
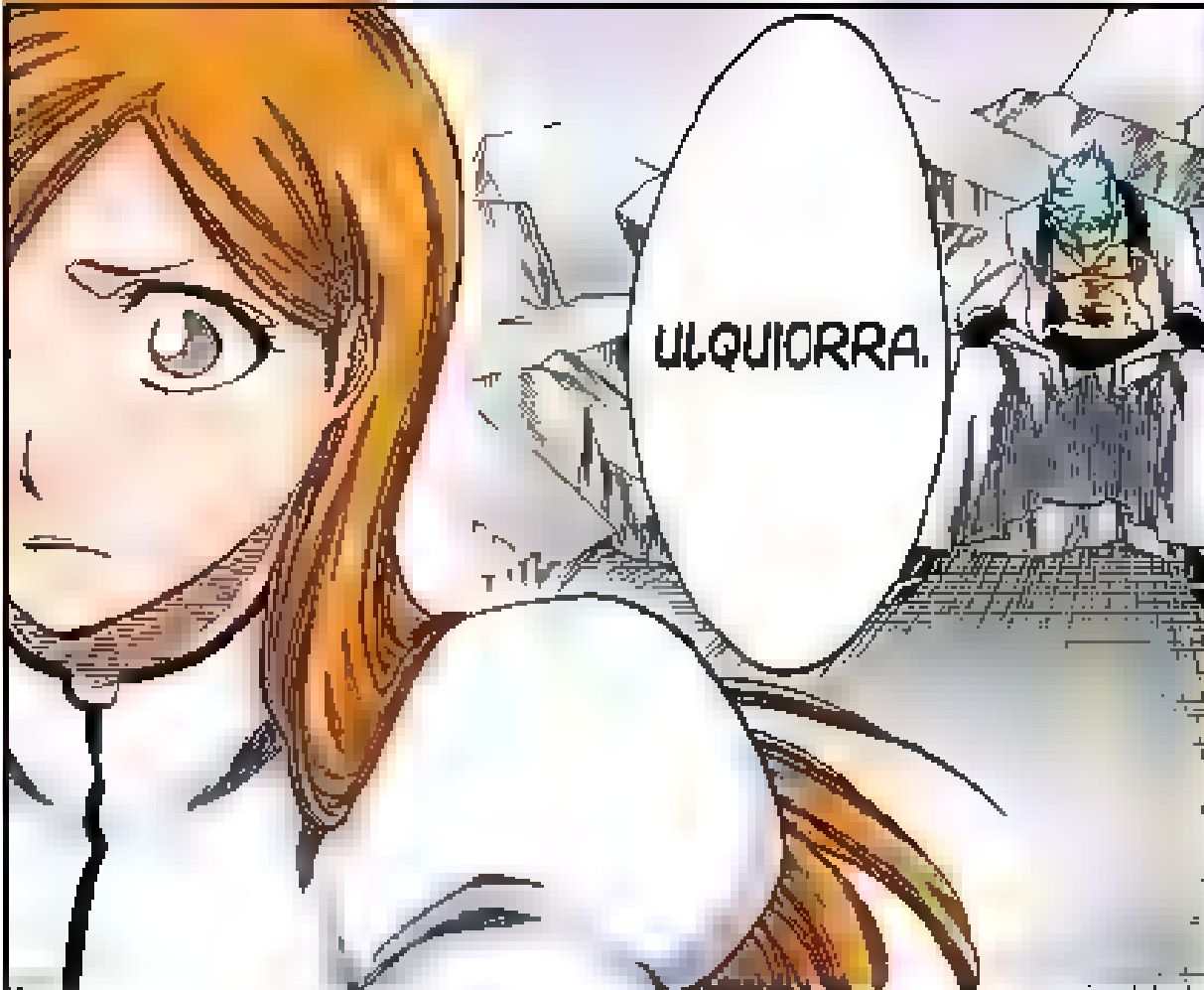
RE  
JECT

CAN'T

WHO...

IS  
SWIRLING  
AROUND  
ICHIGO'S  
WOUNDS.

TRE-  
MEN-  
DOUS  
SPIR-  
TUAL  
PRES-  
SURE.





I'M  
GONNA  
TEACH  
HIM A  
LESSON

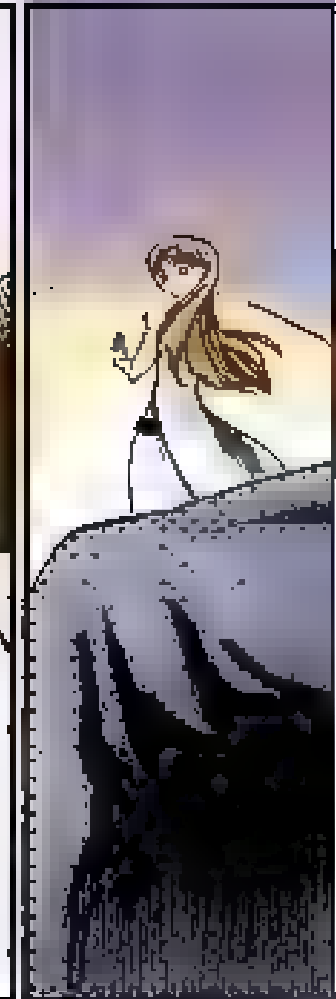


DON'T  
KNOW IF HE  
REAL ZES  
IT...

THAT'S  
HIS  
MARK,  
ALL  
RIGHT

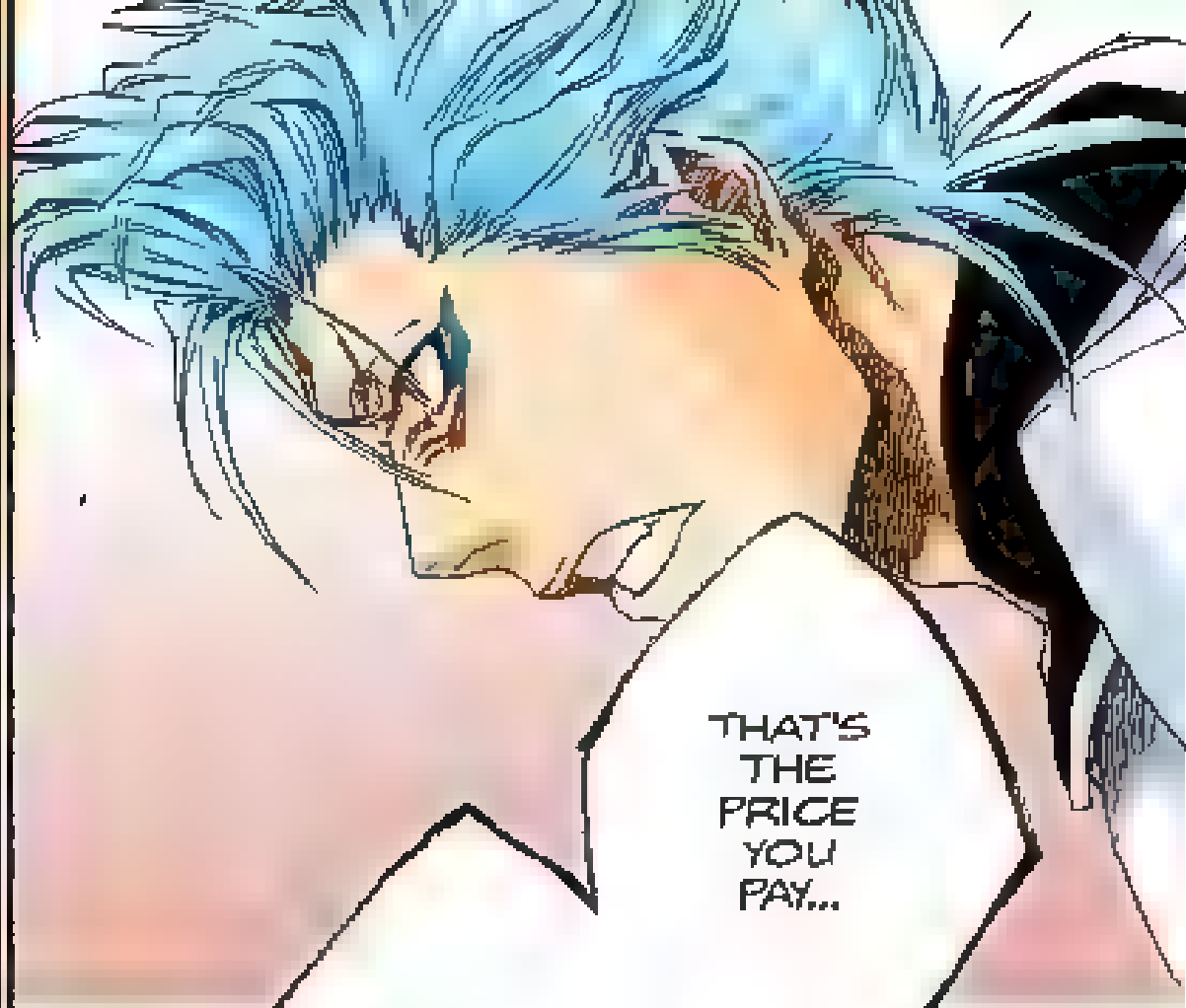
..MAKES  
A HOLE  
IN HIS  
VICTIMS  
IN THE  
SAME  
SPOT,

...BUT HE  
ALWAYS...

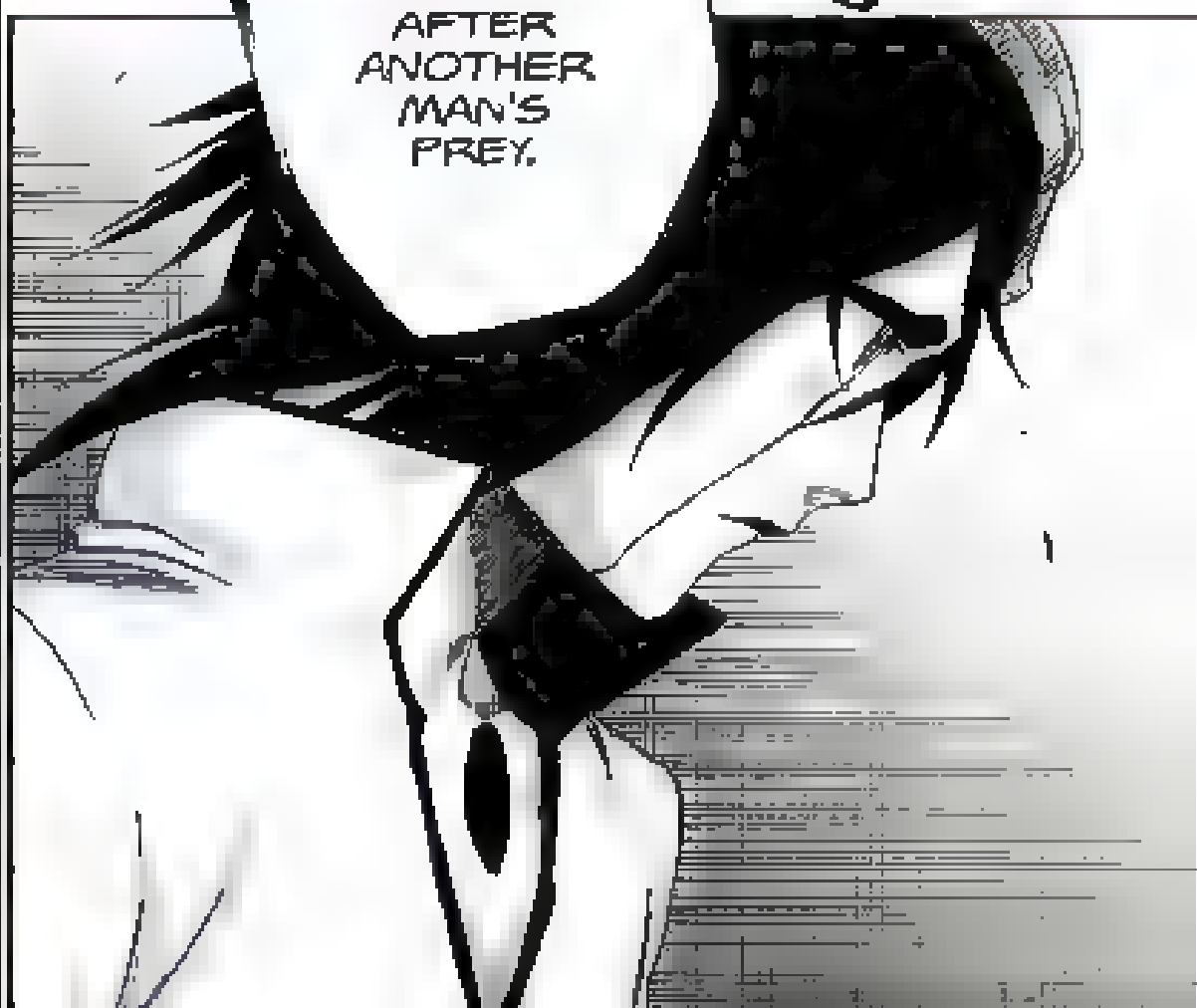


I  
SEE.

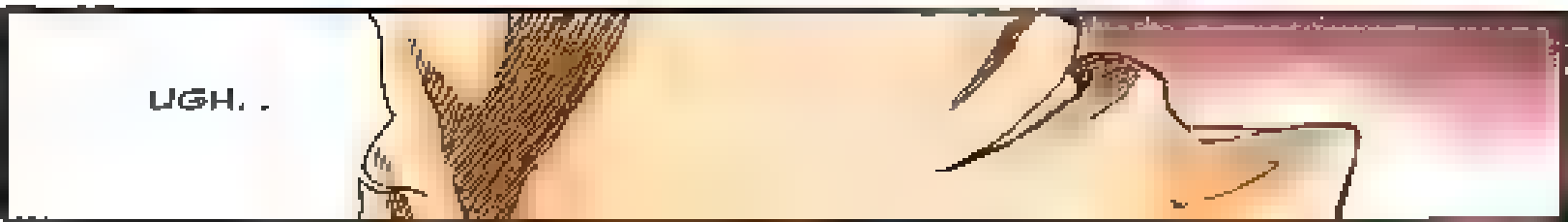
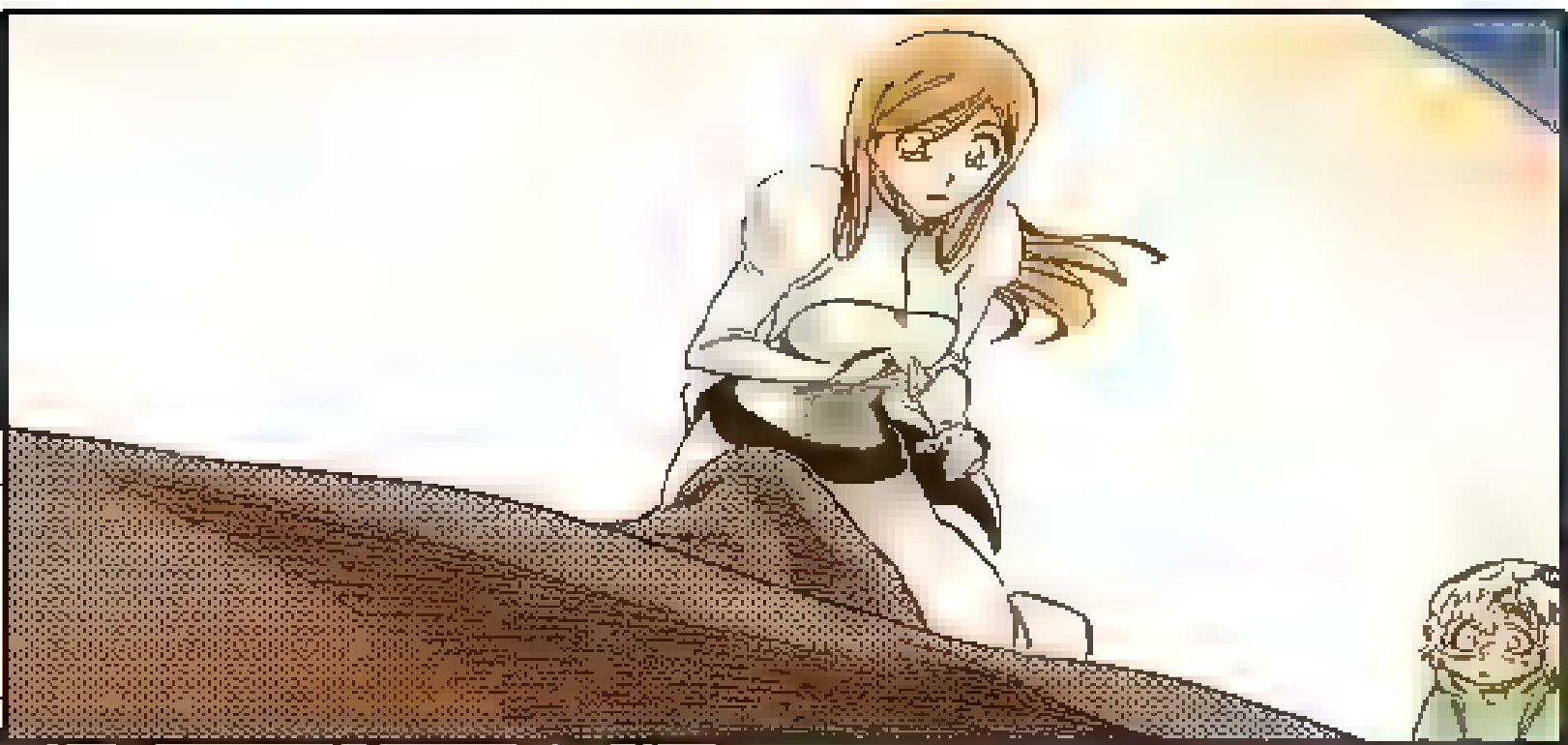
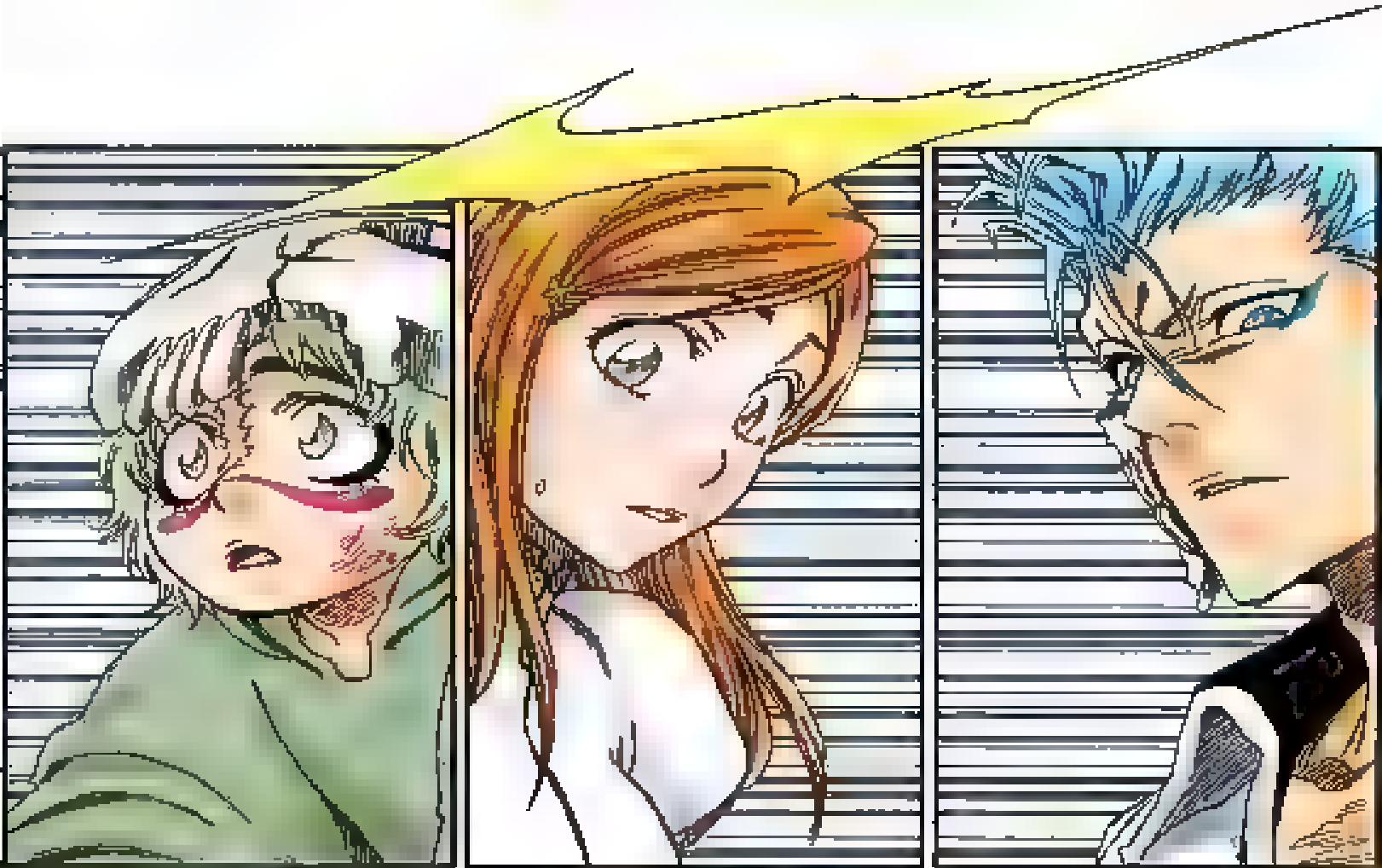




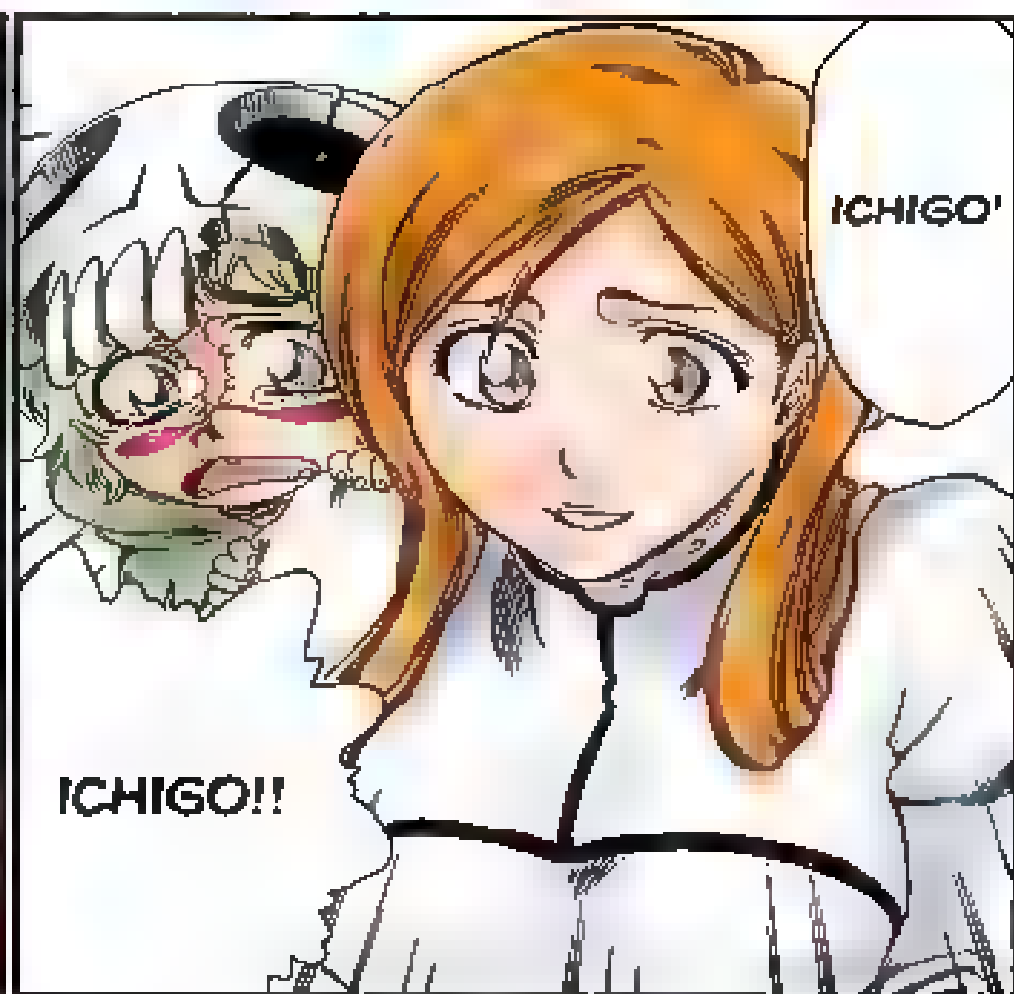
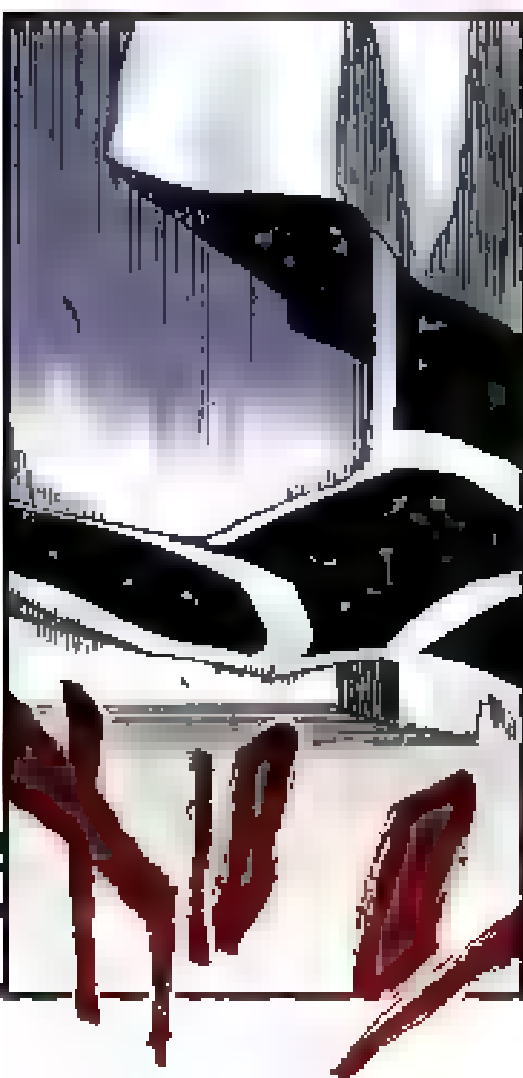
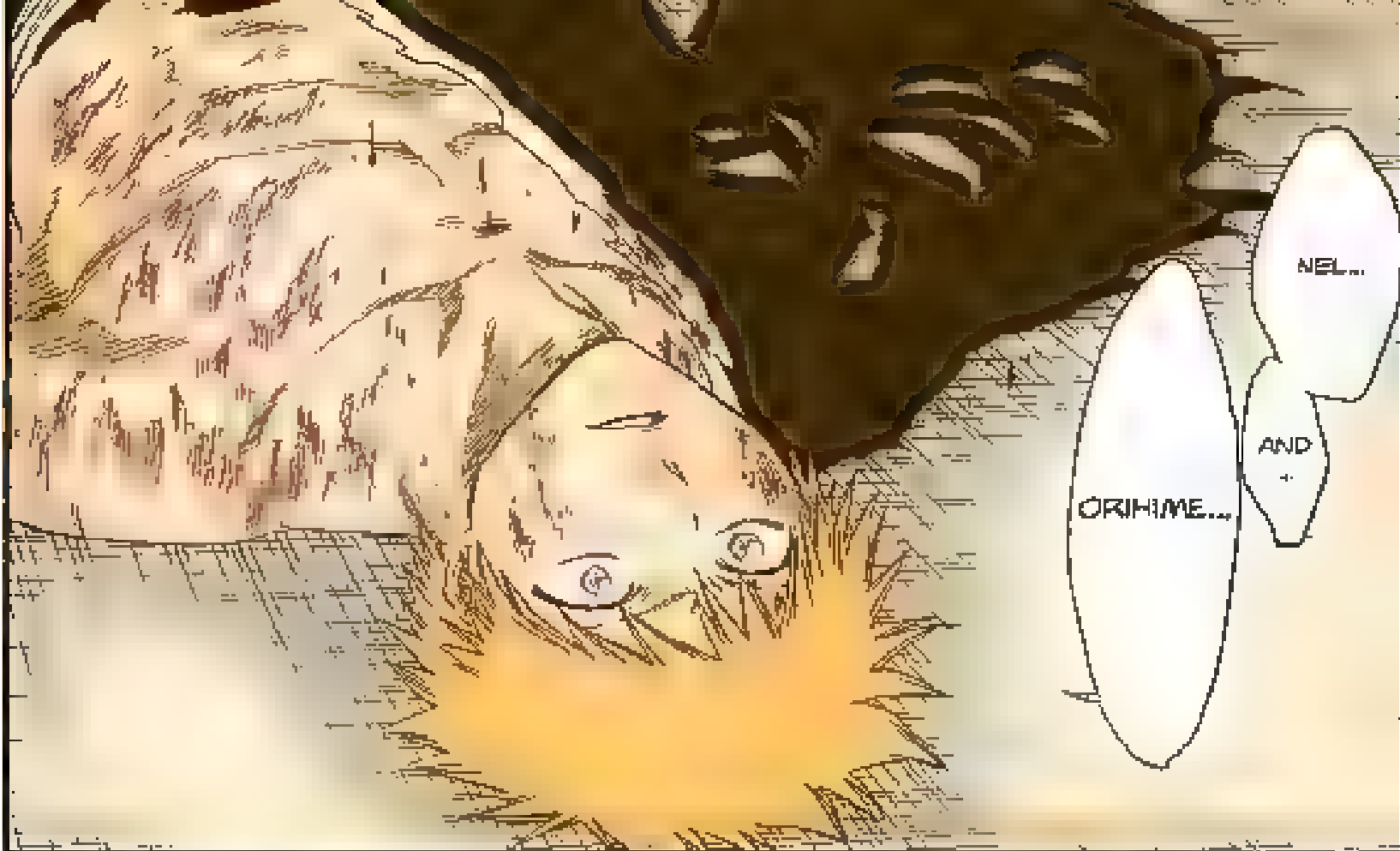
THAT'S  
THE  
PRICE  
YOU  
PAY...



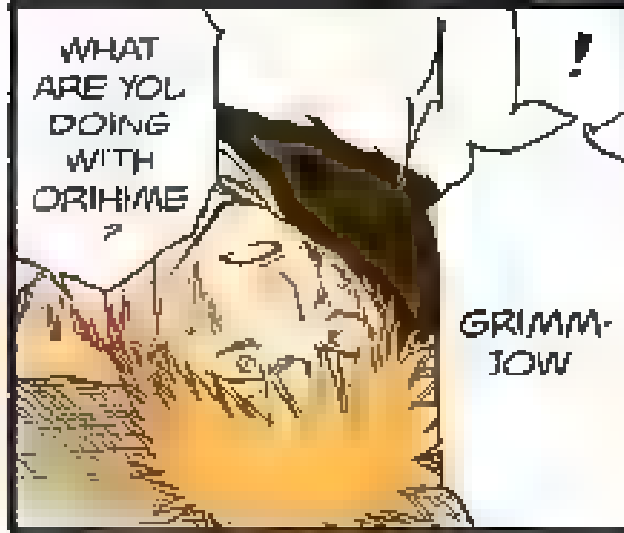
...FOR  
GOING  
AFTER  
ANOTHER  
MAN'S  
PREY.



UGH..

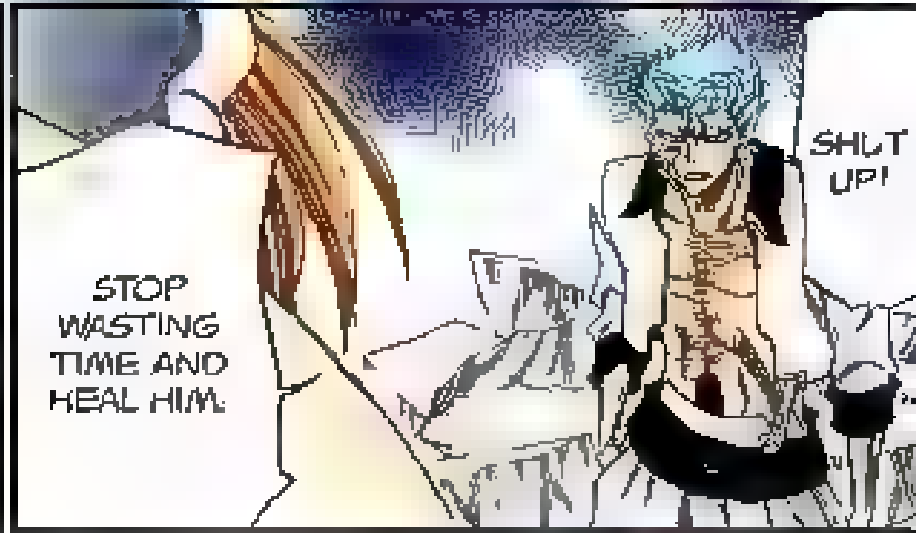






WHAT  
ARE YOU  
DOING  
WITH  
ORIHIME  
?

GRIMM-  
JOW



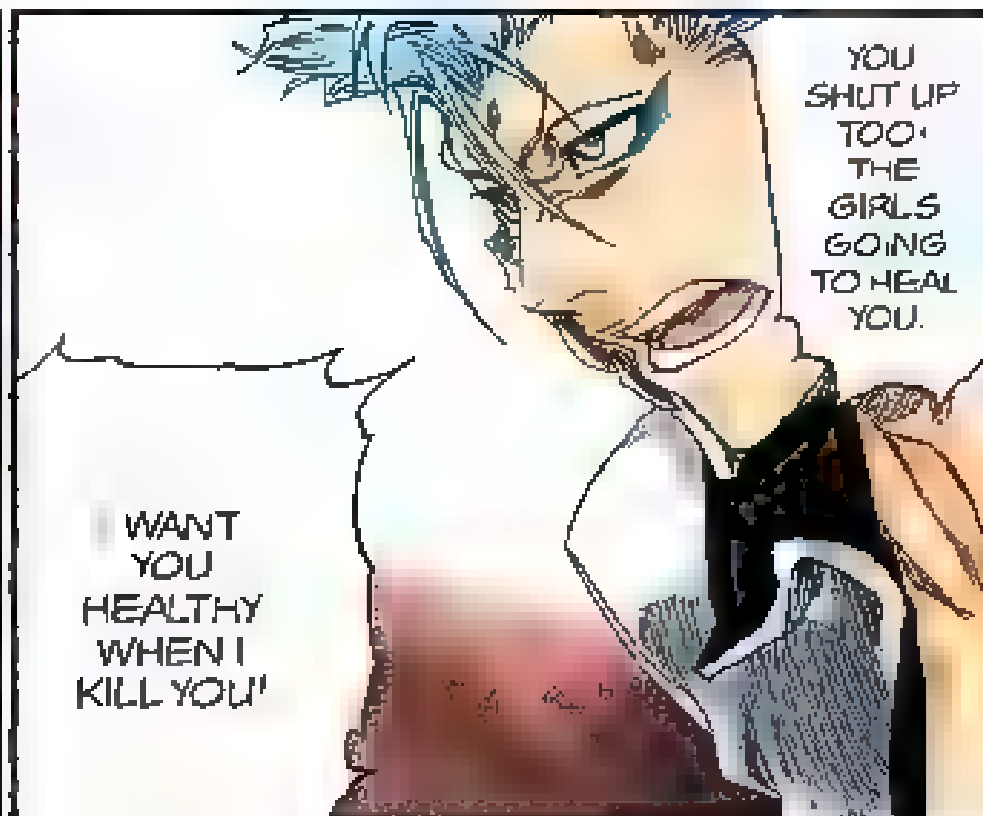
SHUT  
UP!

STOP  
WASTING  
TIME AND  
HEAL HIM.



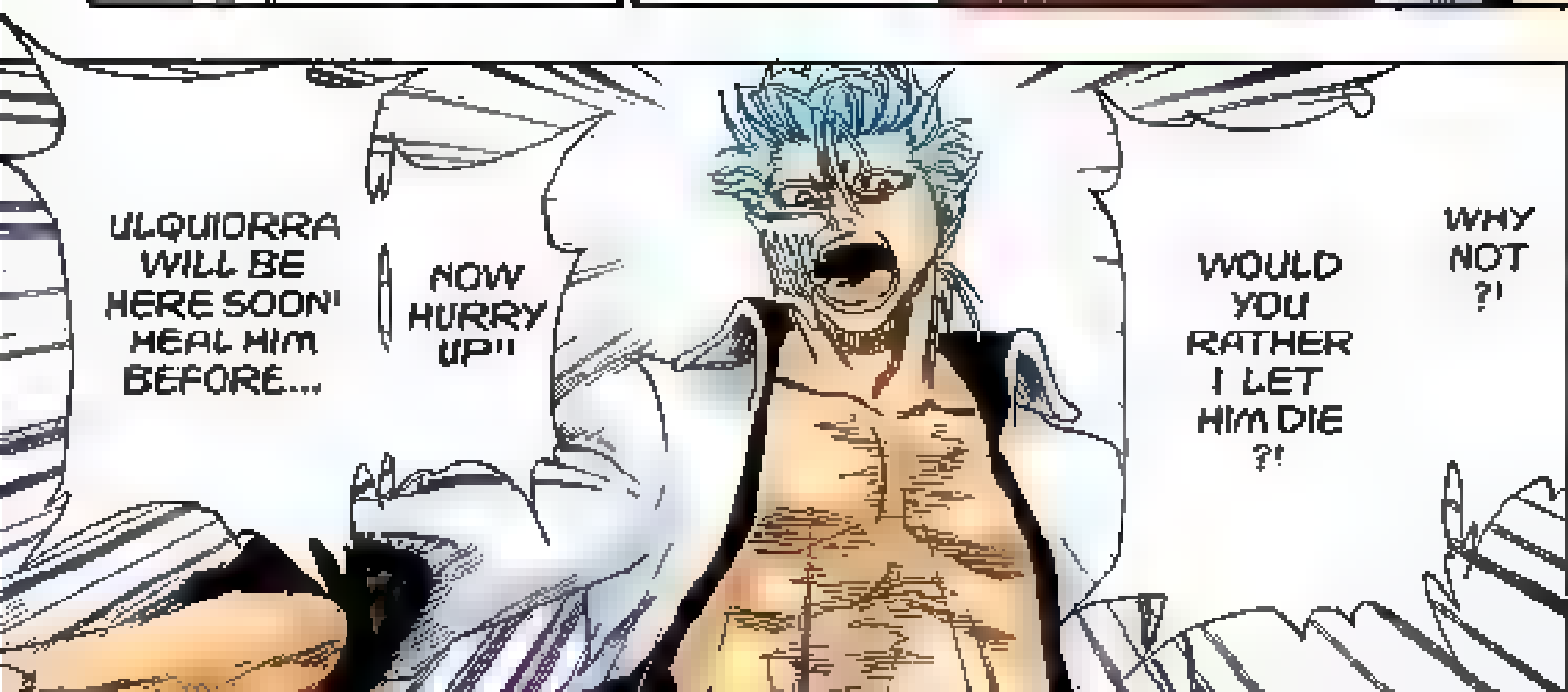
YOU WANT  
ME TO  
HEAL HIM  
SO THAT  
YOU CAN  
KILL HIM  
?

GRIMM-  
JOW!



YOU  
SHUT UP  
TOO.  
THE  
GIRLS  
GOING  
TO HEAL  
YOU.

WANT  
YOU  
HEALTHY  
WHEN I  
KILL YOU!



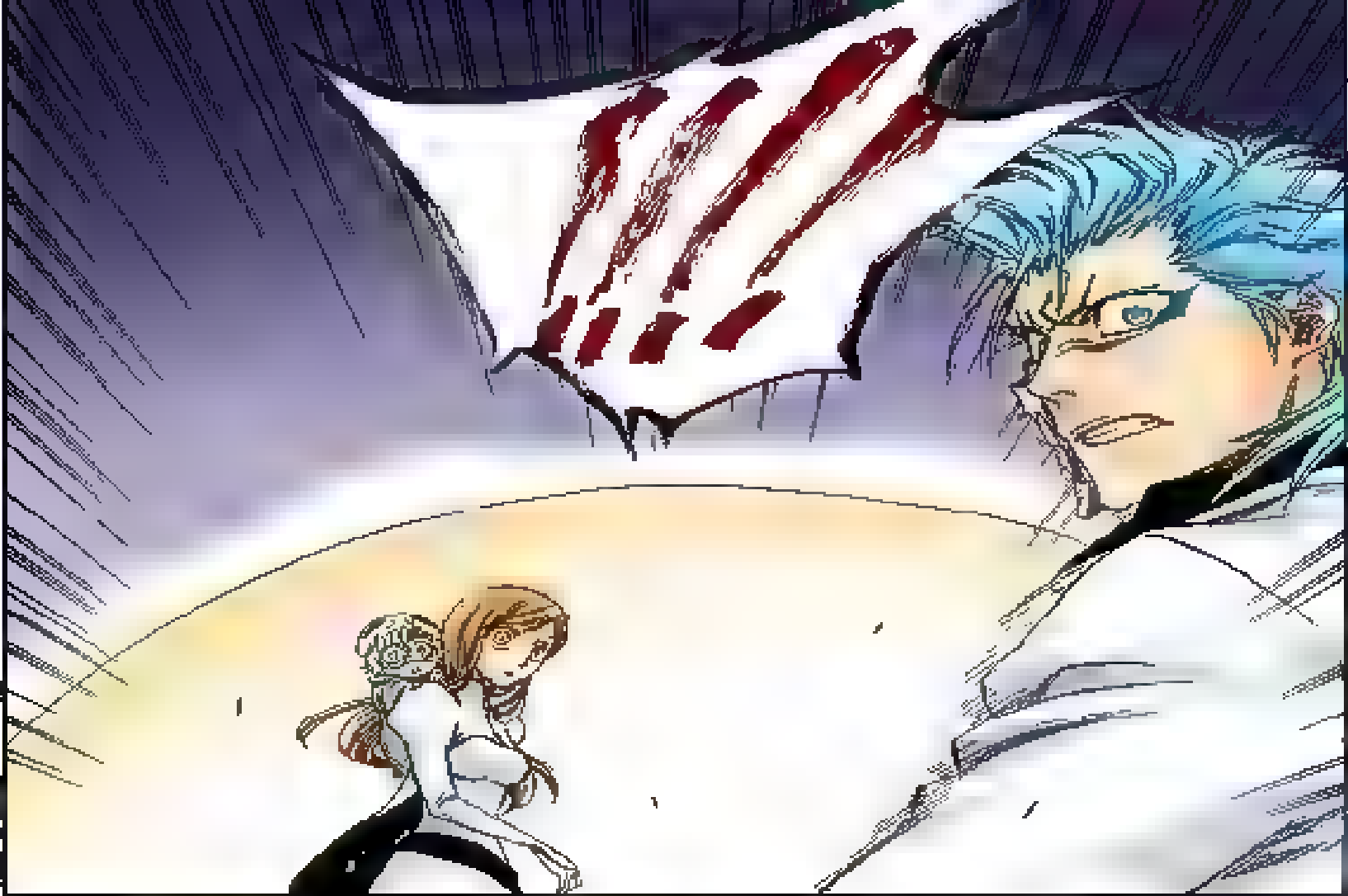
ULQUIORRA  
WILL BE  
HERE SOON!  
HEAL HIM  
BEFORE...


NOW  
HURRY  
UP!!

WOULD  
YOU  
RATHER  
I LET  
HIM DIE  
?

WHY  
NOT  
?







NON! I'M  
KARAKURIZER  
SPIRITS, YOUR  
ALLY!!

I AM  
...

NO WAY!!  
THE ONLY  
THINGS WE  
HAVE IN  
COMMON  
ARE THE KS  
IN OUR  
NAMES!!

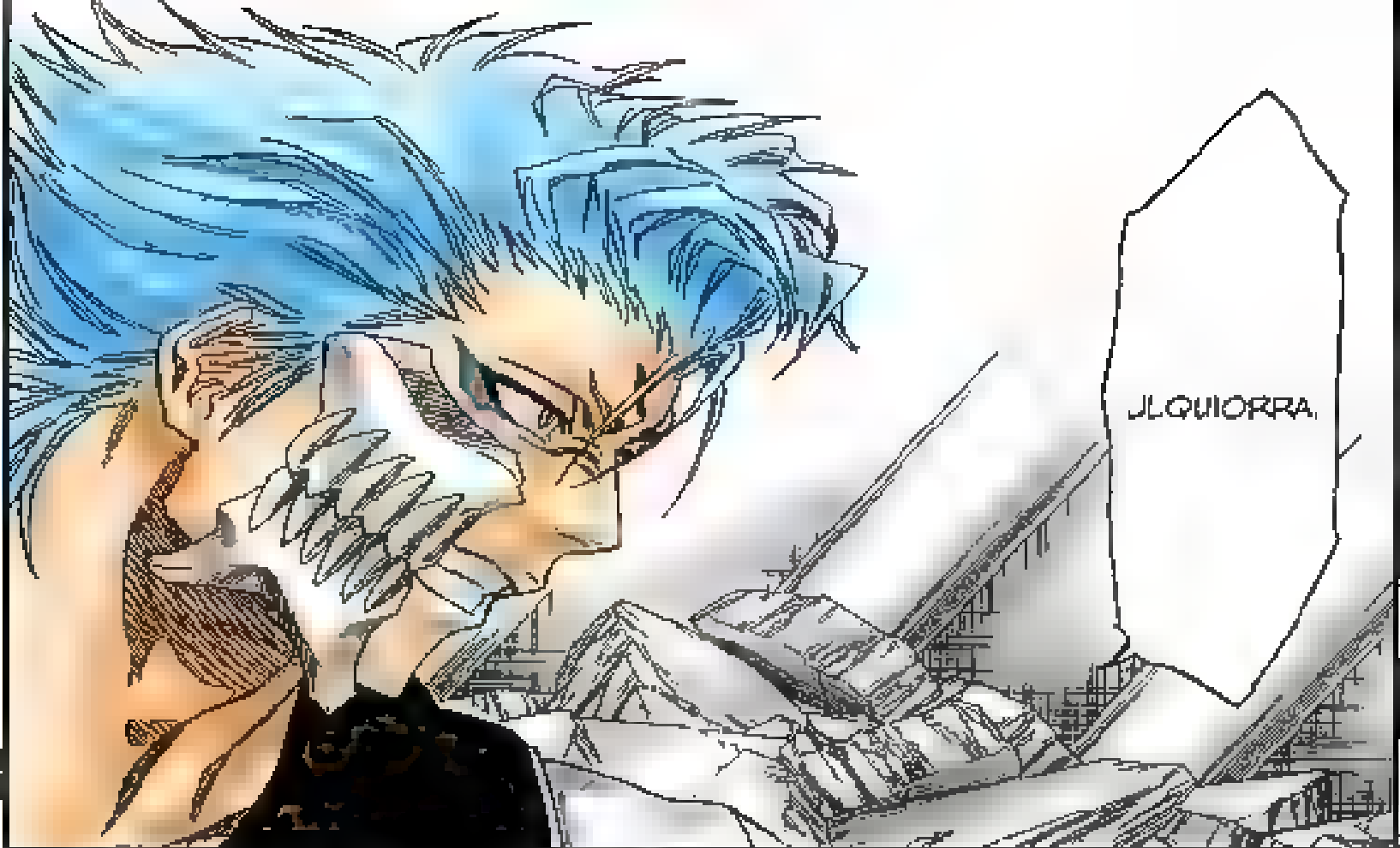
...THE NEW  
MESSENGER  
OF  
JUSTICE--  
KARA-  
KURIZER  
SPIRITS  
!!

DON  
KANNONJI!!  
YOU'RE DON  
KANNONJI  
!!

HA HA HA HA HA HA!

WOOSH

DON  
KAN-  
NONJI  
?!!



JLQUIORRA.

## 278. Heal for The Crash



WHAT  
ARE YOU  
DOING ..

...GRIMM-  
JOW?



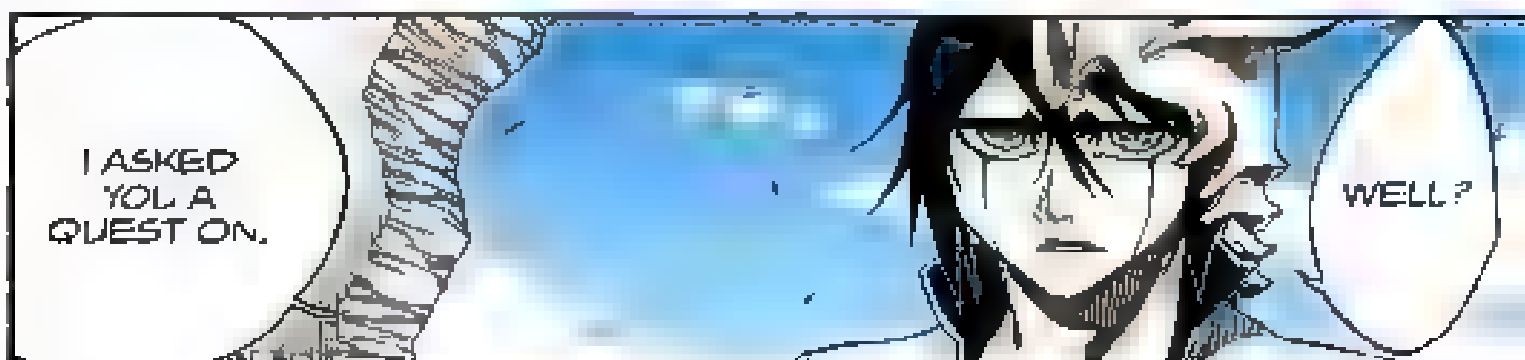
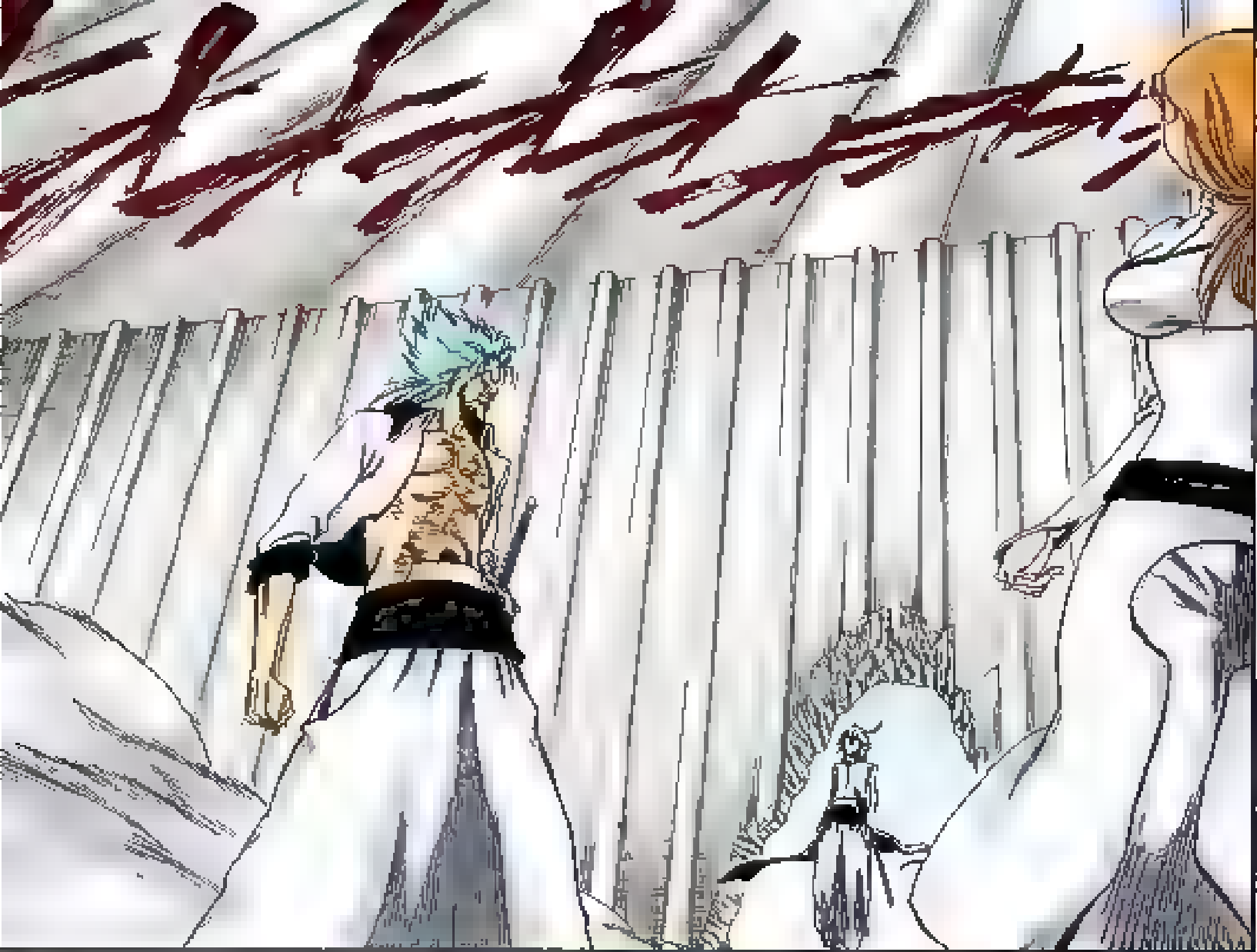


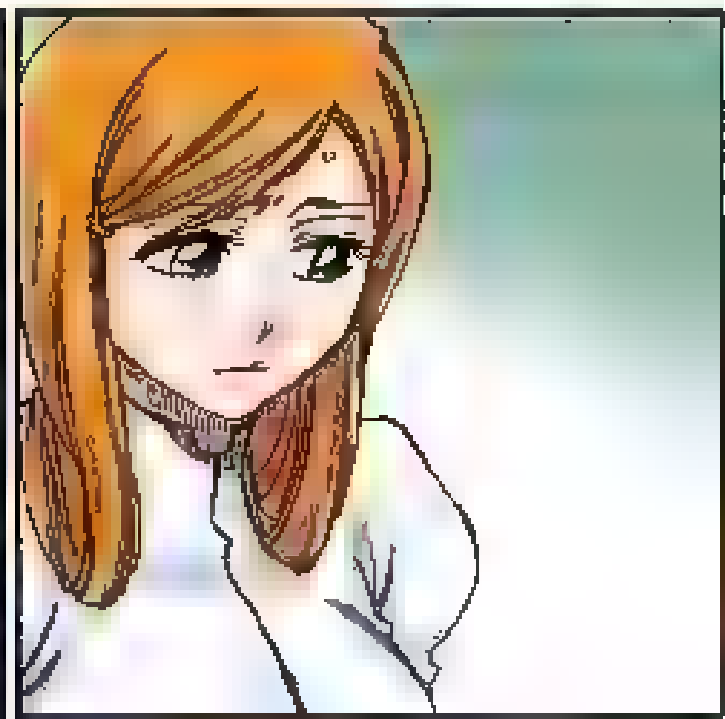
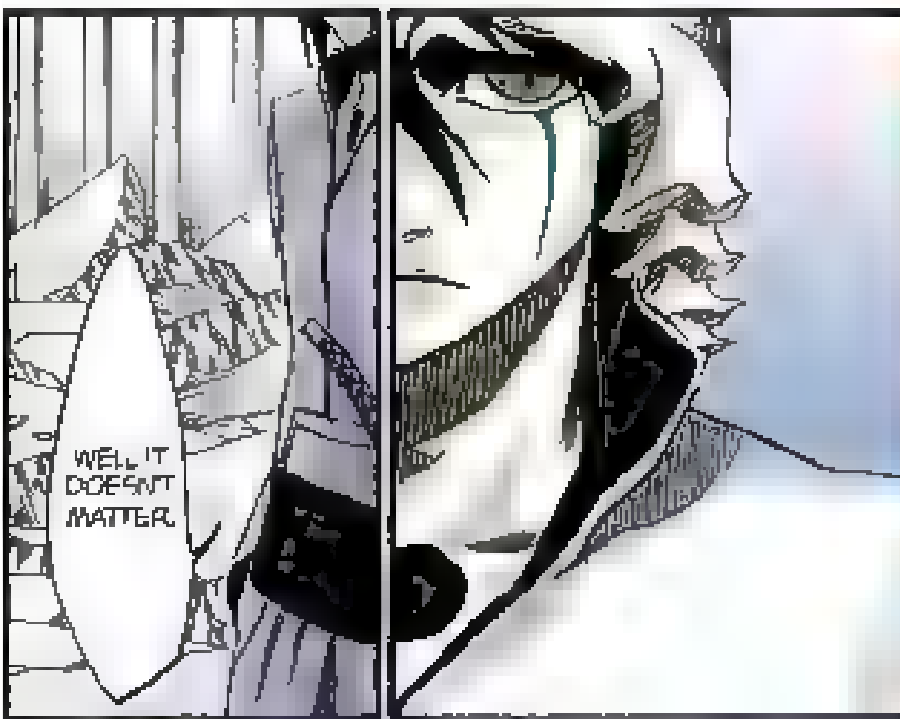
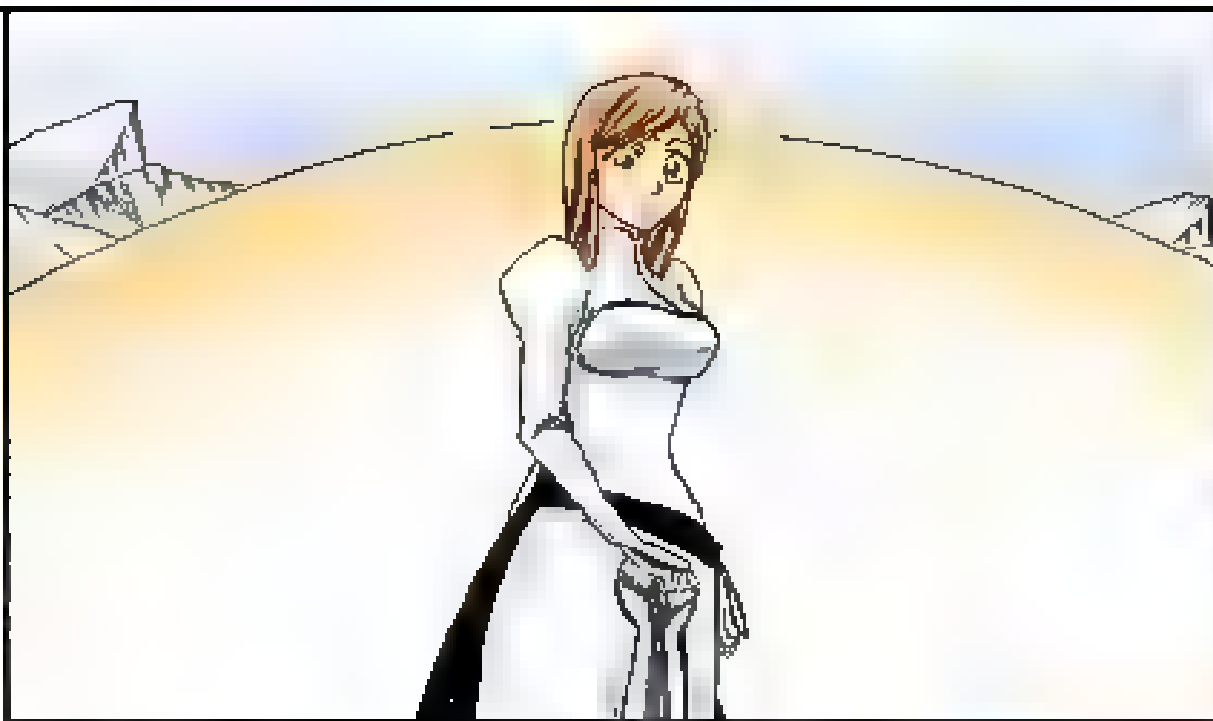
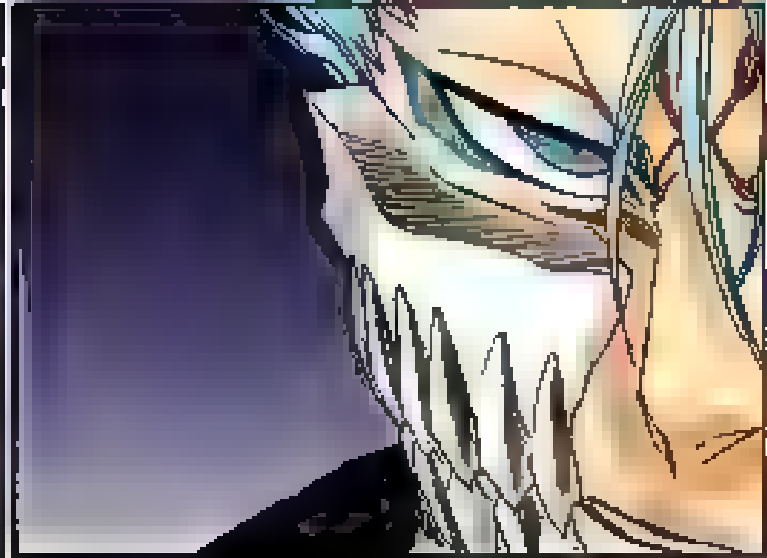
# BLEACH

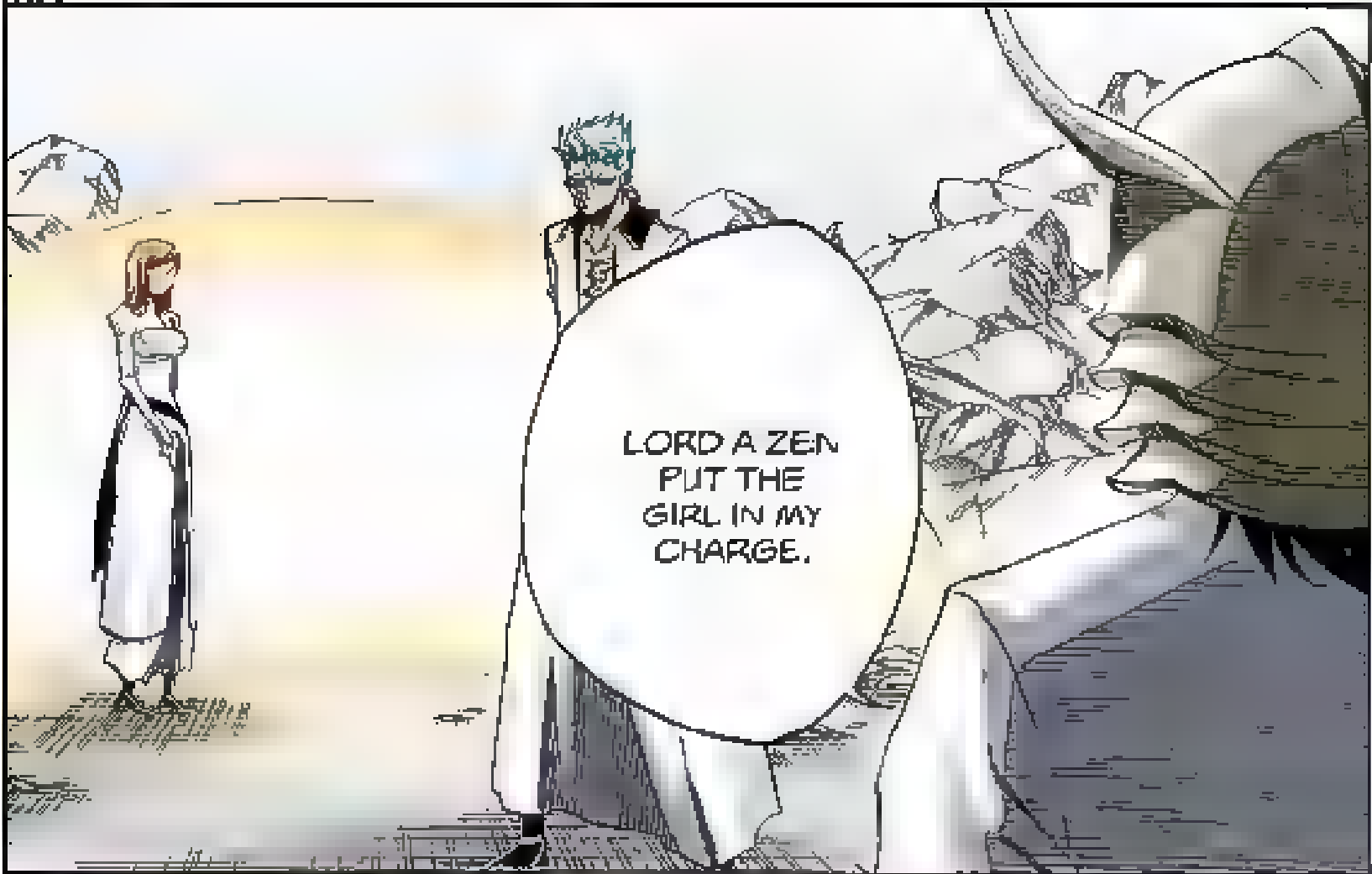
*278. Heal for The Crash*



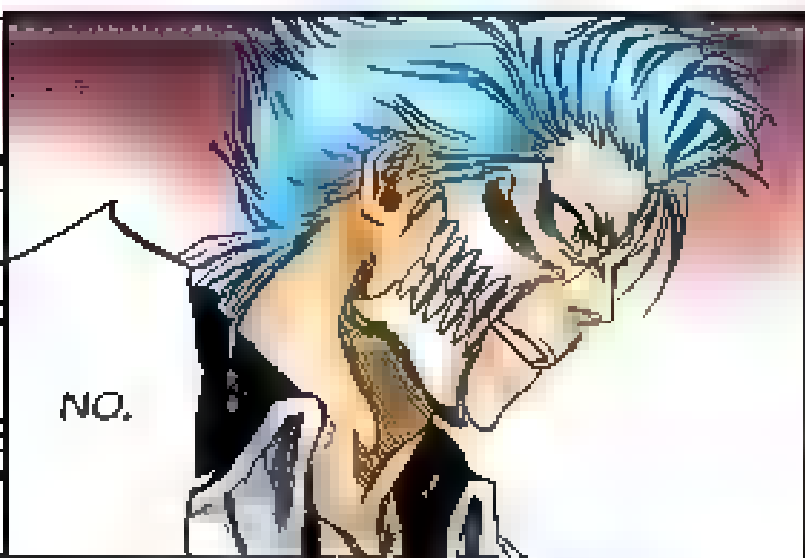




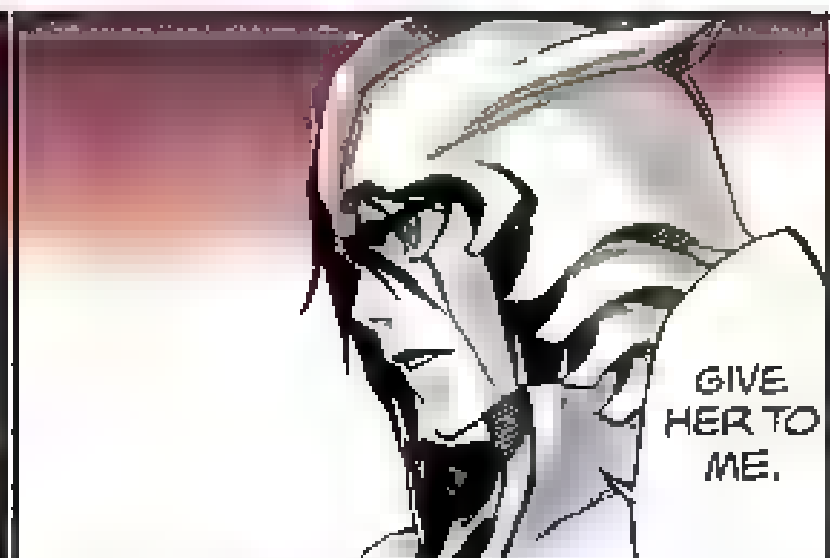




LORD A ZEN  
PUT THE  
GIRL IN MY  
CHARGE.



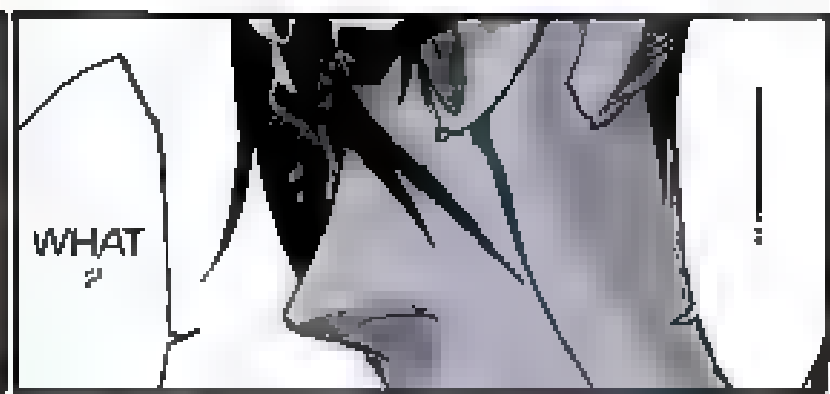
NO.



GIVE  
HER TO  
ME.



WHAT'S  
WRONG?

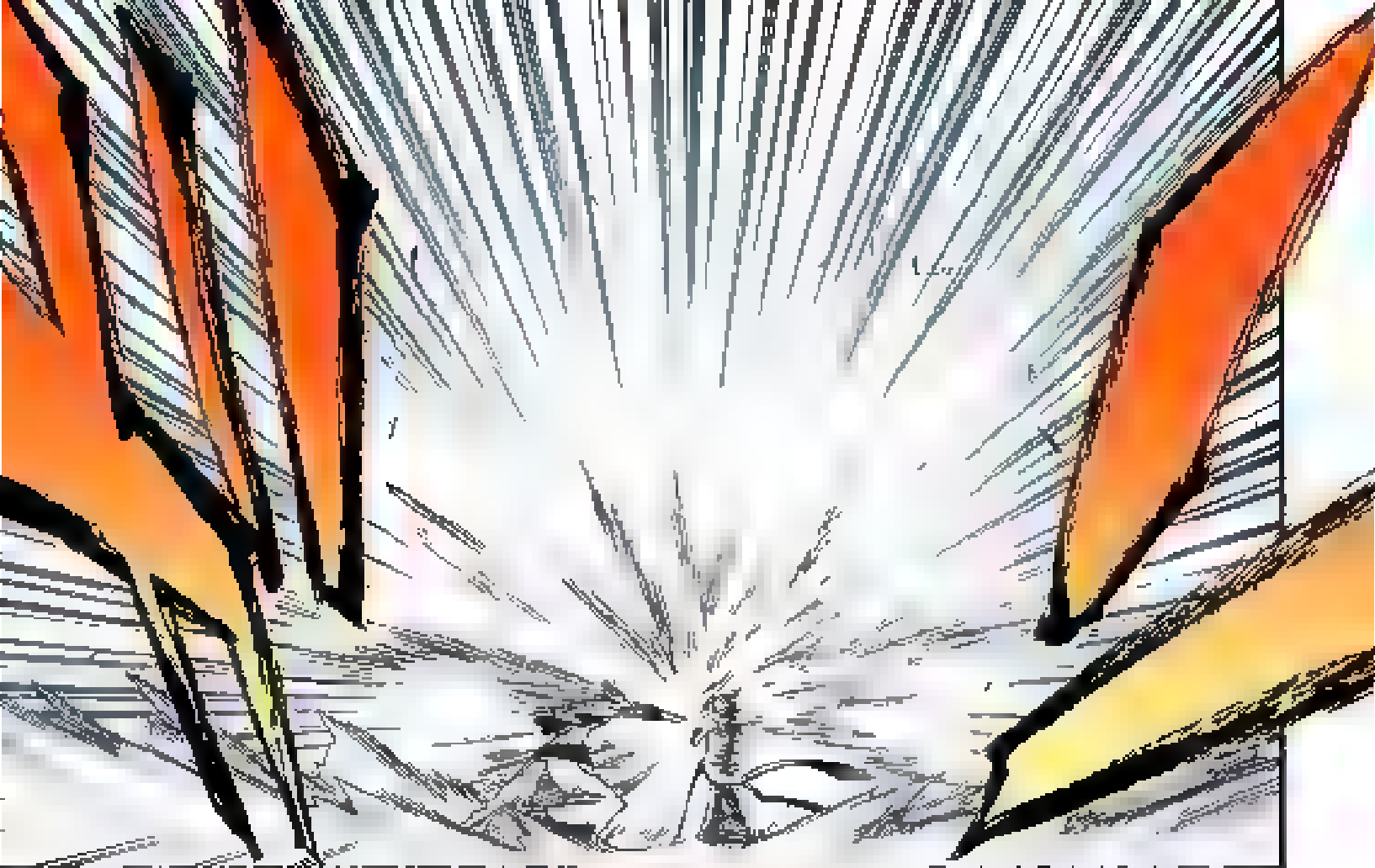


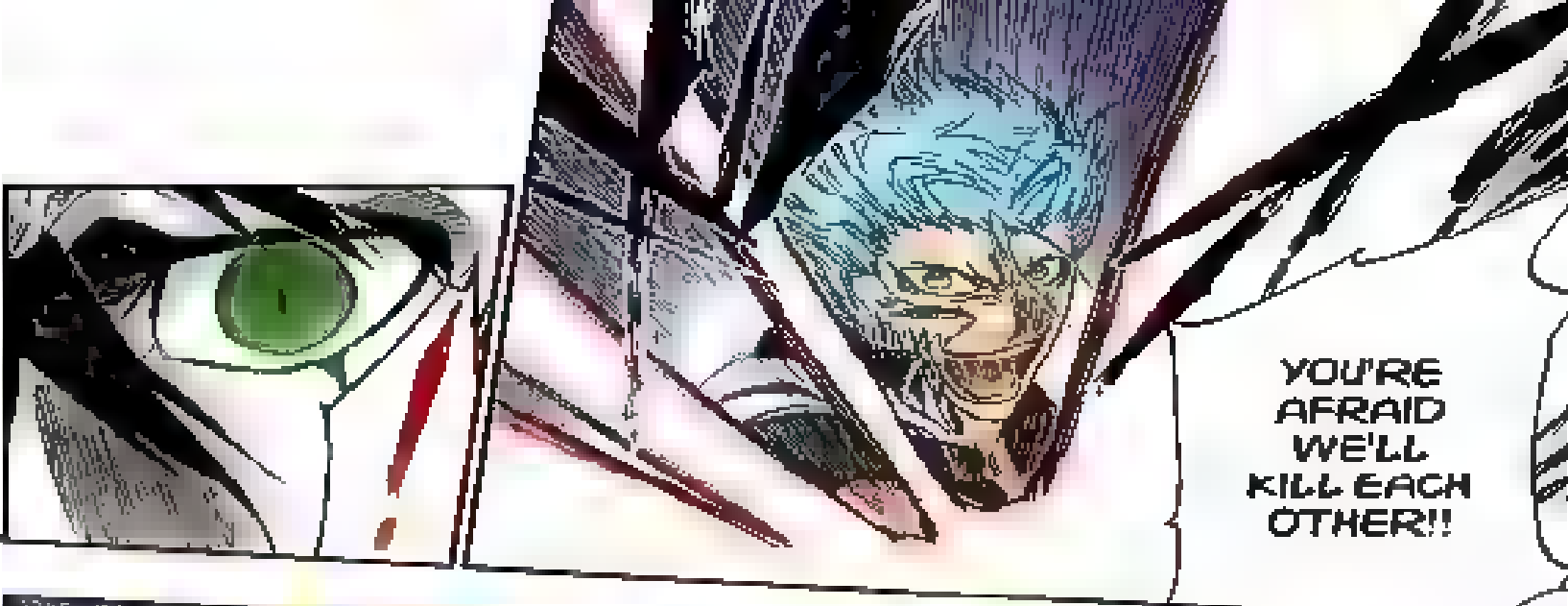
WHAT  
?



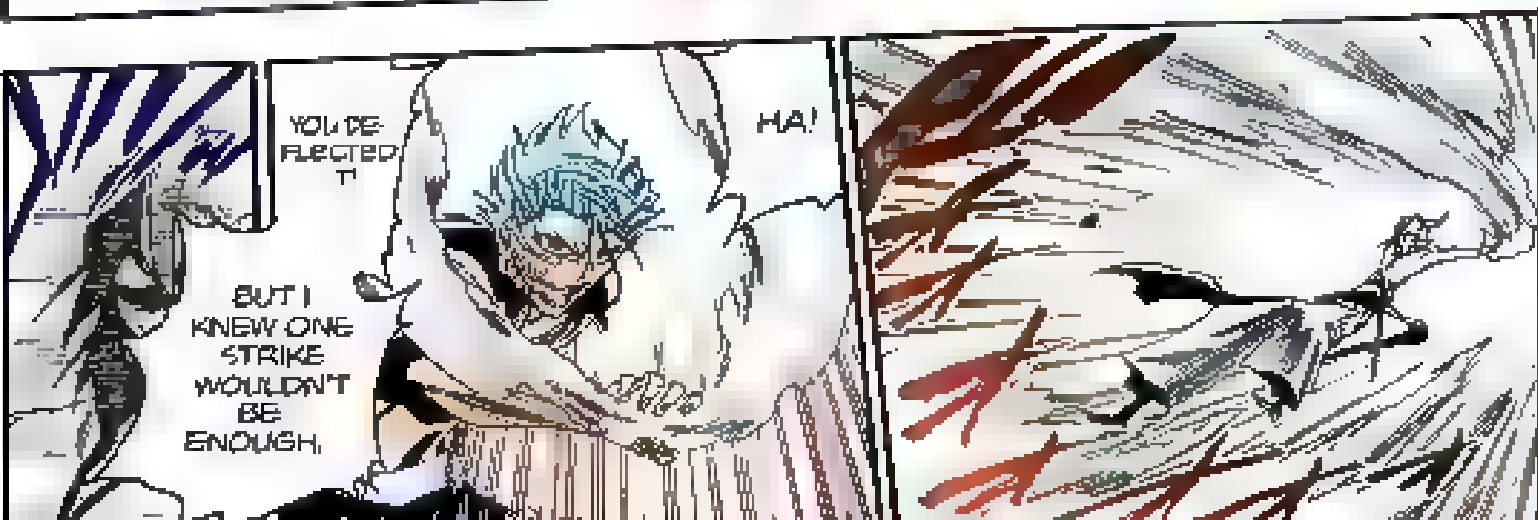
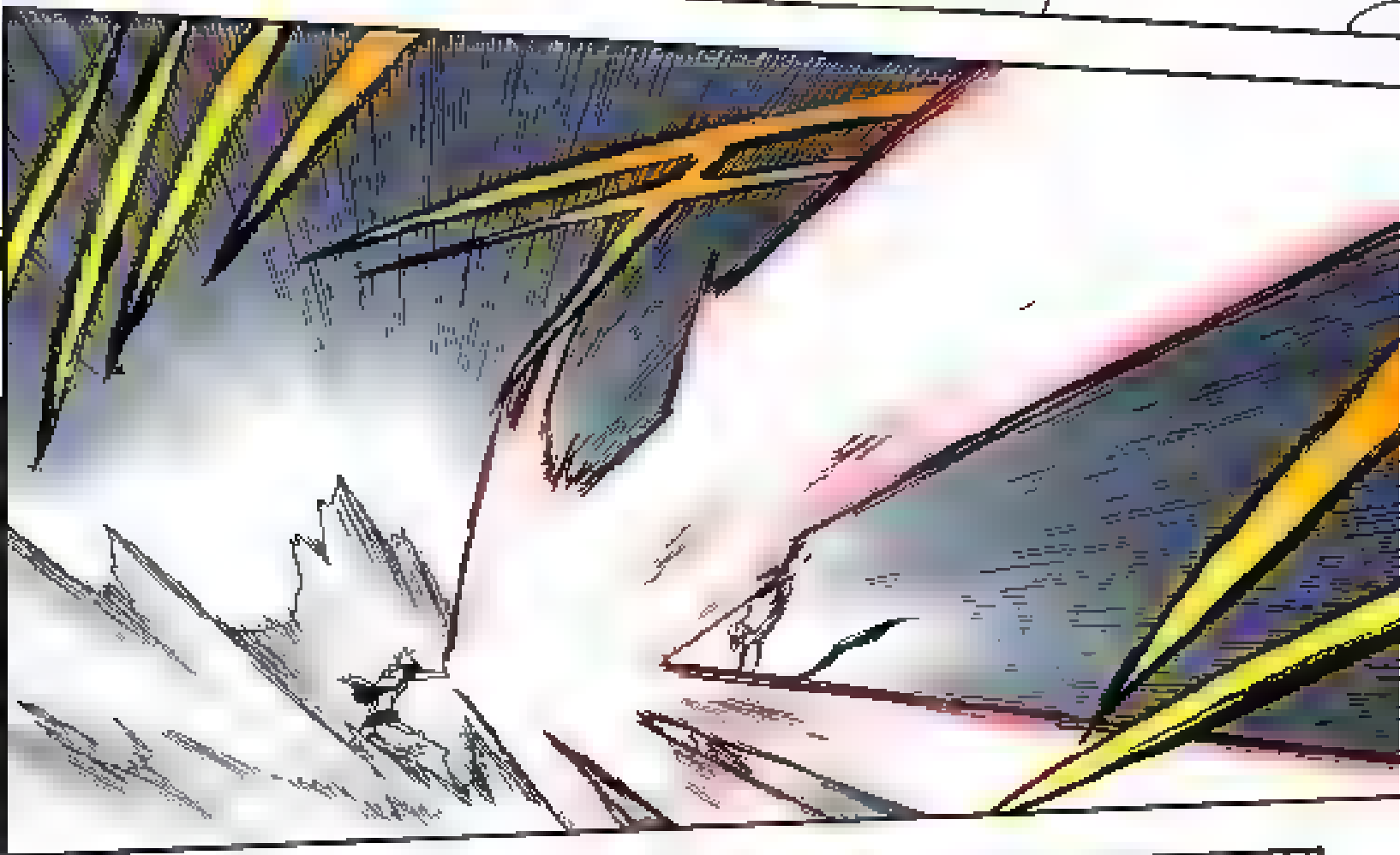
YOU'RE  
AWFULLY  
CHATTY  
TODAY...

--DABO-CORC--





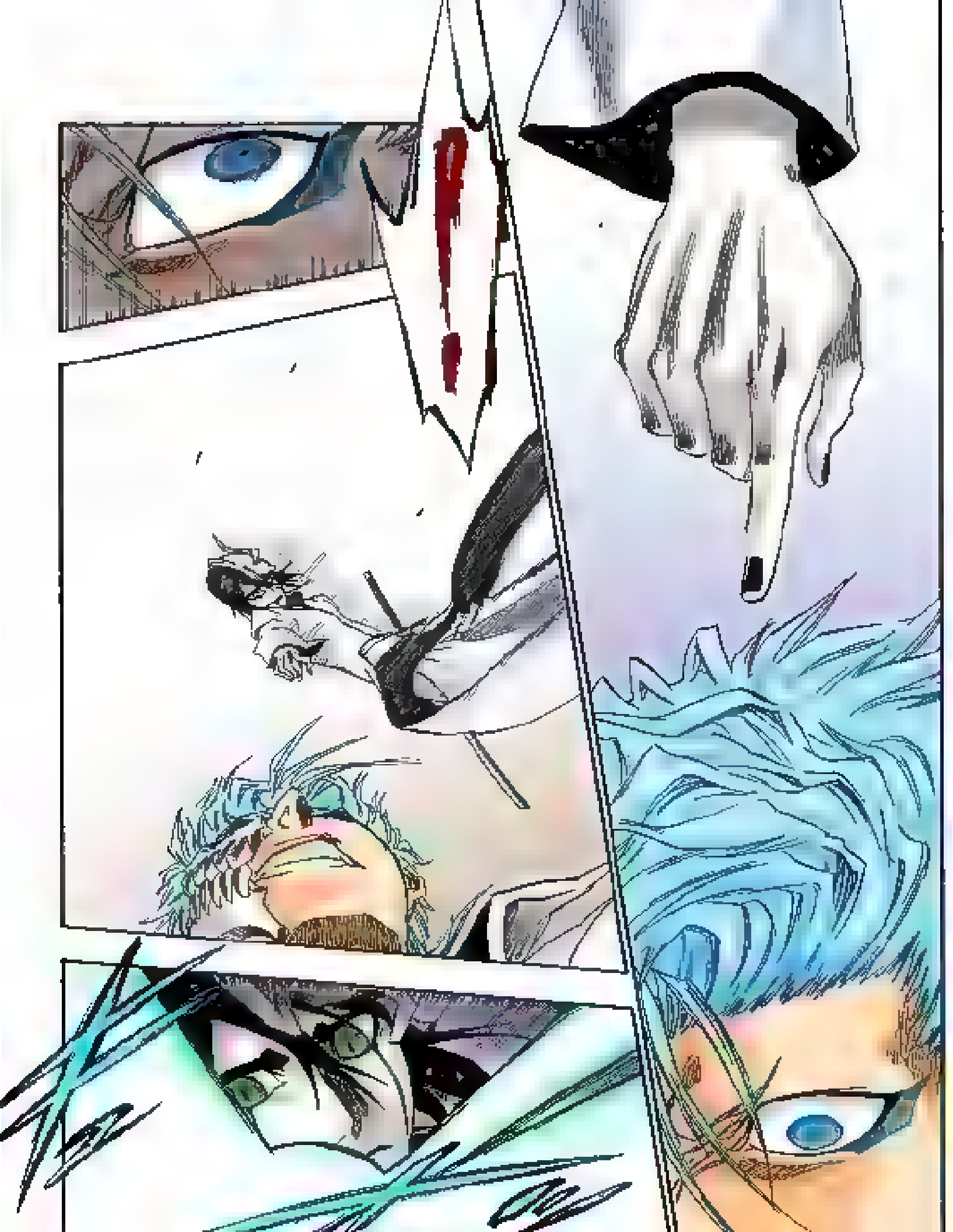
YOU'RE  
AFRAID  
WE'LL  
KILL EACH  
OTHER!!

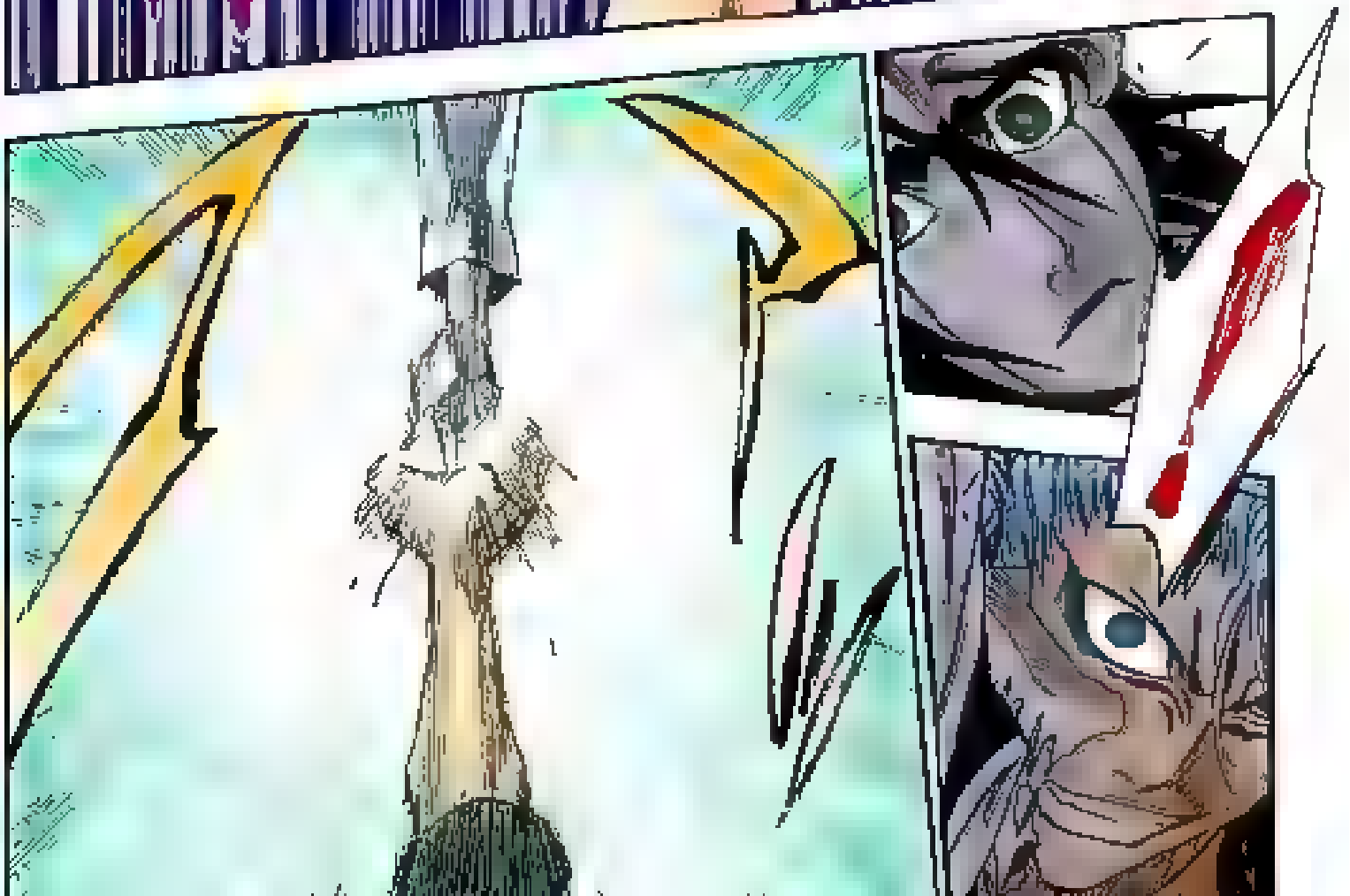
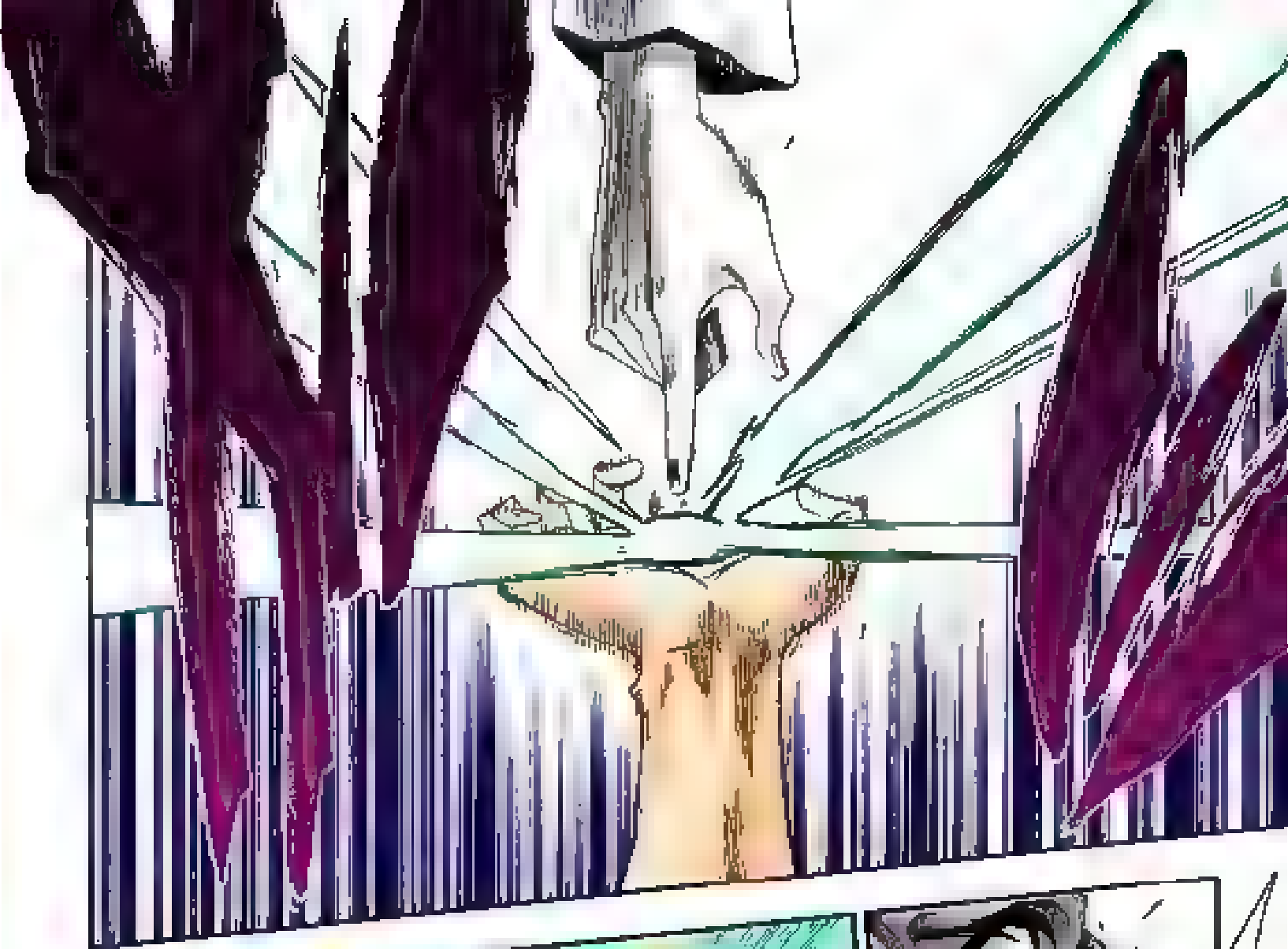


YOU DE-  
FLECTED IT

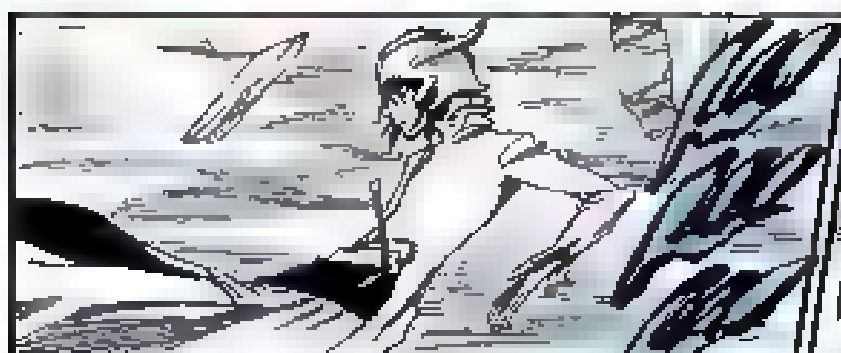
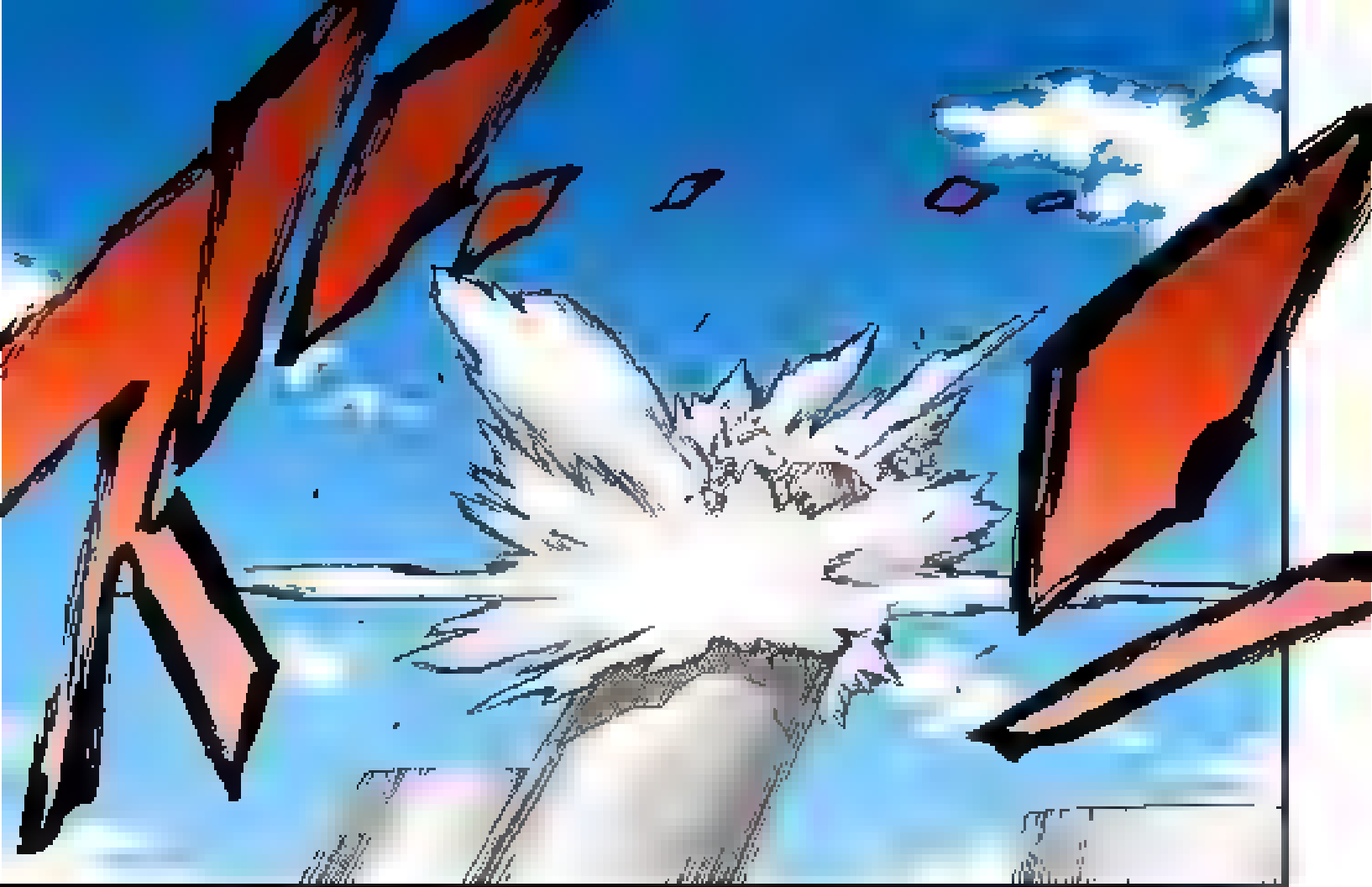
HA!

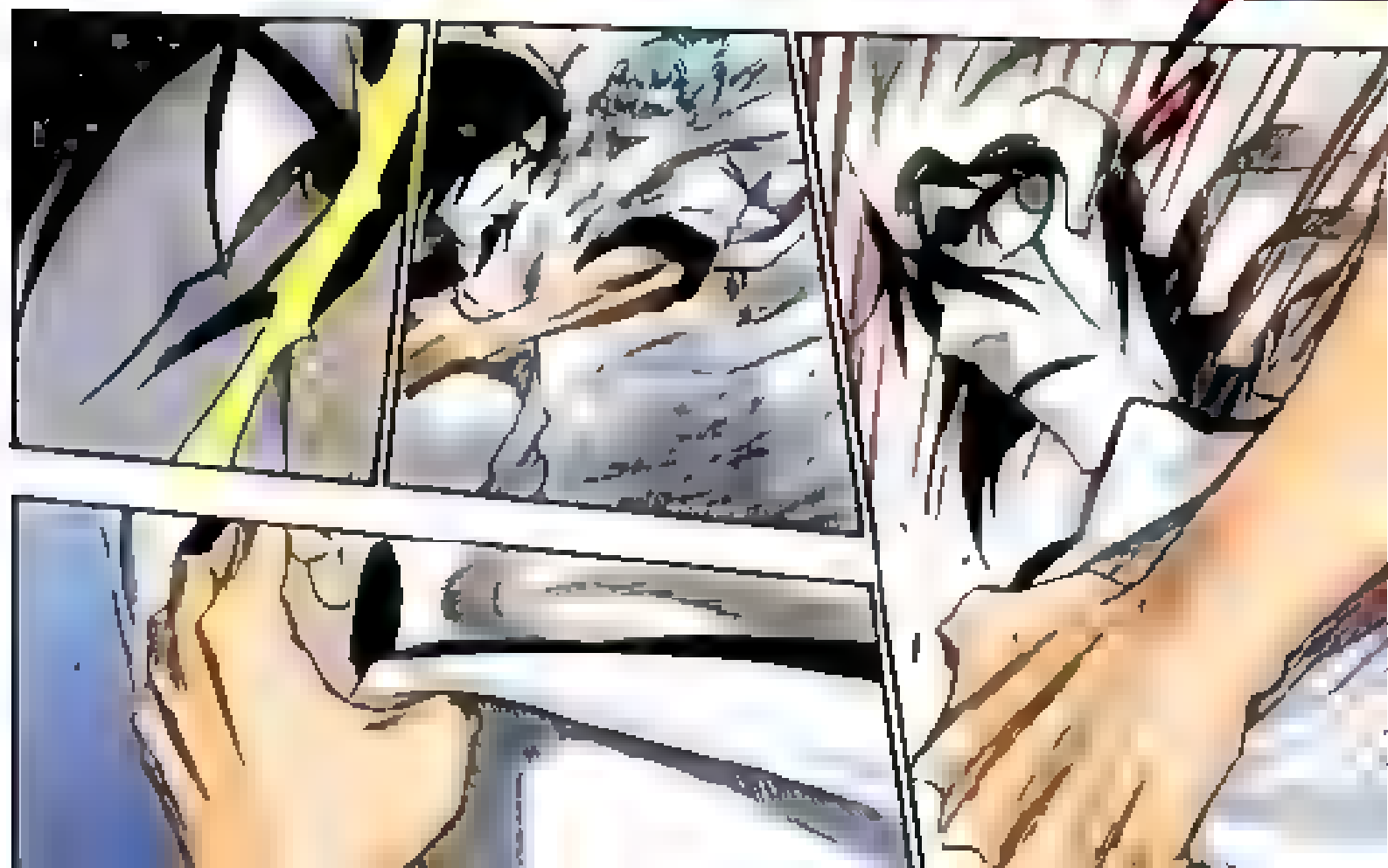
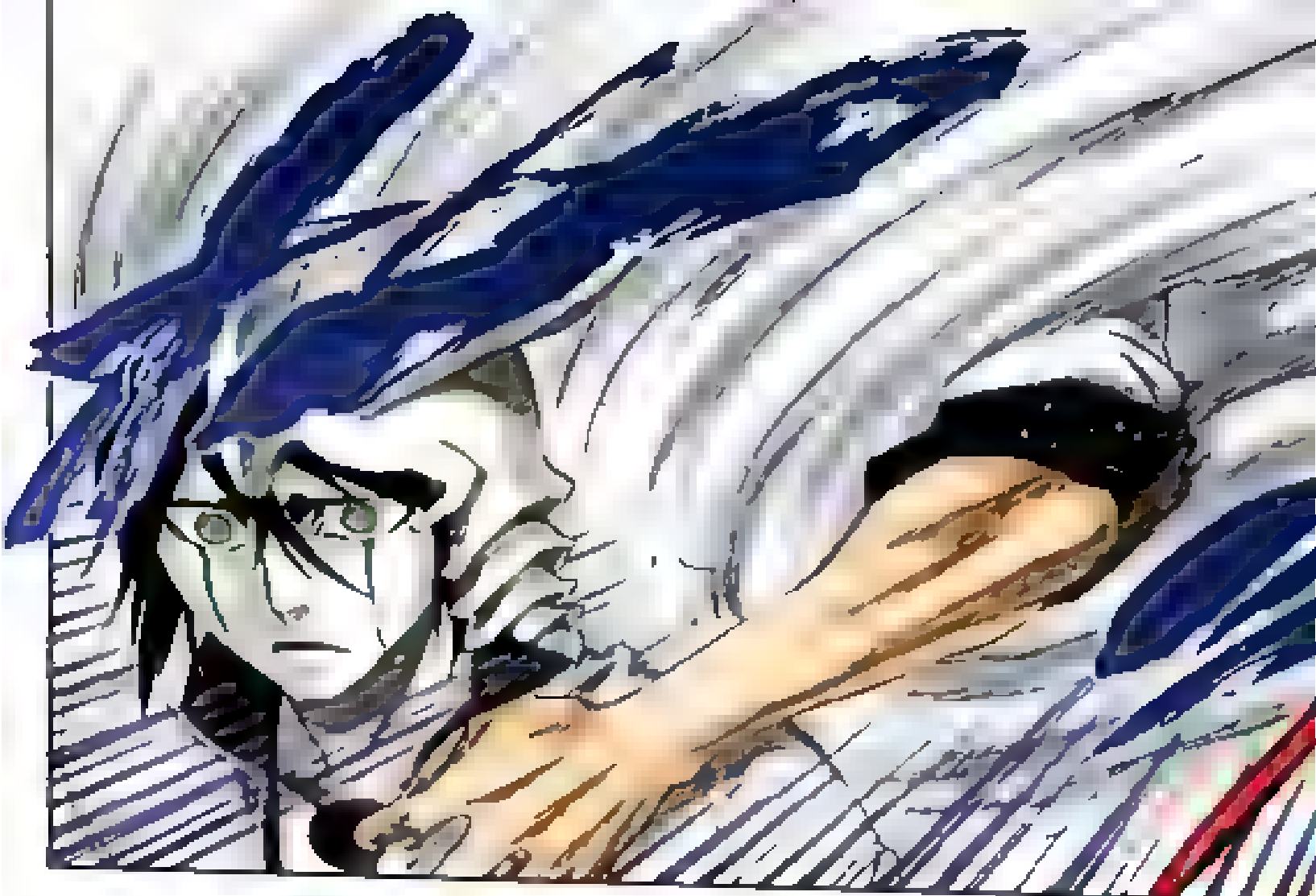
BUT I  
KNEW ONE  
STRIKE  
WOULDN'T  
BE  
ENOUGH.

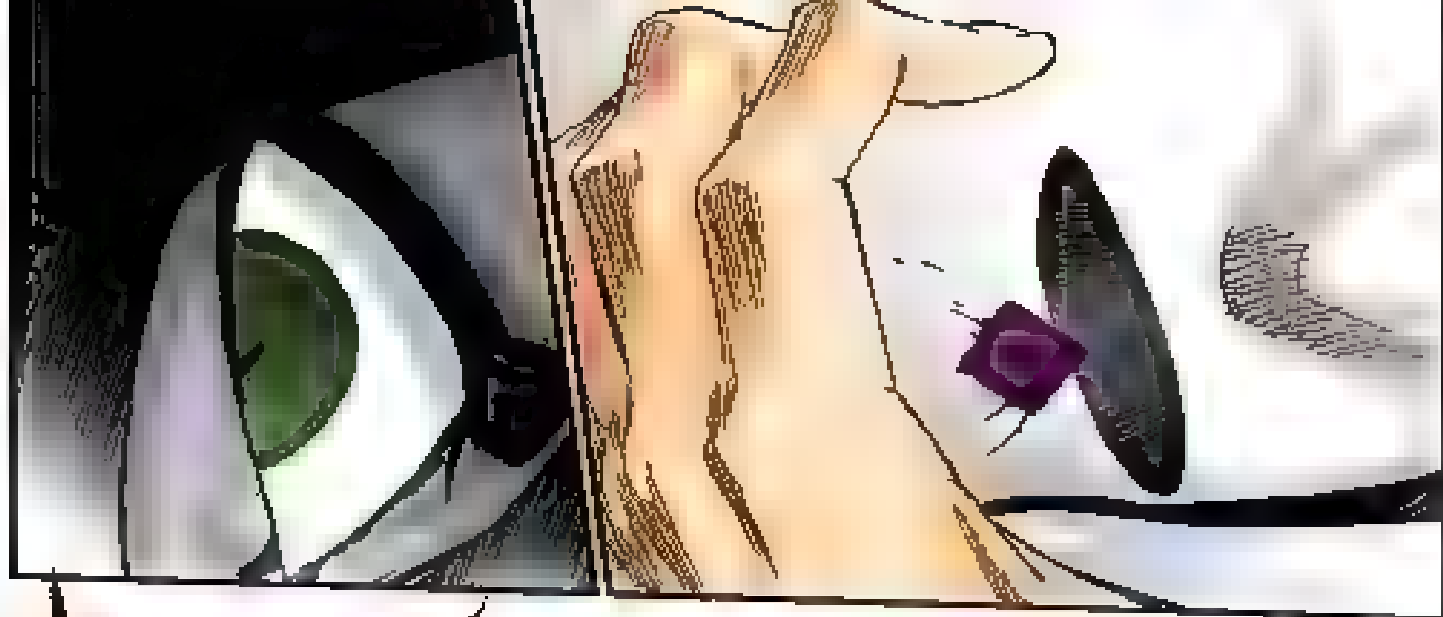




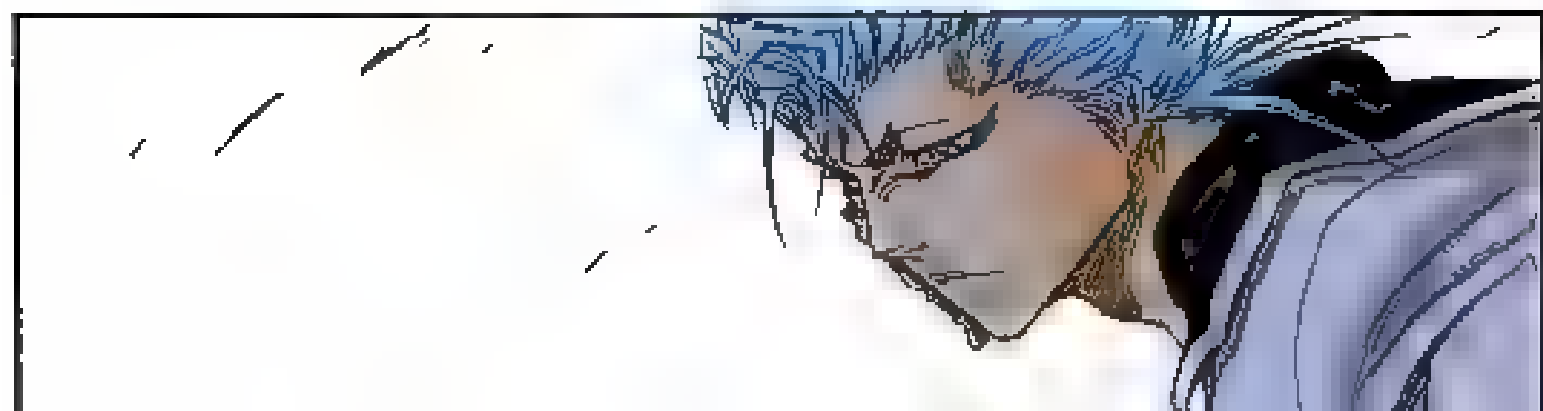


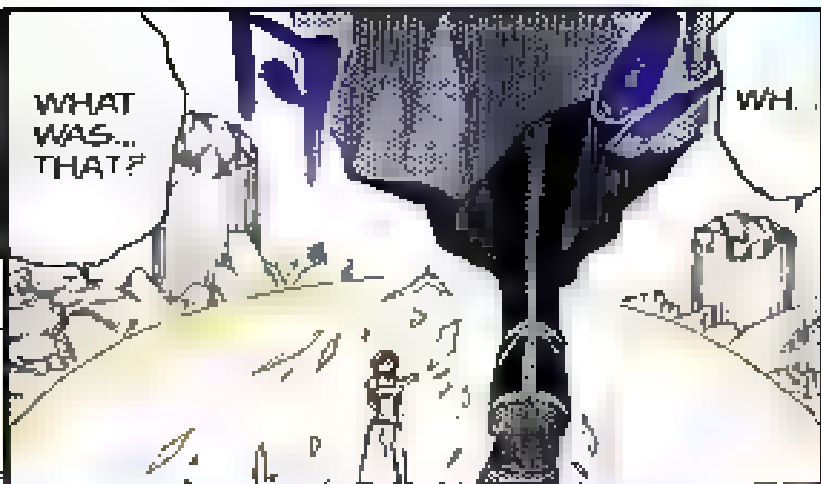






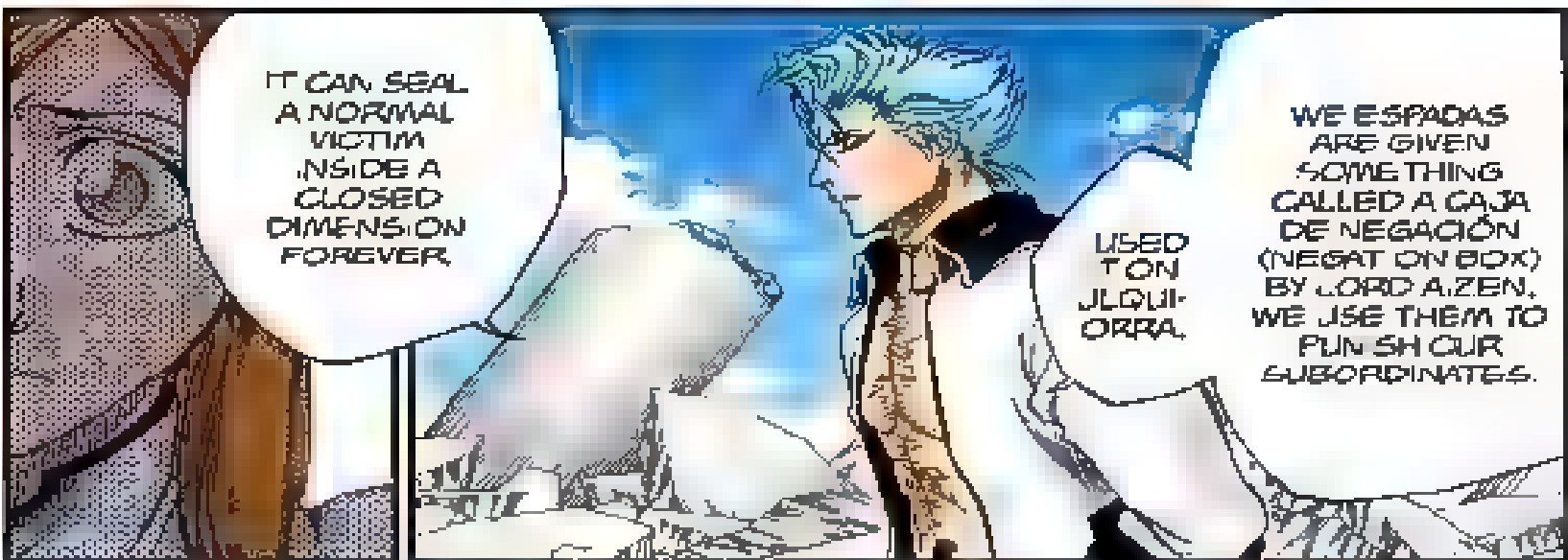
WHY,  
YOU...





WHAT WAS... THAT?

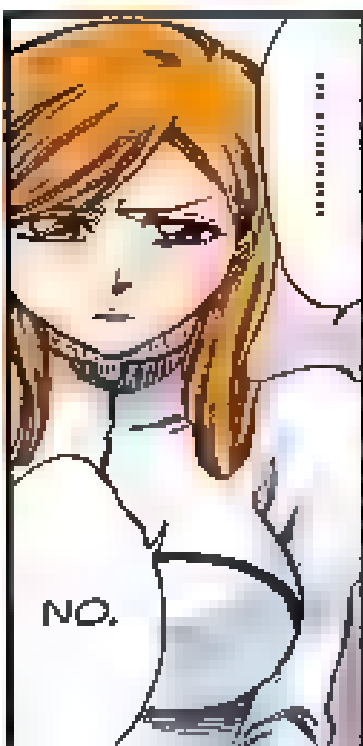
WH.



IT CAN SEAL  
A NORMAL  
VICTIM  
INSIDE A  
CLOSED  
DIMENSION  
FOREVER.

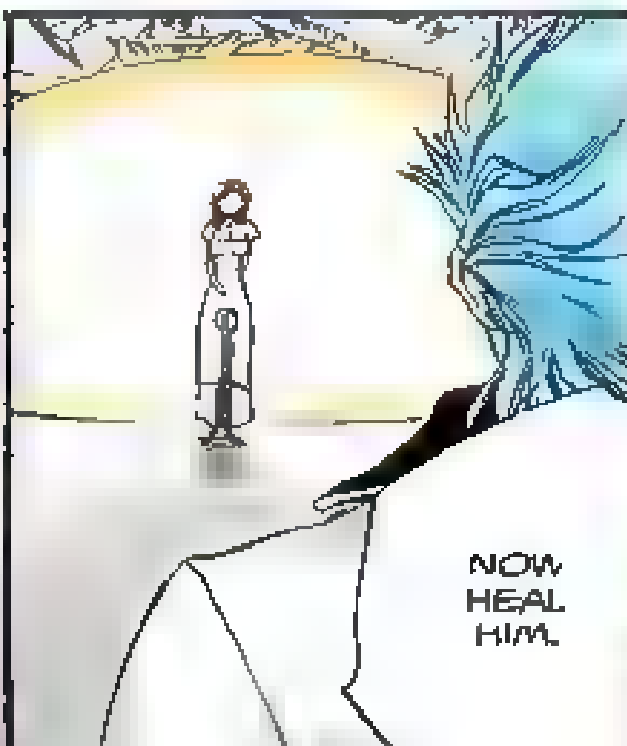
USED  
TO ON  
JLQUI-  
ORRA.

WE ESPADAS  
ARE GIVEN  
SOMETHING  
CALLED A CAJA  
DE NEGACIÓN  
(NEGAT ON BOX)  
BY LORD AZEN,  
WE USE THEM TO  
PUNISH OUR  
SUBORDINATES.



NEGAT ON BOX

NO.

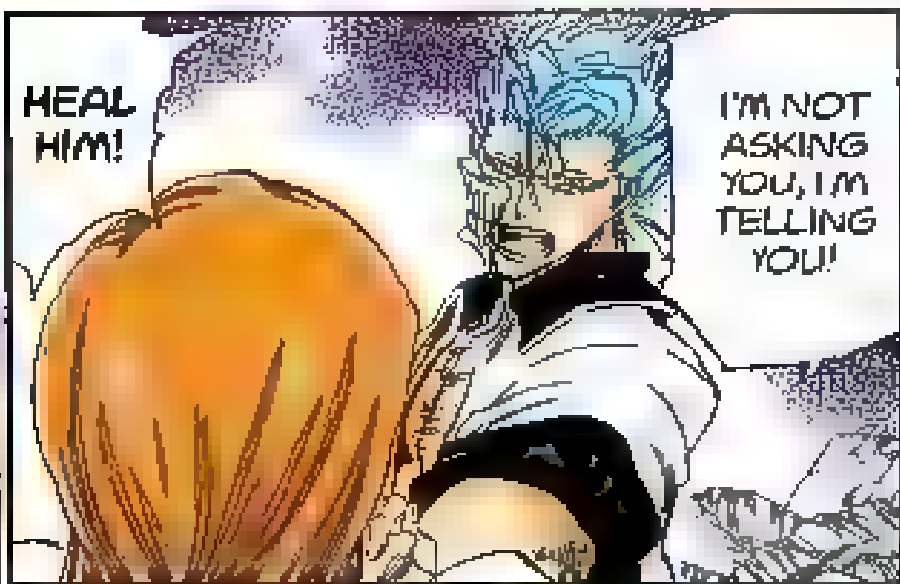
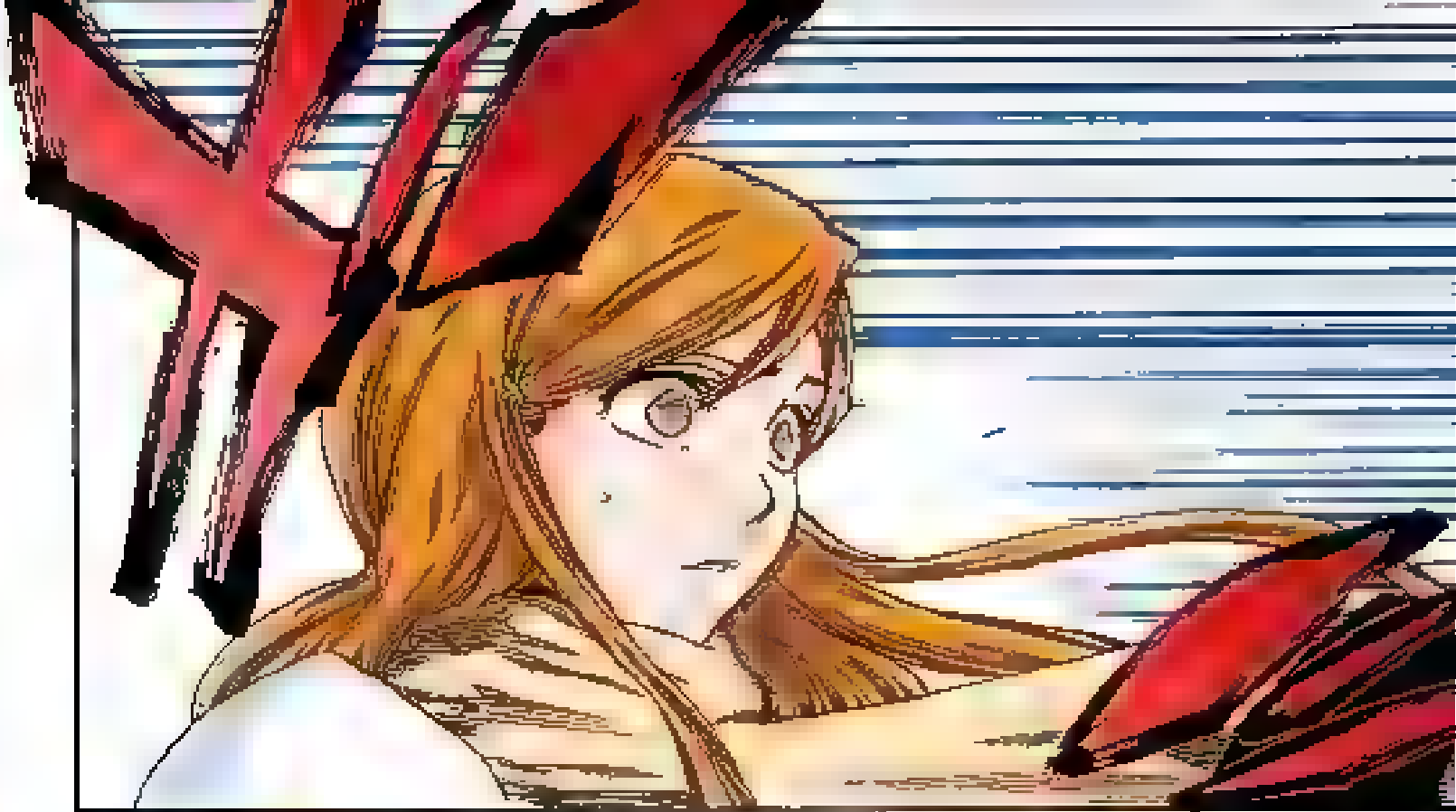


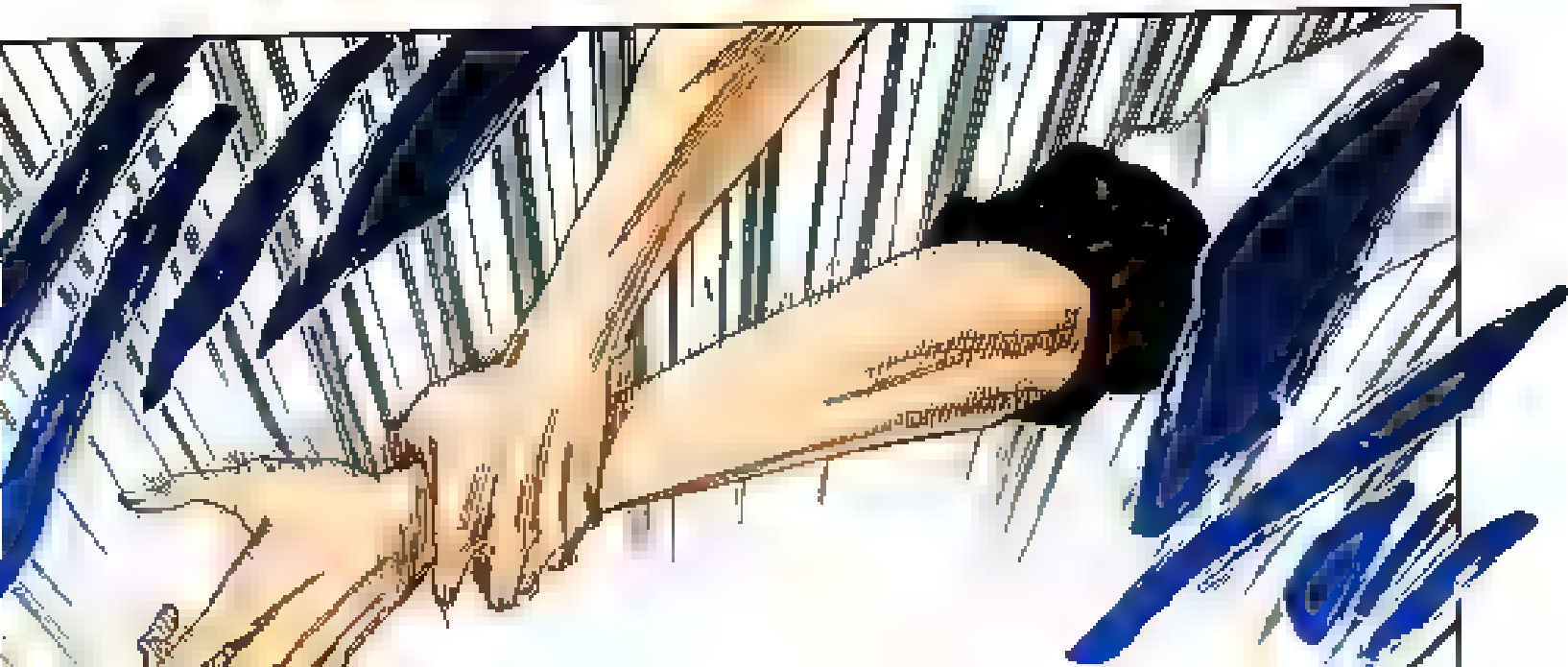
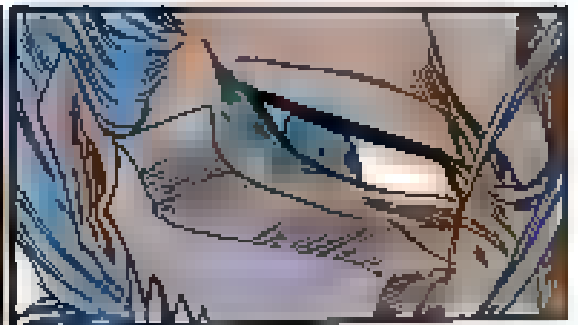
NOW  
HEAL  
HIM.

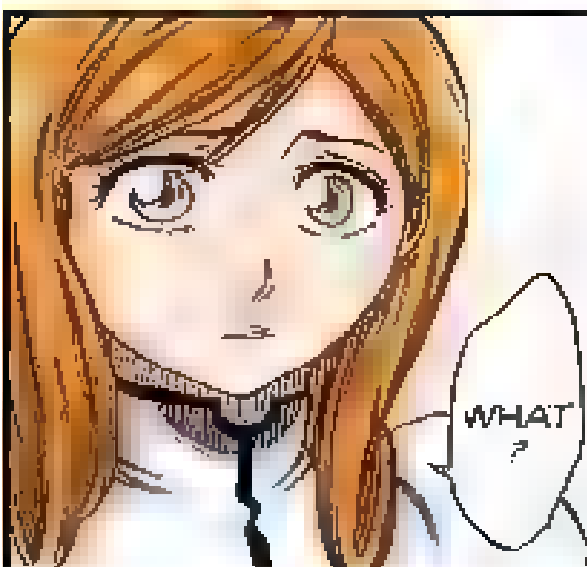
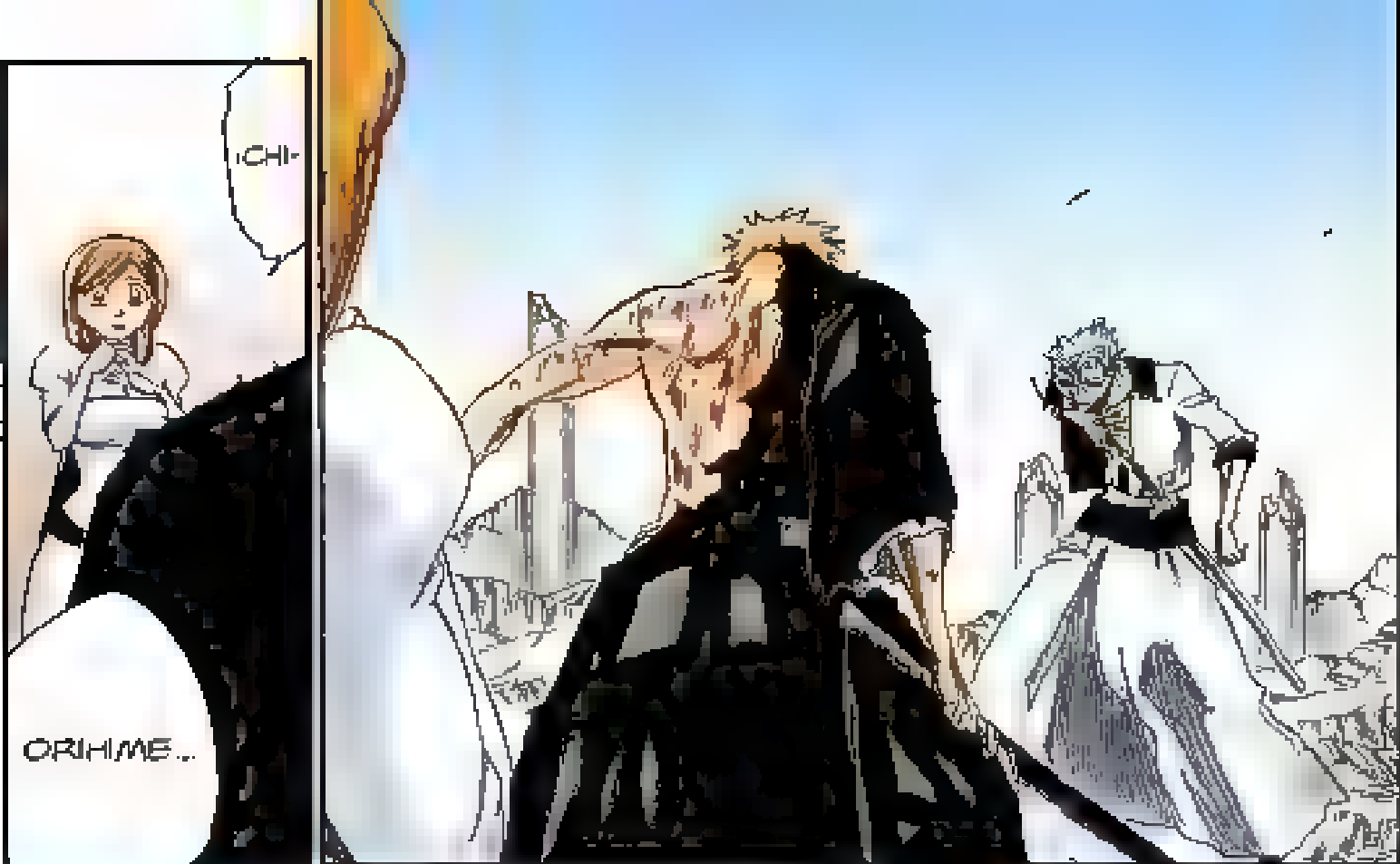


BUT I  
WASN'T  
ORIGINALLY  
DESIGNED  
FOR USE  
AGAINST  
ESPADAS.

CONSIDERING  
HIS STRENGTH,  
I'D SAY T'S  
GOOD FOR  
ABOUT TWO  
OR THREE  
HOURS AT  
MOST











HEAL  
HIM  
TOO.



...WANTED  
A FAR  
FIGHT,  
RIGHT?

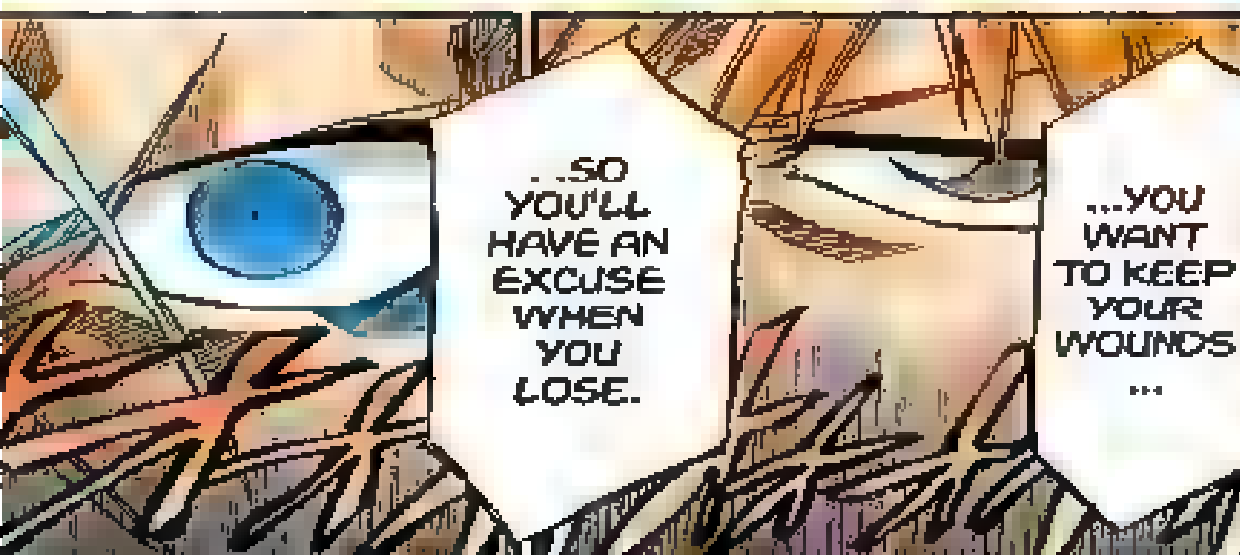
IT'S  
NOT  
PITY.

YOU...



SHUT  
UP.

I DON'T  
WANT  
YOUR  
PITY.



...SO  
YOU'LL  
HAVE AN  
EXCUSE  
WHEN  
YOU  
LOSE.

...YOU  
WANT  
TO KEEP  
YOUR  
WOUNDS  
...



OR  
MAYBE  
...



U-ZU

THEN  
LET'S  
HAVE...

...A GOOD  
CLEAN  
MURDER  
!!



THIS WAS DONE BY  
COLORED COUNCIL  
EDITED BY KETOZERO  
discord.gg/HnMurzuXMu

# COINED NON BLEACH 32

KONSÔ COP (K):

"WHAT THE HECK?! WHERE ARE THE PICTURES?!  
IS THAT IT?! DID THE STORY JUST END?!"

KARAKURIZER SPIRITS (S):

"THIS IS THE POWER OF THE SPIRITS."

K:

"HUH?! WHAT'RE YOU TALKING ABOUT?!"

S:

"NOW LET'S GO! THERE'S NO TIME TO WASTE!  
OUR JOURNEY HAS JUST BEGUN!"

K:

"HEY, THAT SOUNDS LIKE A LAST LINE!  
IS IT REALLY OVER?! ARE YOU SERIOUS?!"

EVERYONE:

HA HA HA

K:

"WHO JUST LAUGHED?! COME OUT HERE!  
AND WHO THE HECK IS EVERYONE?!  
IS THAT YOU URAHARA?! IS IT YOU GUYS?!"

AND THAT  
IS HOW...  
...THE KONSÔ  
COP AND HIS  
NEW A.I.  
KARAKURIZER  
SPIRITS,  
DEFEATED THE  
POWERFUL  
HOLLOW  
ZONZINE.

★ THANK YOU FOR READING!!

# KARAKURIZER KONSÔ COP AND HIS FRIENDS

## Complete Profiles!!



**KARAKURIZER  
TINY DEVIL**

THE ULTIMATE RIZER.  
A CHAMPION OF  
JUSTICE WHO WANTS  
TO RULE THE WORLD.

**SPECIAL TECHNIQUE:**  
RIZER RAISING HELL



**KARAKURIZER  
SPIRIT**

A MYSTERIOUS RIZER  
WHO APPEARED  
OUT OF NOWHERE  
HIS IDENTITY  
REMAINS UNKNOWN

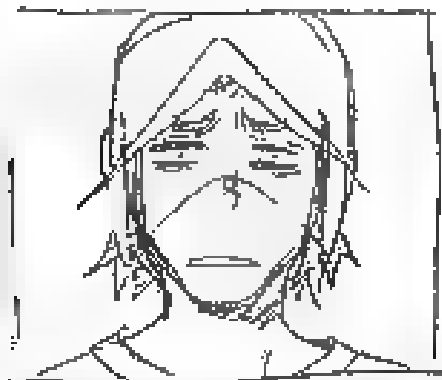
**SPECIAL TECHNIQUE:**  
RIZER CANNONBALL



**KONSÔ COP**

THE MAIN CHARACTER,  
AS YOU KNOW HIS  
HEART IS AS STRONG AS  
STEEL AND HE CAN MELT  
FROZEN HEARTS WITH  
HIS FIERY FISTS.

**SPECIAL TECHNIQUE:**  
RIZER BEAM



**KARAKURIZER  
DELICATE**

THE WEAKEST OF THE  
RIZERS. SOMEHOW HE  
MADE IT INTO THE  
ANIME AND SOMEHOW  
HE'S MANAGED TO  
SURVIVE. SOMEBODY  
PLEASE SAVE THIS  
MISERABLE WRETCH.

**SPECIAL TECHNIQUE:**  
RIZER CRY



**KARAKURIZER  
EROTIC**

HER APPEARANCES ARE  
FEWER AND FEWER  
THANKS TO HER DIRTY  
MOUTH. THIS TRAGIC RIZER,  
WHOSE PART IN THE BLEACH  
ANIME IS SHRINKING, IS  
ALMOST INVINCIBLE WHEN  
FACING BEAUTIFUL FEMALE  
ENEMIES.

**SPECIAL TECHNIQUE:**  
RIZER DIRTY DOGGY



**KARAKURIZER  
BEAST**

THIS SECOND ULTIMATE  
RIZER IS LOCKED IN A  
STRUGGLE FOR  
SUPREMACY WITH TINY  
DEVIL. SHE'S A CHAMPION  
OF JUSTICE WHO WILL  
TURN ANYONE FRIEND OR  
FOE INTO ASHES IF THEY  
GET IN HER WAY.

**SPECIAL TECHNIQUE:**  
RIZER DEADLY MAGNUM



デジタルカラー版

BLEACH—ブリーチ—

31 巻

久保帯人

© 久保帯人 2007, 2012

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デジタル版発行 2012 年

発行所 集英社

<http://www.shueisha.co.jp>

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**DIGITAL**  
**SHUEISHA JUMP COMICS**



お

BLEACH

31



久保帯人

集英社

発冒、届いたファンレターに  
こう書いてあった。

「30巻突破

おめでとうございます！  
30巻すごい数ですね！  
多すぎる訳でもないし、  
少ない訳でもない…  
嬉しい時期」

もっとがんばろう。  
と思いました。

BLEACH THE MOVIE 2



●週刊少年ジャンプ  
28号掲載分収録  
H19年10号



J+D

あ、そういえば映画第2弾  
公開するよ！

久保帯人

背表紙・カバー折り返し

※裏表紙はコミックス発売当時のものになります。

JUMP COMICS



本体・表紙

※表紙はコミックス発売当時のものになります。